

Precision formed terminals and splices in a variety of configurations to fit a wide range of solid and stranded wire sizes, supplied in strip form for automatic termination with AMP machines . . . engineered to match the device they apply.

Closed barrel rings and spades . . . . . 4-3

Open barrel rings and spades . . . . . 4-19

Pins, plugs, posts, and receptacles . . . . . 4-57

Splices, contacts, bobbin terminals, and other special items . . . . . 4-77

Quick connect-disconnect splices, tab-type terminals, receptacles, connectors, fully pre-insulated receptacles, post insulation pods, commoning blocks and in-line splices:

FASTON Terminal Line . . . . . 4-103

AMPIP Post Insulation Pods . . . . . 4-136

Insulation Sleeves . . . . . 4-137

FASTIN - FASTON Connectors . . . . . 4-138

Ultra-fast Fully Insulated

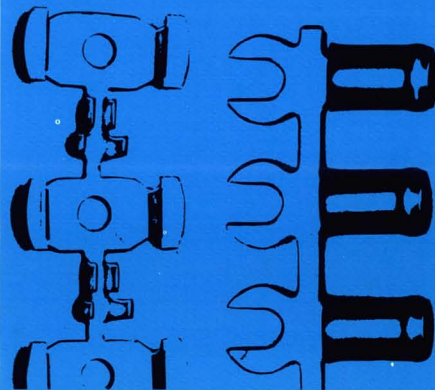
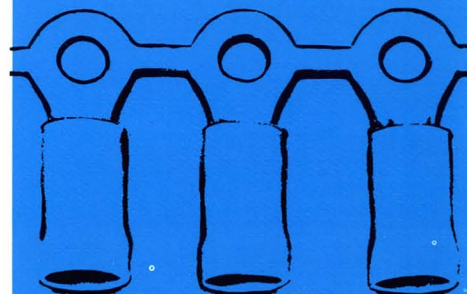
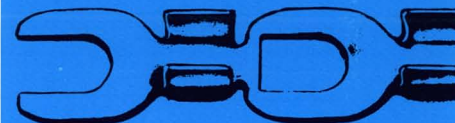
FASTON Receptacles . . . . . 4-142

ULTRAPOD Post Insulation Pods . . . . . 4-144

FASTON 187 Series Commoning Blocks and In-line Splices . . . . . 4-146

Cross-reference . . . . . 4-148

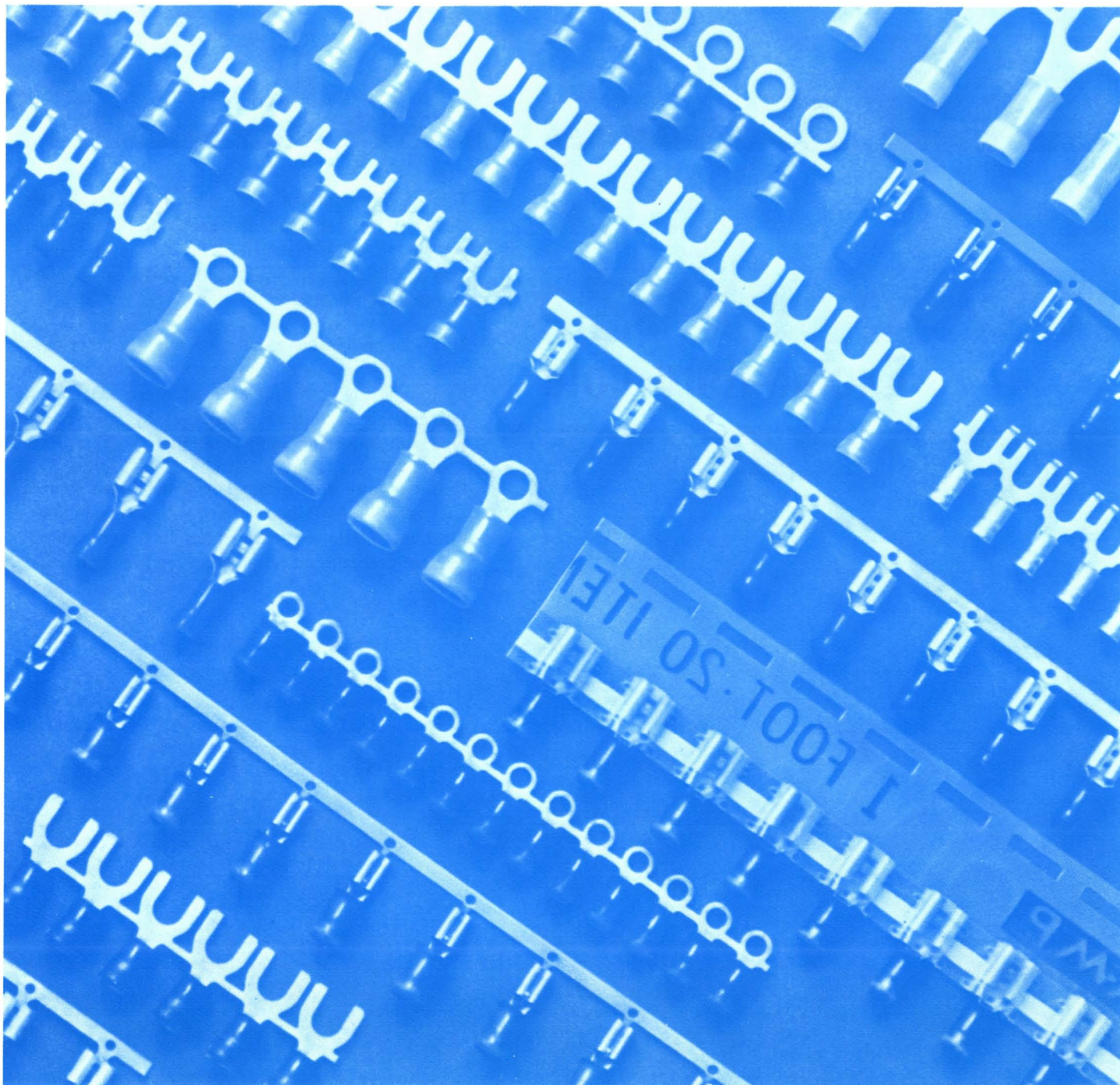
## TERMINALS & SPLICES FOR AUTOMATIC MACHINE APPLICATION





## CLOSED BARREL TERMINALS

*applied with automatic machines*





## Explanatory note



This catalog contains a complete listing of A-MP★ closed barrel terminals designed for automachine application. It is designed to fit into any technical catalog library concerned with electrical circuits and their terminations.

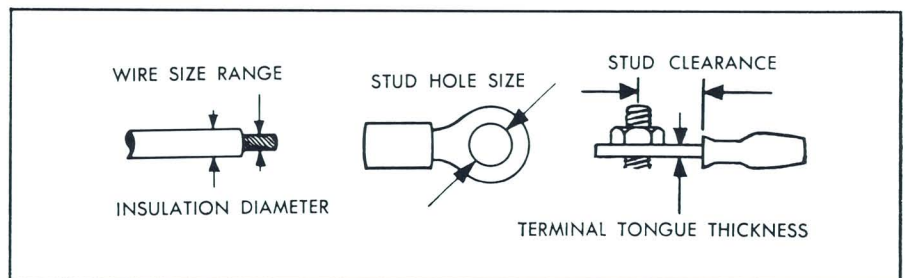
This volume has been designed for maximum ease in locating any item. The specification tables are by tongue style. Within each of these categories, the catalog is further subdivided by wire barrel type. A final division is by wire range.

If you require any terminal type not listed in this catalog, write AMP Incorporated with complete specifications. AMP manufactures terminals and 'splices' to meet every circuit termination requirement.

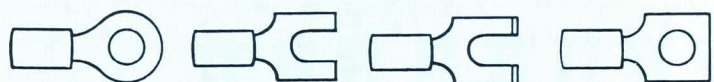
# Before you order

To help you choose the A-MP product best suited to your requirements, the following information about each item is included in the tabular data where applicable: wire size range, insulation diameter accommodation, stock thickness, type of metal and plating used, and physical measurements.

With your initial order of A-MP products for automachine application, please forward 50 feet of each type of wire you plan to use. If a wire sample is not available, a full description of your wire, including number of strands, individual strand size, and insulation diameter should be sent with your order.



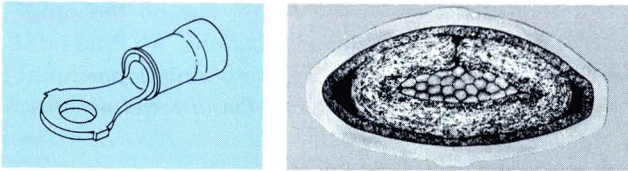
AMP INCORPORATED has standardized its closed barrel line on the products listed in this catalog. However, to fit unusual applications, AMP has developed many special items through its Development Engineering Department and stands ready to design and produce any type to meet your requirements.



# Closed barrel terminals

## PIDG

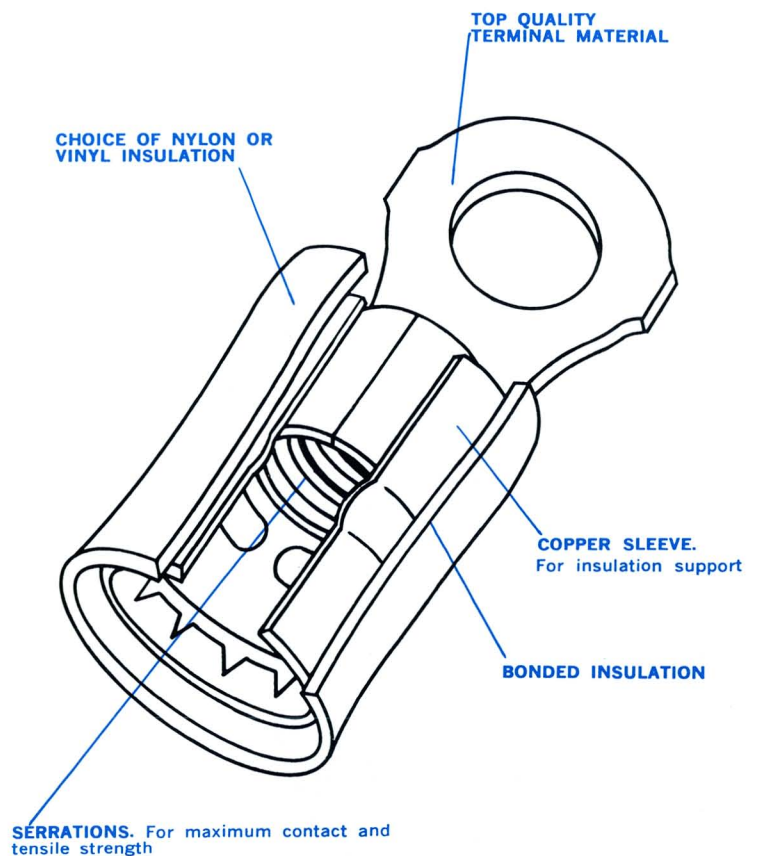
### Pre-Insulated Diamond Grip Terminals



The pre-insulation feature of PIDG Terminals is vitally important in electrical/electronic manufacturing because it assures positive and complete insulation of the terminal barrel. Pre-insulation is accomplished by a sleeve of either high grade vinyl or nylon which is permanently bonded to the terminal barrel. Once crimped, the sleeve will not slip or peel and will maintain uniform thickness and dielectric strength.

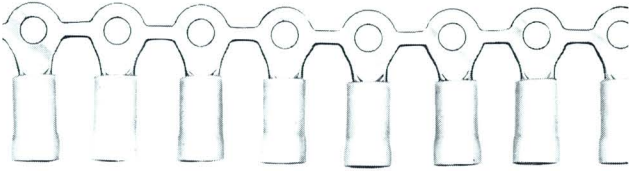
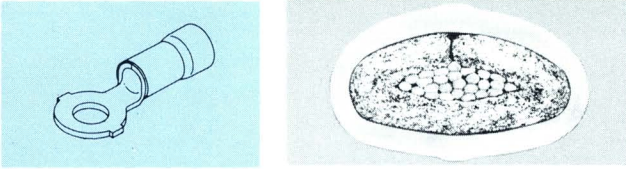
Another important feature of the PIDG Terminal is the additional copper sleeve between the barrel and the insulation sleeve. This affords fully circumferential support to the wire insulation, thereby enhancing the vibration resistance and tensile strength of the crimp itself.

For optimum conductivity, only top quality copper/or brass is used. A carefully controlled electro-tinning process assures continued excellent conductivity by deterring corrosion.

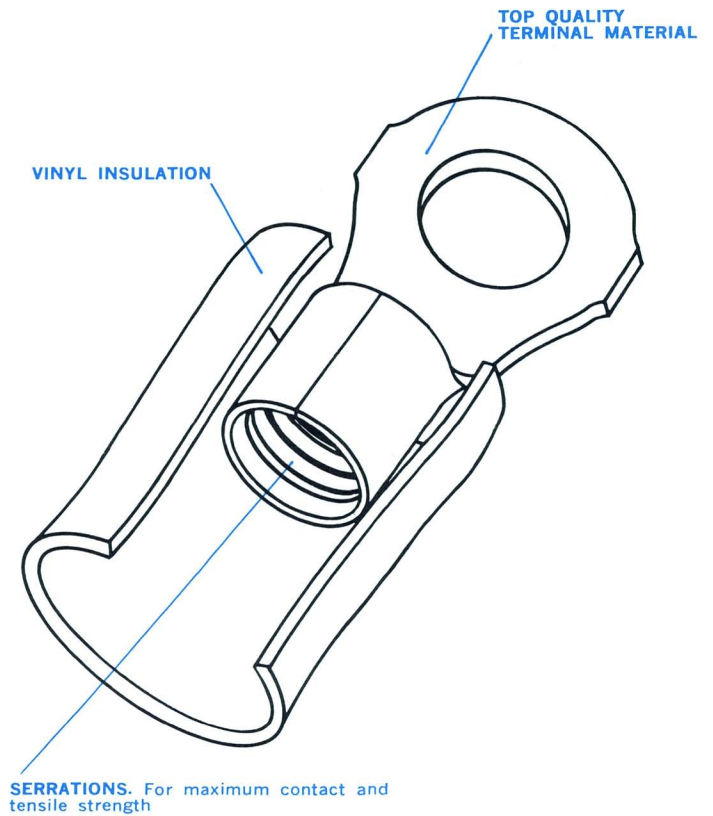


## PLASTI-GRIP

### Pre-Insulated Terminals

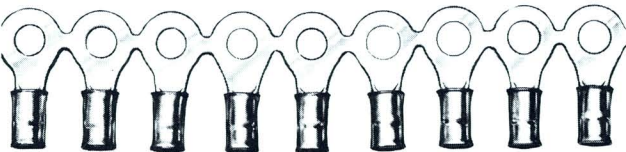
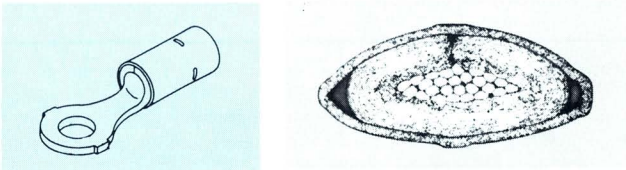


Plasti-Grip Terminals are unexcelled for applications requiring sound pre-insulation where heavy vibration is not a factor. These terminals offer all the features of the PIDG Terminal, above, without the additional metal sleeve for extra vibration resistance. Like the PIDG line, the finest electro-tinned copper and the finest vinyl insulation are used in the manufacture of Plasti-Grip Terminals.

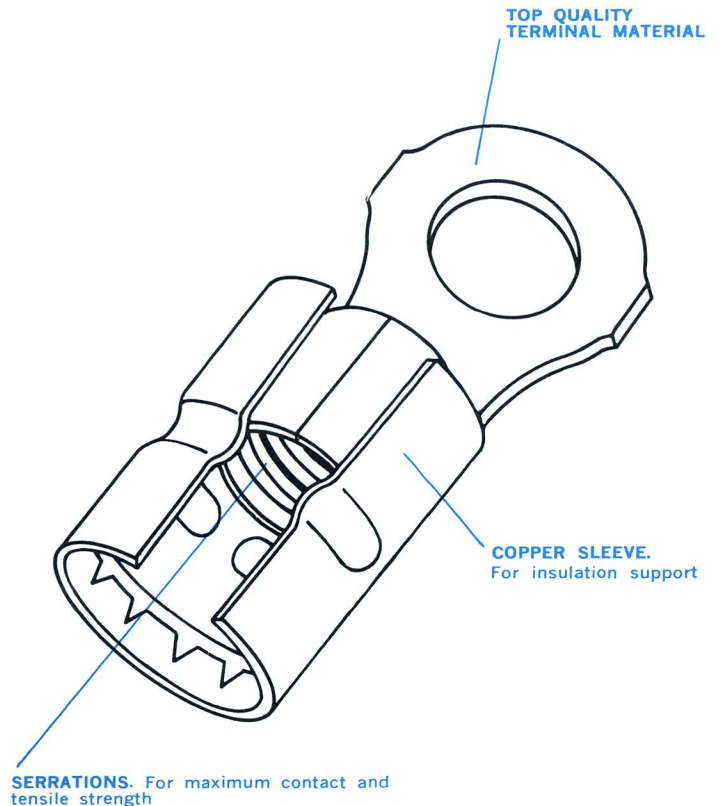


## DIAMOND GRIP

### Non-Insulated Terminals



The Diamond Grip line was designed for applications where pre-insulation is not specified. It features all the other qualities of the PIDG line, however, including the additional support sleeve made with "V" notches to firmly lock the wire insulation in its grip.



## Application tooling

The A-MP closed barrel Terminals and the appropriate A-MP Automatic Machine have been designed as a team to give you continuous production of high volume and uniform quality finished attachments at lowest installed cost.

A-MP tooling has been designed for the utmost simplicity of operation and maintenance. They have been human engineered—that is, they have been designed with operator comfort and skills in mind. A-MP Automatic machines and hand tools are safe to operate, accurate, and require a minimum of regular maintenance.

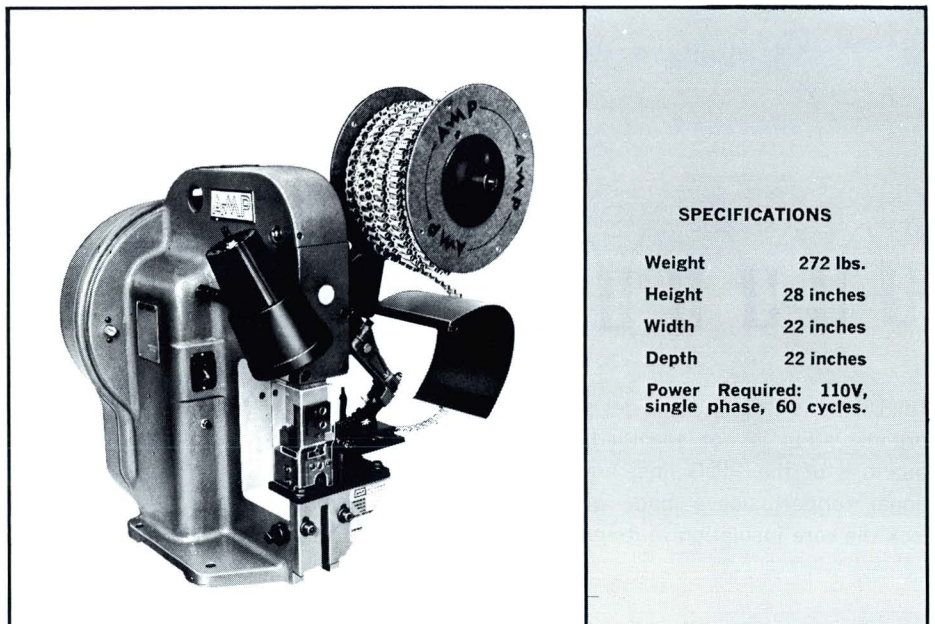
### AMP-O-LECTRIC Automatic Machine

Impressive production rates are achieved daily in plants throughout the free world with the AMP-O-LECTRIC Machine. This automatic machine has been designed to function with AMP's full line of terminals as a team to give you smooth day-in day-out service. Aside from imparting the highest reliability to wire terminations, the AMP-O-LECTRIC Machine assures the lowest total installed cost per termination.

Note also that, because there are a minimum of moving parts and because the actual crimping cycle is wholly automatic, operator skill consists simply of inserting the wire ends into the die area. The machine is actuated by a foot pedal or an electric switch in the crimping area which is tripped by the insertion of the wire end. The dies can be changed from one terminal type to another, with simple adjustments, in a few minutes.

The AMP-O-LECTRIC Machine is electrically powered and bench mounted, and, consequently, can be readily moved to any location where an electric power supply is available.

For highest application rates, for greatest ease of maintenance and servicing and for highest reliability at lowest unit cost, the AMP-O-LECTRIC Machine has proven itself to be an excellent addition to any circuit production operation.



#### SPECIFICATIONS



Weight	272 lbs.
Height	28 inches
Width	22 inches
Depth	22 inches
Power Required:	110V, single phase, 60 cycles.





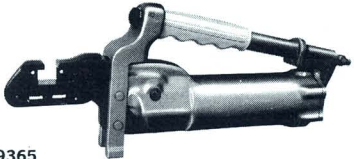
# versatile tooling for PIDG FASTON\* terminals

In addition to the AMP-O-LECTRIC Automatic Machine, AMP provides a selection of hand and pneumatic tools for loose piece applications and AMP-TAPEMATIC machines for tape-mounted terminals.


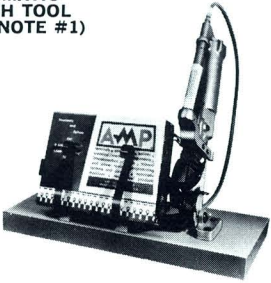
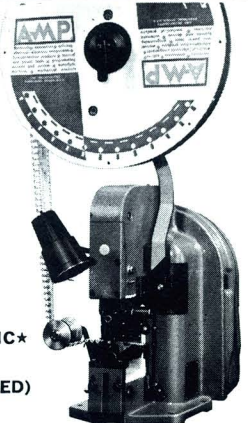
## A-MP CERTI-CRIMP\* Hand Tools

 <p><b>LONG HANDLE TOOL</b></p>			 <p><b>HEAVY HEAD TOOL</b></p>		
"110" SERIES PIDG FASTON TERMINALS.	WIRE RANGE	TOOL NO.	"250" SERIES PIDG FASTON TERMINALS.	WIRE RANGE	TOOL NO.
	22-18	90185-1		14-12	90246-1
"187", "205" "250" SERIES PIDG FASTON TERMINALS.	16-14	90009-9	"250" SERIES PIDG FASTON TERMINALS.	12-10	90276-1
	22-18	90035-3		16-14	90009-8

## A-MP Pneumatic Tools

 <p><b>69010** 69005* PNEUMATIC HAND TOOL MAY BE BENCH MOUNTED</b></p>		 <p><b>69011 AMPLI-PRESS BENCH-MOUNTED PRESS MANUAL-FOOT OPERATED</b></p>		 <p><b>69365 PNEUMATIC HAND TOOL</b></p>			
"110" SERIES PIDG FASTON TERMINALS.	WIRE RANGE	HEAD ASS'Y.	WIRE RANGE	HEAD ASS'Y.	REMARKS	WIRE RANGE	DIE ASS'Y. NO.
	22-18	NONE	22-18	NONE		22-18	NONE
"187", "205" & "250" SERIES PIDG FASTON TERMINALS.	16-14	NONE	16-14	NONE		16-14	90074-2
	22-18	90149-2*	22-18	90149-2	TOGGLE MUST BE REVERSED	22-18	NONE
	16-14	90059-2*	16-14	90059-2		16-14	90074-2
14-12	90245-1**	14-12	90183-1	14-12		90183-1	

## AMP-TAPEMATIC TOOLS

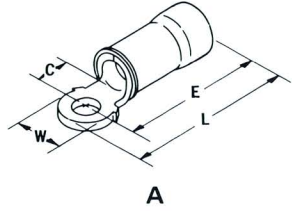
 <p><b>68075 AMP-TAPEMATIC ALL-ELECTRIC MACHINE (BENCH-MOUNTED) (SEE NOTE #2)</b></p>		 <p><b>69359-2 PNEUMATIC BENCH TOOL (SEE NOTE #1)</b></p>		 <p><b>69875 AMP-TAPETRONIC* ALL-ELECTRIC MACHINE (BENCH-MOUNTED) (SEE NOTE #2)</b></p>		
"110" SERIES PIDG FASTON TERMINALS.	WIRE RANGE	TAPE DIE ASS'Y.	WIRE RANGE	TAPE DIE ASS'Y.	WIRE RANGE	TAPE DIE ASS'Y.
	22-18	90201-1	22-18	90201-1	22-18	90248-2
"187", "205" "250" SERIES PIDG FASTON TERMINALS.	16-14	90196-3	16-14	90196-3	16-14	90241-3
	22-18	90070-3	22-18	90070-3	22-18	90239-3
	16-14	90196-3	16-14	90196-3	16-14	90241-3
"187", "205" "250" SERIES PIDG FASTON TERMINALS.	14-12	90220-1	14-12	90220-1	14-12	90240-2
					12-10	90280-1

1. SUFFIX TERMINAL PART NUMBER (LT) FOR BOX TYPE PACKAGING.  
 2. SUFFIX TERMINAL PART NUMBER (RT) FOR REEL TYPE PACKAGING.  
 For your exact tooling requirements it is recommended that you contact AMP Incorporated.

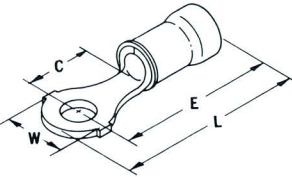
## PIDG Terminals

22-16 WIRE RANGE

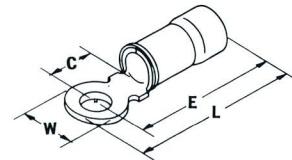
(VINYL Insulation)



A



B



C

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
41905	A	Red	.125	2	.031	Tin Plated Copper	.218	.675	.560	.135
41256	A	Red	.125	4	.031	Tin Plated Copper	.281	.800	.655	.230
41548	A	Red	.125	4	.031	Tin Plated Copper	.218	.675	.560	.135
40935	A	Red	.125	.128 dia.	.031	Tin Plated Copper	.218	.675	.560	.135
41038	B	Red	.125	6	.031	Tin Plated Copper	.281	.800	.655	.230
41098	A	Red	.125	6	.031	Tin Plated Copper	.281	.800	.655	.230
41101	A	Red	.125	6	.031	Tin Plated Copper	.312	.845	.680	.255
41170	A	Red	.125	6	.031	Tin Plated Copper	.218	.675	.560	.135
41951	A	Red	.125	6	.031	Tin Plated Copper	.280	.795	.650	.225
60614-1	A	Red	.125	6	.030	Tin Plated Brass	.312	.845	.680	.225
41099	A	Red	.125	8	.031	Tin Plated Copper	.281	.800	.655	.230
41102	A	Red	.125	8	.031	Tin Plated Copper	.312	.845	.680	.255
41952	A	Red	.125	8	.031	Tin Plated Copper	.280	.795	.650	.225
41100	A	Red	.125	10	.031	Tin Plated Copper	.281	.800	.655	.230
41103	A	Red	.125	10	.031	Tin Plated Copper	.312	.845	.680	.255
41953	A	Red	.125	10	.031	Tin Plated Copper	.280	.795	.650	.255
41549	A	Red	.135	4	.031	Tin Plated Copper	.218	.675	.560	.135
41175	A	Red	.135	6	.031	Tin Plated Copper	.281	.800	.655	.230
41181	A	Red	.135	6	.031	Tin Plated Copper	.218	.675	.560	.135
41736	C	Red	.135	6	.031	Tin Plated Copper	.312	.835	.670	.245
42035-1	A	Red	.135	6	.031	Tin Plated Copper	.280	.795	.650	.225
41176	A	Red	.135	8	.031	Tin Plated Copper	.281	.800	.655	.230
41183	A	Red	.135	8	.031	Tin Plated Copper	.312	.845	.680	.255
41737	C	Red	.135	8	.031	Tin Plated Copper	.312	.835	.670	.245
42035-2	A	Red	.135	8	.031	Tin Plated Copper	.280	.795	.650	.225
41177	A	Red	.135	10	.031	Tin Plated Copper	.281	.800	.655	.230
41184	A	Red	.135	10	.031	Tin Plated Copper	.312	.845	.680	.255
41738	C	Red	.135	10	.031	Tin Plated Copper	.312	.835	.680	.245
42035-3	A	Red	.135	10	.031	Tin Plated Copper	.280	.795	.650	.225
41185	A	Red	.135	12	.031	Tin Plated Copper	.312	.845	.680	.255
41178	A	Red	.135	¼	.031	Tin Plated Copper	.468	1.080	.835	.410
42666-1	A	Red	.145	10	.031	Tin Plated Copper	.312	.845	.680	.255

16-14 WIRE RANGE

(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
40590	C	Blue	.150	6	.031	Tin Plated Copper	.312	.800	.645	.225
40830	C	Blue	.150	6	.031	Tin Plated Copper	.280	.795	.645	.225
41314	A	Blue	.150	6	.031	Tin Plated Copper	.250	.700	.570	.145
41105	B	Blue	.150	6	.031	Tin Plated Copper	.343	.860	.680	.260
40591	C	Blue	.150	8	.031	Tin Plated Copper	.312	.800	.645	.225
40831	C	Blue	.150	8	.031	Tin Plated Copper	.280	.795	.645	.225
40834	C	Blue	.150	8	.031	Tin Plated Copper	.312	.830	.665	.245
41106	B	Blue	.150	8	.031	Tin Plated Copper	.343	.860	.680	.260
40592	C	Blue	.150	10	.031	Tin Plated Copper	.312	.800	.645	.225
40835	C	Blue	.150	10	.031	Tin Plated Copper	.312	.830	.665	.245
41107	B	Blue	.150	10	.031	Tin Plated Copper	.343	.860	.680	.260
41701	A	Blue	.150	¼	.031	Tin Plated Copper	.468	1.080	.835	.410
60137-1	B	Blue	.155	10	.031	Tin Plated Copper	.343	.850	.670	.260
41012	A	Blue	.160	.129 dia.	.031	Tin Plated Copper	.250	.700	.570	.145

**RING  
TONGUE  
(cont'd)**

# PIDG terminals

**16-14 WIRE RANGE (Cont'd)**
**(VINYL Insulation)**

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
41166	A	Blue	.160	6	.031	Tin Plated Copper	.250	.700	.570	.145
41187	B	Blue	.160	6	.031	Tin Plated Copper	.343	.860	.680	.260
41190	C	Blue	.160	6	.031	Tin Plated Copper	.280	.795	.645	.225
41188	B	Blue	.160	8	.031	Tin Plated Copper	.343	.860	.600	.260
41191	C	Blue	.160	8	.031	Tin Plated Copper	.280	.795	.645	.225
41280	C	Blue	.160	8	.031	Tin Plated Copper	.312	.830	.665	.245
41189	B	Blue	.160	10	.031	Tin Plated Copper	.343	.860	.680	.260
41281	C	Blue	.160	10	.031	Tin Plated Copper	.312	.830	.665	.245
42203-1	B	Blue	.170	8	.031	Tin Plated Copper	.343	.860	.680	.260
42203-2	B	Blue	.170	10	.031	Tin Plated Copper	.343	.860	.680	.260
41966	B	Blue	.170	¼	.031	Tin Plated Copper	.468	1.080	.835	.410
60074-1	A	Blue	.190	¼	.031	Tin Plated Copper	.468	1.070	.825	.410
40713	B	Yellow	.235	6	.050	Tin Plated Copper	.342	1.040	.870	.255
40714	B	Yellow	.235	8	.050	Tin Plated Copper	.342	1.040	.870	.255
40715	B	Yellow	.235	10	.050	Tin Plated Copper	.343	1.040	.870	.255
40708	B	Yellow	.235	10	.050	Tin Plated Copper	.500	1.160	.925	.310
40683	B	Yellow	.235	¼	.050	Tin Plated Copper	.500	1.160	.925	.310
40872	B	Yellow	.275	10	.050	Tin Plated Copper	.342	1.060	.890	.255

**12-10 WIRE RANGE**
**(VINYL Insulation)**

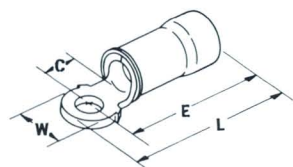
CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
41050	B	Yellow	.235	6	.040	Tin Plated Copper	.375	1.060	.880	.270
41095	D	Yellow	.235	6	.040	Tin Plated Copper	.342	1.030	.870	.255
41051	B	Yellow	.235	8	.040	Tin Plated Copper	.375	1.060	.880	.270
41096	D	Yellow	.235	8	.040	Tin Plated Copper	.342	1.030	.870	.255
41052	B	Yellow	.235	10	.040	Tin Plated Copper	.375	1.060	.880	.270
41097	D	Yellow	.235	10	.040	Tin Plated Copper	.342	1.030	.870	.255
60795-1	D	Yellow	.240	¼	.040	Tin Plated Copper	.530	1.315	1.035	.430
60076-1	D	Yellow	.275	10	.040	Tin Plated Copper	.342	1.050	.890	.255
60814-1	D	Yellow	.275	¼	.040	Tin Plated Copper	.531	1.335	1.055	.430
60830-1	D	Yellow	.275	⅜	.040	Tin Plated Copper	.531	1.335	1.055	.430

**24-20 WIRE RANGE**
**(NYLON Insulation)**

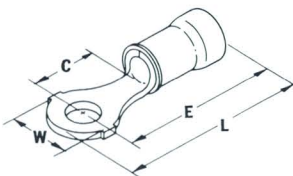
CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
42826-1	E	Trans.	.100	4	.023	Tin Plated Copper	.180	.745	.635	.230
42501-1	A	Trans.	.100	6	.023	Tin Plated Copper	.312	.830	.665	.260
42502-1	A	Trans.	.100	8	.023	Tin Plated Copper	.312	.830	.665	.260

**22-16 WIRE RANGE**
**(NYLON Insulation)**

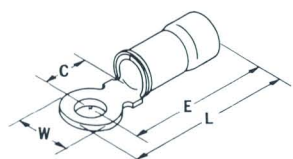
CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
42059-0	A	Red	.125	4	.031	Tin Plated Copper	.280	.795	.645	.225
41784	A	Red	.125	6	.031	Tin Plated Copper	.281	.800	.650	.230
42059-1	A	Red	.125	6	.031	Tin Plated Copper	.280	.795	.645	.225
41787	A	Red	.125	6	.031	Tin Plated Copper	.312	.845	.680	.255
42059-2	A	Red	.125	8	.031	Tin Plated Copper	.312	.845	.680	.255
41788	A	Red	.125	8	.031	Tin Plated Copper	.312	.845	.680	.255
41789	A	Red	.125	10	.031	Tin Plated Copper	.312	.845	.680	.255
42059-3	A	Red	.125	10	.031	Tin Plated Copper	.312	.845	.680	.255



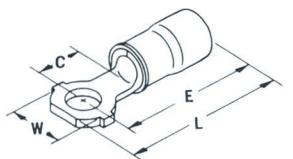
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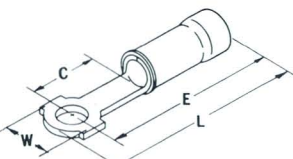
B



C



D



E

**RING  
TONGUE  
(cont'd)**

# PIDG Terminals

16-14 WIRE RANGE

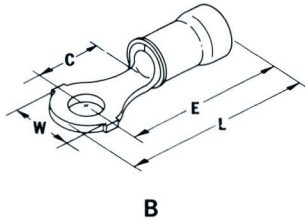
(NYLON Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
41791	B	Blue	.150	6	.031	Tin Plated Copper	.343	.860	.680	.260
41792	B	Blue	.150	8	.031	Tin Plated Copper	.343	.860	.680	.260
41793	B	Blue	.150	10	.031	Tin Plated Copper	.343	.860	.680	.290

12-10 WIRE RANGE

(NYLON Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
42016	B	Yellow	.150/.220	6	.040	Tin Plated Copper	.375	1.060	.880	.270
41827	B	Yellow	.150/.220	10	.040	Tin Plated Copper	.375	1.060	.880	.270



# PLASTI-GRIP terminals

22-16 WIRE RANGE

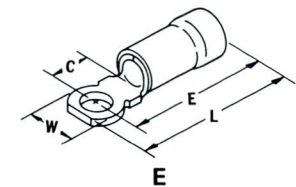
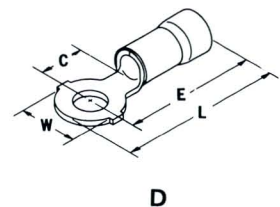
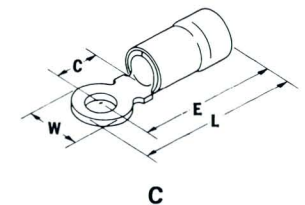
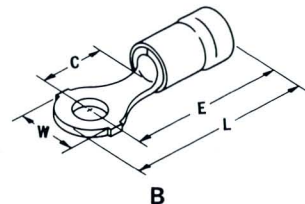
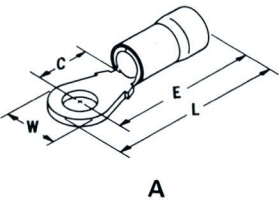
(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
60309-1	A	Red	.140	10	.031	Tin Plated Copper	.312	.835	.670	.255
42032-8	A	Red	.145	.103 dia.	.031	Tin Plated Copper	.218	.665	.550	.135
42032-1	A	Red	.145	4	.031	Tin Plated Copper	.218	.665	.550	.135
42032-2	A	Red	.145	.128 dia.	.031	Tin Plated Copper	.218	.665	.550	.135
41359	A	Red	.145	6	.031	Tin Plated Copper	.281	.790	.645	.230
41990	B	Red	.145	6	.031	Tin Plated Copper	.281	.790	.645	.230
42032-3	A	Red	.145	6	.031	Tin Plated Copper	.218	.665	.550	.135
41360	A	Red	.145	8	.031	Tin Plated Copper	.281	.790	.645	.230
42528-1	B	Red	.145	8	.031	Tin Plated Copper	.281	.790	.645	.230
60341-1	C	Red	.145	8	.031	Tin Plated Copper	.312	.825	.660	.245
41361	A	Red	.145	10	.031	Tin Plated Copper	.281	.790	.645	.230
41921	C	Red	.145	10	.031	Tin Plated Copper	.312	.825	.660	.245
60371-1	B	Red	.145	.228 dia.	.031	Tin Plated Copper	.313	.830	.665	.190
41932	D	Red	.145	14	.031	Tin Plated Copper	.469	.930	.690	.275
42537-1	A	Red	.145	.362 dia.	.031	Tin Plated Copper	.468	1.070	.825	.410
42537-2	A	White	.145	.362 dia.	.031	Tin Plated Copper	.468	1.070	.825	.410

16-14 WIRE RANGE

(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
40742	E	Blue	.170	6	.031	Tin Plated Copper	.312	.790	.640	.225
40846	C	Blue	.170	6	.031	Tin Plated Copper	.280	.785	.640	.225
41513	B	Blue	.170	6	.031	Tin Plated Copper	.343	.850	.675	.260
40743	E	Blue	.170	8	.031	Tin Plated Copper	.312	.790	.640	.225
40847	C	Blue	.170	8	.031	Tin Plated Copper	.280	.785	.640	.225
40850	C	Blue	.170	8	.031	Tin Plated Copper	.312	.820	.660	.245
41514	B	Blue	.170	8	.031	Tin Plated Copper	.343	.850	.675	.260
61000-1	C	Blue	.170	8	.031	Tin Plated Copper	.312	.885	.715	.245
40744	E	Blue	.170	10	.031	Tin Plated Copper	.312	.790	.640	.225
40851	C	Blue	.170	10	.031	Tin Plated Copper	.312	.820	.660	.245
41515	B	Blue	.170	10	.031	Tin Plated Copper	.343	.850	.675	.260
61000-2	C	Blue	.170	10	.031	Tin Plated Copper	.312	.885	.715	.245
41935	B	Blue	.170	12	.031	Tin Plated Copper	.343	.850	.675	.260
60684-1	C	Blue	.170	.228 dia.	.031	Tin Plated Copper	.312	.820	.655	.245
41922	A	Blue	.170	¼	.031	Tin Plated Copper	.468	1.070	.825	.410

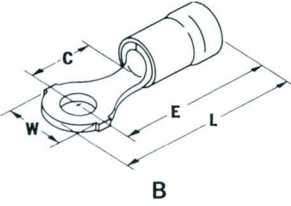


**RING  
TONGUE  
(cont'd)**

# PLASTI-GRIP Terminals

16-14 WIRE RANGE (Cont'd)

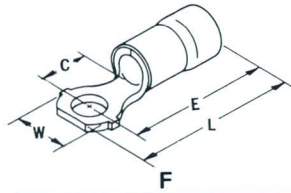
(VINYL Insulation)



CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
42125-1	B	Yellow	.230	6	.050	Tin Plated Copper	.342	1.045	.875	.225
42125-2	B	Yellow	.230	8	.050	Tin Plated Copper	.342	1.045	.875	.225
42125-3	B	Yellow	.230	10	.050	Tin Plated Copper	.342	1.045	.875	.225

12-10 WIRE RANGE

(VINYL Insulation)

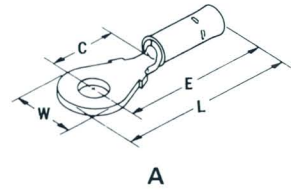


CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
42120-1	B	Yellow	.230	6	.040	Tin Plated Copper	.375	1.045	.885	.270
42120-2	B	Yellow	.230	8	.040	Tin Plated Copper	.375	1.065	.885	.270
42120-3	B	Yellow	.230	10	.040	Tin Plated Copper	.375	1.065	.885	.270
42127-1	F	Yellow	.262	6	.040	Tin Plated Copper	.342	1.035	.875	.255
42127-2	F	Yellow	.262	8	.040	Tin Plated Copper	.342	1.035	.875	.255
42127-3	F	Yellow	.262	10	.040	Tin Plated Copper	.342	1.035	.875	.255
42304-1	B	Yellow	.262	10	.040	Tin Plated Copper	.375	1.065	.885	.270
60919-1	F	Yellow	.310	10	.040	Tin Plated Copper	.342	1.035	.875	.255

# DIAMOND-GRIP Terminals

24-20 WIRE RANGE

(Non-Insulated)



CATALOG NUMBER	TYPE	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
42815-1	A	.100	8	.023	Tin Plated Copper	.312	.770	.605	.260

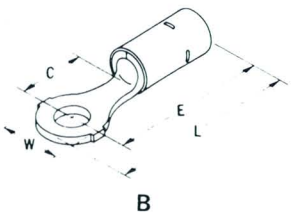
22-16 WIRE RANGE

(Non-Insulated)

CATALOG NUMBER	TYPE	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
41164	A	.125	6	.031	Tin Plated Copper	.218	.615	.500	.135
41447	A	.125	6	.031	Tin Plated Copper	.281	.740	.590	.230
41448	A	.125	8	.031	Tin Plated Copper	.281	.740	.590	.230
41310	A	.125	10	.031	Tin Plated Copper	.281	.740	.590	.230
41019	A	.125	.317 dia.	.031	Tin Plated Copper	.468	1.020	.775	.410
41250	A	.135	6	.031	Tin Plated Copper	.218	.615	.500	.135
42034-1	A	.135	6	.031	Tin Plated Copper	.280	.735	.585	.225
42034-2	A	.135	8	.031	Tin Plated Copper	.280	.735	.585	.225
42034-3	A	.135	10	.031	Tin Plated Copper	.280	.735	.585	.225

16-14 WIRE RANGE

(Non-Insulated)



CATALOG NUMBER	TYPE	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
60264-1	B	.235	10	.050	Tin Plated Copper	.342	.970	.800	.255

SPADE  
TONGUE

## PIDG Terminals

22-16 WIRE RANGE

(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
41186	A	Red	.125	6	.031	Tin Plated Copper	.286	.780	.635	.210
40956	A	Red	.135	6	.031	Tin Plated Copper	.286	.780	.635	.210
41526	B	Red	.135	6	.031	Tin Plated Copper	.312	.805	.670	.245
60199-1	A	Red	.135	6	.031	Tin Plated Copper	.255	.775	.635	.210
41739	B	Red	.135	8	.031	Tin Plated Copper	.312	.805	.670	.245
42811-1	A	Red	.135	8	.031	Tin Plated Copper	.286	.780	.615	.190
41740	B	Red	.135	10	.031	Tin Plated Copper	.312	.805	.670	.245
42610-1	B	Red	.145	6	.031	Tin Plated Copper	.312	.805	.670	.245

16-14 WIRE RANGE

(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
40832	B	Blue	.150	6	.031	Tin Plated Copper	.280	.755	.645	.225
40837	B	Blue	.150	10	.031	Tin Plated Copper	.312	.795	.665	.245
60138-1	D	Yellow	.160	8	.031	Tin Plated Copper	.390	.870	.680	.265
60139-1	D	Blue	.160	10	.031	Tin Plated Copper	.390	.870	.680	.265

12-10 WIRE RANGE

(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
60078-1	C	Yellow	.275	10	.040	Tin Plated Copper	.406	1.320	1.040	.415

## PLASTI-GRIP Terminals

22-16 WIRE RANGE

(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
60962-1	A	Red	.145	4	.031	Tin Plated Copper	.218	.665	.550	.135
41920	A	Red	.145	6	.031	Tin Plated Copper	.312	.795	.660	.245
41542	B	Red	.145	6	.031	Tin Plated Copper	.286	.770	.625	.210
61354-1	C	Red	.145	6	.031	Tin Plated Copper	.286	.890	.745	.210
41715	A	Red	.145	8	.031	Tin Plated Copper	.312	.795	.660	.245
41716	A	Red	.145	10	.031	Tin Plated Copper	.312	.795	.660	.245

16-14 WIRE RANGE

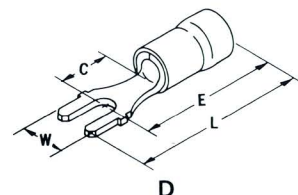
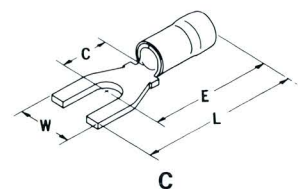
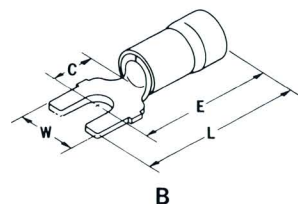
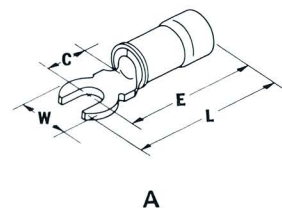
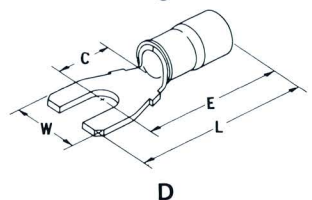
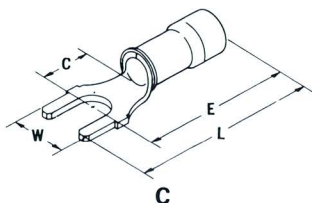
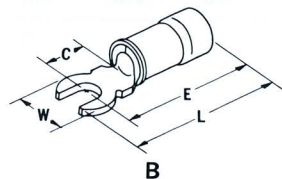
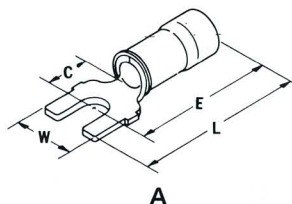
(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
40788	A	Blue	.170	6	.031	Tin Plated Copper	.312	.790	.640	.225
40848	A	Blue	.170	6	.031	Tin Plated Copper	.280	.745	.640	.225
42071-0	C	Blue	.170	6	.031	Tin Plated Copper	.343	.870	.680	.265
40787	A	Blue	.170	8	.031	Tin Plated Copper	.312	.780	.640	.225
40852	A	Blue	.170	8	.031	Tin Plated Copper	.312	.785	.660	.245
42071-1	C	Blue	.170	8	.031	Tin Plated Copper	.343	.870	.680	.265
60361-1	C	Blue	.170	8	.031	Tin Plated Copper	.290	.770	.600	.185
40853	A	Blue	.170	10	.031	Tin Plated Copper	.312	.785	.660	.245
42071-2	C	Blue	.170	10	.031	Tin Plated Copper	.343	.870	.680	.265

12-10 WIRE RANGE

(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
61043-1	D	Yellow	.230	10	.040	Tin Plated Copper	.406	1.305	1.025	.415



**FLANGED  
SPADE  
TONGUE**

## PIDG Terminals

22-16 WIRE RANGE

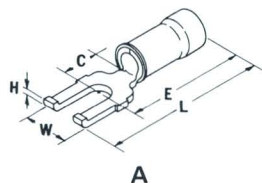
(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
41842	A	Red	.135	6	.031	Tin Plated Copper	.291	.845	.610	.185
41846	A	Red	.135	6	.031	Tin Plated Copper	.291	.780	.610	.185
60846-1	A	Red	.135	6	.031	Tin Plated Copper	.250	.780	.610	.185
41843	A	Red	.135	8	.031	Tin Plated Copper	.291	.845	.610	.185
41847	A	Red	.135	8	.031	Tin Plated Copper	.291	.780	.610	.185

16-14 WIRE RANGE

(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
41821	A	Blue	.160	6	.031	Tin Plated Copper	.290	.835	.605	.185
41825	A	Blue	.160	6	.031	Tin Plated Copper	.290	.770	.605	.185
41822	A	Blue	.160	8	.031	Tin Plated Copper	.290	.835	.605	.185



A

## PLASTI-GRIP Terminals

22-16 WIRE RANGE

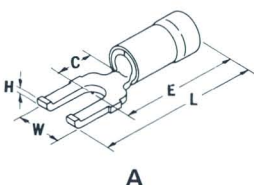
(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
41828	A	Red	.145	6	.031	Tin Plated Copper	.291	.835	.600	.185
60135-1	A	Red	.145	6	.031	Tin Plated Copper	.291	.770	.600	.185
42311-1	A	Red	.145	8	.031	Tin Plated Copper	.291	.835	.600	.185

16-14 WIRE RANGE

(VINYL Insulation)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
42038-2	A	Blue	.170	6	.031	Tin Plated Copper	.290	.765	.600	.185
42597-1	A	Blue	.170	8	.031	Tin Plated Copper	.290	.830	.600	.185
42038-3	A	Blue	.170	8	.031	Tin Plated Copper	.290	.765	.600	.185



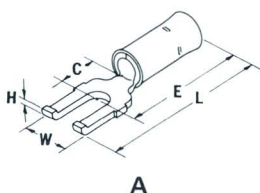
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## DIAMOND-GRIP Terminals

22-16 WIRE RANGE

(Non-Insulated)

CATALOG NUMBER	TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STUD SIZE	STOCK THICK.	MATERIAL	W NOM.	L MAX.	E MAX.	C MIN.
42133-2	A		.135	6	.031	Tin Plated Copper	.291	.780	.545	.185
42133-6	A		.135	6	.031	Tin Plated Copper	.291	.715	.545	.185



A

**FASTON  
RECEPTACLES**

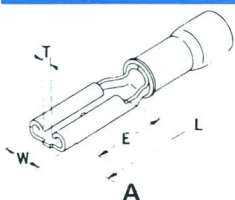
## PIDG Receptacles

22-18 WIRE RANGE "110" Series

(NYLON Insulation)

CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
60893-1	60894-1	60894-2	A	Trans.	.100	.012	Pre-Tin Brass	.032	.148	.734	.250	.025
61059-1	61060-1	61060-2	A	Trans.	.100	.012	Pre-Tin Brass	.020	.148	.734	.250	.025
61047-1	61048-1	61048-2	A	Trans.	.100	.012	Pre-Tin Brass	.016	.148	.734	.250	.025
350625-1	350626-1	350626-2	A	Trans.	.100	.012	Gold Plated Brass	.032	.148	.734	.250	.025
350807-1	350808-1	350808-2	A	Trans.	.110	.012	Pre-Tin Brass	.020	.148	.734	.250	.025
61254-1*	61255-1*		A	Trans.	.110	.012	Pre-Tin Brass	.032	.148	.734	.250	.025

\*No Dimple



A

**FASTON  
RECEPTACLES  
(cont'd)**

# PIDG Receptacles

16-14 WIRE RANGE "110" Series

(VINYL Insulation)

CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
61190-1	61191-1		A	Blue	.160	.016	Pre-Tin Brass	.016	.160	.756	.250	.025
61257-1*	61258-1*		A	Blue	.170	.016	Pre-Tin Brass	.032	.160	.756	.250	.025

22-18 WIRE RANGE "187" Series

(VINYL Insulation)

CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
60971-1	60972-1		B	Red	.135	.016	Brass	.020	.230	.756	.250	.038
60971-2	60972-2	60972-3	B	Red	.135	.016	Tin Plated Brass	.020	.230	.756	.250	.038

16-14 WIRE RANGE "187" Series

(VINYL Insulation)

CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
61696-1	61697-1	61697-2	B	Blue	.160	.016	Tin Plated Brass	.020	.230	.756	.250	.038

22-18 WIRE RANGE "205" Series

(VINYL Insulation)

CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
60816-1			C	Red	.135	.016	Brass	.020	.250	.756	.250	.025
60816-2	42888-1	42888-2	C	Red	.135	.016	Tin Plated Brass	.020	.250	.756	.250	.025
60817-1			C	Red	.135	.016	Brass	.032	.250	.756	.250	.040
60817-2	60023-1	60023-2	C	Red	.135	.016	Tin Plated Brass	.032	.250	.756	.250	.040
350730-1‡	350731-1‡		C	Red	.135	.016	Tin Plated Brass	.020	.250	.756	.250	.040

16-14 WIRE RANGE "205" Series

(VINYL Insulation)

CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
60819-1	42747-1	42747-4	C	Blue	.160	.016	Brass	.020	.250	.692	.250	.025
60819-2	42747-2	42747-3	C	Blue	.160	.016	Tin Plated Brass	.020	.250	.692	.250	.025
60818-1	42727-1		C	Blue	.160	.016	Brass	.032	.250	.692	.250	.025
60818-2	42727-2	42727-3	C	Blue	.160	.016	Tin Plated Brass	.032	.250	.692	.250	.025

22-18 WIRE RANGE "250" Series

(VINYL Insulation)

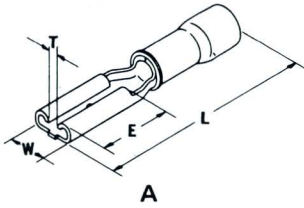
CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
60366-1	42599-1	42599-5	D	Red	.135	.018	Brass	.032	.300	.850	.305	.065
60366-2	42599-2	42599-4	D	Red	.135	.018	Tin Plated Brass	.032	.300	.850	.305	.065
60366-3	42599-3		D	Red	.135	.018	Silver Plated Brass	.032	.300	.850	.305	.065
60448-1	42628-1		D	Red	.135	.018	Brass	.032	.300	.850	.305	.065
60448-2	42628-2	42628-3	D	Red	.135	.018	Tin Plated Brass	.032	.300	.850	.305	.065
61204-1‡	61205-1‡	61205-4‡	E	Red	.135	.018	Brass	.032	.300	.850	.305	.065
61204-2‡	61205-2‡	61205-5‡	E	Red	.135	.018	Tin Plated Brass	.032	.300	.850	.305	.065
61204-3‡	61205-3‡		E	Red	.135	.018	Silver Plated Brass	.032	.300	.850	.305	.065

16-14 WIRE RANGE "250" Series

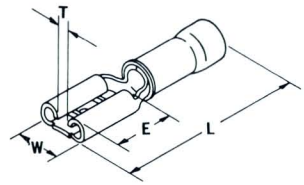
(VINYL Insulation)

CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
60365-1	42332-1	42332-3	D	Blue	.160	.018	Brass	.032	.300	.850	.305	.065
60365-2	42332-2	42332-4	D	Blue	.160	.018	Tin Plated Brass	.032	.300	.850	.305	.065

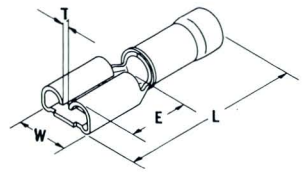
\*No Dimple  
‡With Wire Stop



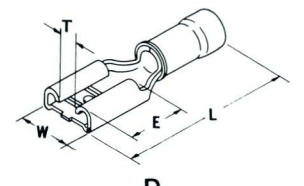
A



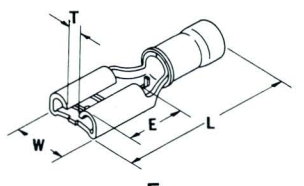
B



C



D

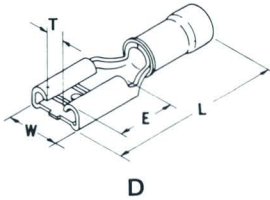


E

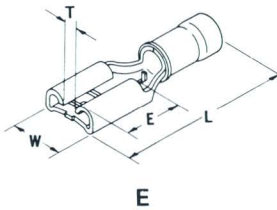


**FASTON  
RECEPTACLES  
(cont'd)**

# PIDG Receptacles

**16-14 WIRE RANGE "250" Series**
**(VINYL Insulation)**


CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
61170-1‡	61171-1‡	61171-3‡	E	Blue	.160	.018	Brass	.032	.300	.850	.305	.065
61170-2‡	61171-2‡	61171-4‡	E	Blue	.160	.018	Tin Plated Brass	.032	.300	.850	.305	.065
60449-1	60211-1	60211-3	D	Red	.160	.018	Brass	.032	.300	.850	.305	.065
60449-2	60211-2	60211-4	D	Red	.160	.018	Tin Plated Brass	.032	.300	.850	.305	.065
60450-1	60212-1	60212-3	D	Black	.160	.018	Brass	.032	.300	.850	.305	.065
60450-2	60212-2	60212-4	D	Black	.160	.018	Tin Plated Brass	.032	.300	.850	.305	.065
60451-1	60213-1	60213-3	D	White	.160	.018	Brass	.032	.300	.850	.305	.065
60451-2	60213-2	60213-4	D	White	.160	.018	Tin Plated Brass	.032	.300	.850	.305	.065
61428-1	61429-1	61429-2	D	Blue	.180	.018	Tin Plated Brass	.032	.300	.850	.305	.065

**14-12† WIRE RANGE "250" Series**
**(VINYL Insulation)**


CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
60448-1	42628-1		D	Red	.135	.018	Brass	.032	.300	.850	.305	.065
60448-2	42628-2	42628-3	D	Red	.135	.018	Tin Plated Brass	.032	.300	.850	.305	.065

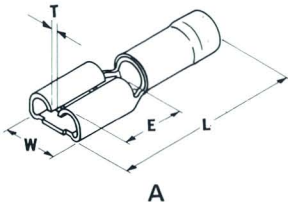
**12-10 WIRE RANGE "250" Series**
**(VINYL Insulation)**

CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
61197-1	61198-1	61198-3	D	Yellow	.250	.018	Tin Plated Brass	.032	.300	1.012	.305	.065
61197-2	61198-2	61198-4	D	Yellow	.250	.018	Tin Pl. Phos. Bronze	.032	.300	1.012	.305	.065

**22-18 WIRE RANGE "250" Series**
**(NYLON Insulation)**

CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
60544-1	42844-1	42844-3	D	Yellow	.250	.018	Tin Plated Brass	.032	.300	1.012	.305	.065
60544-2	42844-2		D	Yellow	.250	.018	Tin Pl. Phos. Bronze	.032	.300	1.012	.305	.065

# PLASTI-GRIP Receptacles

**22-18 WIRE RANGE "187" Series**
**(VINYL Insulation)**


CATALOG NUMBER			TYPE	INSUL. COLOR	MAX. INSUL. DIAMETER	STOCK THICK.	MATERIAL	FITS TAB	W NOM.	L MAX.	E NOM.	T NOM.
STRIP FORM	LOOSE PIECE FORM	TAPE MOUNTED										
	61516-2		A	Red	.135	.016	Tin Plated Brass	.020	.230	.795	.250	.038

**22-18 WIRE RANGE "250" Series**
**(VINYL Insulation)**

	61167-1	350176-1	350176-2	A	Red	.135	.018	Tin Plated Brass	.032	.300	.880	.305	.065
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**16-14 WIRE RANGE "250" Series**
**(VINYL Insulation)**

485059-1	485054-2	485054-1	A	Blue	.170	.018	Tin Plated Brass	.032	.300	.930	.305	.065
350670-1‡	350671-1‡	350671-2‡	B	Blue	.170	.018	Tin Plated Brass	.032	.300	.930	.305	.065

**12-10 WIRE RANGE "250" Series**
**(VINYL Insulation)**

	350562-1	350563-1	350563-2	A	Yellow	.250	.018	Tin Plated Brass	.032	.300	1.035	.305	.065
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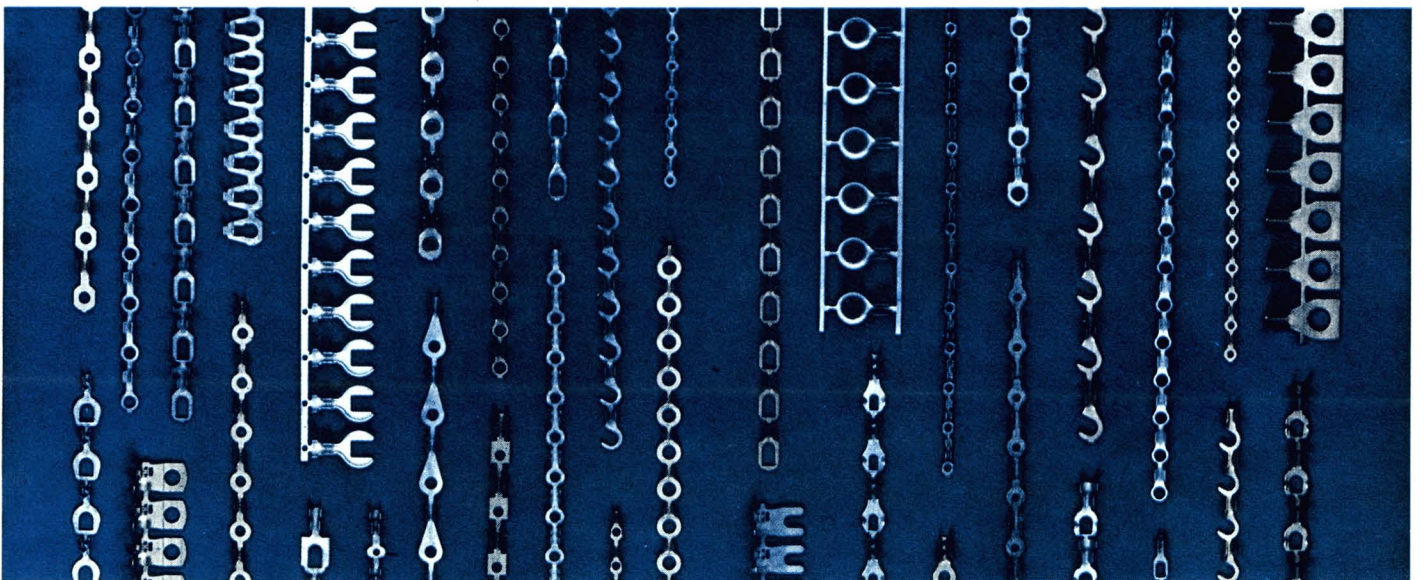
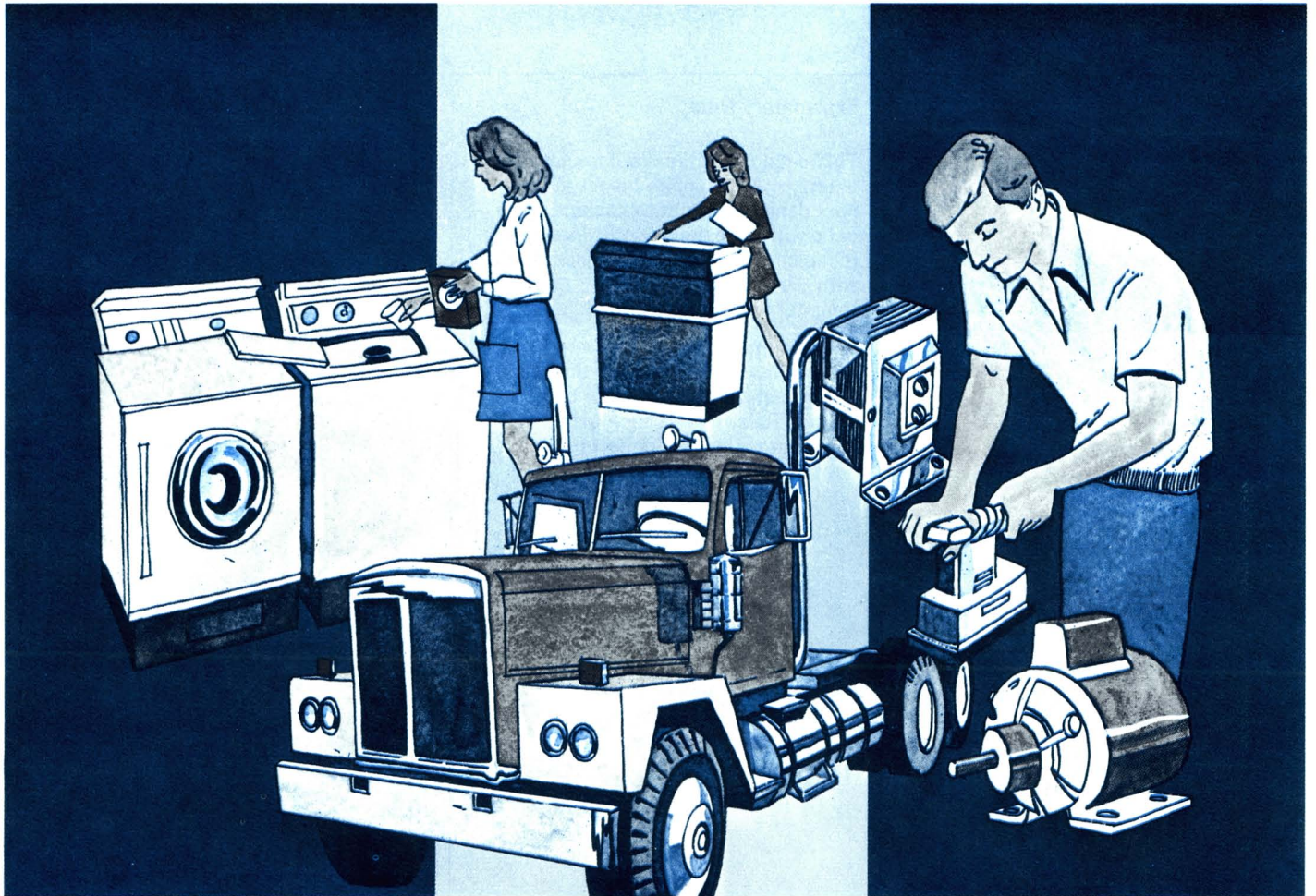
‡With Wire Stop

†Limited to 6,470 circular mil area



## OPEN BARREL RINGS AND SPADES

applied with automatic machines



**OPEN BARREL  
RINGS AND SPADES****Explanatory Note**

This catalog contains a complete listing of AMP\* open barrel terminals designed for automachine application. It is designed to fit into any technical catalog library concerned with electrical circuits and their terminations.

This volume has been designed for maximum ease in locating any item. The specification tables are by tongue style. Within each of these categories, the catalog is further subdivided by wire barrel type. A final division is by wire range.

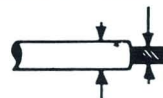
**Before You Order.**

To help you choose the AMP product best suited to your requirements, the following information about each item is included in the tabular data where applicable: wire size range, insulation diameter accommodation, stock thickness, type of metal and plating used, and physical measurements.

With your initial order of AMP products for automachine application, please forward 50 feet of each type of wire you plan to use. If a wire sample is not available, a full description of your wire, including number of strands, individual strand size, and insulation diameter should be sent with your order.

AMP INCORPORATED has standardized its open barrel line on the products listed in this catalog. However, to fit unusual applications, AMP has developed many special items through its Development Engineering Department and stands ready to design and produce any type to meet your requirements.

WIRE SIZE RANGE



INSULATION DIAMETER

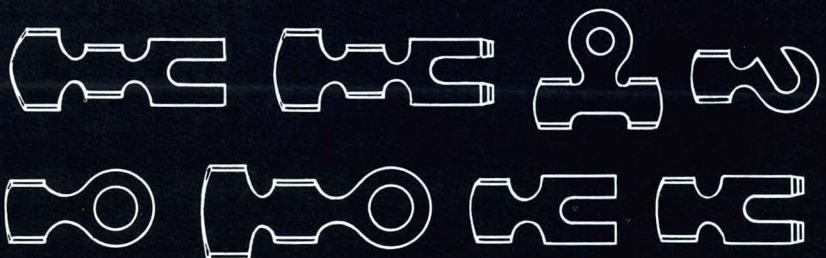
STUD HOLE SIZE



STUD CLEARANCE



TERMINAL TONGUE THICKNESS



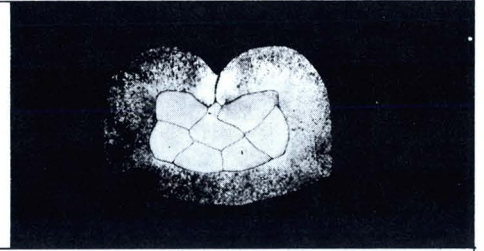
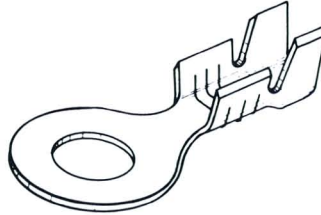
## OPEN BARREL RINGS AND SPADES

### "F" Crimp with Insulation Support

AMP Open Barrel Terminals are made in strip form, wound on reels. They all feature an open barrel construction. In the standard "F" crimp design, the open barrel consists of two wings that are wrapped around the conductor strands and butted together in a tight seam. The crimping action of the tool dies is a precise mechanical operation that creates the exact crimp with each cycle of the machine. You can be sure, therefore, of the unvarying uniformity of all units.

The insulation support feature was developed by AMP for applications where vibration tends to be excessive. This design offers the same fine quality characteristics found in the standard line plus firm, fully circumferential support to the wire insulation.

The additional insulation support consists of two extra wings on the standard "F" crimp barrel which are wrapped around the wire insulation. This prevents harmful flexing of the wire at the termination point and deters fraying of the wire insulation. Because it increases the already significant tensile strength of the regular crimp, the vibration resistance is great enough for severe vibration problems.



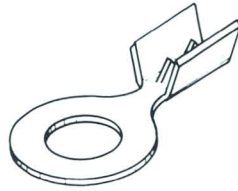
## OPEN BARREL RINGS AND SPADES

### Insulation Piercing Crimp

The insulation piercing line enjoys a durable popularity with electrical circuitry manufacturers because of the simplicity of attachment. The barrel contains two perpendicular lances that drive through the wire insulation to make contact with the conductor within. Consequently, one step in circuitry termination, wire stripping, is eliminated.

Tensile characteristics vary, depending on the type of wire insulation. Because the barrel wraps around the insulation, it deters insulation fraying. The insulation piercing line is a low-cost, high-speed attachment suitable for many applications.

In general, insulation piercing items can be used on both stranded and tinsel wire, where high currents, intense vibration and mechanical loads are not critical factors.

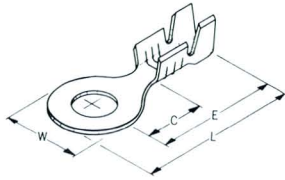


### Stud Sizes

STUD SIZE	MAJOR DIA. STUD	MIN. DIA. STUD HOLE	STUD SIZE	MAJOR DIA. STUD	MIN. DIA. STUD HOLE
0	.060	.064	14	.242	.246
1	.073	.077	1/4	.250	.260
2	.086	.090	5/16	.312	.323
3	.099	.103	3/8	.375	.385
4	.112	.116	7/16	.437	.448
5	.125	.130	1/2	.500	.510
6	.138	.142	5/8	.625	.651
8	.164	.168	3/4	.750	.776
10	.190	.194	7/8	.875	.901
12	.216	.220	1	1.000	1.026

## OPEN BARREL RINGS AND SPADES

### RING TONGUE



A

Wire Range: 24-10

### INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
41695	A	24-20	.080-.100	.070	—	.020	Brass	.290	.630	.485	.250
41696	A	24-20	.080-.100	.070	—	.020	Brass/Tin	.290	.630	.485	.250
41575	A	24-20	.080-.100	.119	4	.020	Brass	.290	.630	.485	.250
41579	A	24-20	.080-.100	.119	4	.020	Brass/Tin	.290	.630	.485	.250
41576	A	24-20	.080-.100	.145	6	.020	Brass	.290	.630	.485	.250
41580	A	24-20	.080-.100	.145	6	.020	Brass/Tin	.290	.630	.485	.250
41577	A	24-20	.080-.100	.171	8	.020	Brass	.290	.630	.485	.250
41581	A	24-20	.080-.100	.171	8	.020	Brass/Tin	.290	.630	.485	.250
60382-1	A	24-20	.080-.100	.171	8	.020	Brass/Pre-Tin Lead	.290	.630	.485	.250
41578	A	24-20	.080-.100	.197	10	.020	Brass	.290	.630	.485	.250
41582	A	24-20	.080-.100	.197	10	.020	Brass/Tin	.290	.630	.485	.250
60668-1	A	24-20	.080-.100	.145	6	.018	Brass	.290	.630	.485	.250
60668-2	A	24-20	.080-.100	.145	6	.018	Brass/Tin	.290	.630	.485	.250
60669-1	A	24-20	.080-.100	.171	8	.018	Brass	.290	.630	.485	.250
60669-2	A	24-20	.080-.100	.171	8	.018	Brass/Tin	.290	.630	.485	.250
60670-1	A	24-20	.080-.100	.197	10	.018	Brass	.290	.630	.485	.250
60670-2	A	24-20	.080-.100	.197	10	.018	Brass/Tin	.290	.630	.485	.250
61149-1	A	24-20	.080-.100	.197	10	.020	Brass/Tin	.290	.630	.485	.250
42165-1	A•	24-20	.048-.078	.128	—	.016	Brass	.186	.521	.428	.150
42165-2	A•	24-20	.048-.078	.128	—	.016	Brass/Tin	.186	.521	.428	.150
60553-1	A•	24-20	.048-.078	.145	6	.014	Brass/Tin	.250	.597	.447	.220
60554-1	A•	24-20	.048-.078	.171	8	.014	Brass/Tin	.300	.597	.447	.220
60555-1	A•	24-20	.048-.078	.197	10	.014	Brass/Tin	.300	.597	.447	.220
60555-2	A•	24-20	.048-.078	.197	10	.014	Brass	.300	.597	.447	.220
485003-1	A	22-18	.120-.170	.171	8	.020	Steel/Pre-Nickel	.296	.637	.494	.234
60061-1	A	20-18	.070-.100	.265	¼	.031	Copper	.468	.982	.748	.437
60061-2	A	20-18	.070-.100	.265	¼	.031	Copper/Tin	.468	.982	.748	.437
41711	A	20-18	.070-.100	.265	¼	.030	Brass/Tin	.468	.982	.748	.437
42674-1	A	20-18	.070-.100	.328	⅝	.030	Brass	.468	.982	.748	.437
41013	A	20-18	.070-.100	.328	⅝	.030	Brass/Tin	.468	.982	.748	.437
42355-1	A	20-18	.060-.110	.095	—	.020	Brass	.296	.642	.494	.234
42355-2	A	20-18	.060-.110	.095	—	.020	Brass/Tin	.296	.642	.494	.234
42121-1	A	20-18	.060-.110	.126	—	.020	Brass	.296	.642	.494	.234
42121-2	A	20-18	.060-.110	.126	—	.020	Brass/Tin	.296	.642	.494	.234
40731	A	20-18	.060-.110	.145	6	.020	Brass	.296	.642	.494	.234
40697	A	20-18	.060-.110	.145	6	.020	Brass/Tin	.296	.642	.494	.234
40732	A	20-18	.060-.110	.171	8	.020	Brass	.296	.642	.494	.234
40698	A	20-18	.060-.110	.171	8	.020	Brass/Tin	.296	.642	.494	.234
40733	A	20-18	.060-.110	.197	10	.020	Brass	.296	.642	.494	.234
40699	A	20-18	.060-.110	.197	10	.020	Brass/Tin	.296	.642	.494	.234
42036-0	A•	20-18	.080-.110	.145	6	.020	Brass	.296	.662	.514	.234
42037-0	A•	20-18	.080-.110	.145	6	.020	Brass/Tin	.296	.662	.514	.234
42036-3	A•	20-18	.080-.110	.145	6	.020	Copper	.296	.662	.514	.234
42036-1	A•	20-18	.080-.110	.171	8	.020	Brass	.296	.662	.514	.234
42037-1	A•	20-18	.080-.110	.171	8	.020	Brass/Tin	.296	.662	.514	.234
42036-4	A•	20-18	.080-.110	.171	8	.020	Copper	.296	.662	.514	.234
42036-2	A•	20-18	.080-.110	.197	10	.020	Brass	.296	.662	.514	.234
42037-2	A•	20-18	.080-.110	.197	10	.020	Brass/Tin	.296	.662	.514	.234
42036-5	A•	20-18	.080-.110	.197	10	.020	Copper	.296	.662	.514	.234

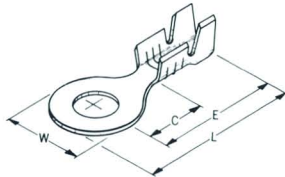
† Applicator feed from side — all others are end feed.

• Serrated Wire Barrel



OPEN BARREL  
RINGS AND SPADES

RING TONGUE  
(cont'd)



A  
Wire Range: 24-10

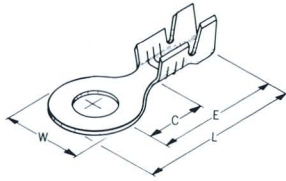
INSULATION SUPPORT (Cont'd)

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
350187-1	A	20-16	.125-.165	.171	8	.020	Brass/Tin	.300	.700	.550	.230
61447-1	A	20-16	.125-.165	.197	10	.020	Brass	.300	.700	.550	.230
60700-1	A	20-16	.080-.120	.345	—	.020	Steel/Tin	.468	.982	.748	.437
485002-1	A	20-16	.080-.120	.312	—	.020	Brass/Tin	.468	.982	.748	.437
60700-2	A	20-16	.080-.120	.265	1/4	.020	Brass/Tin	.468	.982	.748	.437
60700-3	A	20-16	.080-.120	.265	1/4	.020	Brass	.468	.982	.748	.437
60547-1	A•	18-16	.075-.110	.145	6	.018	Brass/Tin	.250	.654	.505	.225
60548-1	A•	18-16	.075-.110	.171	8	.018	Brass/Tin	.300	.650	.505	.225
60549-1	A•	18-16	.075-.110	.197	10	.018	Brass/Tin	.300	.650	.505	.225
41519	A	18-14	.100-.140	.145	6	.031	Copper/Tin	.342	.783	.612	.305
60260-1	A	18-14	.100-.140	.127	—	.030	Brass	.342	.783	.612	.305
42017	A	18-14	.100-.140	.127	—	.030	Brass/Tin	.342	.783	.612	.305
40659	A	18-14	.100-.140	.145	6	.030	Brass	.342	.783	.612	.305
40723	A	18-14	.100-.140	.145	6	.030	Brass/Tin	.342	.783	.612	.305
40660	A	18-14	.100-.140	.171	8	.030	Brass	.342	.783	.612	.305
40724	A	18-14	.100-.140	.171	8	.030	Brass/Tin	.342	.783	.612	.305
40661	A	18-14	.100-.140	.197	10	.030	Brass	.342	.783	.612	.305
40725	A	18-14	.100-.140	.197	10	.030	Brass/Tin	.342	.783	.612	.305
42569-1	A	18-14	.100-.140	.206	—	.030	Brass	.342	.783	.612	.305
42007	A	18-14	.100-.140	.206	—	.030	Brass/Tin	.342	.783	.612	.305
40879	A	18-14	.100-.140	.218	—	.030	Brass	.342	.783	.612	.305
60744-1	A	18-14	.120-.160	.197	10	.025	Brass	.342	.789	.618	.305
60744-2	A	18-14	.120-.160	.197	10	.025	Brass/Tin	.342	.789	.618	.305
60024-1	A	18-14	.100-.140	.171	8	.025	Brass	.342	.783	.612	.305
60024-2	A	18-14	.100-.140	.171	8	.025	Brass/Tin	.342	.783	.612	.305
60433-1	A	18-14	.100-.140	.197	10	.025	Brass	.342	.783	.612	.305
60433-2	A	18-14	.100-.140	.197	10	.025	Brass/Tin	.342	.783	.612	.305
60625-1	A	18-14	.100-.140	.265	1/4	.025	Brass/Tin	.342	.783	.612	.305
41558-1	A	18-14	.120-.170	.145	6	.020	Steel/Pre-Nickel	.296	.640	.494	.234
61554-1	A	18-14	.120-.170	.096	—	.020	Brass/Pre-Tin	.296	.640	.494	.234
41558	A	18-14	.120-.170	.145	6	.020	Brass	.296	.640	.494	.234
41330	A	18-14	.120-.170	.145	6	.020	Brass/Tin	.296	.640	.494	.234
40623	A	18-14	.120-.170	.145	6	.020	Copper/Tin	.296	.640	.494	.234
41559	A	18-14	.120-.170	.171	8	.020	Brass	.296	.640	.494	.234
41332	A	18-14	.120-.170	.171	8	.020	Brass/Tin	.296	.640	.494	.234
40624	A	18-14	.120-.170	.171	8	.020	Copper/Tin	.296	.640	.494	.234
41560	A	18-14	.120-.170	.197	10	.020	Brass	.296	.640	.494	.234
41333	A	18-14	.120-.170	.197	10	.020	Brass/Tin	.296	.640	.494	.234
350199-1	A	18-14	.120-.175	.197	10	.020	Steel/Nickel	.342	.783	.612	.305
640102-1	A	18-14	.140-.190	.171	8	.030	Brass/Tin	.342	.784	.608	.305
40625	A	18-14	.120-.170	.197	10	.020	Copper/Tin	.342	.784	.608	.305
60516-1	A	18-14	.120-.170	.197	10	.020	Stainless Steel	.296	.640	.494	.234
41333-1	A	18-14	.120-.170	.197	10	.020	Steel/Pre-Nickel	.296	.640	.494	.234
61397-1	A	18-14	.140-.190	.197	10	.030	Brass/Tin	.342	.784	.479	.305
61071-1	A•	18-14	.130-.190	.171	8	.025	Steel/Nickel	.343	.787	.615	.220
61071-2	A•	18-14	.130-.190	.145	6	.025	Steel/Nickel	.343	.787	.615	.220
61563-1	A•	18-14	.130-.190	.197	10	.025	Steel/Nickel	.343	.787	.615	.220
42750-1	A	16-14	.120-.180	.197	10	.030	Brass	.470	1.046	.811	.384
42750-2	A	16-14	.120-.180	.197	10	.030	Brass/Tin	.470	1.046	.811	.384
42751-1	A	16-14	.120-.180	.257	—	.030	Brass	.470	1.046	.811	.384
42751-2	A	16-14	.120-.180	.257	—	.030	Brass/Tin	.470	1.046	.811	.384
42938-1	A	16-14	.120-.180	.281	—	.030	Brass	.470	1.046	.811	.384

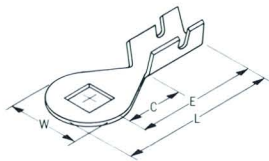
† Applicator feed from side — all others are end feed.  
• Serrated Wire Barrel

## OPEN BARREL RINGS AND SPADES

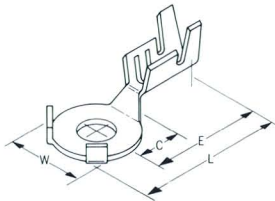
### RING TONGUE (cont'd)



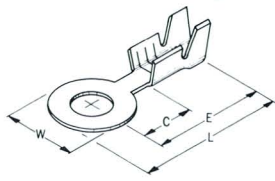
**A**  
Wire Range: 24-10



**B**  
Wire Range: 20-10



**C**  
Wire Range: 24-20



**D**  
Wire Range: 26-10

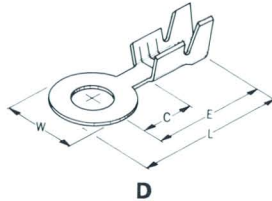
### INSULATION SUPPORT (Cont'd)

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
42938-2	A	16-14	.120-.180	.281	—	.030	Brass/Tin	.470	1.046	.811	.384
42752-1	A	16-14	.120-.180	.323	—	.030	Brass	.470	1.046	.811	.384
42752-2	A	16-14	.120-.180	.323	—	.030	Brass/Tin	.470	1.046	.811	.384
350195-1	A •	16-12	.225-.275 or (2) .140 Max.	.197	10	.025	Brass/Tin	.343	.786	.615	.280
350195-2	A •	16-12	.225-.275 or (2) .140 Max.	.197	10	.025	Steel/Tin	.343	.786	.615	.280
60399-1	A	12-10	.150-.210	.197	10	.040	Copper/Tin	.535	1.047	.780	.406
42722-1	A	12-10	.150-.210	.197	10	.030	Brass	.470	1.072	.839	.406
41124	A	12-10	.150-.210	.197	10	.030	Brass/Tin	.470	1.072	.839	.406
42622-1	A	12-10	.190-.270	.197	10	.030	Steel/Nickel	.470	1.046	.811	.406
42723-1	A	12-10	.150-.210	.257	—	.030	Brass	.470	1.072	.839	.406
41125	A	12-10	.150-.210	.257	—	.030	Brass/Tin	.470	1.072	.839	.406
61844-1	A	12-10	.150-.210	.265	¼	.040	Copper/Tin	.535	1.048	.780	.406
42724-1	A	12-10	.150-.210	.323	—	.030	Brass	.470	1.072	.839	.406
41126	A	12-10	.150-.210	.323	—	.030	Brass/Tin	.470	1.072	.839	.406
60060-1	B	20-18	.070-.100	.204 Sq.	—	.031	Copper	.468	.982	.748	.437
60060-2	B	20-18	.070-.100	.204 Sq.	—	.031	Copper/Tin	.468	.982	.748	.437
60400-1	B	12-10	.150-.210	.205 Sq.	—	.040	Copper/Tin	.535	1.047	.780	.406
61623-1	C •	24-20 or (2) 24	.040-.095 or (2) .048 Max.	.200	—	.020	Brass/Tin	.375	.750	.560	.310
61623-2	C •	24-20 or (2) 24	.040-.095 or (2) .048 Max.	.200	—	.020	Brass	.375	.750	.560	.310
60007-1	D	26-22	.040-.060	.100	—	.014	Brass	.190	.425	.330	.130
60007-2	D	26-22	.040-.060	.100	—	.014	Brass/Tin	.190	.425	.330	.130
42547-1	D	26-22	.040-.060	.119	4	.014	Brass	.190	.425	.330	.130
42547-2	D	26-22	.040-.060	.119	4	.014	Brass/Tin	.190	.425	.330	.130
42547-3	D	26-22	.040-.060	.119	4	.014	Brass/Gold	.190	.425	.330	.130
42547-4	D	26-22	.040-.060	.119	4	.014	Brass/Pre-Tin Lead	.190	.425	.330	.130
61568-1	D	26-22	.040-.060	.130	—	.014	Brass	.190	.425	.330	.130
61312-1	D	26-22	.070-.110	.100	—	.016	Brass	.190	.455	.365	.130
60974-1	D •	24-20	.030-.060	.215	—	.014	Brass/Tin	.345	.573	.400	.210
42925-1	D	22-20	.070-.100	.071	—	.025	Brass	.210	.457	.352	.165
42925-2	D	22-20	.070-.100	.071	—	.025	Brass/Tin	.210	.457	.352	.165
42022-0	D	22-20	.070-.100	.099	—	.025	Brass	.210	.457	.352	.165
42022-1	D	22-20	.070-.100	.099	—	.025	Brass/Tin	.210	.457	.352	.165
42022-2	D	22-20	.070-.100	.119	4	.025	Brass	.210	.457	.352	.165
42022-3	D	22-20	.070-.100	.119	4	.025	Brass/Tin	.210	.457	.352	.165
42022-4	D	22-20	.070-.100	.125	—	.025	Brass	.210	.457	.352	.165
42022-5	D	22-20	.070-.100	.125	—	.025	Brass/Tin	.210	.457	.352	.165
60292-1	D	22-20	.070-.100	.132	—	.025	Brass	.210	.457	.352	.165
60292-2	D	22-20	.070-.100	.132	—	.025	Brass/Tin	.210	.457	.352	.165
60292-3	D	22-20	.070-.100	.132	—	.025	Stainless Steel	.210	.457	.352	.165
60739-3	D	22-20	.070-.110	.078	—	.020	Brass	.210	.457	.352	.165
60786-1	D •	22-20	.110-.150	.099	—	.020	Brass	.190	.450	.352	.135
60786-2	D •	22-20	.110-.150	.099	—	.020	Brass/Tin	.190	.450	.352	.135
350083-1	D	22-20	.070-.110	.082	—	.020	Brass/Tin	.210	.457	.352	.165
60739-1	D	22-20	.070-.110	.099	—	.020	Brass	.210	.457	.352	.165
60739-2	D	22-20	.070-.110	.099	—	.020	Brass/Tin	.210	.457	.352	.165

† Applicator feed from side — all others are end feed.  
• Serrated Wire Barrel

# OPEN BARREL RINGS AND SPADES

## RING TONGUE (cont'd)



D  
Wire Range: 26-10

## INSULATION SUPPORT (Cont'd)

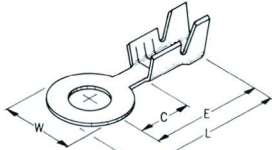
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
60299-1	D	22-20	.070-.110	.125	—	.020	Brass/Tin	.210	.457	.352	.165
41471	D	20-16	.100-.135	.156	—	.025	Brass	.246	.467	.352	.165
41472	D	20-16	.100-.135	.156	—	.025	Brass/Tin	.246	.467	.352	.165
42220-3	D	20-16	.075-.110	.065	—	.025	Brass	.246	.460	.352	.165
42220-1	D	20-16	.075-.110	.085	—	.025	Brass	.246	.460	.352	.165
42220-2	D	20-16	.075-.110	.085	—	.025	Brass/Tin	.246	.460	.352	.165
41406	D	20-16	.075-.110	.099	—	.025	Brass	.246	.460	.352	.165
60261-1	D	20-16	.075-.110	.119	4	.025	Brass	.246	.460	.352	.165
40799	D	20-16	.075-.110	.119	4	.025	Brass/Tin	.246	.460	.352	.165
42721-1	D	20-16	.075-.110	.132	—	.025	Brass	.246	.460	.352	.165
42721-2	D	20-16	.075-.110	.132	—	.025	Brass/Tin	.246	.460	.352	.165
41859	D	20-16	.075-.110	.155	—	.025	Brass	.246	.460	.352	.165
40544	D	20-16	.075-.110	.155	—	.025	Brass/Tin	.246	.460	.352	.165
42175-3	D	16-14	.120-.180	.145	6	.032	Steel	.375	.865	.678	.312
42175-4	D	16-14	.120-.180	.145	6	.032	Steel/Tin	.375	.865	.678	.312
42176-3	D	16-14	.120-.180	.171	8	.032	Steel	.375	.865	.678	.312
42176-4	D	16-14	.120-.180	.171	8	.032	Steel/Tin	.375	.865	.678	.312
42176-5	D	16-14	.120-.180	.171	8	.032	Steel/Nickel	.375	.865	.678	.312
42177-4	D	16-14	.120-.180	.197	10	.032	Steel/Tin	.375	.865	.678	.312
60155-1	D	16-14	.120-.180	.197	10	.032	Steel/Nickel	.375	.865	.678	.312
42178-3	D	16-14	.120-.180	.203	—	.032	Steel	.375	.865	.678	.312
42178-4	D	16-14	.120-.180	.203	—	.032	Steel/Tin	.375	.865	.678	.312
42179-3	D	16-14	.120-.180	.250	14	.032	Steel	.375	.865	.678	.312
42179-4	D	16-14	.120-.180	.250	14	.032	Steel/Tin	.375	.865	.678	.312
42180-3	D	16-14	.120-.180	.265	¼	.032	Steel	.375	.865	.678	.312
42180-4	D	16-14	.120-.180	.265	¼	.032	Steel/Tin	.375	.865	.678	.312
42177-6	D	16-14	.120-.180	.197	10	.031	Steel/Pre-Nickel	.375	.865	.678	.312
42175-1	D	16-14	.120-.180	.145	6	.030	Brass	.375	.865	.678	.312
42175-2	D	16-14	.120-.180	.145	6	.030	Brass/Tin	.375	.865	.678	.312
42176-1	D	16-14	.120-.180	.171	8	.030	Brass	.375	.865	.678	.312
42176-2	D	16-14	.120-.180	.171	8	.030	Brass/Tin	.375	.865	.678	.312
41017	D	16-14	.120-.180	.171	8	.030	Brass/Tin	.375	.873	.686	.312
41163	D	16-14	.120-.180	.197	10	.030	Brass	.375	.873	.686	.312
42177-1	D	16-14	.120-.180	.197	10	.030	Brass	.375	.865	.678	.312
42177-2	D	16-14	.120-.180	.197	10	.030	Brass/Tin	.375	.865	.678	.312
40994	D	16-14	.120-.180	.197	10	.030	Brass/Tin	.375	.873	.686	.312
42178-1	D	16-14	.120-.180	.203	—	.030	Brass	.375	.865	.678	.312
42178-2	D	16-14	.120-.180	.203	—	.030	Brass/Tin	.375	.865	.678	.312
42179-1	D	16-14	.120-.180	.250	14	.030	Brass	.375	.865	.678	.312
41032	D	16-14	.120-.180	.250	14	.030	Brass/Tin	.375	.873	.686	.312
42179-2	D	16-14	.120-.180	.250	14	.030	Brass/Tin	.375	.865	.687	.312
42180-1	D	16-14	.120-.180	.265	¼	.030	Brass	.375	.865	.678	.312
42180-2	D	16-14	.120-.180	.265	¼	.030	Brass/Tin	.375	.865	.678	.312
41415	D	16-14	.120-.180	.265	¼	.030	Brass/Tin	.375	.873	.686	.312
42807-1	D	16-14	.120-.180	.150	—	.020	Steel/Pre-Nickel	.375	.873	.686	.312
41294	D	16-14	.120-.180	.197	10	.020	Brass	.375	.873	.686	.312
41632	D	16-14	.120-.180	.197	10	.020	Brass/Tin	.375	.873	.686	.312
41205	D	16-14	.120-.180	.197	10	.020	Steel/Tin	.375	.873	.686	.312
42807-2	D	16-14	.120-.180	.197	10	.020	Steel/Pre-Nickel	.375	.873	.686	.312

† Applicator feed from side — all others are end feed.

• Serrated Wire Barrel

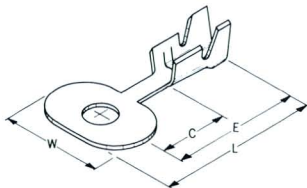
OPEN BARREL  
RINGS AND SPADES

RING TONGUE  
(cont'd)



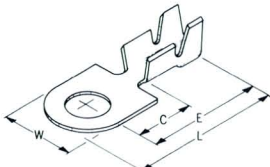
D

Wire Range: 26-10



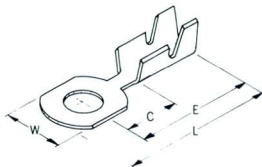
E

Wire Range: 20-18



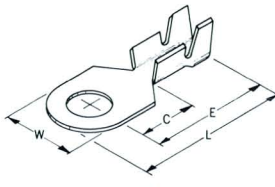
F

Wire Range: 22-16



G

Wire Range: 20-16



H

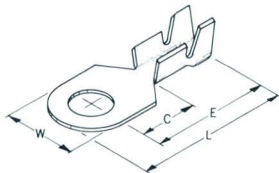
Wire Range: 14-6

INSULATION SUPPORT (Cont'd)

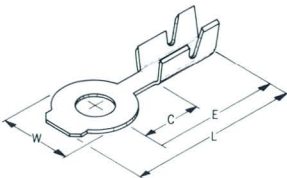
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
41660-1	D	16-14	.120-.180	.240	—	.020	Brass/Tin	.375	.873	.686	.312
41659	D	16-14	.120-.180	.265	¼	.020	Brass	.375	.873	.686	.312
41660	D	16-14	.120-.180	.265	¼	.020	Brass/Tin	.375	.873	.686	.312
61424-1	D	12-10	.170-.210	.145	6	.040	Brass/Tin	.343	.912	.750	.344
42863-1	D	12-10	.170-.210	.171	8	.040	Brass	.343	.912	.750	.344
42863-2	D	12-10	.170-.210	.171	8	.040	Brass/Tin	.343	.912	.750	.344
42864-1	D	12-10	.170-.210	.197	10	.040	Brass	.343	.912	.750	.344
42864-2	D	12-10	.170-.210	.197	10	.040	Brass/Tin	.343	.912	.750	.344
60043-1	E•	20-18	.060-.110	.071	—	.020	Brass	.246	.599	.514	.234
60043-2	E•	20-18	.060-.110	.071	—	.020	Brass/Tin	.246	.599	.514	.234
42348-1	F	22-18	.075-.120	.171	8	.020	Brass	.285	.610	.468	.218
42348-2	F	22-18	.075-.120	.171	8	.020	Brass/Tin	.285	.610	.468	.218
42996-1	F	20-16	.075-.120	.189	—	.030	Brass	.270	.603	.468	.218
42996-2	F	20-16	.075-.120	.189	—	.030	Brass/Tin	.270	.603	.468	.218
60840-1	F	20-16	.075-.120	.078	—	.020	Brass	.270	.603	.468	.218
61353-1	F	20-16	.075-.120	.145	6	.020	Brass/Tin	.270	.603	.468	.218
40505	F	20-16	.075-.120	.171	8	.020	Brass	.270	.603	.468	.218
40888	F	20-16	.075-.120	.171	8	.020	Brass/Tin	.270	.603	.468	.218
41199	F	20-16	.075-.120	.171	8	.020	Steel/Pre-Nickel	.270	.603	.468	.218
42062	F	20-16	.075-.120	.171	8	.020	Stainless Steel	.270	.603	.468	.218
41852	F	20-16	.075-.120	.189	—	.020	Brass	.270	.603	.468	.218
42901-1	F	20-16	.075-.120	.189	—	.020	Brass/Tin	.270	.603	.468	.218
61655-1	G	20-16	.075-.110	.084	—	.025	Brass	.204	.460	.352	.165
61906-1	G	20-16	.075-.110	.084	—	.025	Brass	.190	.460	.352	.165
61734-1	G	20-16	.075-.110	.099	—	.025	Brass	.185	.460	.352	.165
42065-0	G	20-16	.075-.110	.099	—	.025	Brass	.204	.460	.352	.165
42065-3	G	20-16	.075-.110	.099	—	.025	Brass/Tin	.204	.460	.352	.165
42065-1	G	20-16	.075-.110	.119	4	.025	Brass	.204	.460	.352	.165
42065-4	G	20-16	.075-.110	.119	4	.025	Brass/Tin	.204	.460	.352	.165
42065-2	G	20-16	.075-.110	.125	—	.025	Brass	.204	.460	.352	.165
42065-5	G	20-16	.075-.110	.125	—	.025	Brass/Tin	.204	.460	.352	.165
41601	H	14-12	.170-.210	.145	6	.040	Brass	.425	.972	.750	.344
41602	H	14-12	.170-.210	.171	8	.040	Brass	.425	.972	.750	.344
41603	H	14-12	.170-.210	.197	10	.040	Brass	.425	.972	.750	.344
42639-1	H	14-12	.170-.210	.197	10	.040	Brass/Tin	.425	.972	.750	.344
41604	H	14-12	.170-.210	.265	¼	.040	Brass	.425	.972	.750	.344
42607-1	H	14-12	.170-.210	.265	¼	.040	Brass/Tin	.425	.972	.750	.344
40604	H	14-12	.130-.180	.145	6	.040	Brass	.425	.972	.750	.344
40605	H	14-12	.130-.180	.171	8	.040	Brass	.425	.972	.750	.344
40605-1	H	14-12	.130-.180	.171	8	.040	Brass/Tin	.425	.972	.750	.344
40606	H	14-12	.130-.180	.197	10	.040	Brass	.425	.972	.750	.344
40960	H	14-12	.130-.180	.197	10	.040	Brass/Tin	.425	.972	.750	.344
60401-1	H	14-12	.130-.180	.197	10	.040	Copper/Tin	.425	.972	.750	.344

† Applicator feed from side — all others are end feed.  
• Serrated Wire Barrel

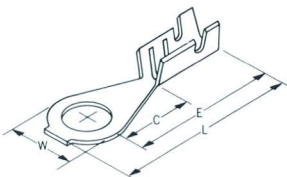
**RING TONGUE  
(cont'd)**



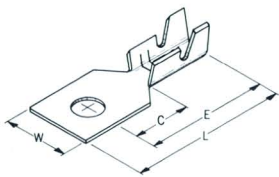
**H**  
Wire Range: 14-16



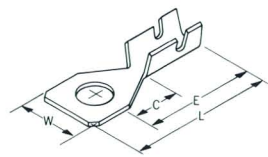
**J**  
Wire Range: 20-18



**K**  
Wire Range: 24-20



**L**  
Wire Range: 26-16



**M**  
Wire Range: 26-20

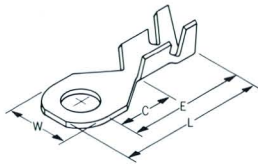
**INSULATION SUPPORT (Cont'd)**

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
40609	H	14-12	.130-.180	.265	1/4	.040	Brass	.425	.972	.750	.344
40973	H	14-12	.130-.180	.265	1/4	.040	Brass/Tin	.425	.972	.750	.344
60485-1	H	14-12	.150-.210	.197	10	.030	Brass/Tin	.425	.972	.750	.344
60485-2	H	14-12	.150-.210	.197	10	.030	Steel/Nickel	.425	.972	.750	.344
42181-1	H	10-8	.190-.230	.145	6	.040	Brass	.425	.972	.750	.344
42181-2	H	10-8	.190-.230	.145	6	.040	Brass/Tin	.425	.972	.750	.344
42182-1	H	10-8	.190-.230	.171	8	.040	Brass	.425	.972	.750	.344
42182-2	H	10-8	.190-.230	.171	8	.040	Brass/Tin	.425	.972	.750	.344
42183-1	H	10-8	.190-.230	.197	10	.040	Brass	.425	.972	.750	.344
42183-2	H	10-8	.190-.230	.197	10	.040	Brass/Tin	.425	.972	.750	.344
42183-3	H	10-8	.190-.230	.197	10	.040	Copper/Tin	.425	.972	.750	.344
42184-1	H	10-8	.190-.230	.265	1/4	.040	Brass	.425	.972	.750	.344
42184-2	H	10-8	.190-.230	.265	1/4	.040	Brass/Tin	.425	.972	.750	.344
42184-3	H	10-8	.190-.230	.265	1/4	.040	Copper/Tin	.425	.972	.750	.344
41807	H	10-8	.220-.315	.171	8	.050	Copper/Tin	.550	1.105	.830	.350
41808	H	10-8	.220-.315	.197	10	.050	Copper/Tin	.550	1.105	.830	.350
41809	H	10-8	.220-.315	.265	1/4	.050	Copper/Tin	.550	1.105	.830	.350
60796-1	H	10-8	.220-.315	.328	5/16	.050	Brass/Tin	.550	1.105	.830	.350
61352-1	H	10-6	.220-.315	.197	10	.040	Brass/Tin	.550	1.105	.830	.350
42899-1	H	10-6	.220-.315	.265	1/4	.040	Brass	.550	1.105	.830	.350
42899-2	H	10-6	.220-.315	.265	1/4	.040	Brass/Tin	.550	1.105	.830	.350
42913-1	H	10-6	.220-.315	.328	5/16	.040	Brass	.550	1.105	.830	.350
42913-2	H	10-6	.220-.315	.328	5/16	.040	Brass/Tin	.550	1.105	.830	.350
42900-1	H	10-6	.220-.315	.390	3/8	.040	Brass	.550	1.105	.830	.350
42900-2	H	10-6	.220-.315	.390	3/8	.040	Brass/Tin	.550	1.105	.830	.350
42266-1	J	20-18	.075-.100	.086	—	.020	Brass	.250	.588	.468	.238
42266-2	J	20-18	.075-.100	.086	—	.020	Brass/Tin	.250	.588	.468	.238
60556-1	K•	24-20	.048-.078	.119	4	.014	Brass/Tin	.187	.573	.447	.220
60968-1	L•	26-20	.048-.078	.093	—	.020	Brass/Tin	.182	.626	.452	.245
41591	L•	24-20	.080-.100	.119	4	.020	Brass	.290	.735	.490	.250
41595	L•	24-20	.080-.100	.119	4	.020	Brass/Tin	.290	.735	.490	.250
41592	L•	24-20	.080-.100	.145	6	.020	Brass	.290	.735	.490	.250
41596	L•	24-20	.080-.100	.145	6	.020	Brass/Tin	.290	.735	.490	.250
41593	L•	24-20	.080-.100	.171	8	.020	Brass	.290	.735	.490	.250
41597	L•	24-20	.080-.100	.171	8	.020	Brass/Tin	.290	.735	.490	.250
41594	L•	24-20	.080-.100	.197	10	.020	Brass	.290	.735	.490	.250
41598	L•	24-20	.080-.100	.197	10	.020	Brass/Tin	.290	.735	.490	.250
640082-1	L	20-16	.080-.120	.094	—	.020	Steel/Nickel	.256	.935	.748	.437
60123-1	M•	26-20	.048-.078	.142	—	.020	Brass	.250	.565	.444	.237
60123-2	M•	26-20	.048-.078	.142	—	.020	Brass/Tin	.250	.565	.444	.237
61272-1	M•	26-20	.048-.078	.155	—	.020	Brass	.250	.626	.444	.237
61432-1	M•	24-20	.048-.086	.130	—	.014	Brass	.250	.550	.444	.237
61432-2	M•	24-20	.048-.086	.130	—	.014	Brass/Tin	.250	.550	.444	.237
60302-1	M•	24-20	.048-.086	.142	—	.014	Brass	.250	.565	.444	.237

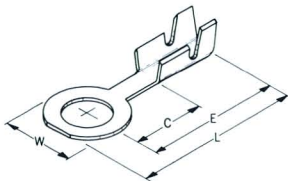
† Applicator feed from side — all others are end feed.  
• Serrated Wire Barrel

OPEN BARREL  
RINGS AND SPADES

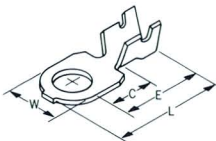
RING TONGUE  
(cont'd)



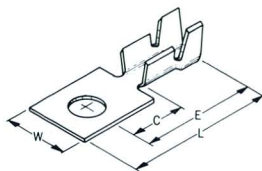
**N**  
Wire Range: 24-10



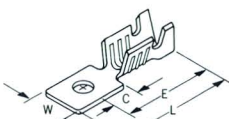
**P**  
Wire Range: 20-16



**Q**  
Wire Range: 10-8



**R**  
Wire Range: 20-18



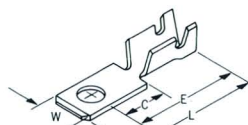
**S**  
Wire Range: 26-24

INSULATION SUPPORT (Cont'd)

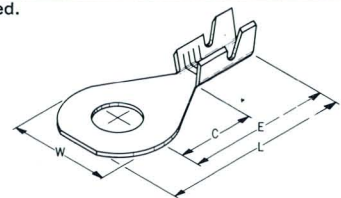
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
485035-1†	N•	24-20	.050-.100	.145	6	.020	Brass/Tin	.285	.605	.470	.220
485036-1†	N•	24-20	.050-.100	.197	10	.020	Brass/Tin	.375	.650	.470	.220
485037-1†	N•	24-20	.050-.100	.265	1/4	.020	Brass/Tin	.470	.815	.590	.340
485038-1†	N•	24-20	.050-.100	.328	3/8	.020	Brass/Tin	.470	.815	.590	.340
485027-1†	N•	18-14	.085-.140	.145	6	.025	Brass/Tin	.285	.730	.585	.220
485028-1†	N•	18-14	.085-.140	.197	10	.025	Brass/Tin	.375	.765	.585	.220
485029-1†	N•	18-14	.085-.140	.265	1/4	.025	Brass/Tin	.470	.930	.705	.340
485030-1†	N•	18-14	.085-.140	.328	3/8	.025	Brass/Tin	.470	.930	.705	.340
485023-1†	N•	12-10	.125-.220	.197	10	.030	Brass/Tin	.375	.830	.650	.220
485021-1†	N•	12-10	.125-.220	.265	1/4	.030	Brass/Tin	.470	.995	.770	.340
485022-1†	N•	12-10	.125-.220	.328	3/8	.030	Brass/Tin	.470	.995	.770	.340
61764-1	P	20-16	.090-.120	.145	6	.025	Brass	.230	.459	.352	.165
61386-1	P	20-16	.100-.135	.119	4	.025	Brass/Tin	.230	.459	.352	.165
60735-1	P	20-16	.100-.135	.145	6	.025	Brass	.230	.459	.352	.165
60735-2	P	20-16	.100-.135	.145	6	.025	Brass/Tin	.230	.459	.352	.165
41605	Q	10-8	.210-.315	.145	6	.040	Brass	.425	.962	.750	.344
41606	Q	10-8	.210-.315	.171	8	.040	Brass	.425	.962	.750	.344
41607	Q	10-8	.210-.315	.197	10	.040	Brass	.425	.962	.750	.344
41607-1	Q	10-8	.210-.315	.197	10	.040	Brass/Tin	.425	.962	.750	.344
41608	Q	10-8	.210-.315	.265	1/4	.040	Brass	.425	.962	.750	.344
61032-1	R	20-18	.080-.110	.119	4	.032	Brass	.248	.620	.520	.250
61652-1	S•	26-24	.035-.065	.065	—	.013	Brass	.156	.375	.295	.109
61653-1	S•	26-24	.035-.065	.094	—	.013	Brass	.156	.375	.295	.109
42171-1	T•	18-14	.120-.170	.130	—	.032	Brass	.250	.805	.645	.250
42171-2	T•	18-14	.120-.170	.130	—	.032	Brass/Tin	.250	.805	.645	.250
61856-1†	U•	20-18	.070-.100	.197	10	.030	Brass/Tin	.375	.930	.750	.400
350179-1†	U•	18-14	.080-.150	.560	—	.050	Copper/Tin	.850	1.450	1.030	.680
61867-1†	U•	18-14	.090-.150	.265	1/4	.030	Brass/Tin	.490	1.050	.810	.460
61864-1†	U•	18-14	.090-.150	.390	3/8	.030	Brass/Tin	.688	1.370	1.030	.680
61863-1†	U•	18-14	.090-.150	.515	1/2	.030	Brass/Tin	.850	1.450	1.030	.680
60652-1†	U	18-14	.100-.140	.197	10	.030	Stainless Steel	.342	.783	.612	.312
61871-1†	U•	16-14	.120-.180	.145	6	.030	Brass/Tin	.375	.930	.750	.400
61869-1†	U•	16-14	.120-.180	.197	10	.030	Brass/Tin	.375	.930	.750	.400
61870-1†	U•	12-10	.135-.220	.171	8	.030	Brass/Tin	.375	.990	.810	.400
61865-1†	U•	12-10	.135-.220	.197	10	.030	Brass/Tin	.375	.990	.810	.400

† Applicator feed from side — all others are end feed.

• Serrated Wire Barrel



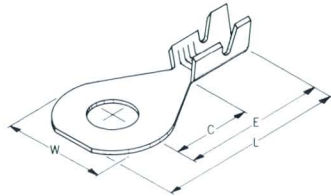
**T**  
Wire Range: 18-14



**U**  
Wire Range: 20-6

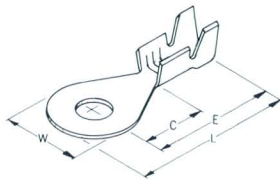
OPEN BARREL  
RINGS AND SPADES

RING TONGUE  
(cont'd)



U

Wire Range: 20-6



V

Wire Range: 24-8

INSULATION SUPPORT (Cont'd)

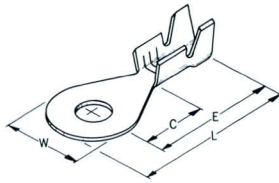
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
61872-1†	U•	12-10	.135-.220	.265	¼	.040	Brass/Tin	.490	1.110	.870	.460
61860-1†	U•	12-10	.135-.220	.515	½	.040	Brass/Tin	.850	1.510	1.090	.680
61861-1†	U•	12-8	.135-.220	.390	⅜	.040	Brass/Tin	.688	1.430	1.090	.680
61866-1†	U•	10-6	.170-.290	.197	10	.040	Brass/Tin	.375	.992	.810	.400
61868-1†	U•	10-6	.170-.290	.265	¼	.040	Brass/Tin	.490	1.110	.870	.460
61862-1†	U•	10-6	.170-.290	.390	⅜	.040	Brass/Tin	.688	1.430	1.090	.680
61903-1†	U•	10-6	.170-.290	.515	½	.040	Brass/Tin	.850	1.510	1.090	.680
42163-1	V•	24-20	.048-.078	.145	6	.020	Brass	.312	.768	.612	.405
42163-2	V•	24-20	.048-.078	.145	6	.020	Brass/Tin	.312	.768	.612	.405
42508-1	V•	24-20	.048-.078	.171	8	.020	Brass	.312	.768	.612	.405
42508-2	V•	24-20	.048-.078	.171	8	.020	Brass/Tin	.312	.768	.612	.405
60506-1	V•	24-20	.048-.078	.171	8	.020	Brass/Tin	.406	.815	.612	.405
42164-1	V•	24-20	.048-.078	.197	10	.020	Brass	.312	.768	.612	.405
42164-2	V•	24-20	.048-.078	.197	10	.020	Brass/Tin	.312	.768	.612	.405
42871-1	V•	24-20	.048-.078	.223	12	.020	Brass	.312	.768	.612	.405
60070-1	V	20-16	.100-.140	.145	6	.030	Brass	.342	.783	.612	.312
42933-1	V•	20-16	.100-.140	.145	6	.030	Brass	.342	.764	.593	.305
42933-2	V•	20-16	.100-.140	.145	6	.030	Brass/Tin	.342	.764	.593	.305
41733	V	20-16	.100-.140	.145	6	.030	Brass/Tin	.342	.783	.612	.312
42934-1	V•	20-16	.100-.140	.171	8	.030	Brass	.342	.764	.593	.305
42934-2	V•	20-16	.100-.140	.171	8	.030	Brass/Tin	.342	.764	.593	.305
41456	V	20-16	.100-.140	.171	8	.030	Brass/Tin	.342	.783	.612	.312
41350	V	20-16	.100-.140	.197	10	.030	Brass	.342	.783	.612	.312
42842-1	V•	20-16	.100-.140	.197	10	.030	Brass	.342	.764	.593	.305
42842-2	V•	20-16	.100-.140	.197	10	.030	Brass/Tin	.342	.764	.593	.305
40955	V	20-16	.100-.140	.197	10	.030	Brass/Tin	.342	.783	.612	.312
41566	V	20-16	.100-.140	.223	12	.030	Brass	.342	.783	.612	.312
41567	V	20-16	.100-.140	.223	12	.030	Brass/Tin	.342	.783	.612	.312
640187-1	V	20-16	.100-.140	.230	—	.030	Brass/Tin	.342	.784	.612	.312
60392-1	V•	20-16	.100-.140	.145	6	.020	Brass	.342	.764	.593	.305
60393-1	V•	20-16	.100-.140	.171	8	.020	Brass	.342	.764	.593	.305
60394-1	V•	20-16	.100-.140	.197	10	.020	Brass	.342	.764	.593	.305
42842-3	V•	20-16	.100-.140	.197	10	.020	Brass/Silver	.342	.764	.593	.305
485006-1	V	18-14	.090-.145	.390	⅜	.025	Steel/Pre-Tin	.687	1.245	.908	.500
350500-1	V	18-14	.090-.145	.430	—	.025	Brass	.687	1.245	.908	.500
61777-1	V	18-14	.090-.145	.515	½	.025	Steel/Pre-Tin	.687	1.245	.908	.500
61551-1	V	18-14	.100-.140	.145	6	.020	Brass/Tin	.342	.833	.662	.312
60770-1	V•	18-14	.100-.140	.145	6	.018	Brass	.295	.734	.587	.282
60770-2	V•	18-14	.100-.140	.145	6	.018	Brass/Tin	.295	.735	.587	.282
60771-1	V•	18-14	.100-.140	.171	8	.018	Brass	.295	.734	.587	.282
60771-2	V•	18-14	.100-.140	.171	8	.018	Brass/Tin	.295	.735	.587	.282
60772-1	V•	18-14	.100-.140	.197	10	.018	Brass	.295	.734	.587	.282
60772-2	V•	18-14	.100-.140	.197	10	.018	Brass/Tin	.295	.734	.587	.282
60303-1	V	18-14	.100-.140	.145	6	.020	Steel/Pre-Nickel	.342	.783	.612	.305
41551	V	18-14	.100-.140	.145	6	.020	Stainless Steel	.342	.783	.612	.305
41682	V	18-14	.100-.140	.171	8	.020	Stainless Steel	.342	.783	.612	.305
60235-1	V	18-14	.100-.140	.197	10	.020	Brass	.342	.783	.612	.305
60235-2	V	18-14	.100-.140	.197	10	.020	Brass/Tin	.342	.783	.612	.305
60235-3	V	18-14	.100-.140	.197	10	.020	Steel/Pre-Nickel	.342	.783	.612	.305

† Applicator feed from side — all others are end feed.

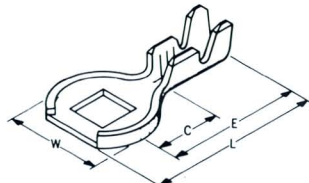
• Serrated Wire Barrel

OPEN BARREL  
RINGS AND SPADES

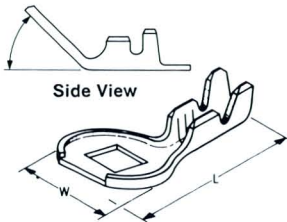
RING TONGUE  
(cont'd)



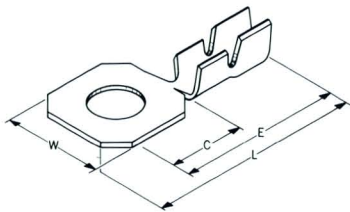
**V**  
Wire Range: 24-8



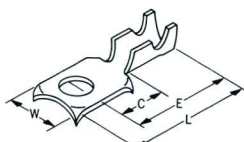
**W**  
Wire Range: 18-14



**WI**  
Wire Range: 18-14



**X**  
Wire Range: 26-20



**Y**  
Wire Range: 18-14

INSULATION SUPPORT (Cont'd)

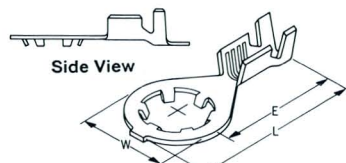
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
41683	V	18-14	.100-.140	.197	10	.020	Stainless Steel	.342	.783	.612	.305
640210-1	V	18-14	.100-.140	.265	—	.020	Brass	.342	.783	.612	.305
61336-1	V	16-14	.120-.180	.390	3/8	.040	Brass/Tin	.687	1.245	.906	.500
61337-1	V	16-14	.120-.180	.515	1/2	.040	Brass/Tin	.687	1.245	.906	.500
61288-1	V	12-8	.150-.220	.265	1/4	.040	Brass/Tin	.687	1.245	.906	.500
42946-1	V	12-8	.150-.220	.344	—	.040	Brass	.687	1.249	.906	.500
42946-2	V	12-8	.150-.220	.344	—	.040	Brass/Tin	.687	1.249	.906	.500
61289-1	V	12-8	.150-.220	.390	3/8	.040	Brass/Tin	.687	1.245	.906	.500
42947-1	V	12-8	.150-.220	.405	—	.040	Brass	.687	1.249	.906	.500
42947-2	V	12-8	.150-.220	.405	—	.040	Brass/Tin	.687	1.249	.906	.500
61290-1	V	12-8	.150-.220	.515	1/2	.040	Brass/Tin	.687	1.245	.906	.500
61055-1†	W•	18-14	.080-.120	.205 Sq.	—	.031	Copper/Tin	.490	.800	.613	.333
61051-1†	W•	18-14	.120-.180	.205 Sq.	—	.031	Copper/Tin	.490	.800	.613	.333
61056-1†	WI•	18-14	.080-.120	.205 x .205	—	.031	Copper/Tin	.490	Max. .710	Tongue bent 45°	
61052-1†	WI•	18-14	.120-.180	.205 x .205	—	.031	Copper/Tin	.490	Max. .710	Tongue bent 45°	
61261-1†	WI•	18-14	.120-.180	.205 x .205	—	.031	Copper/Tin	.490	Max. .660	Tongue bent 70°	
42116-1	X	26-20	.050-.060	.090	—	.012	Brass	.156	.490	.405	.102
42116-2	X	26-20	.050-.060	.090	—	.012	Brass/Tin	.156	.490	.405	.102
61359-1	Y	18-14	.090-.140	.328	3/8	.030	Steel/Tin	.592	1.150	.930	.615
61588-1*	Z•	22-16	.100-.140	Special .145	—	.025	Brass/Tin	.370	.772	.587	.282
61436-1*	Z•	22-16	.100-.140	Special .177	—	.025	Brass	.370	.772	.587	.282
61556-1*	Z•	22-16	.100-.140	Special .177	—	.025	Steel/Tin	.370	.772	.587	.282
61283-1**	Z•	22-16	.100-.140	Special .177	—	.025	Brass/Tin	.455	.805	.587	.282
350509-1	Z•	22-16	.105 Max.	Special .177	—	.025	Brass	.370	.772	.587	.282
61624-1*	Z•	16-12	.130-.170	.177	—	.025	Brass	.370	.772	.587	.282
61793-1	AA•	18-14	.105-.145	.147	—	.025	Steel/Tin	.370	.772	.587	.282
61794-1	AA•	18-14	.105-.145	.173	—	.025	Steel/Tin	.370	.772	.587	.282
640051-1	AA•	18-14	.105-.145	.173	—	.024	Stainless Steel	.370	.772	.587	.282
350436-2	AA•	18-14	.105-.145	.204	—	.025	Steel/Tin	.370	.772	.587	.282
61795-1	AA•	18-14	.105-.145	.204	—	.025	Steel/Tin	.445	.772	.587	.282

\* Five Teeth

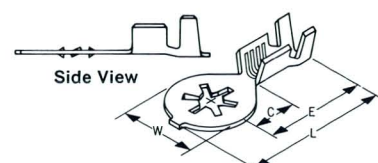
\*\* Six Teeth

† Applicator feed from side — all others are end feed.

• Serrated Wire Barrel



**Z**  
Wire Range: 22-12

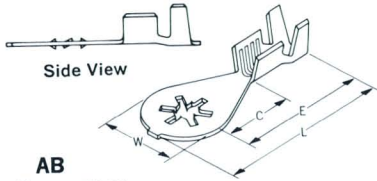


**AA**  
Wire Range: 18-14

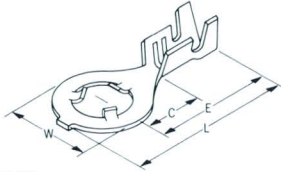


# OPEN BARREL RINGS AND SPADES

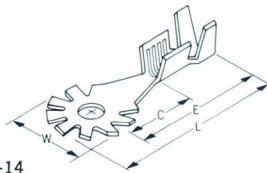
## RING TONGUE (cont'd)



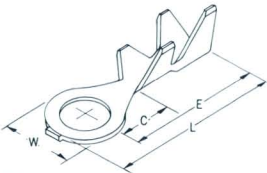
**AB**  
Wire Range: 22-10



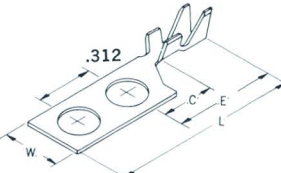
**AC**  
Wire Range: 24-20



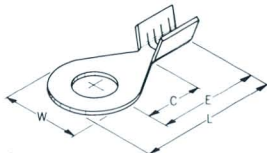
**AD**  
Wire Range: 18-14



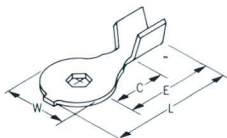
**AE**  
.060 Dia. Heater Wire



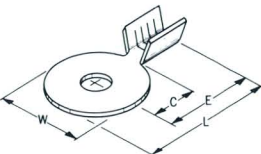
**AF**  
Wire Range: 26-22



**A**  
Wire Range: 22-6



**AI**  
Wire Range: 20-16



**B**  
Wire Range: 28-14

## INSULATION SUPPORT (Cont'd)

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
640204	AB•	22-18	.080-.120	.173	—	.025	Steel/Tin	.370	.772	.587	.282
485061-1	AB•	18-14	.105-.145	.147	—	.025	Steel/Tin	.370	.915	.730	.380
485060-1	AB•	18-14	.105-.145	.173	—	.025	Steel/Tin	.370	.915	.730	.380
485062-1	AB•	18-14	.105-.145	.173	—	.025	Steel/Tin	.370	.915	.730	.380
640005-1†	AB•	12-10	.125-.220	.173	—	.029	Stainless Steel	.470	.995	.770	.340
640019-1†	AB•	12-10	.125-.220	.204	—	.029	Stainless Steel	.470	.995	.770	.340
61705-1	AC•	24-20 or (2) 24	.045-.080 or (2) .045 Max.	Special .197	10	.014	Brass/Tin	.375	.634	.447	.250
350080-1†	AD•	18-14	.085-.140	.197	10	.025	Steel/Tin	—	.940	.705	.340
350080-2†	AD•	18-14	.085-.140	.197	10	.025	Steel/Tin (Heat Treat)	—	.940	.705	.340
350409-1	AE	.060 Dia. Heater Wire	.125-.165	.171	—	.020	Steel/Pre-Nickel	.300	.700	.550	.230
350340-1†	AF	26-22	.035-.045	(2) .197	—	.020	Brass	.312	.970	.501	.281

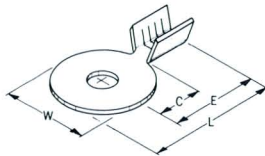
## NON-INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/ FINISH	NOMINAL			
							W	L	E	C
41136†	A	22-16	.171	8	.031	Copper/Tin	.312	.594	.437	.281
41538†	A	22-16	.197	10	.031	Copper/Tin	.312	.594	.437	.281
41295†	A•	22-16	.197	10	.030	Copper/Tin	.468	.832	.598	.437
41468†	A•	22-16	.220	—	.030	Copper/Tin	.468	.832	.598	.437
41357†	A•	22-16	.265	¼	.030	Brass	.468	.832	.598	.437
41342†	A•	22-16	.265	¼	.030	Brass/Tin	.468	.832	.598	.437
41135†	A•	22-16	.265	¼	.030	Copper/Tin	.468	.832	.598	.437
42150-1†	A•	22-16	.317	—	.030	Brass	.468	.832	.598	.437
42150-2†	A•	22-16	.317	—	.030	Brass/Tin	.468	.832	.598	.437
42150-3†	A•	22-16	.317	—	.030	Steel/Tin	.468	.832	.598	.437
41251†	A•	22-16	.317	—	.030	Copper/Tin	.468	.832	.598	.437
60639-1	A	20-16	.093	2	.030	Brass/Tin	.218	.432	.330	.167
60507-1	A	20-16	.096	—	.030	Brass/Tin	.218	.432	.330	.167
40975	A	20-16	.119	4	.030	Brass/Tin	.218	.432	.330	.167
42243-1	A	20-16	.129	—	.030	Brass	.218	.432	.330	.167
42243-2	A	20-16	.129	—	.030	Brass/Tin	.218	.432	.330	.167
40508	A	20-16	.145	6	.030	Brass	.218	.432	.330	.167
40976	A	20-16	.145	6	.030	Brass/Tin	.218	.432	.330	.167
41866	A	20-16	.145	6	.031	Copper/Tin	.218	.432	.330	.167
485015-1	A	10-6	.197	10	.050	Brass/Tin	.550	1.105	.830	.500
61546-1	A	10-6	.328	⅝	.050	Brass/Tin	.550	1.105	.830	.500
60048-1	AI	20-16	.078 Hex	—	.030	Copper/Tin	.218	.432	.323	.167
61619-1	B	28-26	.070	—	.012	Brass/Tin	.150	.215	.140	.080
61913-1	B	28-26	.095	—	.012	Brass/Tin	.150	.215	.140	.080
40776-1	B•	20-16	.070	—	.020	Steel/Nickel	.175	.360	.270	.125
40776	B•	20-16	.070	—	.020	Brass	.175	.360	.270	.125
40817	B•	20-16	.070	—	.020	Brass/Tin	.175	.360	.270	.125
42118-1	B•	20-16	.070	—	.020	Copper/Tin	.175	.360	.270	.125
40775	B	20-16	.076	—	.020	Stainless Steel	.234	.331	.234	.129
34572	B	20-16	.078	—	.020	Brass	.270	.405	.270	.145
40746	B	20-16	.078	—	.020	Brass	.260	.400	.270	.145
42466-1	B•	20-16	.078	—	.020	Brass	.270	.405	.270	.145
42466-2	B•	20-16	.078	—	.020	Brass/Tin	.270	.405	.270	.145

† Applicator feed from side — all others are end feed.  
• Serrated Wire Barrel

## OPEN BARREL RINGS AND SPADES

### RING TONGUE (cont'd)



**B**

Wire Range: 28-14

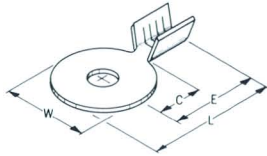
### NON-INSULATION SUPPORT (Cont'd)

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/FINISH	NOMINAL			
							W	L	E	C
40668	B•	20-16	.096	—	.020	Brass	.175	.360	.270	.125
40816	B•	20-16	.096	—	.020	Brass/Tin	.175	.360	.270	.125
41555	B•	20-16	.096	—	.020	Brass/Silver	.175	.360	.270	.125
42118-2	B•	20-16	.096	—	.020	Copper/Tin	.175	.360	.270	.125
41266	B	20-16	.100	—	.020	Brass/Tin	.260	.400	.270	.145
42356-1	B	20-16	.100	—	.020	Steel/Pre-Nickel	.260	.400	.270	.145
34533	B•	20-16	.106	—	.020	Brass	.175	.360	.270	.125
40815	B•	20-16	.106	—	.020	Brass/Tin	.175	.360	.270	.125
42118-3	B•	20-16	.106	—	.020	Copper/Tin	.175	.360	.270	.125
40747	B	20-16	.119	4	.020	Brass	.260	.400	.270	.145
40777	B•	20-16	.119	4	.020	Brass	.175	.360	.270	.125
40810	B	20-16	.119	4	.020	Brass/Tin	.260	.400	.270	.145
40818	B•	20-16	.119	4	.020	Brass/Tin	.175	.360	.270	.125
42118-4	B•	20-16	.119	4	.020	Copper/Tin	.175	.360	.270	.125
61146-1	B•	20-16	.119	4	.020	Brass/Tin	.175	.360	.270	.125
34578	B	20-16	.130	—	.020	Brass	.234	.331	.234	.129
40884	B	20-16	.130	—	.020	Brass/Tin	.234	.331	.234	.129
41869	B	20-16	.130	—	.020	Steel/Pre-Nickel	.234	.331	.234	.129
40748	B	20-16	.145	6	.020	Brass	.260	.400	.270	.145
40811	B	20-16	.145	6	.020	Brass/Tin	.260	.400	.270	.145
40892	B	20-16	.145	6	.020	Steel/Nickel	.262	.400	.270	.145
40878	B	20-16	.145	6	.020	Stainless Steel	.262	.400	.270	.145
41524	B	20-16	.148	—	.020	Brass	.234	.331	.234	.129
41319	B	20-16	.148	—	.020	Brass/Tin	.234	.331	.234	.129
42854-1	B	20-16	.158	—	.020	Steel/Pre-Nickel	.262	.400	.270	.145
40749	B	20-16	.171	8	.020	Brass	.260	.400	.270	.145
40812	B	20-16	.171	8	.020	Brass/Tin	.260	.400	.270	.145
41025	B	20-16	.171	8	.020	Steel/Pre-Nickel	.262	.400	.270	.145
60146-1	B•	20-16	.184	—	.020	Brass	.270	.405	.270	.145
60146-2	B•	20-16	.184	—	.020	Brass/Tin	.270	.405	.270	.145
40702	B	20-14	.145	6	.020	Brass	.250	.395	.285	.160
42202-2	B	20-14	.145	6	.020	Brass/Silver	.250	.395	.285	.160
60283-1	B	18-16	.095	—	.020	Brass	.320	.445	.285	.160
61852-1	B	18-16	.101	—	.020	Steel/Nickel	.320	.445	.285	.160
40918	B	18-16	.145	6	.020	Brass	.320	.445	.285	.160
42145-1	B	18-16	.145	6	.020	Brass/Tin	.320	.445	.285	.160
42301-1	B	18-16	.145	6	.020	Steel/Pre-Nickel	.320	.445	.285	.160
40953	B	18-16	.171	8	.020	Brass	.320	.445	.285	.160
42145-2	B	18-16	.171	8	.020	Brass/Tin	.320	.445	.285	.160
42283-1	B	18-16	.171	8	.020	Steel/Pre-Nickel	.320	.445	.285	.160
40903	B	18-16	.197	10	.020	Brass	.320	.445	.285	.160
42145-3	B	18-16	.197	10	.020	Brass/Tin	.320	.445	.285	.160
41381	B	18-16	.197	10	.020	Steel/Pre-Nickel	.320	.445	.285	.160
41440	B	18-16	.197	10	.020	Steel/Pre-Copper	.320	.445	.285	.160
42054-0	B	18-14	.119	4	.025	Brass	.250	.460	.350	.160
42054-2	B	18-14	.119	4	.025	Brass/Tin	.250	.460	.350	.160
42054-1	B	18-14	.145	6	.025	Brass	.250	.460	.350	.160
42054-3	B	18-14	.145	6	.025	Brass/Tin	.250	.460	.350	.160
41006	B•	18-14	.096	—	.020	Brass	.175	.338	.250	.125

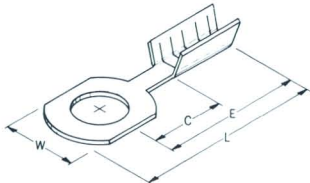
† Applicator feed from side — all others are end feed.

• Serrated Wire Barrel

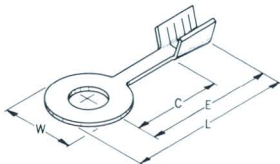
**RING TONGUE  
(cont'd)**



**B**  
Wire Range: 28-14



**C**  
Wire Range: 22-14



**D**  
Wire Range: 26-10

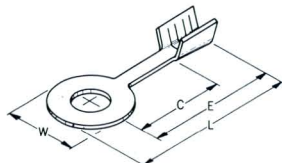
**NON-INSULATION SUPPORT (Cont'd)**

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
							W	L	E	C
41499	B•	18-14	.096	—	.020	Brass/Tin	.175	.338	.250	.125
42053-0	B	18-14	.119	4	.020	Brass	.250	.460	.350	.160
60828-1	B•	18-14	.119	4	.020	Brass/Tin	.175	.338	.250	.125
42053-2	B	18-14	.119	4	.020	Brass/Tin	.250	.460	.350	.160
61147-1	B•	18-14	.119	4	.020	Brass/Tin	.175	.338	.250	.125
485057-1	B•	18-14	.119	4	.020	Steel/Tin	.175	.337	.250	.125
42290-1	B	18-14	.119	4	.020	Stainless Steel	.250	.460	.350	.160
60250-1	B	18-14	.130	—	.020	Brass	.234	.331	.234	.129
60250-2	B	18-14	.130	—	.020	Brass/Tin	.234	.331	.234	.129
42053-1	B	18-14	.145	6	.020	Brass	.250	.460	.350	.160
42053-3	B	18-14	.145	6	.020	Brass/Tin	.250	.460	.350	.160
60797-1	C•	22-16	.119	4	.020	Brass	.234	.531	.406	.250
61805-1	C	22-16	.125	—	.020	Brass	.234	.505	.380	.224
42571-1	C	22-16	.125	—	.020	Brass	.234	.531	.406	.250
42571-2	C	22-16	.125	—	.020	Brass/Tin	.234	.531	.406	.250
41005	C	20-18	.281	—	.016	Brass	.375	.875	.662	.350
42058	C	20-18	.281	—	.016	Brass/Tin	.375	.875	.662	.350
42313-1	C	18-14	.145	6	.020	Steel/Pre-Nickel	.290	.668	.498	.344
42313-2	C	18-14	.145	6	.020	Brass	.290	.668	.498	.344
42313-3	C	18-14	.145	6	.020	Brass/Tin	.290	.668	.498	.344
485077-1	C	18-14	.453	7/16	.020	Brass	.600	1.000	.610	.450
60745-1	D	26-22	.065	—	.012	Brass/Tin	.145	.444	.372	.200
60538-1	D	22-16	.096	—	.020	Brass/Tin	.175	.493	.406	.250
61306-1	D	22-16	.109	—	.020	Steel/Pre-Nickel	.250	.531	.406	.250
41344	D	22-16	.125	—	.020	Brass	.250	.531	.406	.250
42185-1	D	22-16	.125	—	.020	Steel/Tin	.250	.531	.406	.250
42185-2	D	22-16	.125	—	.020	Brass/Tin	.250	.531	.406	.250
41273	D	22-16	.145	6	.020	Brass/Tin	.250	.531	.406	.250
41912	D	22-16	.145	6	.020	Steel/Pre-Nickel	.250	.531	.406	.250
60049-1	D	22-16	.145	6	.020	Brass	.250	.531	.406	.250
60049-2	D	22-16	.145	6	.020	Brass/Tin	.250	.531	.406	.250
60306-1	D	20-18	.065	—	.012	Brass	.145	.444	.372	.200
60306-2	D	20-18	.065	—	.012	Brass/Tin	.145	.444	.372	.200
42480-1	D	20-16	.119	4	.020	Brass	.188	.416	.322	.167
42480-2	D	20-16	.119	4	.020	Brass/Tin	.188	.416	.322	.167
61315-1	D	20-14	.145	6	.020	Brass	.240	.405	.285	.160
61142-1	D	18-14	.145	6	.020	Brass	.281	.455	.335	.210
61142-2	D	18-14	.145	6	.020	Brass/Tin	.281	.455	.335	.210
41436	D	18-14	.145	6	.030	Brass	.340	.668	.498	.344
34807	D	18-14	.145	6	.030	Brass/Tin	.340	.668	.498	.344
41362	D	18-14	.145	6	.030	Steel/Tin	.340	.668	.498	.344
41748	D	18-14	.145	6	.030	Steel/Pre-Nickel	.340	.668	.498	.344
40951	D	18-14	.171	8	.020	Brass	.281	.455	.335	.210
41011	D	18-14	.171	8	.020	Brass	.340	.668	.498	.344
41806	D	18-14	.171	8	.020	Brass/Tin	.281	.455	.335	.210
40946	D	18-14	.171	8	.020	Steel/Pre-Nickel	.340	.668	.498	.344
41011-1	D	18-14	.171	8	.020	Brass/Tin	.340	.670	.498	.344

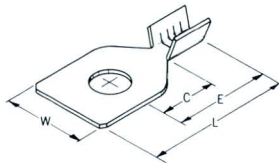
† Applicator feed from side — all others are end feed.  
• Serrated Wire Barrel

OPEN BARREL  
RINGS AND SPADES

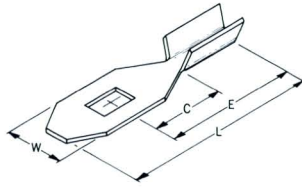
RING TONGUE  
(cont'd)



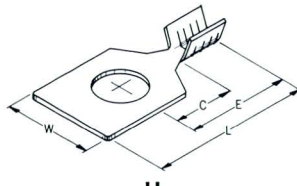
**D**  
Wire Range: 26-10



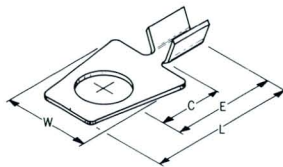
**E**  
Wire Range: 20-10



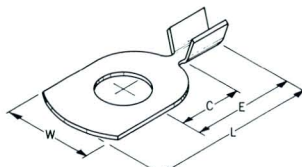
**F**  
Wire Range: 22-18



**H**  
Wire Range: 10-8



**G**  
Wire Range: 22-18



**J**  
Wire Range: 22-14

NON-INSULATION SUPPORT (Cont'd)

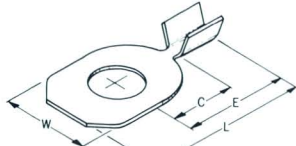
CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
							W	L	E	C
61773-1	D	18-14	.171	8	.030	Brass/Tin	.340	.668	.498	.344
61774-1	D•	18-14	.171	8	.020	Brass	.281	.455	.335	.210
41437	D	18-14	.197	10	.030	Brass	.340	.668	.498	.344
34808	D	18-14	.197	10	.030	Brass/Tin	.340	.668	.498	.344
42715-1	D	18-14	.197	10	.020	Steel/Pre-Nickel	.340	.668	.498	.344
350086-1†	D	12-10	.171	8	.040	Copper/Tin	.500	.820	.570	.338
42555-2†	D	12-10	.199	—	.040	Brass/Tin	.500	.820	.570	.338
42555-1†	D	12-10	.199	—	.040	Copper/Tin	.500	.820	.570	.338
41356†	D	12-10	.265	¼	.040	Brass/Tin	.500	.820	.570	.338
41341†	D	12-10	.265	¼	.040	Copper/Tin	.500	.820	.570	.338
42890-1†	D	12-10	.328	⅜	.040	Copper/Tin	.500	.820	.570	.338
60286-1†	D	12-10	.343	—	.040	Copper/Tin	.500	.820	.570	.338
41269	E•	20-16	.145	6	.020	Steel/Nickel	.260	.522	.350	.194
61895-1	E	20-14	.145	6	.030	Brass	.245	.522	.350	.194
60338-1†	E•	12-10	.281	—	.040	Brass	.530	.965	.700	.435
60338-2†	E•	12-10	.281	—	.040	Brass/Tin	.530	.965	.700	.435
640144-1	E•	12-10	.328	—	.040	Steel/Tin	.530	.965	.700	.435
60193-1	F	22-18	.100 x .150	—	.020	Brass	.187	.540	.462	.254
60193-2	F	22-18	.100 x .150	—	.020	Brass/Tin	.187	.540	.462	.254
40700	G	22-18	.145	6	.020	Brass	.286	.500	.343	.187
42421-1	G	22-18	.145	6	.020	Brass/Tin	.286	.500	.343	.187
42438-1	H•	10-8	.145	6	.040	Brass	.410	.752	.552	.340
42438-2	H•	10-8	.145	6	.040	Brass/Tin	.410	.752	.552	.340
42439-1	H•	10-8	.171	8	.040	Brass	.410	.752	.552	.340
42439-2	H•	10-8	.171	8	.040	Brass/Tin	.410	.752	.552	.340
42673-1	H•	10-8	.197	10	.040	Brass	.385	.717	.547	.344
42673-2	H•	10-8	.197	10	.040	Brass/Tin	.385	.717	.547	.344
42440-1	H•	10-8	.197	10	.040	Brass	.410	.752	.552	.340
42440-2	H•	10-8	.197	10	.040	Brass/Tin	.410	.752	.552	.340
42441-1	H•	10-8	.223	12	.040	Brass	.410	.752	.552	.340
42441-2	H•	10-8	.223	12	.040	Brass/Tin	.410	.752	.552	.340
42442-1	H•	10-8	.265	¼	.040	Brass	.410	.752	.552	.340
42442-2	H•	10-8	.265	¼	.040	Brass/Tin	.410	.752	.552	.340
61392-1	J	22-16	.421	—	.020	Steel/Tin	.520	1.000	.610	.450
42997-1	J	18-14	.265	¼	.020	Brass	.500	.765	.506	.350
42997-2	J	18-14	.265	¼	.020	Brass/Tin	.500	.765	.506	.350
61435-1	J	18-14	.390	⅜	.020	Brass	.500	.765	.506	.350
61435-2	J	18-14	.390	⅜	.020	Brass/Tin	.500	.765	.506	.350
350387-1	J	18-14	.406	—	.020	Brass	.600	1.000	.610	.450

† Applicator feed from side — all others are end feed.

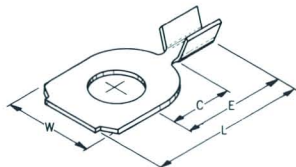
• Serrated Wire Barrel

OPEN BARREL  
RINGS AND SPADES

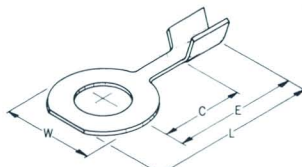
RING TONGUE  
(cont'd)



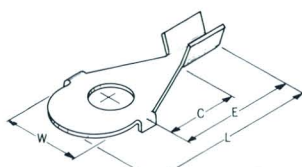
**K**  
Wire Range: 18-14



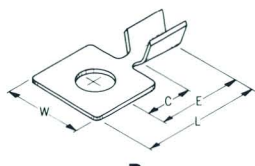
**L**  
Wire Range: 20-14



**M**  
Wire Range: 24-14



**N**  
Wire Range: 20-18

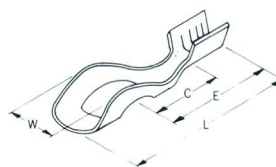


**P**  
Wire Range: 20-14

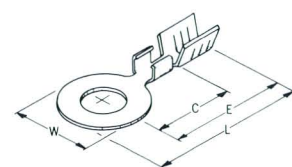
NON-INSULATION SUPPORT (Cont'd)

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
							W	L	E	C
40551	K	18-14	.093	2	.020	Brass	.315	.584	.389	.249
61717-1	K	18-14	.096	—	.020	Steel/Pre-Nickel	.315	.584	.389	.249
42064	K	18-14	.098	—	.020	Brass	.315	.584	.389	.249
40542	K	18-14	.130	—	.020	Brass	.315	.584	.389	.249
40621	K	18-14	.138	—	.020	Brass	.315	.584	.389	.249
40945	K	18-14	.138	—	.020	Steel/Nickel	.315	.584	.389	.249
40655	K	18-14	.145	6	.020	Brass	.315	.584	.389	.249
40548	K	18-14	.171	8	.020	Brass	.315	.584	.389	.249
41323	K	18-14	.171	8	.020	Brass/Tin	.315	.584	.389	.249
34814	K	18-14	.197	10	.020	Brass	.315	.584	.389	.249
41322	K	18-14	.197	10	.020	Brass/Tin	.315	.584	.389	.249
42376-1	K	18-14	.197	10	.020	Steel/Pre-Nickel	.315	.584	.389	.249
40639	L	20-16	.145	6	.020	Brass	.260	.522	.350	.194
41383	L	20-16	.145	6	.020	Brass/Tin	.260	.522	.350	.194
40939	L	20-14	.145	6	.030	Brass	.260	.522	.350	.194
61577-1†	M	24-20	.128	—	.014	Brass/Tin	.186	.440	.350	.130
42204-1	M	20-16	.096	—	.020	Steel/Pre-Nickel	.175	.338	.250	.125
60174-1†	M	20-16	.119	4	.020	Steel/Pre-Nickel	.175	.338	.250	.125
40599†	M	20-14	.145	6	.030	Brass	.312	.555	.427	.250
42689-1†	M	20-14	.145	6	.030	Brass/Tin	.312	.555	.427	.250
40600†	M	20-14	.171	8	.030	Brass	.312	.555	.427	.250
42690-1†	M	20-14	.171	8	.030	Brass/Tin	.312	.555	.427	.250
40601†	M	20-14	.197	10	.030	Brass	.312	.555	.427	.250
40813†	M	20-14	.197	10	.030	Brass/Tin	.312	.555	.427	.250
60567-1	N	20-18	.096	—	.020	Brass	.160	.364	.250	.125
485052-1	P•	20-16	.065	—	.020	Brass	.190	.325	.250	.125
60427-1	P	20-16	.084	—	.020	Brass	.190	.325	.250	.125
60426-1	P	20-16	.093	2	.020	Brass	.190	.325	.250	.125
485053-1	P	20-16	.095	—	.020	Brass	.190	.325	.250	.125
60959-1	P•	18-14	.084	—	.020	Brass	.190	.325	.250	.125
60754-1	Q•	12-10	.145	6	.040	Copper/Tin	.230	.673	.502	.281
60782-1	R•	22-16	.130	—	.020	Brass	.280	.546	.406	.250
60782-2	R•	22-16	.130	—	.020	Steel/Pre-Nickel	.280	.546	.406	.250

† Applicator feed from side — all others are end feed.  
• Serrated Wire Barrel



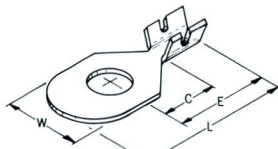
**Q**  
Wire Range: 12-10



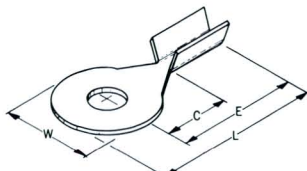
**R**  
Wire Range: 22-16

## OPEN BARREL RINGS AND SPADES

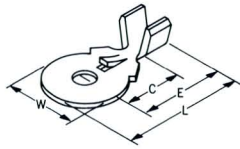
### RING TONGUE (cont'd)



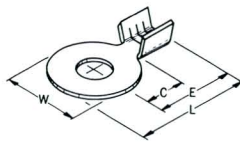
**S**  
Wire Range: 8-4



**T**  
Wire Range: 22-18



**U**  
Wire Range: 22-16



**V**  
Wire Range: 22-10

### NON-INSULATION SUPPORT (Cont'd)

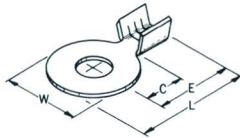
CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
							W	L	E	C
40797	S	8	.265	1/4	.040	Brass	.428	.955	.743	.335
40974	S	8	.265	1/4	.040	Brass/Tin	.428	.955	.743	.335
40902	S	4	.265	1/4	.040	Brass	.428	.955	.743	.335
41207	T	22-18	.145	6	.016	Brass	.281	.717	.577	.265
42837-1	T	22-18	.145	6	.016	Brass/Tin	.281	.717	.577	.265
61333-1†	U	22-16	.145	6	.030	Brass/Tin	.468	.832	.598	.437
485017-1	V•	22-18	.171	8	.020	Brass/Tin	.300	.485	.335	.230
60781-1	V•	22-18	.171	8	.020	Brass	.300	.535	.394	.239
60607-1	V•	22-18	.197	10	.020	Brass	.300	.535	.394	.239
60607-3	V•	22-18	.197	10	.020	Brass/Tin	.300	.535	.394	.239
60095-1	V	20-16	.145	6	.020	Brass	.218	.430	.319	.167
60095-2	V	20-16	.145	6	.020	Brass/Tin	.218	.430	.319	.167
61572-1	V	18-14	.197	10	.020	Steel/Pre-Nickel	.300	.535	.385	.230
42623-1	V	18-14	.145	6	.020	Stainless Steel	.300	.535	.385	.230
40587	V	18-14	.145	6	.025	Brass	.300	.535	.385	.230
42110-1	V	18-14	.145	6	.025	Brass	.300	.570	.420	.230
40752	V	18-14	.145	6	.025	Brass/Tin	.300	.535	.385	.230
42111-1	V	18-14	.145	6	.025	Brass/Tin	.300	.570	.420	.230
41334	V	18-14	.171	8	.025	Stainless Steel	.300	.535	.385	.230
34848	V	18-14	.145	6	.020	Brass	.300	.535	.385	.230
40593	V	18-14	.145	6	.020	Brass/Tin	.300	.535	.385	.230
40979	V	18-14	.145	6	.020	Steel/Pre-Nickel	.300	.535	.385	.230
40588	V	18-14	.171	8	.025	Brass	.300	.535	.385	.230
42110-2	V	18-14	.171	8	.025	Brass	.300	.570	.420	.230
42111-2	V	18-14	.171	8	.025	Brass/Tin	.300	.570	.420	.230
40753	V	18-14	.171	8	.025	Brass/Tin	.300	.535	.385	.230
34812	V	18-14	.171	8	.020	Brass	.300	.535	.385	.230
40594	V	18-14	.171	8	.020	Brass/Tin	.300	.535	.385	.230
41346	V	18-14	.171	8	.020	Steel/Pre-Nickel	.300	.535	.385	.230
40589	V	18-14	.197	10	.025	Brass	.300	.535	.385	.230
42110-3	V	18-14	.197	10	.025	Brass	.300	.570	.420	.230
40754	V	18-14	.197	10	.025	Brass/Tin	.300	.535	.385	.230
42111-3	V	18-14	.197	10	.025	Brass/Tin	.300	.570	.420	.230
42716-1	V	18-14	.197	10	.025	Stainless Steel	.300	.535	.385	.230
34839	V	18-14	.197	10	.020	Brass	.300	.535	.385	.230
40595	V	18-14	.197	10	.020	Brass/Tin	.300	.535	.385	.230
42314-1	V	18-14	.197	10	.020	Steel/Tin	.300	.535	.385	.230
41521	V	18-14	.197	10	.020	Steel/Pre-Nickel	.300	.535	.385	.230
60505-1	V•	18-14	.130	—	.030	Brass/Tin	.343	.608	.436	.275
40516	V•	18-14	.145	6	.030	Brass/Tin	.343	.608	.436	.275
42424-1	V•	18-14	.171	8	.030	Brass	.343	.608	.436	.275
40517	V•	18-14	.171	8	.030	Brass/Tin	.343	.608	.436	.275
40977	V•	18-14	.197	10	.030	Brass/Tin	.343	.608	.436	.275
42611-1	V•	18-14	.234	—	.030	Brass	.343	.608	.436	.275
42611-2	V•	18-14	.234	—	.030	Brass/Tin	.343	.608	.436	.275
60956-1	V•	16-14	.130	—	.030	Brass/Tin	.281	.586	.446	.275

† Applicator feed from side — all others are end feed.

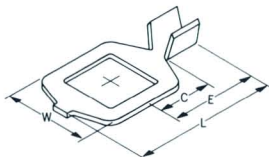
• Serrated Wire Barrel

OPEN BARREL  
RINGS AND SPADES

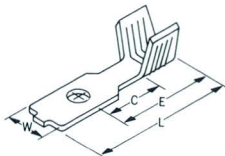
RING TONGUE  
(cont'd)



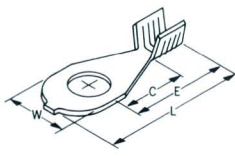
V  
Wire Range: 22-10



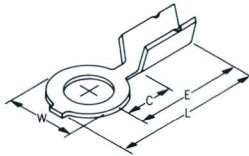
W  
Wire Range: 18-14



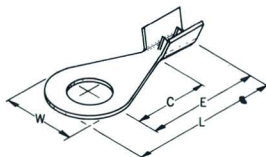
X  
Wire Range: 12-10



Y  
Wire Range: 18-14



Z  
Wire Range: 26-22



A  
Wire Range: 26-22

NON-INSULATION SUPPORT (Cont'd)

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
							W	L	E	C
40796	V•	16-14	.197	10	.030	Brass	.343	.608	.436	.275
40522	V•	12-10	.145	6	.040	Brass/Tin	.343	.677	.501	.281
42884-1	V•	12-10	.145	6	.040	Copper	.343	.677	.501	.281
42884-2	V•	12-10	.145	6	.040	Copper/Tin	.343	.677	.501	.281
42425-1	V•	12-10	.171	8	.040	Brass	.343	.677	.501	.281
40523	V•	12-10	.171	8	.040	Brass/Tin	.343	.677	.501	.281
42425-3	V•	12-10	.171	8	.040	Copper	.343	.677	.501	.281
42425-5	V•	12-10	.171	8	.040	Copper/Tin	.343	.677	.501	.281
41911	V•	12-10	.197	10	.040	Brass	.343	.677	.501	.281
40524	V•	12-10	.197	10	.040	Brass/Tin	.343	.677	.501	.281
41911-1	V•	12-10	.197	10	.040	Brass/Silver	.343	.677	.501	.281
41090	V•	12-10	.197	10	.040	Copper/Tin	.343	.677	.501	.281
41090-1	V•	12-10	.197	10	.040	Steel/Nickel	.343	.677	.501	.281
40694	V•	12-10	.145	6	.030	Brass/Tin	.343	.677	.501	.281
40695	V•	12-10	.171	8	.030	Brass/Tin	.343	.677	.501	.281
40695-1	V•	12-10	.171	8	.030	Brass	.343	.677	.501	.281
640022-1	V•	12-10	.171	8	.040	Copper/Tin	.500	.810	.560	.360
60182-1	V•	12-10	.197	10	.030	Brass	.343	.677	.501	.281
40696	V•	12-10	.197	10	.030	Brass/Tin	.343	.677	.501	.281
40696-1	V•	12-10	.197	10	.030	Steel/Nickel	.343	.677	.501	.281
42146-1	W	18-14	.305 x .305	—	.020	Brass	.500	.765	.506	.350
42146-2	W	18-14	.305 x .305	—	.020	Brass/Tin	.500	.765	.506	.350
60407-1	W	18-14	.265 x .330	—	.016	Brass	.500	.765	.506	.350
61264-1	X•	12-10	.119	4	.030	Brass/Tin	.240	.659	.500	.281
61327-1	Y	18-14	.171	8	.018	Brass/Tin	.295	.634	.487	.302
640128-1	Z	26-22	.060	—	.014	Brass/Tin	.190	.425	.330	.130
60329-1	Z	26-22	.096	—	.014	Brass	.190	.425	.330	.130
60329-2	Z	26-22	.096	—	.014	Brass/Tin	.190	.425	.330	.130
60181-1	Z	26-22	.119	4	.014	Brass	.190	.425	.330	.130
60181-2	Z	26-22	.119	4	.014	Brass/Tin	.190	.425	.330	.130

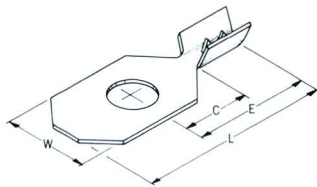
INSULATION PIERCING

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
41070	A	26-22	.045-.060	.197	10	.020	Brass	.312	.757	.611	.406
41371	A	22	.050-.065	.128	—	.012	Brass	.250	.580	.455	.250
42005	A	22	.050-.065	.140	—	.012	Brass	.250	.580	.455	.250
60441-1	A	22	.050-.065	.140	—	.012	Brass/Tin	.250	.580	.455	.250
41372	A	22	.050-.065	.171	8	.012	Brass	.250	.580	.455	.250
42796-1	A	22	.050-.065	.171	8	.012	Brass/Tin	.250	.580	.455	.250

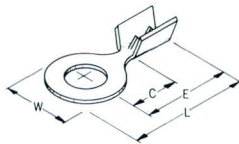
† Applicator feed from side — all others are end feed.  
• Serrated Wire Barrel

## OPEN BARREL RINGS AND SPADES

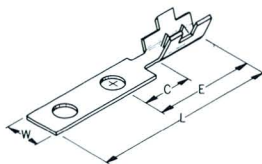
### RING TONGUE (cont'd)



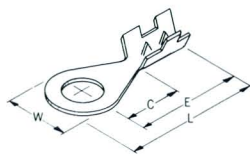
**B**  
Wire Range: 24-20



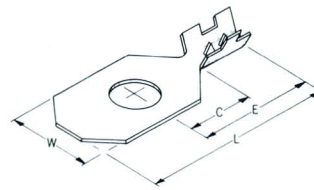
**C**  
Wire Range: 22-16



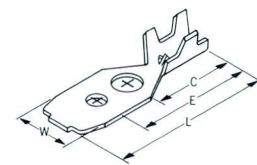
**D**  
Wire Range: 22-20



**E**  
Wire Size: 20



**F**  
Wire Range: 20-18



**G**  
Wire Range: 20-18

### INSULATION PIERCING (Cont'd)

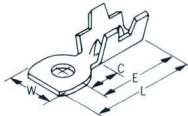
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
60308-1	B	24-20	.050-.070	.080	—	.016	Brass	.250	.626	.461	.254
60308-2	B	24-20	.050-.070	.080	—	.016	Brass/Tin	.250	.626	.461	.254
60572-1	B	24-20	.050-.070	.156	—	.016	Brass	.250	.626	.461	.254
42051	C	22-20	.050-.065	.065	—	.012	Brass	.186	.423	.330	.125
41148	C	22-20	.050-.065	.096	—	.012	Brass	.186	.423	.330	.125
41376	C	22-20	.050-.065	.096	—	.012	Brass/Tin	.165	.417	.330	.125
42836-1	C	22-20	.050-.065	.096	—	.012	Brass/Tin	.186	.423	.330	.125
60422-1	C	22-20	.050-.065	.096	—	.012	Brass/Gold	.165	.417	.330	.125
60368-1	C	22-20	.050-.065	.096	—	.012	Brass/Gold	.186	.423	.330	.125
60422-3	C	22-20	.050-.065	.096	—	.012	Brass/Nickel	.165	.417	.330	.125
60422-4	C	22-20	.050-.065	.096	—	.012	Brass/Gold	.165	.417	.330	.125
41149	C	22-20	.050-.065	.128	—	.012	Brass	.186	.423	.330	.125
41409	C	22-20	.050-.065	.128	—	.012	Brass/Tin	.186	.423	.330	.125
42023-0	C	20-16	.105-.120	.145	6	.020	Brass	.300	.655	.505	.240
42024-0	C	20-16	.105-.120	.145	6	.020	Brass/Tin	.300	.655	.505	.240
42023-7	C	20-16	.105-.120	.145	6	.020	Steel/Tin	.300	.655	.505	.240
42023-1	C	20-16	.105-.120	.171	8	.020	Brass	.300	.655	.505	.240
42024-1	C	20-16	.105-.120	.171	8	.020	Brass/Tin	.300	.655	.505	.240
42023-8	C	20-16	.105-.120	.171	8	.020	Steel/Tin	.300	.655	.505	.240
42023-2	C	20-16	.105-.120	.197	10	.020	Brass	.300	.655	.505	.240
42024-2	C	20-16	.105-.120	.197	10	.020	Brass/Tin	.300	.655	.505	.240
42023-9	C	20-16	.105-.120	.197	10	.020	Steel/Tin	.300	.655	.505	.240
42023-3	C	20-16	.105-.120	.197	10	.020	Stainless Steel	.300	.655	.505	.240
40780†	D	22-20	.065-.085	(2).190	—	.020	Brass	.312	1.687	.437	.231
40781†	D	22-20	.065-.085	(2).190	—	.020	Brass	.312	1.093	.437	.231
41069	E	20	.065-.080	.197	10	.020	Brass	.312	.768	.612	.406
41533	F	20-18	.065-.080	.093	2	.020	Brass	.250	.570	.412	.206
41534	F	20-18	.065-.080	.093	2	.020	Brass/Tin	.250	.570	.412	.206
40745	F	20-18	.065-.080	.131	—	.020	Brass	.250	.570	.412	.206
40645	F	20-18	.065-.080	.131	—	.020	Brass/Tin	.250	.570	.412	.206
40677	F	20-18	.065-.080	.145	6	.020	Brass	.250	.570	.412	.206
41505	F	20-18	.065-.080	.145	6	.020	Brass/Tin	.250	.570	.412	.206
60258-1	G	20-18	.065-.080	.093	2	.020	Brass	.187	.570	.303	.095
60304-1	G	20-18	.065-.080	.093	2	.016	Brass	.187	.570	.303	.095
41628	G	20-18	.065-.080	.093	2	.020	Brass/Tin	.187	.570	.303	.095

† Applicator feed from side — all others are end feed.  
• Serrated Wire Barrel

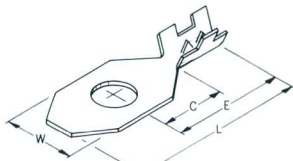


OPEN BARREL  
RINGS AND SPADES

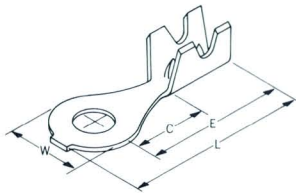
RING TONGUE  
(cont'd)



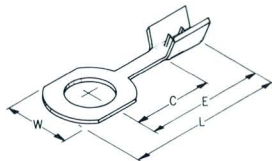
**H**  
Wire Range: 20-18



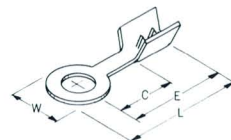
**J**  
Wire Range: 20-18



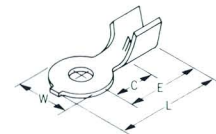
**K**  
Wire Range: 20-16



**L**  
Wire Range: 26-22



**M**  
Wire Range: 18-16

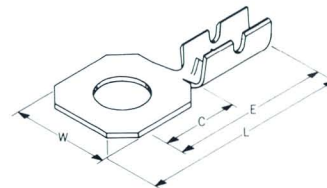


**P**  
Wire Size: 7MM

INSULATION PIERCING (Cont'd)

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
41031	H	20-18	.065-.080	.093	2	.020	Brass/Tin	.250	.644	.464	.218
60421-1	J	20-18	.065-.080	.093	2	.016	Brass	.187	.570	.348	.140
60569-1	J	20-18	.065-.080	.093	2	.012	Brass	.187	.570	.348	.140
41024	K	20-16	.105-.120	.145	6	.020	Brass	.300	.650	.500	.234
42205-1	K	20-16	.105-.120	.145	6	.020	Steel/Tin	.300	.650	.500	.234
40964	K	20-16	.105-.120	.171	8	.020	Brass	.300	.650	.500	.234
40900	K	20-16	.105-.120	.197	10	.020	Brass	.300	.650	.500	.234
41465	K	20-16	.105-.120	.197	10	.020	Brass/Tin	.300	.650	.500	.234
40901	K	20-16	.105-.120	.197	10	.020	Steel/Tin	.300	.650	.500	.234
41982	M	18-16	.110-.130	.145	6	.016	Brass/Tin	.281	.800	.660	.350
41981	M	18-16	.110-.130	.145	6	.016	Brass	.281	.800	.660	.350
61853-1	M	18-16	.110-.130	.197	10	.016	Brass	.281	.800	.660	.350
41462	N	24-20	.050-.060	.090	—	.012	Brass/Tin	.156	.470	.385	.102
60203-1	N	24-20	.050-.060	.090	—	.012	Brass	.156	.470	.385	.102
41004	P	7MM	.250-.300	.171	8	.025	Brass	.342	.670	.500	.312
41851	P	7MM	.250-.300	.259	—	.025	Brass	.380	.932	.742	.312

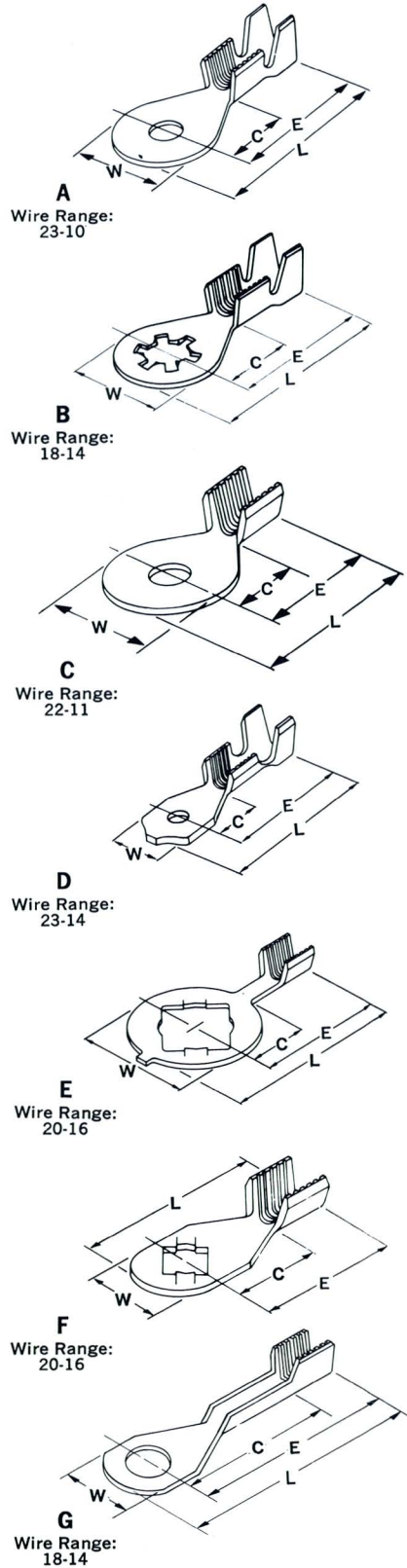
† Applicator feed from side — all others are end feed.  
● Serrated Wire Barrel



**N**  
Wire Range: 24-20

OPEN BARREL  
RINGS AND SPADES

RING TONGUE  
(cont'd)



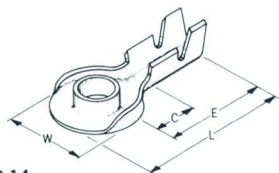
AMPLIVAR Crimp

CATALOG NUMBER	TYPE	MAGNET WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL	W	L	E	C
61710-1	A	11-13	.085-.150	.180	8	.025	Brass	.342	.833	.657	.312
640027-1	A	14-11	.150-.190	.145	6	.025	Brass/Tin	.342	.827	.656	.312
61756-1	A	12-10	.150-.190	.265	1/4	.025	Tin Plated Brass	.420	.872	.682	.312
485007-2	A	15-12	.150-.190	.094	2	.025	Tin Plated Brass	.420	.870	.660	.312
61185-1	A	15-12	.150-.190	.265	1/4	.025	Brass	.420	.870	.660	.312
61185-2	A	15-12	.150-.190	.265	1/4	.025	Tin Plated Brass	.420	.870	.660	.312
61151-1	A	(2)#17 or (2)#15	.150-.190 or (2).115	.197	10	.025	Tin Plated Brass	.342	.827	.656	.312
60752-1	A	(2)#17 or (2)#15	.150-.190 or (2).115	.171	8	.025	Brass	.342	.827	.656	.312
60752-2	A	(2)#17 or (2)#15	.150-.190 or (2).115	.171	8	.025	Tin Plated Brass	.342	.827	.656	.312
60318-1	A	18-14	.100-.140	.197	10	.020	Brass	.342	.833	.662	.312
60318-2	A	18-14	.100-.140	.197	10	.020	Tin Plated Brass	.342	.833	.662	.312
60320-1	A	18-14	.100-.140	.171	8	.020	Brass	.342	.833	.662	.312
60320-2	A	18-14	.100-.140	.171	8	.020	Tin Plated Brass	.342	.833	.662	.312
640025-1	A	20-16	.125-.165	.145	6	.020	Brass/Tin	.300	.700	.550	.230
60324-1	A	20-16	.125-.165	.197	10	.020	Brass	.300	.700	.550	.230
60324-2	A	20-16	.125-.165	.197	10	.020	Tin Plated Brass	.300	.700	.550	.230
60322-1	A	20-16	.125-.165	.171	8	.020	Brass	.300	.700	.550	.230
60322-2	A	20-16	.125-.165	.171	8	.020	Tin Plated Brass	.300	.700	.550	.230
60319-1	A	23-19	.100-.140	.197	10	.020	Brass	.342	.833	.662	.312
60319-2	A	23-19	.100-.140	.197	10	.020	Tin Plated Brass	.342	.833	.662	.312
60325-1	A	23-19	.125-.165	.197	10	.020	Brass	.300	.700	.550	.230
60325-2	A	23-19	.125-.165	.197	10	.020	Tin Plated Brass	.300	.700	.550	.230
60321-1	A	23-19	.100-.140	.171	8	.020	Brass	.342	.833	.662	.312
60321-2	A	23-19	.100-.140	.171	8	.020	Tin Plated Brass	.342	.833	.662	.312
60321-3	A	23-19	.100-.140	.145	6	.020	Brass	.342	.833	.662	.312
60323-1	A	23-19	.125-.165	.171	8	.020	Brass	.300	.700	.550	.230
60323-2	A	23-19	.125-.165	.171	8	.020	Tin Plated Brass	.300	.700	.550	.230
485046-1	B	18-14	.080-.120	.204	10	.028	Lu-Bronze*	.370	.915	.730	.380
485044-1	B	18-14	.080-.120	.185	8	.028	Lu-Bronze*	.365	.882	.700	.380
485079-1	B	18-14	.080-.120	.173	8	.028	Lu-Bronze*	.370	.915	.730	.380
485045-1	B	18-14	.080-.120	.147	6	.028	Lu-Bronze*	.370	.915	.730	.380
61705-1	B	24-20 or (2)-24	.045-.080 or (2).045 MAX	.197	10	.014	Tin Plated Brass	.375	.634	.447	.250
60224-1	C	22-18	—	.132	—	.030	Brass	.290	.500	.355	.195
60536-1	C	22-18	—	.147	—	.030	Brass	.290	.500	.355	.195
61719-1	C	22-18	—	.171	8	.030	Brass	.290	.500	.355	.195
485019-1	C	22-18	—	.090	2	.030	Brass	.290	.500	.355	.195
350571-1	C	13-11	—	.180	—	.025	Brass/Tin	.342	.665	.495	.312
61787-1	D	18-14	Special	.180	8	.020	Brass	.310	.833	.662	.312
61787-2	D	18-14	Special	.180	8	.020	Tin Plated Brass	.310	.833	.662	.312
640026-1	D	18-14	Special	.145	6	.020	Brass/Tin	.310	.833	.662	.312
485070-1	D	23-19	.100-.140	.145	6	.020	Tin Plated Brass	.240	.833	.657	.312
505017-1	E	20-16	—	—	—	.020	Brass	.625	.940	.627	.467
505018-1	F	20-16	—	—	—	.020	Brass	.340	.830	.660	.500
640106-1	G	18-14	—	.180	—	.020	Brass	.310	1.050	.877	.698

\*High conductivity copper-tin-zinc alloy.

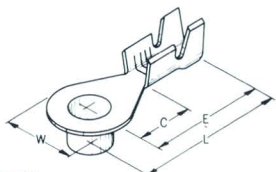
# OPEN BARREL RINGS AND SPADES

## EXTRUDED RING TONGUE



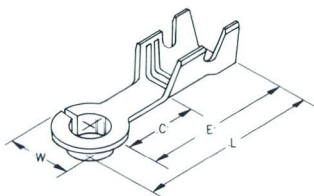
**A**

Wire Range: 20-14



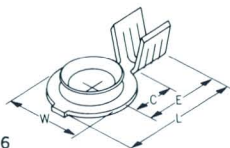
**B**

Wire Range: 20-16



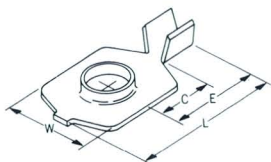
**C**

Wire Range: 20-18



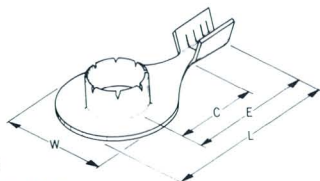
**A**

Wire Range: 20-16



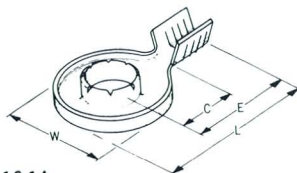
**B**

Wire Range: 18-14



**C**

Wire Range: 18-14



**D**

Wire Range: 16-14

## INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
42481-1	A	20-18	.075-.110	.194	—	.020	Brass	.335	.650	.468	.218
42481-2	A	20-18	.075-.110	.194	—	.020	Brass/Tin	.335	.650	.468	.218
60546-1	A	18-14	.120-.170 or (2) .115	.194	—	.020	Brass	.335	.650	.468	.218
61006-1†	B	20-16	.070-.100	**	—	.020	Brass	.437	.963	.745	.460
350419-1	C	20-18	.060-.110	.126	—	.020	Brass	.225	.562	.455	.255

## NON-INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
							W	L	E	C
42461-1	A•	20-16	.119	4	.020	Brass	.270	.408	.273	.145
42461-2	A•	20-16	.119	4	.020	Brass/Tin	.270	.408	.273	.145
42462-1	A•	20-16	.132	—	.020	Brass	.270	.408	.273	.145
42462-2	A•	20-16	.132	—	.020	Brass/Tin	.270	.408	.273	.145
42463-1	A•	20-16	.145	6	.020	Brass	.270	.408	.273	.145
42463-2	A•	20-16	.145	6	.020	Brass/Tin	.270	.408	.273	.145
42463-3	A•	20-16	.145	6	.020	Steel/Pre-Nickel	.270	.408	.273	.145
42832-1	A•	20-16	.145	6	.020	Brass	.315	.440	.285	.160
42832-2	A•	20-16	.145	6	.020	Brass/Tin	.315	.440	.285	.160
42832-3	A•	20-16	.145	6	.020	Steel/Pre-Nickel	.315	.440	.285	.160
41374	A•	20-16	.145	6	.020	Steel/Pre-Nickel	.315	.445	.285	.160
42464-1	A•	20-16	.160	—	.020	Brass	.270	.408	.273	.145
42464-2	A•	20-16	.160	—	.020	Brass/Tin	.270	.408	.273	.145
34576	A•	20-16	.171	8	.020	Brass	.315	.445	.285	.160
42465-1	A•	20-16	.171	8	.020	Brass	.270	.408	.273	.145
42465-2	A•	20-16	.171	8	.020	Brass/Tin	.270	.408	.273	.145
42833-1	A•	20-16	.171	8	.020	Brass	.315	.440	.285	.160
42833-2	A•	20-16	.171	8	.020	Brass/Tin	.315	.440	.285	.160
42833-3	A•	20-16	.171	8	.020	Steel/Pre-Nickel	.315	.440	.285	.160
41958	A•	20-16	.171	8	.020	Brass/Tin	.315	.445	.285	.160
41746	A•	20-16	.171	8	.020	Steel/Pre-Nickel	.315	.445	.285	.160
34540	A	20-16	.197	10	.020	Brass	.315	.445	.285	.160
42834-1	A•	20-16	.197	10	.020	Brass	.315	.440	.285	.160
42834-2	A•	20-16	.197	10	.020	Brass/Tin	.315	.440	.285	.160
42834-3	A•	20-16	.197	10	.020	Steel/Pre-Nickel	.315	.440	.285	.160
41373	A•	20-16	.197	10	.020	Steel/Pre-Nickel	.315	.445	.285	.160
60969-1	B	18-14	*	—	.016	Brass	.500	.765	.506	.350
60003-1†	C•	18-14	**	—	.016	Brass	.430	.690	.475	.265
60003-2†	C•	18-14	**	—	.016	Brass/Tin	.430	.690	.475	.265
41691†	D•	16-14	**	—	.016	Brass	.430	.705	.490	.280
41692†	D•	16-14	**	—	.016	Brass/Tin	.430	.705	.490	.280

† Applicator feed from side — all others are end feed.

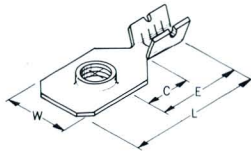
• Serrated Wire Barrel

\* Extrusion used as .203 Dia. locking pin for brush spring.

\*\* Extrusion used as rivet in .250 Dia. hole.

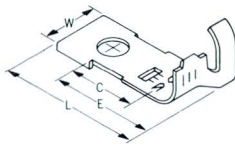
# OPEN BARREL RINGS AND SPADES

## EXTRUDED RING TONGUE (cont'd)

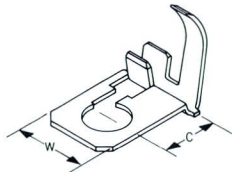


**E**  
Wire Range: .090-.125  
Calrod

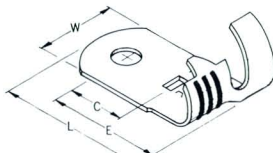
## FLAG RING TONGUE



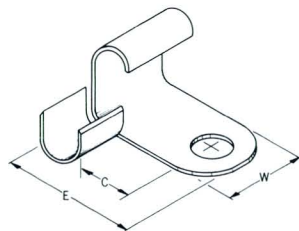
**A**  
Wire Range: 18-12



**B**  
Wire Range: 18-14



**C**  
Wire Range: 18-10

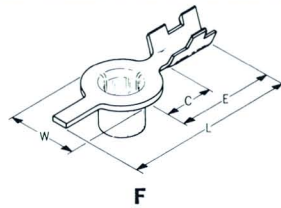


**D**  
Wire Range: 16-12

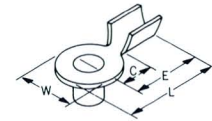
## NON-INSULATION SUPPORT (Cont'd)

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
							W	L	E	C
42994-1	E•	.090-.125 Calrod	8-32 NC-2 Thread	—	.032	Steel/Nickel	.300	.602	.425	.220
42994-2	E•	.090-.125 Calrod	8-32 NC-2 Thread	—	.032	Stainless Steel	.300	.602	.425	.220
640056-1	E•	24-20	6-32 NC-2 Thread	—	.025	Brass	.300	.602	.425	.280
61106-1	F	Tinsel	***	—	.012	Brass/Tin	.140	.360	.210	.100
61463-1†	G	24-20	****	—	.012	Annealed Brass	.200	.350	.245	.130
61463-3†	G	24-20	****	—	.012	Annealed Brass/Tin	.200	.350	.245	.130

\*\*\* Extrusion used as rivet in .100 Dia. hole.  
\*\*\*\* Extrusion used as rivet in .115 Dia. hole.



**F**



**G**

Wire Range: 24-20

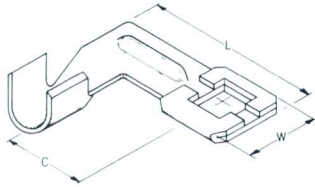
## INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
61740-1†	A•	18-12	.110-.210	.171	8	.018	Brass/Tin	.354	.740	.532	.263
61443-1†	B•	18-14	.100-.140	.176	—	.020	Brass/Pre-Tin	.380	—	—	.270
41892†	C•	18-12	.110-.210	.146	—	.018	Brass	.376	.720	.532	.263
42189-1†	C•	18-12	.110-.210	.146	—	.018	Brass/Tin	.376	.720	.532	.263
41893†	C•	18-12	.110-.210	.172	—	.018	Brass	.376	.720	.532	.263
42190-1†	C•	18-12	.110-.210	.172	—	.018	Brass/Tin	.376	.720	.532	.263
41894†	C•	18-12	.110-.210	.203	—	.018	Brass	.376	.720	.532	.263
42191-1†	C•	18-12	.110-.210	.203	—	.018	Brass/Tin	.376	.720	.532	.263
42191-4†	C•	18-12	.110-.210	.203	—	.018	Steel/Nickel	.376	.720	.532	.263
42903-1†	C•	18-12	.110-.210	.265	¼	.018	Brass	.376	.720	.532	.263
42903-2†	C•	18-12	.110-.210	.265	¼	.018	Brass/Tin	.376	.720	.532	.263
61282-1†	C•	12-10	.110-.210	.145	6	.018	Brass	.376	.720	.532	.263
61525-1†	C•	12-10	.110-.210	.171	8	.018	Brass	.376	.720	.532	.263
42898-1†	C•	12-10	.110-.210	.203	—	.018	Brass	.376	.720	.532	.263
42898-2†	C•	12-10	.110-.210	.203	—	.018	Brass/Tin	.376	.720	.532	.263
41702†	D	16-12	.090-.120	.093	2	.030	Brass/Tin	.375	.620	—	.355
42317†	D	16-12	.090-.120	.171	8	.030	Brass	.375	.620	—	.355
41562†	D	16-12	.090-.120	.171	8	.030	Brass/Tin	.375	.620	—	.355
40998†	D	16-12	.090-.120	.197	10	.030	Brass/Tin	.375	.620	—	.355
40910†	D	16-12	.090-.120	.197	10	.030	Steel/Tin	.375	.620	—	.355

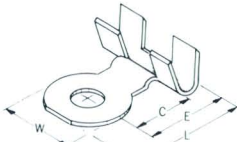
† Applicator feed from side — all others are end feed.  
• Serrated Wire Barrel

OPEN BARREL  
RINGS AND SPADES

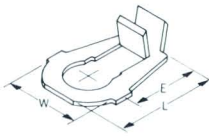
FLAG RING TONGUE  
(cont'd)



**A**  
Wire Range: 20-16

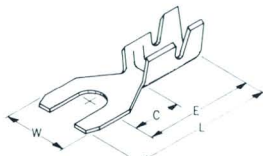


**B**  
Wire Range: 18-16



**C**  
Wire Range: 18-16

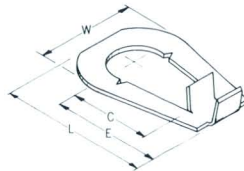
SPADE TONGUE



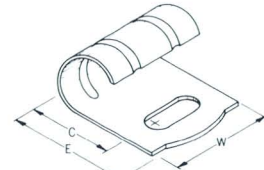
**A**  
Wire Range: 26-14

NON-INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
							W	L	E	C
42803-1†	A	20-16	.260 Sq.	—	.025	Steel/Pre-Nickel	.500	.995	—	.584
41984-1†	B	18-16	.096	—	.020	Brass	.280	.496	.342	.220
41984†	B	18-16	.096	—	.020	Brass/Tin	.280	.496	.342	.220
41764†	B	18-16	.096	—	.020	Steel/Pre-Nickel	.280	.496	.342	.220
41443†	B	18-16	.145	6	.020	Brass/Tin	.280	.496	.342	.220
42754-1†	B	18-16	.171	8	.020	Brass	.280	.496	.342	.220
42754-2†	B	18-16	.171	8	.020	Brass/Tin	.280	.496	.342	.220
41329†	B	18-16	.197	10	.020	Brass/Tin	.280	.496	.342	.220
42316-1†	C	18-16	.171	8	.020	Brass	.370	.465	.343	.208
40703†	C	18-16	.171	8	.020	Brass/Tin	.370	.465	.343	.208
41457†	D	18-16	.197	10	.020	Brass	.370	.465	.343	.208
41458†	D	18-16	.197	10	.020	Brass/Tin	.370	.465	.343	.208
42719-1†	E	Special	.172 x .210	—	.016	Brass	.343	.484	—	—
42719-2†	E	Special	.172 x .210	—	.016	Brass/Tin	.343	.484	—	—



**D**  
Wire Range: 18-16



**E**

INSULATION SUPPORT

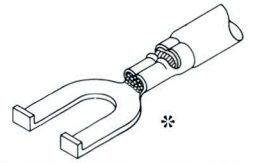
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
61346-1	A•	26-20	.048-.078	.065	—	.020	Brass/Tin	.250	.553	.425	.215
60124-1	A•	26-20	.048-.078	.142	—	.020	Brass	.250	.563	.422	.215
60124-2	A•	26-20	.048-.078	.142	—	.020	Brass/Tin	.250	.563	.422	.215
60403-1*	A	24-22	.060-.100	.171	8	.020	Brass	.275	.657	.465	.175
60403-2*	A	24-22	.060-.100	.171	8	.020	Brass/Tin	.275	.657	.465	.175
42160-1*	A•	24-20	.048-.071	.115	—	.020	Brass	.187	.517	.392	.185
42160-2*	A•	24-20	.048-.071	.115	—	.020	Brass/Tin	.187	.517	.392	.185
42161-1	A•	24-20	.048-.071	.128	—	.020	Brass	.187	.517	.392	.185
42161-2	A•	24-20	.048-.071	.128	—	.020	Brass/Tin	.187	.517	.392	.185
42156-1	A•	24-20	.048-.071	.133	—	.020	Brass	.250	.578	.422	.215
42445-2	A•	24-20	.048-.071	.133	—	.020	Brass/Tin	.250	.578	.422	.215
60445-1	A•	24-20	.048-.078	.145	6	.014	Brass	.250	.598	.442	.215
60445-2	A•	24-20	.048-.078	.145	6	.014	Brass/Tin	.250	.598	.442	.215
60499-1	A•	24-20	.048-.078	.119	4	.014	Brass/Tin	.190	.573	.442	.215
60344-1	A•	24-20	.048-.078	.133	—	.014	Brass	.250	.598	.442	.215
60344-2	A•	24-20	.048-.078	.133	—	.014	Brass/Tin	.250	.598	.442	.215
60500-1	A•	24-20	.048-.078	.171	8	.014	Brass/Tin	.300	.590	.442	.215

† Applicator feed from side — all others are end feed.

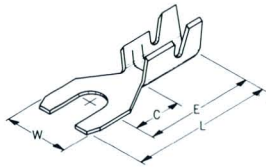
• Serrated Wire Barrel

\* Terminal also available with flange on spade tongue — formed by applicator during crimping operation. Add suffix letter (A) to part no. when ordering applicator tooling.

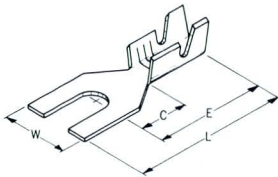
## OPEN BARREL RINGS AND SPADES



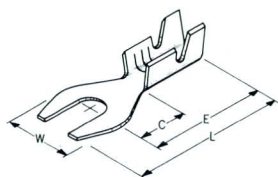
### SPADE TONGUE (cont'd)



**A**  
Wire Range: 26-14



**B**  
Wire Range: 24-6



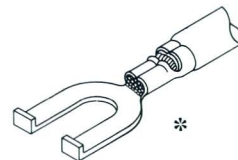
**C**  
Wire Range: 24-20

### INSULATION SUPPORT (Cont'd)

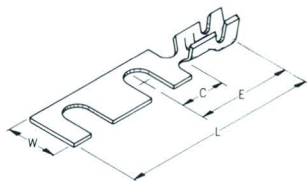
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
60501-1	A •	24-20	.048-.078	.197	10	.014	Brass/Tin	.300	.590	.465	.215
40897*	A	22-18	.060-.100	.145	6	.020	Brass	.275	.657	.465	.175
41077*	A	22-18	.060-.100	.145	6	.020	Brass/Tin	.275	.657	.465	.175
41077-1*	A	22-18	.060-.100	.145	6	.020	Brass/Tin	.275	.657	.465	.175
41030*	A	22-18	.060-.100	.171	8	.020	Brass	.275	.657	.465	.175
41382*	A	22-18	.060-.100	.171	8	.020	Brass/Tin	.275	.657	.465	.175
40622*	A	20-16	.090-.130	.145	6	.020	Brass	.275	.657	.463	.175
40763*	A	20-16	.090-.130	.145	6	.020	Brass/Tin	.275	.657	.463	.175
42939-1*	A	20-16	.090-.130	.145	6	.020	Copper/Tin	.275	.657	.463	.175
41811*	A	20-16	.090-.130	.171	8	.020	Brass	.275	.657	.463	.175
41343*	A	20-16	.090-.130	.171	8	.020	Brass/Tin	.275	.657	.463	.175
60550-1*	A •	18-16	.075-.110	.145	6	.018	Brass/Tin	.250	.664	.495	.215
60551-1	A •	18-16	.075-.110	.171	8	.018	Brass/Tin	.300	.664	.495	.215
60552-1	A •	18-16	.075-.110	.197	10	.018	Brass/Tin	.300	.664	.495	.215
60773-1*	A •	18-14	.100-.140	.145	6	.018	Brass	.295	.748	.540	.235
60773-2*	A •	18-14	.100-.140	.145	6	.018	Brass/Tin	.295	.748	.540	.235
60774-1*	A •	18-14	.100-.140	.171	8	.018	Brass	.295	.748	.540	.235
60774-2*	A •	18-14	.100-.140	.171	8	.018	Brass/Tin	.295	.748	.540	.235
61431-1	A	18-14	.100-.140	.171	8	.030	Brass/Tin	.390	.752	.612	.312
61430-1	A	18-14	.100-.140	.197	10	.030	Brass/Tin	.390	.752	.612	.312
60775-1*	A •	18-14	.100-.140	.197	10	.018	Brass	.295	.748	.540	.235
60775-2*	A •	18-14	.100-.140	.197	10	.018	Brass/Tin	.295	.748	.540	.235
60725-1	A	18-14	.130-.180	.145	6	.020	Brass/Tin	.275	.657	.463	.175
60140-1	A	18-14	.130-.180	.171	8	.020	Brass	.275	.657	.463	.175
60140-2	A	18-14	.130-.180	.171	8	.020	Brass/Tin	.275	.657	.463	.175
485039-1†	B •	24-20	.050-.100	.145	6	.020	Brass/Tin	.285	.605	.470	.220
485040-1†	B •	24-20	.050-.100	.197	10	.020	Brass/Tin	.375	.650	.470	.220
485041-1†	B •	24-20	.050-.100	.265	¼	.020	Brass/Tin	.470	.815	.590	.340
485042-1†	B •	24-20	.050-.100	.328	⅙	.020	Brass/Tin	.470	.815	.590	.340
485031-1†	B •	18-14	.085-.140	.145	6	.025	Brass/Tin	.285	.730	.585	.220
485032-1†	B •	18-14	.085-.140	.197	10	.025	Brass/Tin	.375	.765	.585	.220
485033-1†	B •	18-14	.085-.140	.265	¼	.025	Brass/Tin	.470	.930	.705	.340
485034-1†	B •	18-14	.085-.140	.328	⅙	.025	Brass/Tin	.470	.930	.705	.340
61859-1†	B •	18-14	.090-.150	.171	8	.030	Brass/Tin	.375	.930	.750	.400
61857-1†	B •	18-14	.090-.150	.197	10	.030	Brass/Tin	.375	.930	.750	.400
485024-1†	B •	12-10	.125-.220	.197	10	.030	Brass/Tin	.375	.830	.650	.220
485026-1†	B •	12-10	.125-.220	.265	¼	.030	Brass/Tin	.470	.995	.770	.340
485025-1†	B •	12-10	.125-.220	.328	⅙	.030	Brass/Tin	.470	.995	.770	.340
61858-1†	B •	12-10	.135-.220	.197	10	.040	Brass/Tin	.375	.990	.810	.400
61855-1†	B •	10-6	.170-.290	.197	10	.040	Brass/Tin	.375	1.015	.810	.400
42158-1	C •	24-20	.048-.071	.171	8	.020	Brass	.375	.590	.465	.258
42158-2	C •	24-20	.048-.071	.171	8	.020	Brass/Tin	.375	.590	.465	.258
42159-1	C •	24-20	.048-.071	.187	—	.020	Brass	.375	.590	.465	.258
42159-2	C •	24-20	.048-.071	.187	—	.020	Brass/Tin	.375	.590	.465	.258
42509-1	C •	24-20	.048-.071	.197	10	.020	Brass	.375	.590	.465	.258
42509-2	C •	24-20	.048-.071	.197	10	.020	Brass/Tin	.375	.590	.465	.258

• Serrated Wire Barrel † Applicator feed from side — all others are end feed.  
 \* Terminals also available with flange on spade tongue — formed by applicator during crimping operation. Add suffix letter (A) to part no. when ordering applicator tooling.

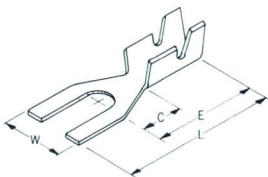
OPEN BARREL  
RINGS AND SPADES



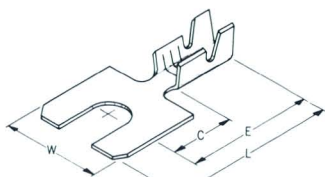
SPADE TONGUE  
(cont'd)



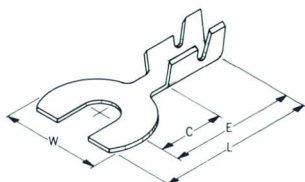
**D**  
Wire Range: 24-20



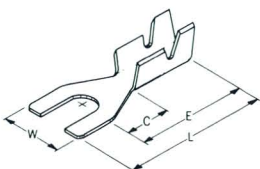
**E**  
Wire Range: 24-10



**F**  
Wire Range: 26-18



**G**  
Wire Range: 24-18



**H**  
Wire Range: 20-14

INSULATION SUPPORT (Cont'd)

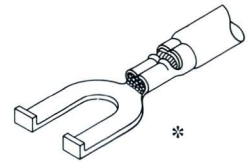
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
60539-1†	D	24-20	.048-.078 (2)	.196	—	.014	Brass	.300	1.290	.540	.310
60539-2†	D	24-20	.048-.078 (2)	.196	—	.014	Brass/Tin	.300	1.290	.540	.310
60494-1	E	24-20	.045-.080	.119	4	.020	Brass/Tin	.290	.621	.470	.220
60495-1	E	24-20	.045-.080	.145	6	.020	Brass/Tin	.290	.621	.470	.220
60466-1	E	24-20	.045-.080	.171	8	.020	Brass	.290	.621	.470	.220
60466-2	E	24-20	.045-.080	.171	8	.020	Brass/Tin	.290	.621	.470	.220
60467-1	E	24-20	.045-.080	.197	10	.020	Brass	.290	.621	.470	.220
60467-2	E	24-20	.045-.080	.197	10	.020	Brass/Tin	.290	.621	.470	.220
41583*	E	24-20	.080-.100	.119	4	.020	Brass	.290	.621	.470	.220
41587*	E	24-20	.080-.100	.119	4	.020	Brass/Tin	.290	.621	.470	.220
41584*	E	24-20	.080-.100	.145	6	.020	Brass	.290	.621	.470	.220
41588*	E	24-20	.080-.100	.145	6	.020	Brass/Tin	.290	.621	.470	.220
41585*	E	24-20	.080-.100	.171	8	.020	Brass	.290	.621	.470	.220
41589*	E	24-20	.080-.100	.171	8	.020	Brass/Tin	.290	.621	.470	.220
41586*	E	24-20	.080-.100	.197	10	.020	Brass	.290	.621	.470	.220
41590*	E	24-20	.080-.100	.197	10	.020	Brass/Tin	.290	.621	.470	.220
60671-1*	E	24-20	.080-.100	.145	6	.018	Brass	.290	.621	.470	.220
60671-2*	E	24-20	.080-.100	.145	6	.018	Brass/Tin	.290	.621	.470	.220
60672-1*	E	24-20	.080-.100	.171	8	.018	Brass	.290	.621	.470	.220
60672-2*	E	24-20	.080-.100	.171	8	.018	Brass/Tin	.290	.621	.470	.220
60673-1*	E	24-20	.080-.100	.197	10	.018	Brass	.290	.621	.470	.220
60673-2*	E	24-20	.080-.100	.197	10	.018	Brass/Tin	.290	.621	.470	.220
61338-1	E	12-10	.150-.210	.197	10	.030	Brass/Tin	.400	1.040	.765	.345
41469	F•	26-20	.050-.095	.145	6	.020	Brass	.295	.570	.443	.180
41470	F•	26-20	.050-.095	.145	6	.020	Brass/Tin	.295	.570	.443	.180
41610	F	20-18	.065-.090	.145	6	.025	Brass/Tin	.375	.750	.555	.280
41635	F	20-18	.065-.090	.145	6	.025	Brass/Tin	.437	.750	.555	.280
41611	F	20-18	.065-.090	.173	—	.025	Brass/Tin	.375	.750	.555	.280
41636	F	20-18	.065-.090	.173	—	.025	Brass/Tin	.437	.750	.555	.280
41612	F	20-18	.065-.090	.197	10	.025	Brass/Tin	.375	.750	.555	.280
41637	F	20-18	.065-.090	.197	10	.025	Brass/Tin	.437	.750	.555	.280
61238-1	G	24-20	.075-.100	.119	4	.020	Brass/Tin	.250	.535	.442	.218
42413-1	G	20-18	.075-.100	.119	4	.020	Brass	.235	.535	.442	.218
40880	G	20-18	.075-.100	.119	4	.020	Brass	.250	.532	.442	.218
42413-2	G	20-18	.075-.100	.119	4	.020	Brass/Tin	.235	.535	.442	.218
40644	G	20-18	.075-.100	.119	4	.020	Brass/Tin	.250	.535	.442	.218
41734	H	20-16	.100-.140	.145	6	.030	Brass/Tin	.343	.752	.612	.312
60071-1	H	20-16	.100-.140	.171	8	.030	Brass	.343	.752	.612	.312
41735	H	20-16	.100-.140	.171	8	.030	Brass/Tin	.343	.752	.612	.312
41957	H	20-16	.100-.140	.197	10	.030	Brass	.343	.752	.612	.312
40969	H	20-16	.100-.140	.197	10	.030	Brass/Tin	.343	.752	.612	.312
40650	H	20-16	.100-.140	.197	10	.031	Copper/Tin	.343	.752	.612	.312
40656	H	18-14	.100-.140	.145	6	.030	Brass	.343	.752	.612	.312

† Applicator feed from side — all others are end feed.

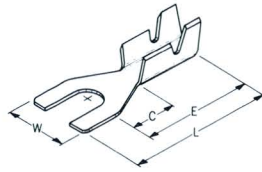
• Serrated Wire Barrel

\* Terminals also available with flange on spade tongue — formed by applicator during crimping operation. Add suffix letter (A) to part no. when ordering applicator tooling.

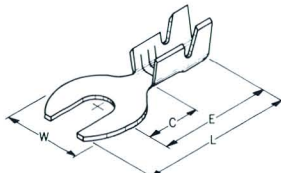
## OPEN BARREL RINGS AND SPADES



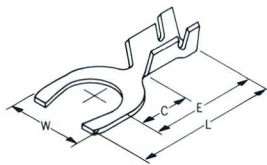
### SPADE TONGUE (cont'd)



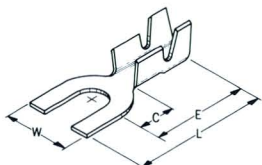
**H**  
Wire Range: 20-14



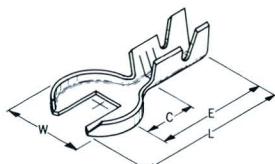
**J**  
Wire Range: 18-14



**K**  
Wire Range: 18-14



**L**  
Wire Range: 24-14



**M**  
Wire Range: 18-14

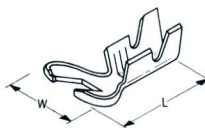
### INSULATION SUPPORT (Cont'd)

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
40806	H	18-14	.100-.140	.145	6	.030	Brass/Tin	.343	.752	.612	.312
40657	H	18-14	.100-.140	.171	8	.030	Brass	.343	.752	.612	.312
40865	H	18-14	.100-.140	.171	8	.030	Brass/Tin	.343	.752	.612	.312
42291-1	H	18-14	.100-.140	.171	8	.025	Brass	.343	.752	.612	.312
42291-2	H	18-14	.100-.140	.171	8	.025	Brass/Tin	.343	.752	.612	.312
40658	H	18-14	.100-.140	.197	10	.030	Brass	.343	.752	.612	.312
40808	H	18-14	.100-.140	.197	10	.030	Brass/Tin	.343	.752	.612	.312
40808-1	H	18-14	.100-.140	.197	10	.031	Steel/Nickel	.343	.752	.612	.312
42813-1	H	18-14	.100-.140	.223	12	.025	Brass	.343	.752	.612	.312
42813-2	H	18-14	.100-.140	.223	12	.025	Brass/Tin	.343	.752	.612	.312
60977-1	J•	18-14	.120-.170	.171	8	.030	Brass/Tin	.300	.744	.545	.266
41380	K	18-14	.130-.180	.195	—	.025	Brass/Tin	.312	.646	.552	.209
60509-1*	L	24-20	.045-.080	.145	6	.020	Brass	.296	.818	.544	.219
41259*	L	22-16	.100-.130	.145	6	.031	Copper/Tin	.296	.818	.592	.219
60576-1*	L	22-16	.100-.130	.145	6	.031	Steel/Nickel	.296	.818	.592	.219
42047*	L	22-16	.100-.130	.171	8	.031	Copper/Tin	.406	.818	.592	.265
61712-1*	L	22-18	.140-.185	.197	10	.020	Brass	.343	.657	.465	.175
41609	L	18-14	.130-.180	.145	6	.025	Brass	.312	.646	.552	.209
60456-1	L	18-14	.130-.180	.145	6	.025	Brass/Tin	.312	.646	.552	.209
60251-1	L	18-14	.130-.180	.171	8	.025	Brass	.312	.645	.520	.209
60251-2	L	18-14	.130-.180	.171	8	.025	Brass/Tin	.312	.645	.520	.209
60998-1†	M•	18-14	.120-.180	.205 x .291	—	.030	Copper/Tin	.490	.800	.613	.333
61053-1†	M•	18-14	.080-.120	.205 x .291	—	.030	Copper/Tin	.490	.800	.613	.333
60999-1†	N•	18-14	.120-.180	.205 x .291	—	.030	Copper/Tin	.490	Max. .715	—	—
61054-1†	N•	18-14	.080-.120	.205 x .291	—	.030	Copper/Tin	.490	Max. .710	—	—
60389-1*	P•	20-16	.100-.140	.145	6	.020	Brass	.280	.757	.530	.225
60390-1*	P•	20-16	.100-.140	.171	8	.020	Brass	.280	.757	.530	.225
60391-1*	P•	20-16	.100-.140	.197	10	.020	Brass	.280	.757	.530	.225
350502-1	Q•	26-22	.035-.045	.133	—	.016	Brass/Tin	.250	.545	.435	.215
350502-2	Q•	26-22	.035-.045	.133	—	.016	Brass	.250	.545	.435	.215

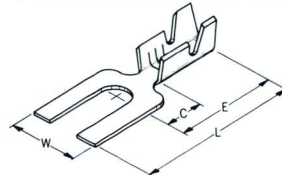
† Applicator feed from side — all others are end feed.

• Serrated Wire Barrel

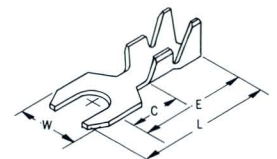
\* Terminals also available with flange on spade tongue — formed by applicator during crimping operation. Add suffix letter (A) to part no. when ordering applicator tooling.



**N**  
Wire Range: 18-14



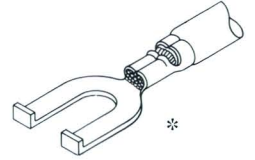
**P**  
Wire Range: 20-16



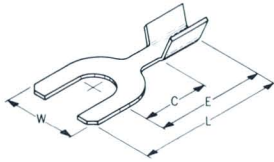
**Q**  
Wire Range: 26-22



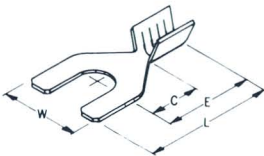
OPEN BARREL  
RINGS AND SPADES



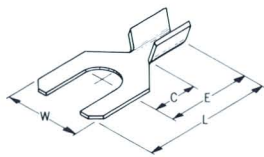
SPADE TONGUE  
(cont'd)



**A**  
Wire Range: 22-14



**B**  
Wire Range: 12-10



**C**  
Wire Range: 22-14

NON-INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
							W	L	E	C
42725-1	A	22-16	.125	—	.020	Brass	.250	.531	.406	.250
40608	A	22-16	.125	—	.020	Brass/Tin	.250	.531	.406	.250
41879	A	22-16	.125	—	.020	Steel/Pre-Nickel	.250	.531	.406	.250
34568	A	20-16	.145	6	.020	Brass	.260	.472	.350	.194
40687	A	20-16	.145	6	.020	Brass/Tin	.260	.472	.350	.194
40950	A	20-14	.145	6	.030	Brass	.260	.472	.350	.194
41441	A	18-14	.145	6	.030	Brass	.339	.688	.500	.344
34815	A	18-14	.145	6	.030	Brass/Tin	.339	.688	.500	.344
41363	A	18-14	.145	6	.030	Steel/Tin	.339	.688	.500	.344
61381-2	A	18-14	.171	8	.030	Brass	.339	.688	.500	.344
61381-1	A	18-14	.171	8	.030	Brass/Tin	.339	.688	.500	.344
40944	A	18-14	.171	8	.020	Steel/Nickel	.315	.537	.389	.249
41442	A	18-14	.197	10	.030	Brass	.339	.688	.500	.344
34816	A	18-14	.197	10	.030	Brass/Tin	.339	.688	.500	.344
60158-1†	B•	12-10	.197	10	.040	Brass	.530	.965	.700	.435
60158-2†	B•	12-10	.197	10	.040	Brass/Tin	.530	.965	.700	.435
60515-1†	B•	12-10	.218	—	.040	Brass/Tin	.530	.965	.700	.435
60159-1†	B•	12-10	.265	¼	.040	Brass	.530	.965	.700	.435
60159-2†	B•	12-10	.265	¼	.040	Brass/Tin	.530	.965	.700	.435
60313-1†	B•	12-10	.281	—	.040	Brass	.530	.965	.700	.435
60313-2†	B•	12-10	.281	—	.040	Brass/Tin	.530	.965	.700	.435
60160-1†	B•	12-10	.328	⅜	.040	Brass	.530	.965	.700	.435
60160-2†	B•	12-10	.328	⅜	.040	Brass/Tin	.530	.965	.700	.435
60161-1†	B•	12-10	.390	⅜	.040	Brass	.530	.965	.700	.435
60161-2†	B•	12-10	.390	⅜	.040	Brass/Tin	.530	.965	.700	.435
42268-1	C	22-18	.145	6	.020	Brass	.250	.578	.422	.215
42268-2	C	22-18	.145	6	.020	Brass/Tin	.250	.578	.422	.215
42318-1	C	20-16	.145	6	.020	Brass	.275	.527	.330	.194
42318-2	C	20-16	.145	6	.020	Brass/Tin	.275	.527	.330	.194
40636*	C	20-16	.145	6	.020	Brass/Tin	.275	.492	.295	.175
34594*	C	20-16	.145	6	.020	Brass	.275	.492	.295	.175
42319-1	C	20-16	.171	8	.020	Brass	.275	.527	.295	.175
42319-2	C	20-16	.171	8	.020	Brass/Tin	.275	.527	.295	.175
41402*	C	20-16	.171	8	.020	Brass/Tin	.275	.492	.295	.175
350435-1	C	18-14	.125	—	.025	Brass	.275	.492	.295	.175
40576*	C	18-14	.145	6	.030	Brass	.275	.492	.330	.175
40783*	C	18-14	.145	6	.030	Brass/Tin	.275	.492	.295	.175
40577*	C	18-14	.145	6	.025	Brass	.275	.482	.295	.175
42320-1	C	18-14	.145	6	.025	Brass	.275	.527	.330	.175
42320-2	C	18-14	.145	6	.025	Brass/Tin	.275	.527	.330	.175
40819*	C	18-14	.145	6	.025	Brass/Tin	.275	.482	.295	.175
60266-1*	C	18-14	.145	6	.020	Brass	.275	.527	.330	.175
60266-2*	C	18-14	.145	6	.020	Brass/Tin	.275	.527	.330	.175
41751*	C	18-14	.145	6	.020	Brass	.275	.492	.295	.175
41751-1*	C	18-14	.145	6	.020	Brass/Tin	.275	.492	.295	.175
40782*	C	18-14	.171	8	.020	Brass	.275	.492	.295	.175

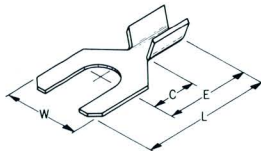
† Applicator feed from side — all others are end feed.

• Serrated Wire Barrel

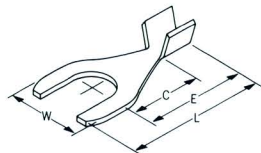
\* Terminals also available with flange on spade tongue — formed by applicator during crimping operation. Add suffix letter (A) to part no. when ordering applicator tooling.

## OPEN BARREL RINGS AND SPADES

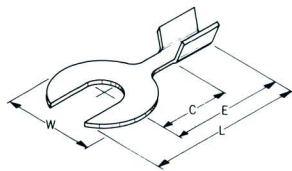
### SPADE TONGUE (cont'd)



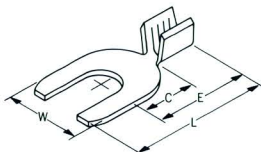
**C**  
Wire Range: 22-14



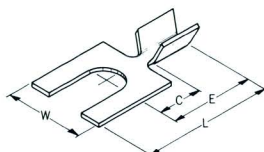
**D**  
Wire Range: 20-14



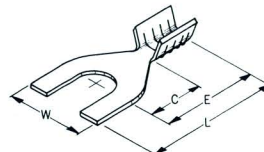
**E**  
Wire Range: 20-14



**F**  
Wire Range: 18-10



**G**  
Wire Range: 22-16



**H**  
Wire Range: 18-14

### NON-INSULATION SUPPORT (Cont'd)

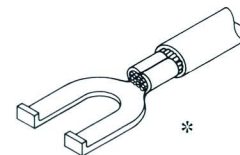
CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/ FINISH	NOMINAL			
							W	L	E	C
40782-1*	C	18-14	.171	8	.020	Steel Pre-Nickel	.275	.492	.295	.175
60267-1*	C	18-14	.171	8	.020	Brass	.275	.527	.330	.175
60267-2*	C	18-14	.171	8	.020	Brass/Tin	.275	.527	.330	.175
40705*	C	18-14	.171	8	.025	Brass	.275	.482	.295	.175
42321-1	C	18-14	.171	8	.025	Brass	.275	.527	.330	.175
42321-2	C	18-14	.171	8	.025	Brass/Tin	.275	.527	.330	.175
41473*	C	18-14	.171	8	.025	Brass/Tin	.275	.482	.295	.175
40602†	D	20-14	.145	6	.030	Brass	.281	.555	.420	.250
60438-1†	D	20-14	.145	6	.030	Brass/Tin	.281	.555	.420	.250
40603†	D	20-14	.171	8	.030	Brass	.281	.555	.420	.250
40814†	D	20-14	.171	8	.030	Brass/Tin	.281	.555	.420	.250
60144-1†	E	20-14	.171	8	.030	Brass	.312	.549	.417	.250
60144-2†	E	20-14	.171	8	.030	Brass/Tin	.312	.549	.417	.250
41109†	E	18-14	.197	10	.020	Brass/Tin	.312	.562	.437	.270
40917	F	18-14	.145	6	.020	Brass	.315	.537	.389	.249
42403-1	F	18-14	.145	6	.020	Brass/Tin	.315	.537	.389	.249
40519	F•	18-14	.145	6	.030	Brass/Tin	.343	.629	.437	.275
60925-1	F•	18-14	.171	8	.030	Brass	.343	.629	.437	.275
40520	F•	18-14	.171	8	.030	Brass/Tin	.343	.629	.437	.275
60189-1	F•	18-14	.171	8	.030	Brass/Silver	.343	.629	.437	.275
40543	F	18-14	.171	8	.020	Brass	.315	.537	.389	.249
40701	F	18-14	.171	8	.020	Brass/Tin	.315	.537	.389	.249
34813	F	18-14	.197	10	.020	Brass	.315	.537	.389	.249
41318	F	18-14	.197	10	.020	Brass/Tin	.315	.537	.389	.249
40521	F•	18-14	.197	10	.030	Brass/Tin	.343	.629	.437	.275
350515-1	F•	16-12	.197	10	.040	Brass	.375	.680	.500	.281
40525	F•	12-10	.145	6	.040	Brass/Tin	.372	.669	.506	.281
40526	F•	12-10	.171	8	.040	Brass/Tin	.372	.669	.506	.281
40527	F•	12-10	.197	10	.040	Brass/Tin	.372	.669	.506	.281
41023*	G	22-16	.145	6	.030	Brass	.297	.549	.350	.203
41003*	G	22-16	.145	6	.030	Brass/Tin	.297	.549	.350	.203
61550-1	H•	18-14	.119	4	.018	Brass	.295	.660	.415	.235
60821-1*	H•	18-14	.145	6	.018	Brass	.295	.660	.415	.235
60822-1*	H•	18-14	.171	8	.018	Brass	.295	.660	.415	.235
60822-2*	H•	18-14	.171	8	.018	Brass/Tin	.295	.660	.415	.235

† Applicator feed from side — all others are end feed.

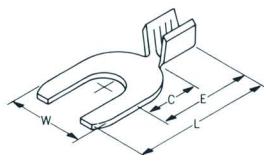
• Serrated Wire Barrel

\* Terminals also available with flange on spade tongue — formed by applicator during crimping operation. Add suffix letter (A) to part no. when ordering applicator tooling.

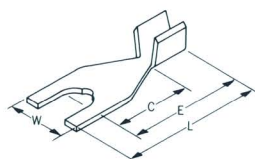
OPEN BARREL  
RINGS AND SPADES



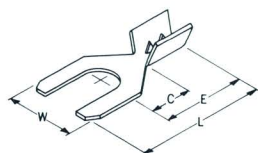
SPADE TONGUE  
(cont'd)



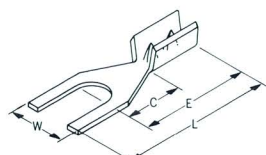
**J**  
Wire Range: 12-10



**K**  
Wire Range: 18-14



**A**  
Wire Range: 26-18



**B**  
Wire Range: 26-22

NON-INSULATION SUPPORT (Cont'd)

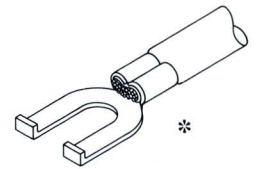
CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
							W	L	E	C
42112-1*	J•	12-10	.145	6	.030	Brass	.312	.688	.450	.235
42113-1*	J•	12-10	.145	6	.030	Brass/Tin	.312	.688	.450	.235
42113-3*	J•	12-10	.145	6	.030	Brass/Silver	.312	.688	.450	.235
42112-2*	J•	12-10	.171	8	.030	Brass	.312	.688	.450	.235
42113-2*	J•	12-10	.171	8	.030	Brass/Tin	.312	.688	.450	.235
42113-4*	J•	12-10	.171	8	.030	Brass/Silver	.312	.688	.450	.235
42093-1*	J•	12-10	.197	10	.030	Brass	.420	.688	.450	.235
40891*	J•	12-10	.197	10	.030	Brass	.312	.688	.450	.235
42094-1*	J•	12-10	.197	10	.030	Brass/Tin	.420	.688	.480	.235
41495*	J•	12-10	.197	10	.030	Brass/Tin	.312	.688	.450	.235
42787-1*	J•	12-10	.223	12	.030	Brass	.420	.688	.480	.270
42093-2*	J•	12-10	.265	¼	.030	Brass	.420	.688	.480	.265
42094-2*	J•	12-10	.265	¼	.030	Brass/Tin	.420	.688	.480	.265
61328-1	K•	18-14	.171	8	.018	Brass/Tin	.295	.700	.525	.340

INSULATION PIERCING

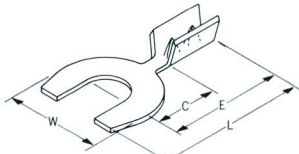
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
61498-1	A	26-22	.035-.045	.133	—	.016	Brass	.250	.578	.422	.215
61498-2	A	26-22	.035-.045	.133	—	.016	Brass/Tin	.250	.578	.422	.215
61385-1	A	26-22	.035-.045	.145	6	.016	Brass	.250	.547	.422	.215
61385-2	A	26-22	.035-.045	.145	6	.016	Brass/Tin	.250	.547	.422	.215
42389-1*	A	26-22	.045-.050	.133	—	.020	Brass	.250	.578	.422	.215
40997	A	26-22	.045-.050	.133	—	.020	Brass	.250	.578	.422	.215
41162	A	26-22	.045-.050	.133	—	.020	Brass/Tin	.250	.578	.422	.215
60234-1	A	26-22	.045-.050	.133	—	.016	Brass	.250	.578	.422	.215
60234-2	A	26-22	.045-.050	.133	—	.016	Brass/Tin	.250	.578	.422	.215
60234-3	A	26-22	.045-.050	.133	—	.016	Brass/Pre-Tin	.250	.578	.472	.215
61519-1	A	26-22	.045-.050	.133	—	.016	Brass	.250	.578	.472	.265
61519-2	A	26-22	.045-.050	.133	—	.016	Brass/Tin	.250	.578	.472	.265
61519-3	A	26-22	.045-.050	.133	—	.016	Brass/Pre-Tin	.250	.578	.472	.265
42783-1	A	26-22	.045-.050	.145	6	.020	Brass	.250	.578	.422	.215
42783-2	A	26-22	.045-.050	.145	6	.020	Brass/Tin	.250	.578	.422	.215
41068	A	26-22	.045-.060	.115	—	.020	Brass	.187	.522	.392	.187
41408	A	26-22	.045-.060	.115	—	.020	Brass/Tin	.187	.522	.392	.187
41072	A	26-22	.045-.060	.128	—	.020	Brass	.187	.522	.392	.187
42309-1	A	26-22	.058-.062	.133	—	.020	Brass	.250	.500	.392	.187
41933	A	26-22	.058-.062	.133	—	.020	Brass/Tin	.250	.500	.392	.187
60307-1	A	24-20	.050-.070	.145	6	.016	Brass	.250	.578	.422	.215
60307-2	A	24-20	.050-.070	.145	6	.016	Brass/Tin	.250	.578	.422	.215
42339-1	A	20-18	.065-.080	.133	—	.020	Brass	.250	.542	.412	.206
42339-2	A	20-18	.065-.080	.133	—	.020	Brass/Tin	.250	.542	.412	.206
60425-1	A	20-18	.065-.080	.133	—	.016	Brass/Tin	.250	.542	.412	.206
41544	B	26-22	.058-.062	.115	—	.020	Brass/Tin	.187	.500	.392	.187

† Applicator feed from side — all others are end feed.  
 • Serrated Wire Barrel  
 \* Terminals also available with flange on spade tongue — formed by applicator during crimping operation. Add suffix letter (A) to part no. when ordering applicator tooling.

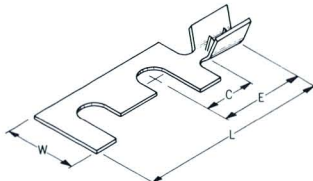
OPEN BARREL  
RINGS AND SPADES



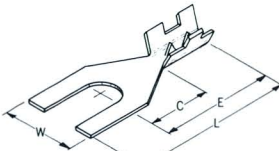
SPADE TONGUE  
(cont'd)



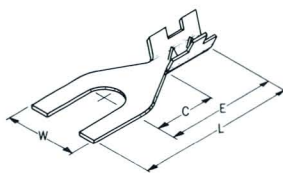
**C**  
Wire Range: 26-22



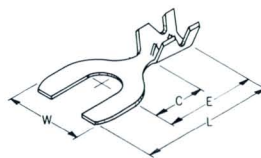
**D**  
Wire Range: 24-20



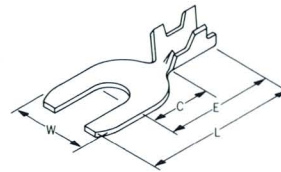
**E**  
Wire Range: 20-18



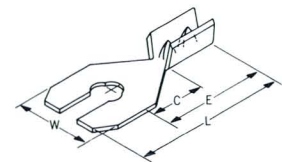
**F**  
Wire Range: 20-18



**H**  
Wire Range: 20-16



**G**  
Wire Range: 20-18



**J**  
Wire Range: 26-22

INSULATION PIERCING (Cont'd)

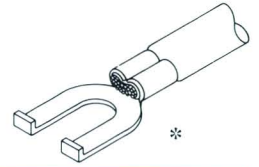
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICKNESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
41066	C	26-22	.045-.060	.187	—	.020	Brass	.375	.585	.460	.260
41494	C	26-22	.045-.060	.187	—	.020	Brass/Tin	.375	.585	.460	.260
40674-0†	D	24-20	.050-.070	(2) .196	—	.016	Brass	.300	1.250	.500	.310
41067	E	20-18	.065-.080	.115	—	.020	Brass	.187	.518	.393	.187
41693	E	20-18	.065-.080	.115	—	.020	Brass/Tin	.187	.518	.393	.187
41321	E	20-18	.065-.080	.117	—	.020	Brass/Tin	.250	.578	.412	.206
41071	E	20-18	.065-.080	.128	—	.020	Brass	.187	.518	.393	.187
34809	E	20-18	.065-.080	.133	—	.020	Brass	.250	.578	.412	.206
40582	E	20-18	.065-.080	.133	—	.020	Brass/Tin	.250	.578	.412	.206
60242-1	E	20-18	.065-.080	.133	—	.020	Brass/Silver	.250	.578	.412	.206
42149-1	F	20-18	.065-.080	.135	—	.020	Brass	.250	.578	.468	.218
42149-2	F	20-18	.065-.080	.135	—	.020	Brass/Tin	.250	.578	.468	.218
41543	G	20-18	.065-.080	.135	—	.020	Brass	.250	.578	.468	.218
40685	G	20-18	.065-.080	.135	—	.020	Brass/Tin	.250	.578	.468	.218
42077	H	20-16	.085-.105	.117	—	.020	Brass/Tin	.322	.665	.545	.281
42532-1*	J	26-22	.045-.050	.065	—	.020	Brass	.250	.578	.422	.215
42532-2*	J	26-22	.045-.050	.065	—	.020	Brass/Tin	.250	.578	.422	.215

† Applicator feed from side — all others are end feed.

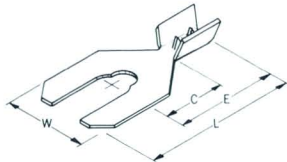
• Serrated Wire Barrel

\* Terminals also available with flange on spade tongue — formed by applicator during crimping operation. Add suffix letter (A) to part no. when ordering applicator tooling.

OPEN BARREL  
RINGS AND SPADES

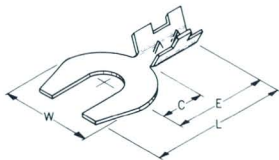


SPADE TONGUE  
(cont'd)



K

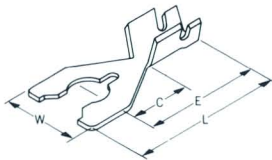
Wire Range: 26-22



L

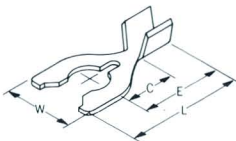
Wire Range: 20-18

SPRING SPADE TONGUE



A

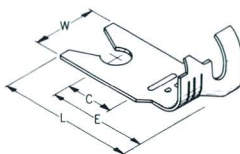
Wire Range: 18-14



B

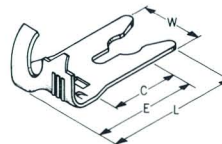
Wire Range: 20-14

FLAG SPRING SPADE TONGUE



A

Wire Range: 18-12



B

Wire Range: 18-12

INSULATION PIERCING (Cont'd)

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
60915-1	K	26-22	.045-.050	.133	—	.016	Brass/Tin	.250	.578	.488	.281
60317-1	L	20-18	.065-.080	.187	—	.016	Brass	.375	.590	.465	.262
41009	L	20-18	.065-.080	.187	—	.020	Brass	.375	.590	.465	.262
41493	L	20-18	.065-.080	.187	—	.020	Brass/Tin	.375	.590	.465	.262
41160	L	20-18	.065-.080	.204	—	.020	Brass/Tin	.375	.590	.465	.262

INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
60476-1	A	18-14	.100-.140	.146	—	.030	Brass	.307	.752	.612	.312
60187-1	A	18-14	.100-.140	.146	—	.030	Brass	.343	.752	.612	.312
60187-2	A	18-14	.100-.140	.146	—	.030	Brass/Tin	.343	.752	.612	.312
60476-2	A	18-14	.100-.140	.146	—	.030	Brass/Tin	.307	.752	.612	.312
42168-1	A	18-14	.100-.140	.171	8	.030	Brass	.343	.752	.612	.312
60474-1	A	18-14	.100-.140	.171	8	.030	Brass	.307	.752	.612	.312
42168-2	A	18-14	.100-.140	.171	8	.030	Brass/Tin	.343	.752	.612	.312
60474-2	A	18-14	.100-.140	.171	8	.030	Brass/Tin	.307	.752	.612	.312
42169-1	A	18-14	.100-.140	.197	10	.030	Brass	.343	.752	.612	.312
42169-2	A	18-14	.100-.140	.197	10	.030	Brass/Tin	.343	.752	.612	.312
60347-1	A	18-14	.100-.140	.197	10	.030	Brass/Tin	.343	.752	.612	.312

NON-INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
							W	L	E	C
485073-1	B	20-16	.138	—	.020	Brass/Tin	.260	.472	.350	.194
350568-1	B	18-14	.171	8	.020	Brass/Tin	.315	.554	.394	.249

INSULATION SUPPORT

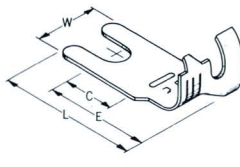
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
42851-1†	A•	18-12	.110-.210	.147	—	.018	Brass	.376	.720	.535	.263
42851-2†	A•	18-12	.110-.210	.147	—	.018	Brass/Tin	.376	.720	.535	.263
61902-1†	A•	18-12	.110-.210	.197	—	.018	Brass	.315	.720	.535	.263
60784-1†	B•	18-12	.110-.210	.196	—	.018	Brass	.307	.832	.682	.285

† Applicator feed from side — all others are end feed.

• Serrated Wire Barrel

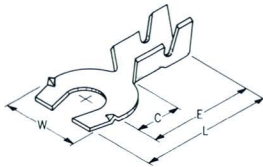
OPEN BARREL  
RINGS AND SPADES

FLAG SPADE TONGUE



**A**  
Wire Range: 18-10

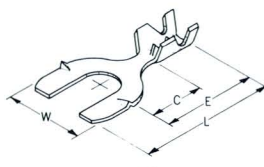
SPADE-LOK TONGUE



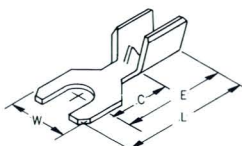
**A**  
Wire Range: 18-14



**B**  
Wire Range: 18-14



**C**  
Wire Range: 20-16



**D**  
Wire Range: 26-22

INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
41887†	A•	18-12	.110-.210	.146	—	.018	Brass	.376	.720	.535	.263
42226-1†	A•	18-12	.110-.210	.146	—	.018	Brass/Tin	.376	.720	.535	.263
60976-1†	A•	18-12	.110-.210	.171	8	.018	Brass	.315	.720	.538	.263
41888†	A•	18-12	.110-.210	.172	—	.018	Brass	.376	.720	.535	.263
42187-1†	A•	18-12	.110-.210	.172	—	.018	Brass/Tin	.376	.720	.535	.263
41889†	A•	18-12	.110-.210	.203	—	.018	Brass	.376	.720	.535	.263
42188-1†	A•	18-12	.110-.210	.203	—	.018	Brass/Tin	.376	.720	.535	.263
42867-1†	A•	12-10	.110-.210	.203	—	.018	Brass	.376	.720	.535	.263
42867-2†	A•	12-10	.110-.210	.203	—	.018	Brass/Tin	.376	.720	.535	.263

INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
40802	A	18-14	.130-.180	.143	—	.025	Brass	.312	.645	.520	.209
40760	A	18-14	.130-.180	.143	—	.025	Brass/Tin	.312	.645	.520	.209
40803	A	18-14	.130-.180	.169	—	.025	Brass	.312	.645	.520	.209
40761	A	18-14	.130-.180	.169	—	.025	Brass/Tin	.312	.645	.520	.209
41886	A	18-14	.130-.180	.169	—	.025	Brass/Silver	.312	.645	.520	.209
60600-1	A	18-14	.130-.180	.169	—	.025	Steel/Pre-Nickel	.312	.645	.520	.209
40784	A	18-14	.130-.180	.195	—	.025	Brass	.312	.645	.520	.209
60355-1	A	18-14	.130-.180	.195	—	.025	Brass/Tin	.312	.645	.520	.209
41209	A	18-14	.130-.180	.195	—	.025	Steel/Pre-Nickel	.312	.645	.520	.209

NON-INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/FINISH	NOMINAL			
							W	L	E	C
40584	B	18-14	.143	—	.025	Brass	.312	.490	.365	.209
40678	B	18-14	.143	—	.025	Brass/Tin	.312	.490	.365	.209
40585	B	18-14	.169	—	.025	Brass	.312	.490	.365	.209
40679	B	18-14	.169	—	.025	Brass/Tin	.312	.490	.365	.209
40586	B	18-14	.195	—	.025	Brass	.312	.490	.365	.209
40680	B	18-14	.195	—	.025	Brass/Tin	.312	.490	.365	.209
41338	B	18-14	.169	—	.020	Steel/Tin	.312	.490	.365	.209

INSULATION PIERCING

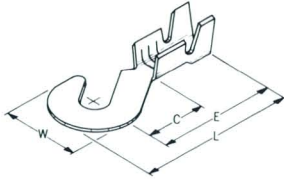
CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/FINISH	NOMINAL			
								W	L	E	C
40954	C	20-16	.085-.105	.117	—	.020	Brass	.322	.665	.545	.281
40756	C	20-16	.085-.105	.117	—	.020	Steel/Tin	.322	.665	.545	.281
40726	C	20-16	.085-.105	.143	—	.020	Brass	.322	.665	.545	.281
40764	C	20-16	.085-.105	.143	—	.020	Brass/Tin	.322	.665	.545	.281
40757	C	20-16	.085-.105	.143	—	.020	Steel/Tin	.322	.665	.545	.281
40727	C	20-16	.085-.105	.169	—	.020	Brass	.322	.665	.545	.281
40765	C	20-16	.085-.105	.169	—	.020	Brass/Tin	.322	.665	.545	.281
40758	C	20-16	.085-.105	.169	—	.020	Steel/Tin	.322	.665	.545	.281
40728	C	20-16	.085-.105	.195	—	.020	Brass	.322	.665	.545	.281
40766	C	20-16	.085-.105	.195	—	.020	Brass/Tin	.322	.665	.545	.281
40759	C	20-16	.085-.105	.195	—	.020	Steel/Tin	.322	.665	.545	.281
350457-1	D	26-22	.045-.050	.133	—	.016	Brass/Pre-Tin	.250	.585	.472	.265

† Applicator feed from side — all others are end feed.

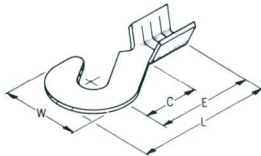
• Serrated Wire Barrel

# OPEN BARREL RINGS AND SPADES

## HOOK TONGUE

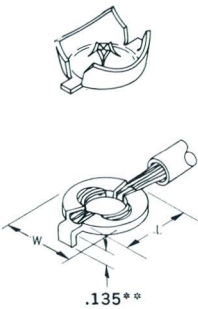


**A**  
Wire Range: 20-16



**B**  
Wire Range: 18-14

## CROWN CRIMP



**A**  
Wire Range: 20-14

### INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	INSULATION DIA. RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
								W	L	E	C
60072-1	A•	20-16	.100-.140	.197	10	.030	Brass	.337	.771	.600	.305
60072-2	A•	20-16	.100-.140	.197	10	.030	Brass/Tin	.337	.771	.600	.305

### NON-INSULATION SUPPORT

CATALOG NUMBER	TYPE	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL			
							W	L	E	C
41685	B•	18-14	.171	8	.025	Brass/Tin	.300	.535	.365	.200
40958	B	18-14	.145	6	.020	Brass	.300	.535	.385	.230
40916	B	18-14	.145	6	.020	Brass/Tin	.300	.535	.385	.230
42420-1	B	18-14	.145	6	.020	Steel/Nickel	.300	.535	.385	.230
41063	B	18-14	.171	8	.020	Brass	.290	.535	.385	.230
41460	B	18-14	.171	8	.020	Brass/Tin	.290	.535	.385	.230
40962	B	18-14	.171	8	.020	Steel/Nickel	.290	.535	.385	.230
41331	B	18-14	.197	10	.020	Brass	.280	.535	.369	.214
41461	B	18-14	.197	10	.020	Brass/Tin	.280	.535	.369	.214

### NON-INSULATION SUPPORT

CATALOG NUMBER	WIRE RANGE	HOLE DIA.	STUD SIZE	STOCK THICK-NESS	MATERIAL/ FINISH	NOMINAL	
						W	L
60542-2A*	20-18	.145	6	.012	Brass	.320	.320
60542-1A*	20-18	.145	6	.012	Brass/Tin	.320	.320
60542-1B*	20-18	.155	6	.012	Brass/Tin	.320	.320
40631-B*	18-14	.135	6	.012	Brass/Stearic Wax	.348	.375
40631-C*	18-14	.135	6	.012	Brass/Stearic Wax	.323	.375
40631-A*	18-14	.150	6	.012	Brass/Stearic Wax	.348	.375
60238-1S**	18-14	.155	6	.012	Brass	.348	.375
60239-1S**	18-14	.155	6	.012	Brass/Tin	.348	.375
40630	18-14	.175	6	.012	Brass/Stearic Wax	.348	.375
40896	18-14	.175	8	.012	Steel/Nickel/Stearic Wax	.348	.375
60238-2S**	18-14	.180	8	.012	Brass	.348	.375
60239-2S**	18-14	.180	8	.012	Brass/Tin	.348	.375
60240-2S**	18-14	.180	8	.012	Steel/Nickel	.348	.375
40629-A*	18-14	.182	10	.012	Brass/Stearic Wax	.385	.375
60640-1A*	18-14	.182	10	.012	Brass/Stearic Wax	.385	.375
40629-B*	18-14	.194	10	.012	Brass/Stearic Wax	.385	.375
42517-1	18-14	.194	10	.012	Brass/Tin/Stearic Wax	.385	.375
60640-1B*	18-14	.194	10	.012	Brass/Stearic Wax	.385	.375
60238-3S**	18-14	.199	10	.012	Brass	.385	.375
60239-3S**	18-14	.199	10	.012	Brass/Tin	.385	.375
60240-3S**	18-14	.199	10	.012	Steel/Nickel	.385	.375
40629-C*	18-14	.209	10	.012	Brass/Stearic Wax	.385	.375
60640-1C*	18-14	.209	10	.012	Brass/Stearic Wax	.385	.375
62376-1	18-14	.209	10	.012	Brass (.016 Stock)	.385	.375

NOTE: Terminals 60640-1A, -1B and -1C are identical to their counterparts 40629-A, -B and -C, respectively, except for a heavier stearic wax coating.

\* Suffix letters A, B and C designate the specific stud hole diameter (D dimension) to be formed in the applicator during the crimping operation and are to be used only when ordering the applicator tooling.

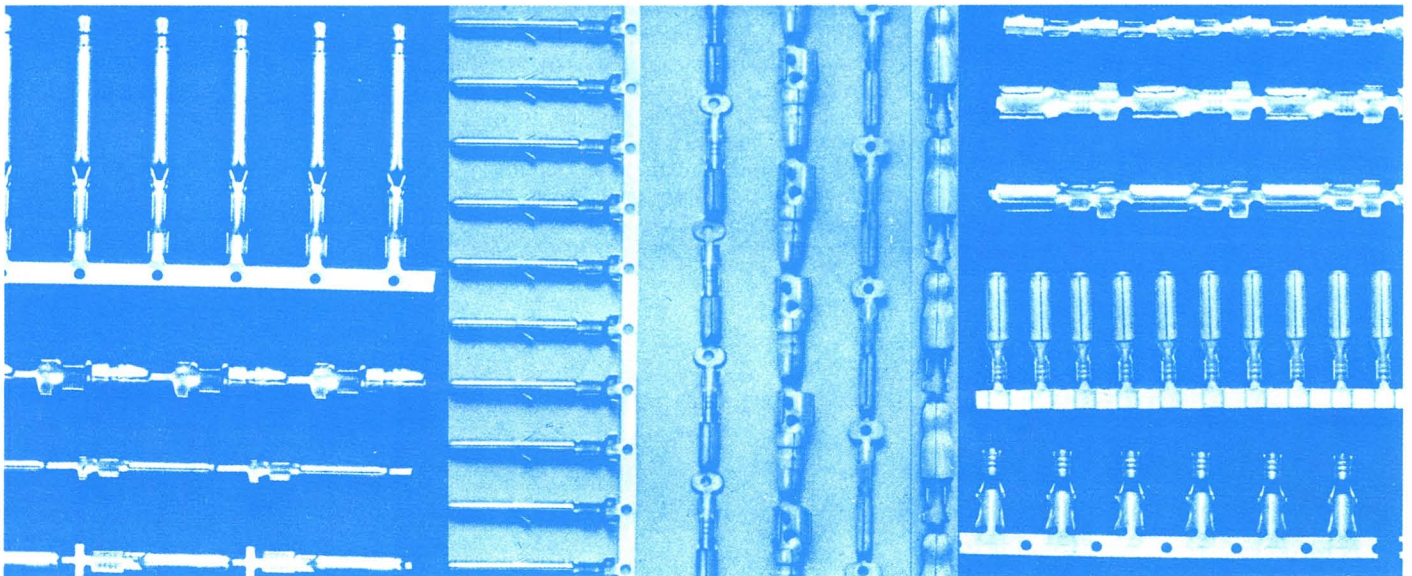
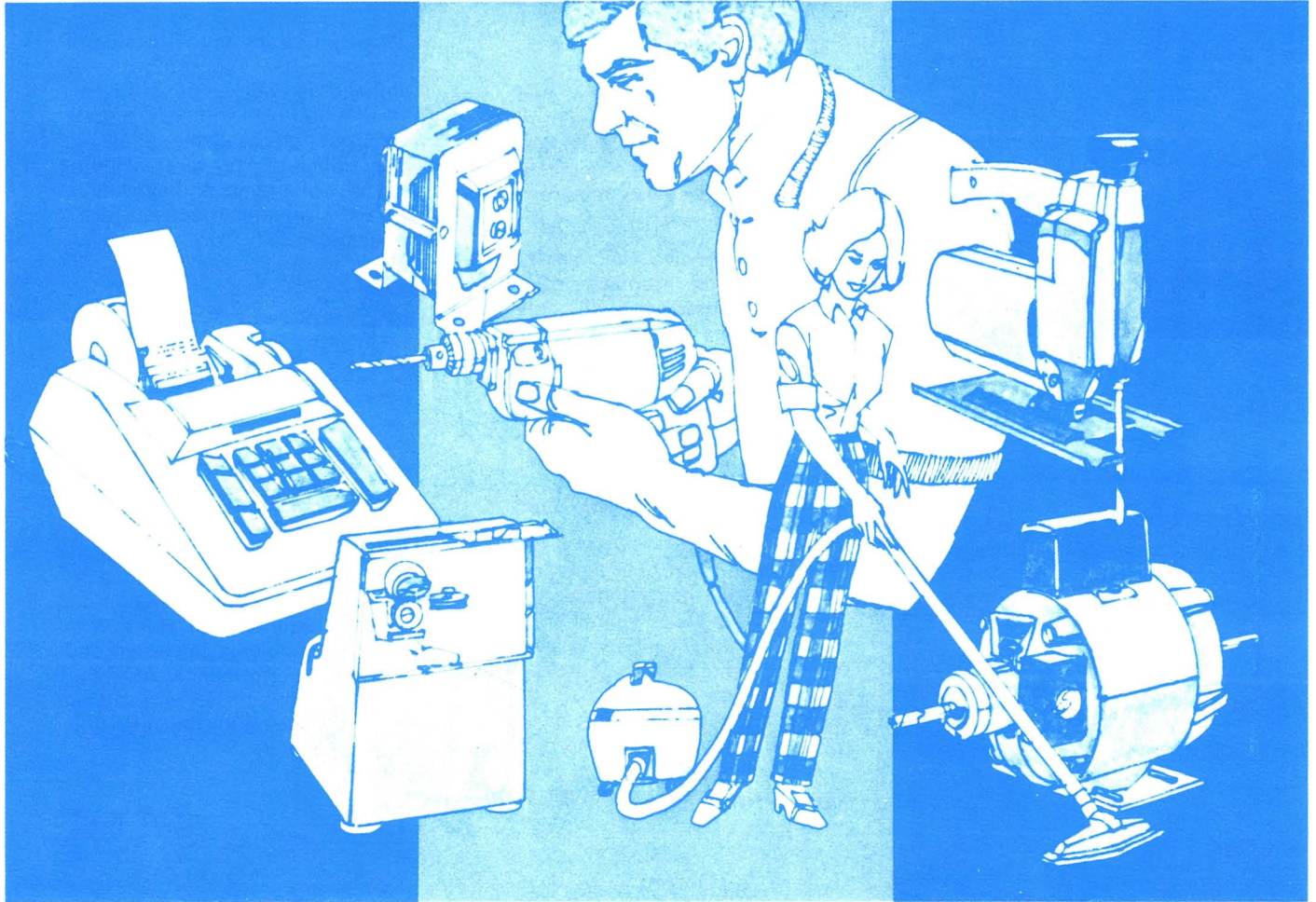
\*\* Suffix letter S is to be used only when ordering applicator tooling that bends the tab 90 to the .135" dimension. Applicators ordered without the letter S will automatically cut off the tab during the crimping operation.





## PINS, PLUGS, POSTS & RECEPTACLES

*applied with automatic machines*



## Pins, Plugs, Posts & Receptacles

### Explanatory Note

The tremendous diversity of solderless pins, plugs and their appropriate receptacles seems to be limited only by the ingenuity of engineers and the countless new requirements that appear regularly.

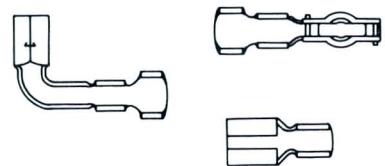
The comprehensive line of solderless pins, plugs and receptacles offered by AMP Incorporated is probably the largest on the market. Certainly, AMP has had a depth of experience with these products and their development that is unrivalled in the world. Each year, AMP develops more and more of these special products to meet the growing demands of electrical/electronic applications.

Bear in mind that AMP Incorporated manufactures many different products for modern circuitry requirements. If your needs include such other items as patchcord programming systems, basic terminal items, taper pins, or any other circuit connection/termination products, we will be happy to forward appropriate literature to you.

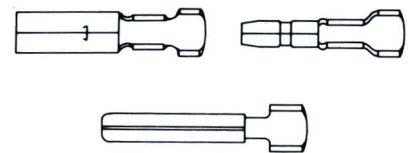
### Before You Order

To help you choose the item best suited to your requirements, the following information about each of the AMP\* Pins, Plugs, Posts and Receptacles is included in the tabular data: wire size range, insulation diameter accommodation, thickness of the metal used, type of metal and finish plus standard dimensions.

When you order any of these AMP products, please forward with your initial order, 50 feet of each type of wire you plan to use. If a wire sample is not available, a full description of your wire, including number of strands and individual strand size, should be sent with your order.



The catalog pages that follow contain the complete listing of AMP Pins, Plugs, Posts and their Receptacles. The engineer will find that one or more of these products will fit his general requirements. However, for unusual problems in design and electrical performance, AMP is ready to work closely with customers for developing the precise shape needed.

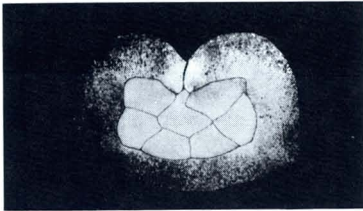
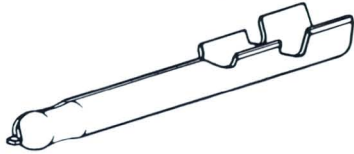


**NOTE:** Specifications subject to change. Consult AMP INCORPORATED for latest specifications prior to final design.

**ALL DIMENSIONS ARE IN INCHES.**

## Pins, Plugs, Posts & Receptacles

### Standard "F" Crimp With Insulation Support

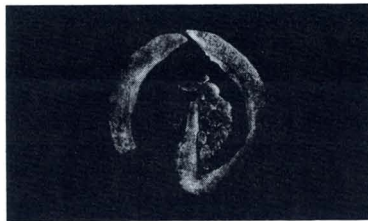


AMP Pins, Plugs, Posts and Receptacles are made in strip form, wound on reels. They all feature an open barrel construction. In the standard "F" Crimp design, the open barrel consists of two wings that are wrapped around the conductor strands and butted together in a tight seam. The crimping action of the AMP tool dies is a precise mechanical operation that creates the exact crimp with each cycle of the machine. You can be sure, therefore, of the unvarying uniformity of all units.

The insulation support feature was developed by AMP for applications where vibration tends to be excessive. This design offers the same fine quality characteristics found in the standard line plus firm, fully circumferential support to the wire insulation.

The additional insulation support consists of two extra wings on the standard "F" Crimp barrel which are wrapped around the wire insulation. This prevents harmful flexing of the wire at the termination point and deters fraying of the wire insulation. Because it increases the already significant tensile strength of the regular crimp, the vibration resistance is great enough for severe vibration problems.

### Insulation Piercing Crimp

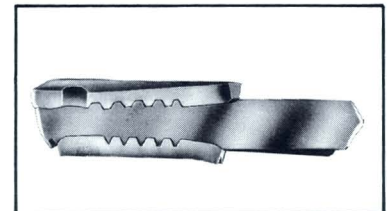
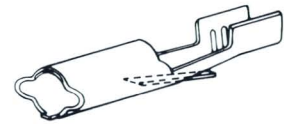


The insulation piercing line enjoys a durable popularity with electrical circuitry manufacturers because of the simplicity of attachment. The barrel contains two perpendicular lances that drive through the wire insulation to make contact with the conductor within. Consequently, one step in circuitry termination; wire stripping, is eliminated.

Tensile characteristics vary, depending on the type of wire insulation. Because the barrel wraps around the insulation, it deters insulation fraying. The insulation piercing line is a low cost, high speed attachment suitable for many requirements.

In general, insulation piercing items can be used where high currents, intense vibration and mechanical loads are not critical factors on both stranded and tinsel wire.

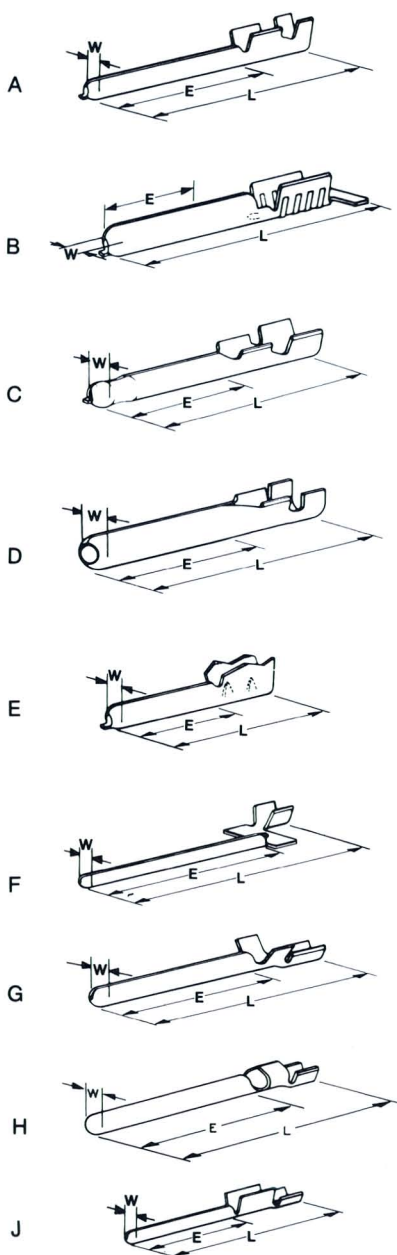
### AMPLIVAR\* Receptacle



The receptacle member of AMP's tab type terminal is supplied in continuous strip form for use with varnished or other coated wires. Specially designed teeth on the receptacle barrel penetrate the wire coating as the receptacle is crimped, thereby eliminating the need for pre-stripping operations.

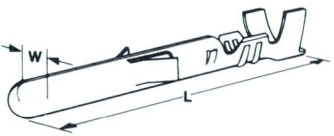
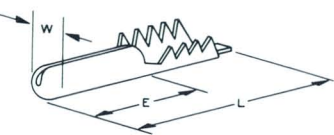
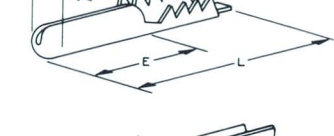



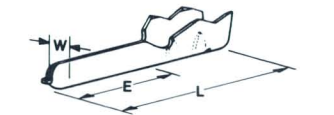


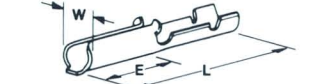

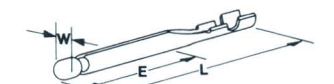
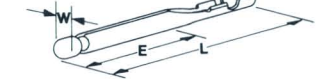





**MATERIALS AND FINISH CODE**

Ag.Brass—Silver Plated Brass	Pre T.Be.Copper—Pre Tin Plated Beryllium Copper
Ag.Phos.Bronze—Silver Plated Phosphor Bronze	T.Brass—Tin Plated Brass
Au.Phos.Bronze—Gold Plated Phosphor Bronze	Pre T.Brass—Pre Tin Plated Brass
Au.Be.Copper—Gold Plated Beryllium Copper	T.Copper—Tin Plated Copper
Au.Brass—Gold Plated Brass	T.L.Brass—Tin Lead Plated Brass
Be.Copper—Beryllium Copper	T.Ni.Brass—Tin over Nickel Plated Brass
Ni.Brass—Nickel Plated Brass	T.Phos.Bronze—Tin Plated Phosphor Bronze
Ni.Steel—Nickel Plated Steel	Pre T.Phos.Br.—Pre Tin Plated Phosphor Bronze
Phos.Bronze—Phosphor Bronze	Ni.Phos.Bronze—Nickel Plated Phosphor Bronze
S.Steel—Stainless Steel	T.Ni.Phos.Bronze—Tin over Nickel Plated Phosphor Bronze
Pre Ni.Steel—Pre Nickel Plated Steel	
T.Be.Copper—Tin Plated Beryllium Copper	Lu.Br.—Lutetium Bronze

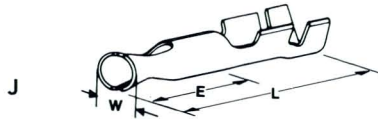
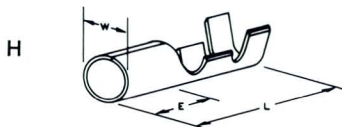
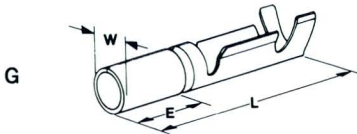
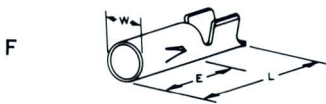
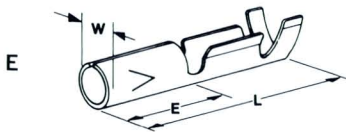
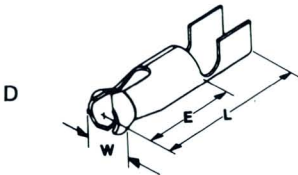
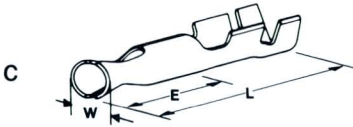
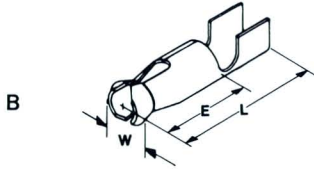
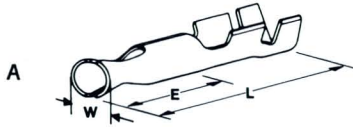


Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Part Number	Remarks
					E	L	W		
<b>.068 Diameter Pin</b>									
A	22-18	.070-.090	Brass	.018	.515	.820	.068	60928-1	
<b>.080 Diameter Pin</b>									
A	30-26	.042-.073	T. Brass	.010	1.000	1.280	.080	350053-1	
A	24-20	.042-.073	T. Brass	.010	.720	1.000	.080	62358-1	
<b>.083 Diameter Pin</b>									
B	26-22	—	T. Brass	.016	.685	.860	.083	62328-2	Can be molded.
<b>.086 Diameter Pin</b>									
C	22-20	.070-.090	Brass	.018	.510	.855	.086	42073-0	
C	22-20	.070-.090	T. Brass	.018	.510	.855	.086	42073-1	
C	22-20	.070-.090	Ag. Brass	.018	.510	.855	.086	42073-2	
<b>.093 Diameter Pin</b>									
D	26-22	.045-.065	T. Brass	.016	.345	.640	.093	42823-2	60044 can be molded.
D	26-22	.045-.065	T. Brass	.016	.360	.745	.093	60044-2	
E	22-20	.068-.075	T. Brass	.020	.350	.595	.093	41212	Insulation piercing can be molded for multiple pin plug.
E	22-20	.068-.075	S. Steel	.020	.350	.595	.093	41810-2	
E	22-20	.056-.066	Brass	.020	.350	.595	.093	42074-0	
E	22-20	.056-.066	T. Brass	.020	.350	.595	.093	42074-1	
F	Spec.	.085-.100	Brass	.016	1.325	1.670	.093	42103-1	Blanket pin. Insulation crimp. Special wire.
G	Spec.	—	Brass	.016	.740	1.060	.093	42104-1	Blanket pin. Special wire and crimp.
H	24-20	—	T. Brass	.012	.740	1.050	.093	62059-1	
J	Spec.	—	Brass	.016	.745	1.195	.093	42106-1	Blanket pin. Special wire and crimp. One or two wires.

Pins  
(cont'd)

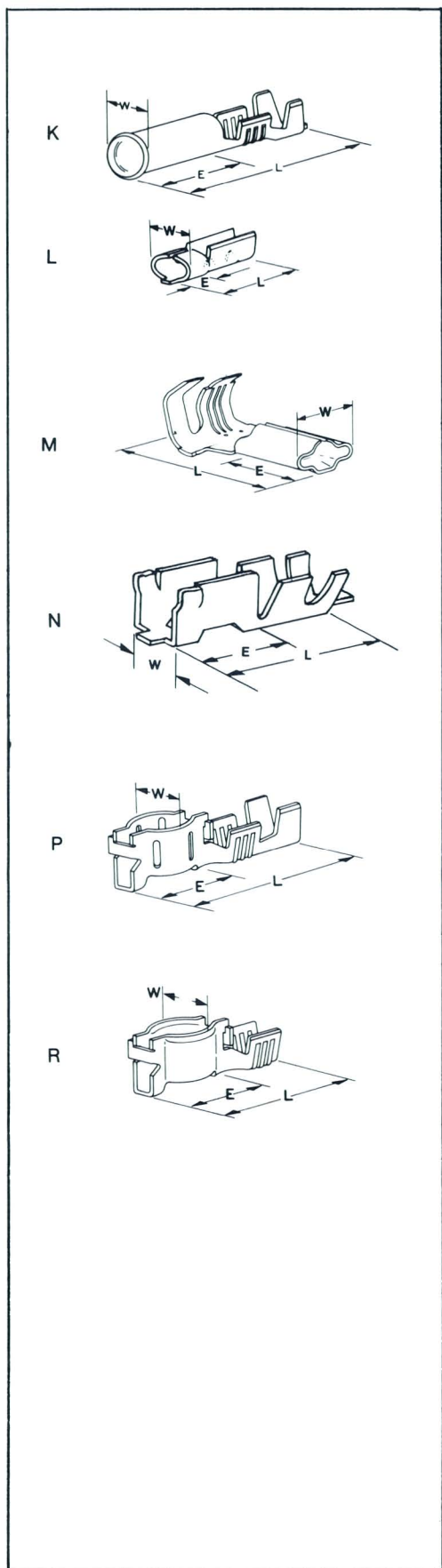
	Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Part Number	Remarks
						E	L	W		
<b>.093 Diameter Pin—(Cont'd)</b>										
	K	26-18	.130 max.	T. Brass	.010	.755	1.015	.093	61105-1	Special wire and crimp. One or two wires.
	L	18 max.	.075-.100	T. Brass	.018	—	—	—	60420-1	Insulation crimp. Only wire soldered in pin.
	L	—	.020-.040	T. Brass	.010	.305	.610	.093	350043-1	Insulating piercing. Can be molded.
<b>.109 Diameter Pin</b>										
	K	20-16	.056-.099	Brass	.020	.750	1.060	.109	62116-1	
	M	18-14	—	Brass	.016	.500	.925	.109	61013-1	Can be molded.
	M	18-14	—	Brass	.020	.350	.595	.109	61837-1	
	N	22-20	.068-.075	Brass	.020	.350	.595	.109	60988-1	Insulation piercing. Can be molded.
	N	Flat	Flat	Brass	.020	.350	.595	.109	61674-1	Ins. piercing.
<b>.125 Diameter Pin</b>										
	A	24-20	.060-.103	Brass	.016	.450	.705	.125	62074-1	
	P	22-20	.075-.100	T. Brass	.010	.330	.690	.125	40907	
	P	22-20	.075-.100	T. Brass	.010	.330	.690	.125	41367	41367 same as 40907 except ears flat.
	Q	24-20	.060-.103	Brass	.016	.450	.705	.125	62344-1	
	Q	22-20	.075-.090	Brass	.016	.800	1.393	.125	60115-1	Can be molded.
	Q	22-20	.075-.090	Ag. Brass	.016	.800	1.393	.125	60115-2	
<b>.126 Diameter Pin</b>										
	R	Spec.	—	Brass	.016	.740	1.060	.126	42105-1	Blanket pin. Special wire and crimp.
<b>.154 Diameter Pin</b>										
	S	18-16	.110 max.	Brass	.020	.600	.955	.154	42265-1	
<b>.156 Diameter Pin</b>										
	T	20-16	.090-.120	Brass	.020	.365	.780	.156	42538-1	
<b>.215 Diameter Pin (Special)</b>										
	U	20-16	.090-.120	Brass	.016	.420	.785	.215	61817-1	

## Receptacles



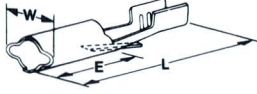
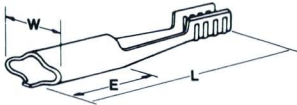
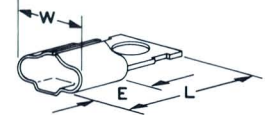

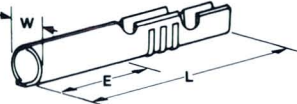

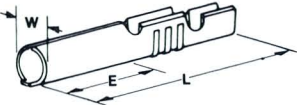




Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Part Number	Remarks
					E	L	W		
<b>Receptacle for .032 Diameter Pin</b>									
A	24-20	.048-.071	T.Brass	.012	.220	.450	.095 max.	60373-1	
A	24-20	.048-.071	T.Phos.Bronze	.012	.220	.450	.095 max.	60373-2	
<b>Receptacle for .039 Diameter Pin</b>									
B	24-20	—	Phos.Bronze	.012	.220	.360	.090 max.	60005-1	
B	24-20	—	T.Phos.Bronze	.012	.220	.360	.090 max.	60005-2	
<b>Receptacle for .040 Diameter Pin</b>									
C	24-20	.048-.071	Phos.Bronze	.012	.220	.450	.095 max.	42428-1	
C	24-20	.048-.071	T.Phos.Bronze	.012	.220	.450	.095 max.	42428-2	
C	24-20	.048-.071	Ag.Phos.Bronze	.012	.220	.450	.095 max.	42428-3	
C	24-20	.048-.071	Au.Phos.Bronze	.012	.220	.450	.095 max.	42428-4	
C	24-20	.048-.071	T.Be.Cu.	.012	.220	.450	.095 max.	42428-9	
C	24-20	.048-.071	T.Be.Cu.	.012	.220	.450	.095 max.	1-42428-0	Reverse reel of 42428-9
C	24-20	.048-.071	Brass	.012	.220	.450	.095 max.	60088-1	
C	24-20	.048-.071	T.Brass	.012	.220	.450	.095 max.	60088-2	
D	24-20	—	T.Phos.Bronze	.012	.220	.360	.090 max.	42869-2	
D	24-20	—	Au.Phos.Bronze	.012	.220	.360	.090 max.	42869-4	
D	24-20	—	T.Phos.Bronze	.012	.220	.360	.090 max.	62160-1	Flat transition for bending.
D	24-20	—	Au.Phos.Bronze	.012	.220	.360	.090 max.	62160-2	
<b>Receptacle for .048 Diameter Pin</b>									
D	28-26	—	T.Phos.Bronze	.012	.220	.370	.090 max.	350064-1	
<b>Receptacle for .050 Diameter Pin</b>									
C	24-20	.048-.071	Ag.Phos.Bronze	.012	.220	.450	.095 max.	60348-1	
C	24-20	.048-.071	T.Phos.Bronze	.012	.220	.450	.095 max.	60348-2	
C	24-20	.048-.071	T.Be.Cu.	.012	.220	.450	.095 max.	60348-5	
E	32-30	.060 max.	Pre T.Brass	.008	.150	.330	.070 max.	61582-1	
F	32-26	—	Pre T.Brass	.008	.150	.280	.070 max.	350001-1	
F	32-26	—	T.Be.Cu.	.008	.150	.280	.070 max.	62389-1	
G	32-30	.060 max.	Pre T.Brass	.008	.100	.370	.070 max.	61439-1	
H	32-26	.060 max.	Pre T.Brass	.008	.150	.330	.070 max.	61547-1	
H	32-26	.060 max.	Pre T.Phos.Brz.	—	.150	.330	.070 max.	61547-2	
H	32-26	.060 max.	T.Be.Cu.	.008	.150	.330	.070 max.	62390-1	
<b>Receptacle for .055 Diameter Pin</b>									
J	24-20	.048-.071	Phos.Bronze	.012	.220	.450	.095 max.	42429-1	
J	24-20	.048-.071	T.Phos.Bronze	.012	.220	.450	.095 max.	42429-2	
J	24-20	.048-.071	Ag.Phos.Bronze	.012	.220	.450	.095 max.	42429-3	
J	24-20	.048-.071	Au.Phos.Bronze	.012	.220	.450	.095 max.	42429-4	
J	(2) 22	(2) .054	T.Phos.Bronze	.012	.220	.450	.095 max.	60703-1	

# Receptacles (cont'd)





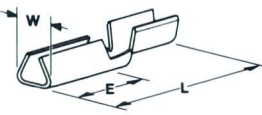



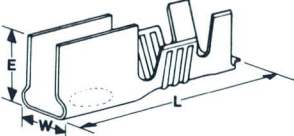
Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Part Number	Remarks
					E	L	W		
<b>Receptacle for .062 Diameter Pin</b>									
K	24-20	.070 max.	T.Brass	.010	.190	.430	.100	61622-1	Accepts .045 square post.
<b>Receptacle for .086 Diameter Pin</b>									
L	22-20	.050-.060	Brass	.016	.075	.295	.120	41147	Insulation piercing.
L	22-20	.050-.060	T.Brass	.016	.075	.295	.120	41375	
L	22-20	.050-.060	Be.Copper	.016	.075	.295	.120	41512	
<b>Receptacle for .090 Diameter Pin</b>									
M	20-14	.120-.170	Phos.Bronze	.018	.250	.550	.235	42745-1	Without locking dimple. .090 cluster pin receptacle used in molded housing on hermetic seal type applications.
M	20-14	.120-.170	T.Phos.Bronze	.018	.250	.550	.235	42745-2	
M	20-14	.120-.170	Be.Copper	.018	.250	.550	.235	42745-3	
M	20-14	.120-.170	T.Be.Copper	.018	.250	.550	.235	42745-4	
M	20-14	.120-.170	Ni.Phos.Bronze	.018	.250	.550	.235	42745-5	
M	20-14	.120-.170	Au.Be.Copper	.018	.250	.550	.235	42745-6	
M	20-14	.120-.170	T.Phos.Bronze	.018	.250	.550	.235	60376-1	
M	20-14	.120-.170	Be.Copper	.018	.250	.550	.235	60376-2	
M	20-14	.120-.170	T.Be.Copper	.018	.250	.550	.235	60376-3	
M	20-14	.120-.170	T.Be.Copper	.018	.250	.550	.235	60376-3	
<b>Receptacle for .100 Diameter Pin</b>									
N	18-16	.059-.103	Be.Copper	.016	.313	.670	.115	62131-1	.090 cluster pin receptacle used in molded housing on hermetic seal type applications.
N	18-16	.059-.103	T.Be.Copper	.016	.313	.670	.115	62131-2	
N	18-16	.059-.103	T.Phos.Bronze	.016	.313	.670	.115	62131-3	
<b>Receptacle for .125 Diameter Pin</b>									
P	18-16	.135-.160	Phos.Bronze	.016	.310	.680	.145	42670-1	.090 cluster pin receptacle used in molded housing on hermetic seal type applications.
P	18-16	.135-.160	T.Phos.Bronze	.016	.310	.680	.145	42670-2	
P	18-16	.135-.160	Ag.Phos.Bronze	.016	.310	.680	.145	42670-3	
P	18-16	.135-.160	T.Phos.Bronze	.018	.310	.680	.145	60343-1	
P	18-16	.135-.160	Ag.Phos.Bronze	.018	.310	.680	.145	60343-2	
<b>Receptacle for .150 Diameter Pin</b>									
R	18-16	—	Brass	.016	.310	.680	.145	505002-1	Side slots removed for molding.
R	18-16	—	T.Brass	.016	.310	.680	.145	505002-2	
R	12-14	—	Brass	.016	.310	.680	.145	505003-1	No insulation barrel.
R	12-14	—	T.Brass	.016	.310	.680	.145	505003-2	

## Receptacles (cont'd)

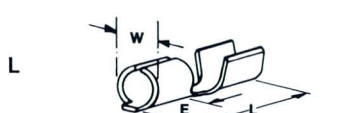
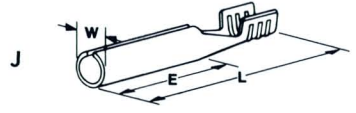
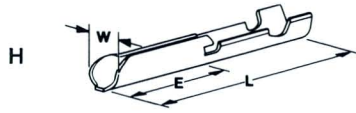
	Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Part Number	Remarks	
						E	L	W			
<b>Receptacle for .090 Diameter Pin—(Cont'd)</b>											
	A	20-16	—	T.Beryllium Cop.	.018	.255	.660	.235	60861-2	Corrugated serrations	
	A	20-16	—	Au.Be.Copper	.018	.255	.660	.235	60861-3		
	A	20-16	—	Phos.Bronze	.018	.255	.660	.235	60177-1	AMPLIVAR product with serrations for magnet wire.	
	A	21-16	—	T.Phos.Bronze	.018	.255	.660	.235	60177-2		
	A	21-16	—	Beryllium Cop.	.018	.255	.660	.235	60177-3		
	A	21-16	—	T.Beryllium Cop.	.018	.255	.660	.235	60177-4		
	A	27-20	—	Phos.Bronze	.018	.255	.660	.235	60246-1		
	B	20-16	—	T.Phos.Bronze	.018	.255	.660	.235	60733-1	Corrugated serrations 60733 can be bent 90°.	
	B	24-20	—	Au.Brass	.018	.255	.660	.235	60760-1		
	C	—	—	T.Phos.Bronze	.018	.255	.520	.235	60734	.133 dia. hole.	
	<b>Receptacle for .093 Diameter Pin</b>										
	D	24-22	—	Phos.Bronze	.012	.310	.655	.160	42131-1		
	D	24-22	—	T.Brass	.012	.310	.655	.160	42131-3		
		E	24-20	.090-.130	Brass	.010	.250	.560	.115	60469-1	
		E	24-20	.090-.130	T.Brass	.010	.250	.560	.115	60469-2	
		F	24-22	—	Brass	.012	.310	.655	.160	41761	
		F	24-18	—	Ag.Brass	.012	.310	.665	.160	60079-2	
		F	24-18	—	Phos.Bronze	.012	.310	.665	.160	60079-3	
F		24-18	—	Ag.Phos.Bronze	.012	.250	.560	.115	60079-4		
	F	34-30	—	S.Steel	.012	.310	.665	.160	61641-1		
	G	24-18	.045-.085	Brass	.012	.250	.560	.115	42827-1		
	G	24-18	.045-.085	T.Brass	.012	.250	.560	.115	42827-2		
	G	22-18	.090-.130	T.Brass	.012	.250	.560	.115	41854		
	G	22-18	.090-.130	Brass	.012	.250	.560	.115	41870		
	G	22-18	.090-.130	Ag.Brass	.012	.250	.560	.115	60031-1		
	G	22-18	.090-.130	Brass	.010	.250	.560	.115	60431-1		
	G	20-16	.090-.130	T.Brass	.012	.250	.560	.115	61673-1		Outside swage.



# Receptacles (cont'd)

	Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Part Number	Remarks
						E	L	W		
<b>Receptacle for .093 Diameter Pin—(Cont'd)</b>										
H 	H	22-18	—	T.Brass	.010	.345	.530	.115	40730	
	H	22-18	—	Brass	.010	.345	.530	.115	60402-1	
	H	22-18	—	Brass	.010	.345	.530	.115	60440-1	
	H	20-18	—	Brass	.012	.200	.365	.153	42322-1	
J 	J	22-18	—	T.Brass	.012	.218	.375	.153	42467-2	Across detents.
	J	22-18	—	Brass	.012	.218	.375	.115	60644-1	No detents.
	J	22-18	—	Brass	.012	.218	.375	.115	350069-1	Chamfer lead-in.
	K	20-18	—	T.Brass	.010	.225	.470	.130	41270	
K 	L	18-16	.090-.120	Brass	.014	.150	.560	.115	42101-1	Has locking feature for pin with indent.
	L	18-16	.090-.120	T.Brass	.014	.150	.560	.115	42101-2	
	L	18-16	.090-.120	T.Phos.Bronze	.014	.150	.560	.115	42101-3	
	L	24-18	.045-.085	T.Brass	.012	.148	.566	.111	61022-1	
	L	24-18	.045-.085	T.Phos.Bronze	.012	.148	.566	.111	61022-2	
L 	M	20-16	.090-.130	T.Brass	.012	.277	.625	.128	60899-1	
	<b>Receptacle for .080-.095 Diameter Pin</b>									
L 	N	22-18	.100 max.	Brass	.012	.150	.480	.130	60884-1	Right angle pin entry.
	N	22-18	.100 max.	Brass	.012	.150	.480	.130	61800-1	
<b>Receptacle for .096 Diameter Pin</b>										
M 	J	22-18	—	Brass	.010	.218	.375	.115	62360-1	No detents.
N 										

Receptacles  
(cont'd)



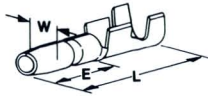
Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Part Number	Remarks
					E	L	W		
<b>Receptacle for .106 Diameter Pin</b>									
H	22-20	.075-.100	T.Brass	.010	.310	.690	.150	42729-1	w/o ears
H	22-20	.075-.100	Pre T.Brass	.010	.310	.690	.150	61501-1	
H	24-20	.075-.100	T.Brass	.012	.360	.690	.150	60908-1	
H	22-18	.060-.120	T.Brass	.012	.360	.690	.150	62402-1	
J	22-18	—	Brass	.014	.375	.635	.132	60992-1	
<b>Receptacle for .109 Diameter Pin</b>									
K	18-14	—	Brass	.014	.300	.645	.133	61012-1	Can be molded.
K	18-14	—	T.Brass	.014	.300	.645	.133	61012-3	
<b>Receptacle for .119 Diameter Pin</b>									
L	20-18	—	Brass	.016	.125	.375	.145	40652	
<b>Receptacle for .125 Diameter Pin</b>									
M	24-22	—	Phos.Bronze	.012	.310	.655	.190	42132-1	.125 dia. cluster pin receptacle used in molded housing on hermetic seal type applications. Standard insertion force.
M	24-22	—	Ag.Phos.Bronze	.012	.310	.655	.190	42132-2	
N	18-16	.130 max.	Be.Copper	.018	.400	.825	.156	62244-1	
N	18-16	.130 max.	Pre T.Be.Copper	.018	.400	.825	.156	62244-2	
N	18-16	.130 max.	PreT.Phos.Bronze	.018	.400	.825	.156	62244-3	
N	18-16	.130 max.	Ag.Phos.Bronze	.018	.400	.825	.156	62244-4	
N	14-12	.170 max.	Be.Copper	.018	.400	.825	.156	62243-1	
N	14-12	.170 max.	Pre T.Be.Copper	.018	.400	.825	.156	62243-2	
N	14-12	.170 max.	PreT.Phos.Bronze	.018	.400	.825	.156	62243-3	
N	14-12	.170 max.	Ag.Phos.Bronze	.018	.400	.825	.156	62243-4	
P	18-16	.130 max.	Pre T.Be.Copper	.018	.400	.825	.156	62325-1	
P	18-16	.130 max.	PreT.Phos.Bronze	.018	.400	.825	.156	62325-2	
P	18-16	.130 max.	Ag.Phos.Bronze	.018	.400	.825	.156	62325-3	
P	18-16	.130 max.	Ag.Phos.Bronze	.018	.400	.825	.156	62325-4	
P	14-12	.170 max.	Be.Copper	.018	.400	.825	.156	62324-1	
P	14-12	.170 max.	Pre T.Be.Copper	.018	.400	.825	.156	62324-2	
P	14-12	.170 max.	PreT.Phos.Bronze	.018	.400	.825	.156	62324-3	
P	14-12	.170 max.	Ag.Phos.Bronze	.018	.400	.825	.156	62324-4	

Receptacles  
(cont'd)

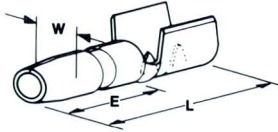
	Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Part Number	Remarks
						E	L	W		
R	<b>Receptacle for .125 Diameter Pin—(Cont'd)</b>									
	R	22-20	.075-.100	T.Brass	.010	.330	.688	.141	41961	
S	S	22-20	.090-.130	T.Brass	.014	.250	.560	.155	42109-2	42354 same as 42109 except shorter receptacle portion.
	S	22-20	.090-.130	Brass	.014	.187	.500	.155	42354-1	
T	T	22-18	—	Brass	.014	.375	.635	.150	60580-1	For molded applications. Receptacles may be com-moned by leaving carrier strip attached.
	U	24-18	—	Brass	.012	.310	.655	.190	60067-1	
U	U	24-18	—	Phos.Bronze	.012	.310	.655	.190	60067-3	
	U	24-18	—	Ag.Phos.Bronze	.012	.310	.655	.190	60067-4	
V	<b>Receptacle for .147 Diameter Pin</b>									
	V	22-18	.085-.125	Au.Brass	.016	.250	.690	.190	61040-1	
V	V	22-18	.085-.125	T.Brass	.016	.250	.690	.190	61040-2	With locking indent.
	V	22-18	.085-.125	Brass	.016	.250	.690	.190	61126-1	61444-1 has pin stop.
V	V	24-18	.140 max.	T.Brass	.012	.270	.600	.190	61444-1	
	<b>Receptacle for .190 Diameter Pin</b>									
W	W	18-14	.130-.175	Brass	.016	.250	.690	.220	42308-1	Receptacle to fit over #10 screw stud.
	W	18-14	.130-.175	T.Brass	.016	.250	.690	.220	42308-2	
X	<b>Receptacle for .250 Diameter Pin</b>									
	X	16-14	—	T.Brass	.020	.250	.465	.290	40626	For automotive fuse.
X	X	16-14	—	Brass	.020	.250	.465	.290	41557	
	X	16-14	—	T.Brass	.020	.250	.465	.290	60654-1	W/embossment.
X	X	16-14	—	Brass	.020	.250	.465	.290	60654-2	
	Y	7MM	.250-.300	Ni.Steel	.018	.595	1.155	.285	40800	For ignition wiring (spark plug). Insulation piercing.

### Shur Plug Terminals

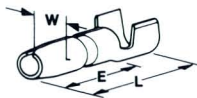
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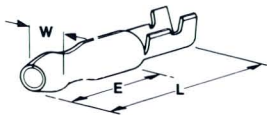
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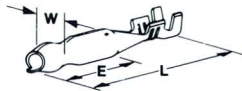
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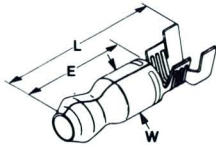
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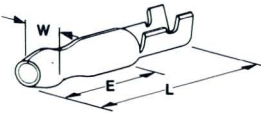
E



F



G



H



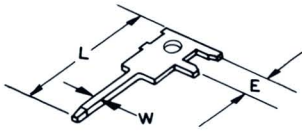
Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Part Number	Remarks
					E	L	W		
<b>.156 Diameter Plug</b>									
A	18-14	.140-.180	Brass	.020	.345	.670	.156	41053	
A	18-14	.140-.180	T.Brass	.020	.345	.670	.156	41377	
A	18-14	.085-.125	Brass	.018	.345	.710	.159	60766-1	60766 can be molded.
A	18-14	.085-.125	T.Brass	.018	.345	.710	.159	60766-2	
A	18-14 Special	.085-.110	T.Brass	.018	.345	.710	.159	61065-1	Crimps heater wire along insulation.
A	20-16	.095-.115	T.Brass	.018	.345	.710	.159	61388-1	
A	18-14	.085-.210	T.Brass	.018	.350	.710	.159	61891	
B	18-14	.140-.165	T.Brass	.020	.345	.595	.156	40610	
B	18-14	.140-.165	Ag.Brass	.020	.345	.595	.156	40684	
B	18-14	.110-.125	T.Brass	.020	.345	.595	.156	41720	
B	18-14	.110-.125	Ag.Brass	.020	.345	.595	.156	41721	Insulation piercing type.
B	18-14	.110-.125	Brass	.020	.345	.595	.156	41722	
B	18-14	.125-.140	Ag.Brass	.020	.345	.595	.156	41724	
B	18-14	.125-.140	Brass	.020	.345	.595	.156	41725	
C	18-14	.125-.160	Ag.Brass	.020	.345	.535	.156	41639	Insulation crimp only—nose is solder dipped.
C	18-14	.125-.160	Brass	.020	.345	.535	.156	41697	
C	18-14	.125-.160	T.Brass	.020	.345	.535	.156	41698	Nose crimp, no solder required.
C	18-14	.125-.160	Ag.Brass	.020	.345	.535	.156	41699	
C	18-16	.110-.125*	Ag.Brass	.020	.345	.530	.156	42170-3	Same as 41697 plug except insul. bbl. for 2 #18 or #16 wires. Nose crimp type.
C	18-14	—	T.Brass	.018	.300	.515	.159	61802	No insulation support.
<b>.180 Diameter Plug</b>									
D	18-16	.075-.110	Brass	.020	.450	.705	.180	42060-0	
D	18-16	.075-.110	T.Brass	.020	.450	.705	.180	42060-1	
D	18-16	.075-.110	Ag.Brass	.020	.450	.705	.180	42060-2	
E	18-16	.075-.110	Brass	.018	.435	.885	.180	42530-1	
E	18-16	.075-.110	T.Brass	.018	.435	.885	.180	42530-2	Can be molded.
E	18-16	.075-.110	T.Ni.Brass	.018	.435	.885	.180	42530-3	
F	18-14	.120-.175	T.Brass	.018	.447	.740	.180	60660-1	
F	18-14	.120-.175	Brass	.018	.447	.740	.180	60660-2	Can be molded.
F	18-14	.090-.125	T.Brass	.018	.447	.740	.180	60793-1	
F	18-14	.090-.125	Brass	.018	.447	.740	.180	60793-2	
G	16-14	.100-.140	Brass	.020	.447	.700	.180	60047-1	
G	16-14	.100-.140	T.Brass	.020	.447	.700	.180	60047-2	
H	14-10	—	Brass	.018	.435	.855	.180	42865-1	
H	14-10	—	T.Brass	.018	.435	.855	.180	42865-2	Can be molded.

\* Takes two wires.

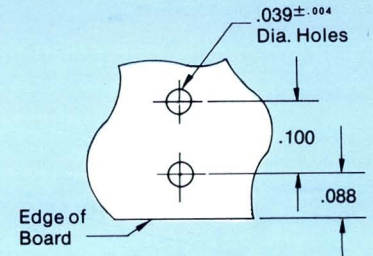
# Shur Plug Receptacles

	Wire Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Part Number	Remarks
						E	L	W		
<b>Receptacle for .156 Diameter Plug</b>										
A	A	20-16	.100-.140	Brass	.016	.370	.705	.190	60017-1	
	B	18-14	.130-.175	Brass	.016	.250	.690	.190	42473-1	
	B	18-14	.130-.175	T.Brass	.016	.250	.690	.190	42473-2	
	B	18-14	.130-.175	T.Phos.Bronze	.016	.250	.690	.190	42473-5	
	B	18-14	.130-.175	T.Brass	.016	.345	.690	.190	42142-1	
	B	18-14	.130-.175	Brass	.016	.345	.690	.190	42142-2	
	B	18-14	.130-.175	Ag.Phos.Bronze	.016	.340	.690	.230	61075	
	B	22-18	.085-.125	Brass	.016	.250	.690	.190	42581-1	
	B	22-18	.085-.125	T.Brass	.016	.250	.690	.190	42581-2	
	B	22-18	.085-.125	Au.Brass	.016	.250	.690	.190	42581-3	
B	B	18-14	.130-.175	Brass	.018	.345	.690	.190	41490	
	B	18-14	.130-.175	T.Brass	.018	.345	.690	.190	41530	No indent.
	B	18-14	.130-.175	T.Brass	.016	.250	.690	.190	350070-1	
	C	—	—	T.Brass	.016	.440	.375	.312	41309	
	C	—	—	Brass	.016	.440	.375	.312	41309-1	.171 diameter rivet hole.
	C	—	—	T.Phos.Bronze	.016	.440	.375	.312	41907	
	C	—	—	T.Brass	.016	.440	.375	.312	41907-1	.145 diameter rivet hole.
	C	—	—	Brass	.016	—	.800	.312	60791-1	Same as 41309 except not bent. .135 dia. rivet hole.
	C	—	—	T.Brass	.016	—	.800	.312	62013-1	Same as 41309 except not bent.
	C	—	—	T.Brass	.016	.440	.375	.312	350023-1	.197 dia. hole.
<b>Receptacle for .180 Diameter Plug</b>										
D	D	20-16	.090-.120	Brass	.016	.420	.785	.208	42531-1	
	D	20-16	.090-.120	T.Brass	.016	.420	.785	.208	42531-2	
	D	20-16	.090-.120	Phos.Bronze	.016	.420	.785	.208	42531-3	
	D	20-16	.090-.120	Lu.Bronze	.016	.420	.785	.208	42531-4	
	D	18-14	.120-.175	Brass	.016	.420	.785	.208	61790-1	
	D	20-16	.090-.120	T.Brass	.016	.420	.785	.208	42539-2	
	D	20-16	.090-.120	Phos.Bronze	.016	.420	.785	.208	42539-3	42539 has no indents.
	D	20-16	.090-.120	Lu.Bronze	.016	.420	.785	.208	42539-4	
	D	18-14	.090-.125	Phos.Bronze	.016	.420	.785	.208	60798-1	
	D	18-14	.090-.125	Brass	.016	.420	.785	.208	60798-2	
E	D	18-14	.090-.125	Lu.Bronze	.016	.420	.785	.208	60798-3	
	D	18-14	.090-.125	T.Ni.Phos.Bronze	.016	.420	.785	.208	60798-5	
	D	18-14	.090-.125	Phos.Bronze	.016	.420	.785	.208	60799-1	
	D	18-14	.090-.125	Brass	.016	.420	.785	.208	60799-2	
	D	18-14	.090-.125	Lu.Bronze	.016	.420	.785	.208	60799-3	No indent
	D	18-14	.090-.125	T.Ni.Phos.Bronze	.016	.420	.785	.208	60799-4	
	D	18-14	.120-.175	Brass	.016	.420	.785	.208	61412-1	
	E	20-16	.100-.140	Brass	.016	.360	.715	.208	42700-1	
	E	20-16	.100-.140	T.Brass	.016	.360	.715	.208	42700-2	
	E	20-16	.100-.140	Brass	.016	.360	.715	.208	42749-1	Receptacle barrel fit for #10 screw.
F	E	20-16	.100-.140	T.Brass	.016	.360	.715	.208	42749-2	
	F	14-10	—	Brass	.016	.420	.720	.208	42868-1	
	F	14-10	—	Brass	.016	.420	.720	.208	42891-1	42891 has no indents.
F	14-10	—	T.Brass	.016	.420	.720	.208	42891-2		

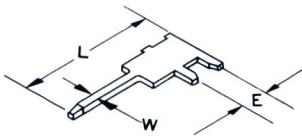
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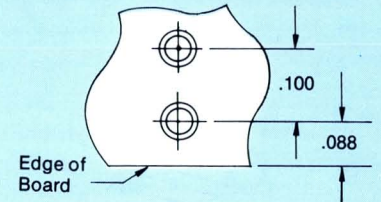
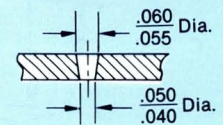
Part Number	Type	Stock Thickness	Material	W	L	E	Recommended P.C. Board Mounting Pattern
640156-1	A	.022	Bright Tin Plated Brass	.025	.450	.082	For Drilled Holes 1/16" P.C. Board



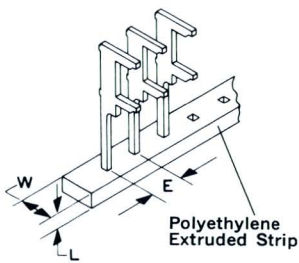
B



350508-1	B	.022	Bright Tin Plated Brass	.025	.450	.080	For Punched Holes 1/16" P.C. Board
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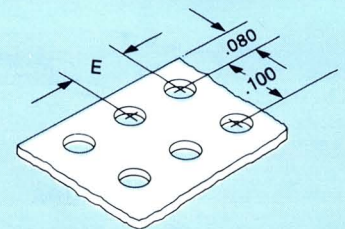
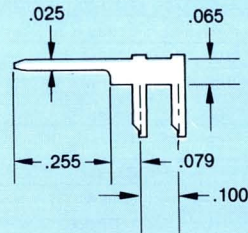


C



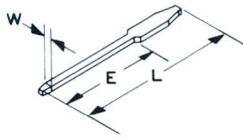
1-380953-0*	C	.022	Bright Tin Plated Brass	.200	.065	.100	.037/.040 Dia. Holes 1/16" P.C. Board
1-380953-1*	C	.022		.200	.065	.150	
1-380953-2**	C	.022		.200	.065	.100	
1-380953-3**	C	.022		.200	.065	.150	

\* 30,000 per reel  
\*\* 2,500 per reel

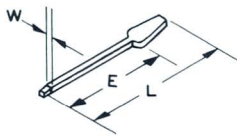


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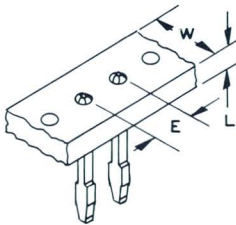
D



E

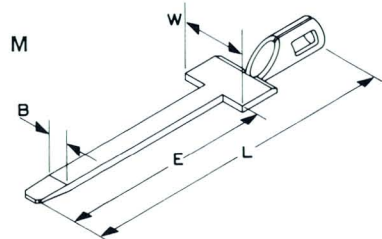
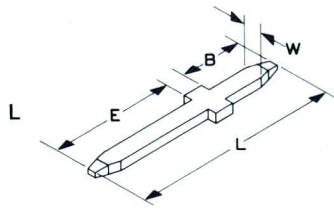
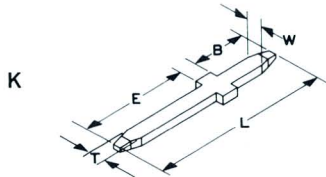
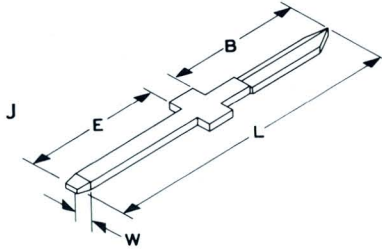


F



Part Number	Type	Stock Thickness	Material	W	L	E	Recommended P.C. Board Mounting Pattern
350097-1	D	.022	Bright Tin Plated Brass	.025	.360	.255	.036/.040 Dia. Hole 1/16" P.C. Board
640120-1	D	.022	Bright Tin Plated Brass	.025	.360	.255	.037/.043 Dia. Hole 1/16" P.C. Board
640006-1	E	.022	Tin Plated Brass	.025	.435	.325	
350098-1*	F	.022	Tin Plated Brass	.065	.200	.100	.036/.040 Dia. Hole 1/16" P.C. Board
350098-2*	F	.022		.065	.200	.150	
350098-3**	F	.022		.065	.200	.100	
350098-4**	F	.022		.065	.200	.150	
<p>* 30,000 per reel ** 2,500 per reel</p>							

Posts  
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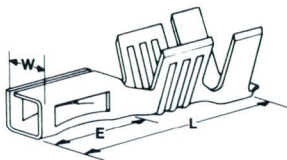


Part Number	Type	Stock Thickness	Material	W	L	E	B	T	Remarks
61419-1	J	.022	Au.Be.Copper	.036	1.010	.510	.450	—	
61959-1	K	.025	T.L.Brass	.034	.420	.315	.085	.025	
61154-1	L	.031	Pre T.Brass	.062	.562	.352	.170	—	
61154-2	L	.031	Brass	.062	.562	.352	.170	—	
61154-3	L	.031	Au.Brass	.062	.562	.352	.170	—	
61154-4	L	.031	T.Brass	.062	.562	.352	.170	—	
61601-1	M	.025	Au.Brass	.112	.590	.485	.036	—	

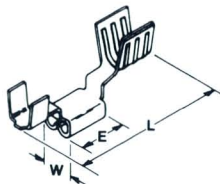


# Tab Receptacles

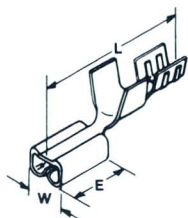
A



B



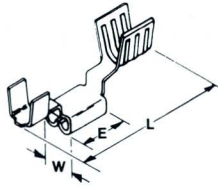
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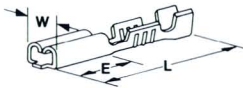
Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Fits Tabs	Part Number	Remarks
					E	L	W			
<b>Receptacle for .020 Tab</b>										
A	24-20	.035-.065	Pre T.Brass	.010	.125	.355	.055	.020x.020	61094-1	Reverse reel of 61094-1.
A	24-20	.035-.065	Pre T.Brass	.010	.125	.355	.055	.020x.020	61094-2	
<b>Receptacle for .045 Tab</b>										
B	24-20	.040-.080	Brass	.010	.130	.372	.090	.045x.045	60524-1	
B	24-20	.040-.080	T.Brass	.010	.130	.372	.090	.045x.045	60524-2	Receptacles for Wrap Type Tabs.
B	24-20	.040-.080	Au.Brass	.010	.130	.372	.090	.045x.045	60524-3	
B	24-20	.040-.080	T.Bery.Cu.	.010	.130	.372	.090	.045x.045	60524-4	
B	24-20	.040-.080	T.Be.Cu.	.010	.130	.372	.090	.045x.045	60524-5	Reverse reel of -4.
B	24-20	.040-.080	T.Brass	.010	.130	.372	.090	.045x.045	60524-6	Reverse reel of -2.
B	24-20	.040-.080	Brass	.010	.130	.372	.090	.045x.045	60524-7	Reverse reel of -1.
B	24-20	.040-.080	Au.Brass	.010	.130	.372	.090	.045x.045	60524-8	Reverse reel of -3.
<b>Receptacle for .050 Tab</b>										
B	24-20	.040-.080	T.Ph.Bz.	.010	.130	.372	.100	.035x.050	61225-1	Reverse reel of 61225-1.
B	24-20	.040-.080	T.Ph.Bz.	.010	.130	.372	.100	.035x.050	61225-2	
B	24-20	.040-.080	Au.Ph.Bz.	.010	.130	.372	.100	.035x.050	61225-3	
<b>Receptacle for .062 Tab</b>										
C	24-20	.040-.080	Brass	.010	.140	.385	.090	.028x.062	60263-1	
C	24-20	.040-.080	T.Brass	.010	.140	.385	.090	.028x.062	60263-2	
C	24-20	.040-.080	Ag.Brass	.010	.140	.385	.090	.028x.062	60263-3	
C	24-20	.040-.080	Au.Brass	.010	.140	.385	.090	.028x.062	60263-4	Receptacles for Wrap Type Tabs.
C	24-20	.040-.080	Au.Ph.Bz.	.010	.140	.385	.090	.028x.062	60263-5	
C	24-20	.040-.080	Ag.Ph.Bz.	.010	.140	.385	.090	.028x.062	60263-6	
C	24-20	.040-.080	Au.Brass	.010	.140	.385	.090	.028x.062	60263-8	
C	24-20	.040-.080	Au.Ph.Bz.	.010	.140	.385	.090	.025x.062	60339-2	
C	24-20	.040-.080	T.Brass	.010	.140	.385	.090	.025x.062	60339-3	
C	24-20	.040-.080	T.Brass	.010	.140	.385	.090	.031x.062	61948-1	
C	24-20	.040-.080	Brass	.010	.140	.385	.090	.028x.062	62129-1	
C	24-20	.040-.080	T.Brass	.010	.140	.385	.090	.028x.062	62129-2	
C	24-20	.040-.080	Ag.Brass	.010	.140	.385	.090	.028x.062	62129-3	Same as 60263 except no front carrier.
C	24-20	.040-.080	Au.Brass	.010	.140	.385	.090	.028x.062	62129-4	
C	24-20	.040-.080	Au.Ph.Bz.	.010	.140	.385	.090	.028x.062	62129-5	
C	24-20	.040-.080	Ag.Ph.Bz.	.010	.140	.385	.090	.028x.062	62129-6	
C	24-20	.040-.080	Phos.Bronze	.010	.140	.385	.090	.028x.062	62129-7	
C	24-20	.040-.080	Au.Ph.Bz.	.010	.140	.385	.090	.025x.062	62130-2	Same as 60339 except no front carrier.
C	24-20	.040-.080	T.Brass	.010	.140	.385	.090	.025x.062	62130-3	

Tab  
Receptacles  
(cont'd)

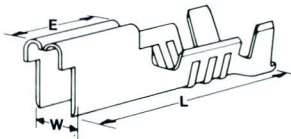
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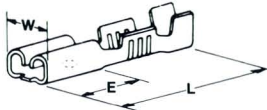
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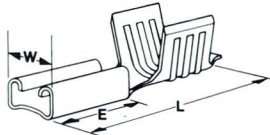
F



G



H



Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Fits Tabs	Part Number	Remarks
					E	L	W			
<b>Receptacle for .062 Tab—(Cont'd)</b>										
D	24-20	.040-.080	Brass	.010	.130	.372	.090	.023x.062	60436-1	Receptacles for Wrap Type Tabs.
D	24-20	.040-.080	T.Brass	.010	.130	.372	.090	.023x.062	60436-2	
D	24-20	.040-.080	T.Brass	.010	.130	.372	.090	.023x.062	60436-4	Reverse reel of 60436-2.
D	24-20	.040-.080	Au.Brass	.010	.130	.372	.090	.031x.062	60477-1	Receptacle for Wrap Type Tabs.
D	24-20	.040-.080	T.Brass	.010	.130	.372	.090	.031x.062	60477-2	
D	24-20	.040-.080	T.Brass	.010	.130	.372	.090	.025x.062	60477-3	
D	24-20	.040-.080	Au.Brass	.010	.130	.372	.090	.031x.062	60477-4	Reverse reel of 60477-1.
D	24-20	.040-.080	T.Brass	.010	.130	.372	.090	.031x.062	60477-5	Reverse reel of 60477-2.
D	24-20	.040-.080	T.Brass	.010	.130	.372	.090	.025x.062	60477-6	Reverse reel of 60477-3.
D	24-20	.040-.080	Brass	.010	.130	.372	.090	.032x.062	60530-1	Receptacle for Wrap Type Tabs.
D	24-20	.040-.080	T.Brass	.010	.130	.372	.090	.032x.062	60530-2	
D	24-20	.040-.080	T.Brass	.010	.130	.372	.090	.032x.062	60530-4	Reverse reel of 60530-2.
D	24-20	.063-.109	T.Brass	.010	.130	.372	.090	.031x.062	62054-1	
D	24-20	.063-.109	T.Brass	.010	.130	.372	.090	.025x.062	62089-1	
D	22-18	.040-.075	Au.Brass	.010	.130	.372	.090	.031x.062	61474-1	
D	22-18	.060-.110	T.Brass	.010	.130	.372	.090	.031x.062	61489-1	
D	22-18	.060-.110	T.Brass	.010	.130	.372	.090	.031x.062	61489-2	Reverse reel of 61489-1.
D	22-18	.060-.110	Au.Brass	.010	.130	.372	.090	.031x.062	61616-1	
D	22-18	.060-.110	Au.Brass	.010	.130	.372	.090	.031x.062	61616-2	Reverse reel of 61616-1.
E	24-20	.040-.080	T.Brass	.010	.140	.375	.106	.020x.078	62343-1	
E	24-20	.040-.080	T.Brass	.010	.187	.462	.090	.031x.062	60900-1	Receptacle for Wrap Type Tabs.
E	24-20	.040-.080	Au.Brass	.010	.187	.462	.090	.031x.062	60900-2	
E	24-20	.040-.080	Brass	.010	.187	.462	.090	.031x.062	60900-3	
E	24-20	.040-.080	T.Brass	.010	.187	.462	.090	.031x.062	60900-4	Reverse reel of 60900-1.
E	24-20	.040-.080	T.Brass	.010	.187	.462	.090	.012x.062	61414-1	Receptacle for Wrap Type Tabs.
E	24-20	.040-.080	T.Brass	.010	.140	.375	.106	.016x.078	61128-1	
E	24-20	.040-.080	T.Brass	.010	.187	.462	.090	.030x.030	62020-1	Tab gap.
F	24-22	.040-.080	Pre T.Brass	.010	.170	.435	.086	.023x.062	61157-1	Reverse reel of 61157-1.
F	24-22	.040-.080	Pre T.Brass	.010	.170	.435	.086	.023x.062	61157-2	
<b>Receptacle for .093 Tab</b>										
G	22-18	.050-.085	Pre T.Brass	.010	.190	.485	.120	.014x.093	61005-1	Dimple.
G	22-18	.050-.085	Pre T.Brass	.010	.190	.485	.120	.014x.093	61809-1	No dimple.
G	26-22	.035-.065	Pre T.Brass	.010	.190	.475	.120	.031x.093	61813-1	No dimple.
G	26-22	.035-.065	Pre T.Brass	.010	.190	.475	.120	.014x.093	62041-1	Dimple.
H	20-16	—	Brass	.012	.200	.480	.126	.031x.093	60658-1	No dimple.
H	20-16	—	T.Brass	.012	.200	.480	.126	.031x.093	60658-3	No dimple.
<b>Receptacle for .103 Tab</b>										
H	20-18	—	Pre T.Brass	.010	.200	.380	.126	.020x.103	62086-1	Dimple.
G	20-18	.080-.120	Pre T.Brass	.010	.200	.480	.126	.032x.103	60252-1	
G	20-18	.080-.120	Pre T.Brass	.010	.200	.480	.126	.020x.103	60432-1	
G	20-18	.080-.120	Pre T.Brass	.010	.200	.480	.126	.020x.103	61135-1	61135 has no dimple.
G	20-18	.080-.125	Pre T.Brass	.010	.200	.480	.126	.013x.103	62052-1	Dimple.
G	18-14	.094-.162	T.Brass	.010	.200	.480	.126	.032x.103	62222-1	Dimple.
<b>Receptacle for .110 Tab</b>										
H	20-18	—	T.Brass	.010	.200	.380	.150	.020x.110	62415-1	

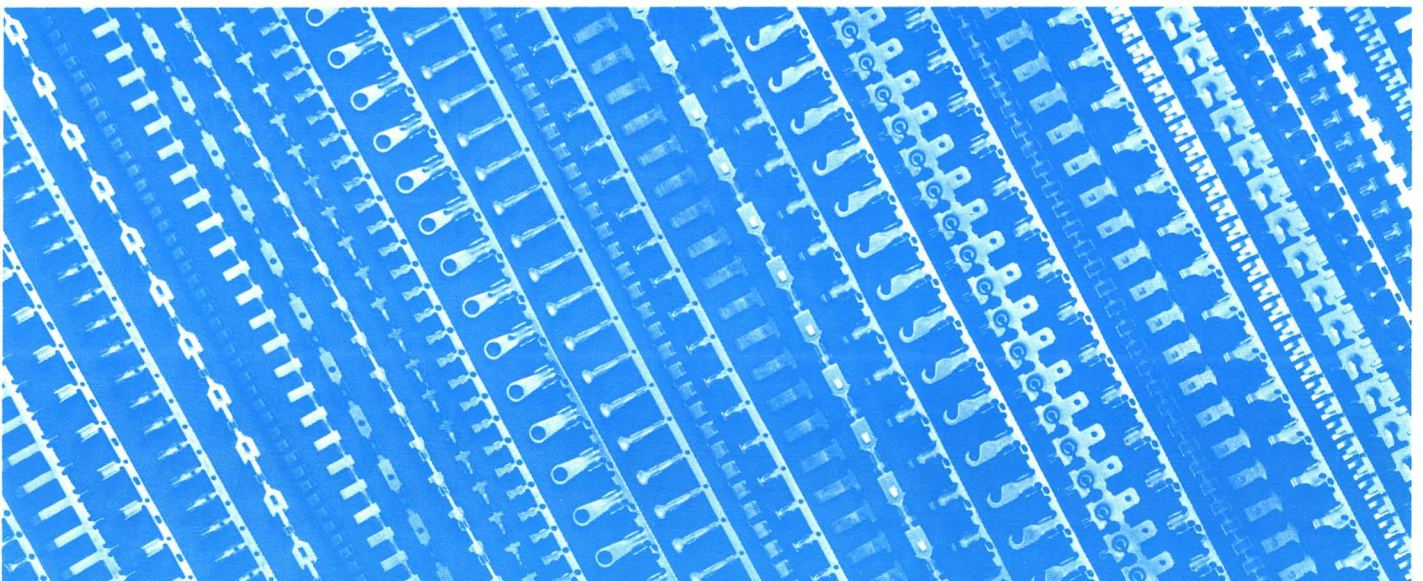
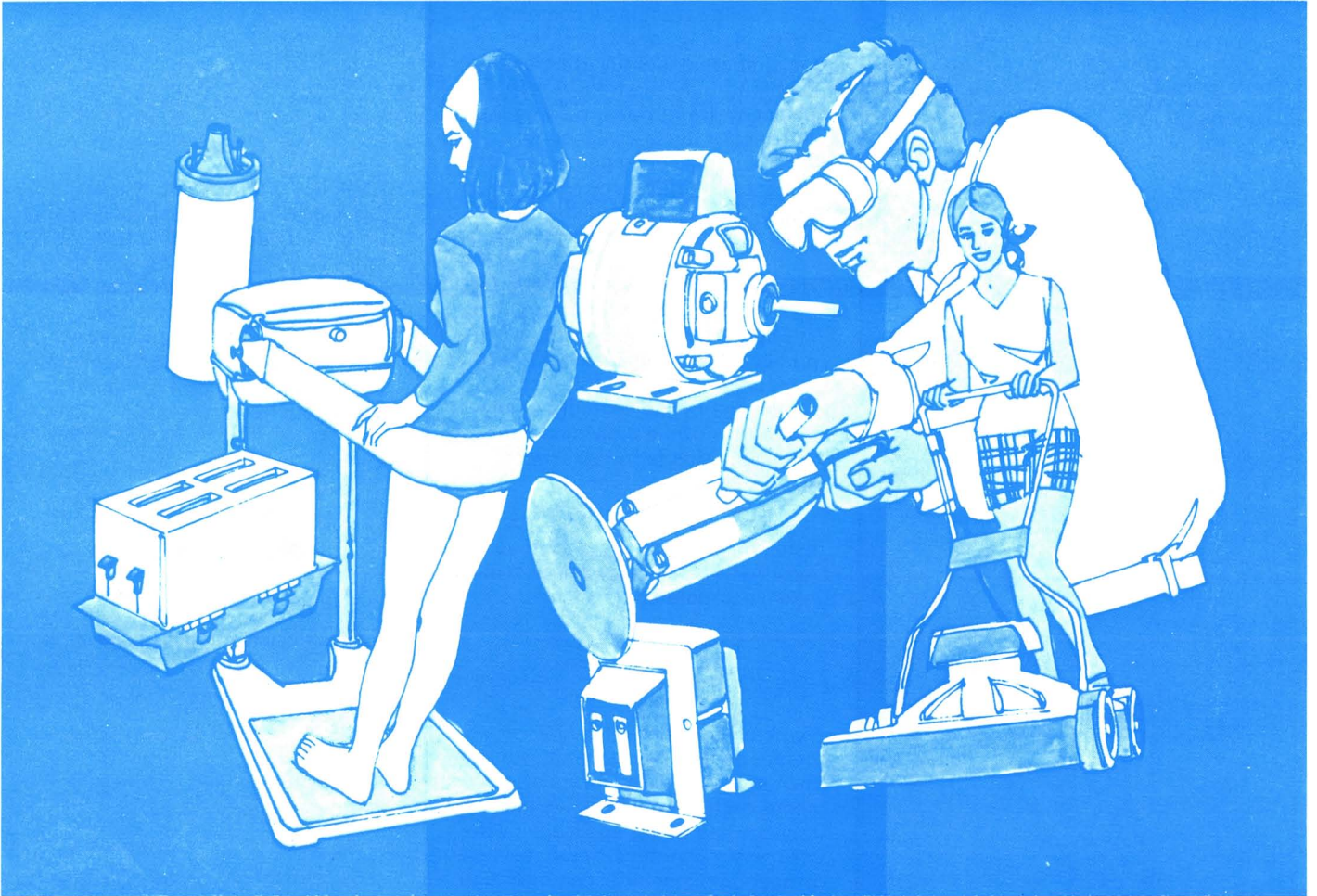
Tab  
Receptacles  
(cont'd)

	Type	Wire Size Range	Ins. Dia. Range	Material	Stock Thickness	Nominal			Fits Tabs or Posts	Part Number	Remarks
						E	L	W			
<b>Receptacle for .125 Tab</b>											
J	J	22-20	—	Brass	.010	.190	.435	.160	.016x.126	41986	Two detent dimples, reverse crimp.
	J	22-20	—	T.Brass	.010	.190	.435	.160	.016x.125	41987	
	J	22-20	—	Brass	.010	.190	.435	.160	.037x.125	41988	
	J	22-20	—	T.Brass	.010	.190	.435	.160	.037x.125	41989	
	J	22-20	—	Brass	.010	.190	.435	.160	.045x.125	42235-1	
	J	22-20	—	T.Brass	.010	.190	.435	.160	.045x.125	42235-2	
K	K	22-20	.090-.130	T.Brass	.016	.250	.560	.155	.018x.125	41029	
	K	22-20	.090-.130	Brass	.014	.250	.560	.155	.020x.125	42143-1	
<b>Receptacle for .156 Tab</b>											
	G	20-18	.080-.120	Pre T.Brass	.010	.200	.480	.179	.020x.156	62399-1	
<b>Receptacle for .250 Tab</b>											
L	L	18-14	—	Brass	.025	.520	.985	.250	.060x.250	41161	
	L	18-14	—	Brass	.025	.520	.985	.250	.060x.250	60312-1	60312 has no dimple on prongs.
	L	18-14	—	T.Brass	.025	.520	.985	.250	.060x.250	60312-2	
	L	18-14	—	Pre Ni.Steel	.025	.520	.985	.250	.060x.250	61957-1	
M	M	18-14	—	Brass	.018	.300	.655	.300	.060x.250	41075	FASTON receptacle for .060 thick tab.
	M	18-14	—	T.Brass	.018	.300	.655	.300	.060x.250	41504	
	M	18-14	—	T.Brass	.018	.300	.655	.300	.060x.250	41561	Reverse reel of 41504.
N	N	18-14	—	T.Brass	.018	.300	.655	.302	.018x.250	41565	Self receiving.
P	P	18-14	.120-.170	Brass	.016	.300	.755	.300	.016x.250	41320	Self receiving.
	P	18-14	.120-.170	T.Brass	.016	.300	.755	.300	.016x.250	41486	
	R	18-14	.120-.170	Pre T.Brass	.012	.615	1.006	.310	.060x.250	60517-1	
	R	18-14	.120-.170	Ph.Bronze	.012	.615	1.006	.310	.060x.250	60517-2	
	R	18-14	.120-.170	T.Ph.Bronze	.012	.615	1.006	.310	.060x.250	60517-3	
	R	18-14	.120-.170	T.Ph.Bronze	.012	.615	1.006	.310	.060x.250	60854-1	S/A 60517-1 reverse reel.
<b>Receptacle for .025 x .025 Post</b>											
	S	32-28	.030-.094	Au.Be.Copper	.008	.090	.390	.085	.025x.025	61943-1	
	S	26-22	.035-.060	Au.Be.Copper	.008	.090	.390	.085	.025x.025	61941-1	
	S	20-18	.050-.105	Au.Be.Copper	.008	.090	.390	.085	.025x.025	61942-1	
	T	26-22	.035-.060	T.Be.Copper	.010	.090	.330	.085	.025x.025	61145-1	
	T	20-18	.050-.105	Au.Be.Copper	.010	.090	.330	.085	.025x.025	61508-2	



## SPLICES, CONTACTS, SPECIAL ITEMS & BOBBIN TERMINALS

*applied with automatic machines*



## Explanatory Note

This catalog contains a complete listing of AMP open barrel contacts, splices, identification bands, bobbin terminals, strain reliefs, shielded wire ferrules, welding tabs and special items designed for AMP automachine application. It is designed to fit into any technical catalog library concerned with electrical circuits and their terminations.

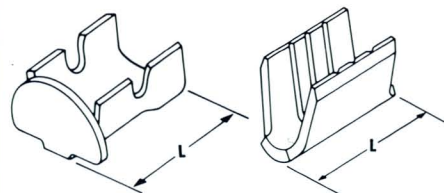
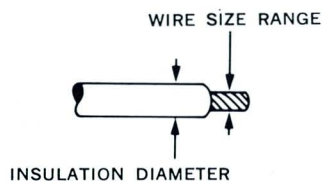
This volume has been designed for maximum ease in locating any item. The specification tables are by product type. Within each of these categories, the catalog is further subdivided by the contours of configurations of the individual items. A final division is by either wire size, or circular mil range.

If you require any terminal type not listed in this catalog, consult your local AMP Sales Engineer or contact AMP Incorporated.

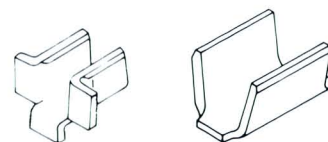
## Before You Order

To help you choose the AMP product best suited to your requirements, the following information about each item is included in the tabular data where applicable: wire size or circular mil size range, insulation diameter accommodation, stock thickness, type of metal and plating used, and physical measurements.

When you order AMP products for automachine applications, please forward with your initial order 50 feet of each type of wire you plan to use. If no such wire sample is available, a full description of your wire, including number of strands, individual strand size, and insulation diameter should be sent with your order.



AMP INCORPORATED has standardized its line of specialty items on the products listed in this catalog. To fit unusual applications however, AMP has developed many special items in the past and stands ready, through its Development Engineering Department, to design and produce any type to meet your requirements.

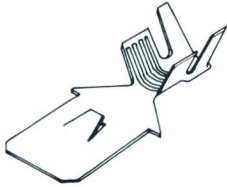


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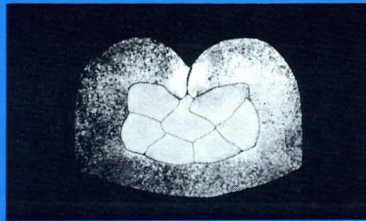
## SPLICES, CONTACTS, SPECIAL ITEMS & BOBBIN TERMINALS

Standard "F" Crimp  
With Insulation Support



AMP Contacts, Splices and Special Items are made in strip form, wound on reels. They all feature an open barrel construction. In the standard "F" Crimp design, the open barrel consists of two wings that are wrapped around the conductor strands and butted together in a tight seam. The crimping action of the AMP tool dies is a precise mechanical operation that creates the exact crimp with each cycle of the machine. You can be sure, therefore, of the unvarying uniformity of all units.

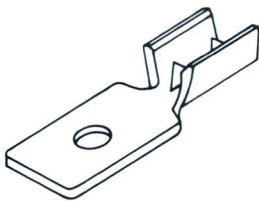
The insulation support feature was developed by AMP for applications



where vibration tends to be excessive. This design offers the same fine quality characteristics found in the standard line plus firm, fully circumferential support to the wire insulation.

The additional insulation support consists of two extra wings on the standard "F" Crimp barrel which are wrapped around the wire insulation. This prevents harmful flexing of the wire at the termination point and deters fraying of the wire insulation. Because it increases the already significant tensile strength of the regular crimp, the vibration resistance is great enough for severe vibration problems.

Insulation Piercing Crimp



The insulation piercing line enjoys a durable popularity with electrical circuitry manufacturers because of the simplicity of attachment. The barrel contains two perpendicular lances that drive through the wire insulation to make contact with the conductor within. Consequently, one step in circuitry termination; wire stripping, is eliminated.



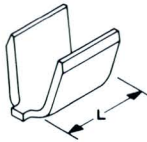
Tensile characteristics vary, depending on the type of wire insulation. Because the barrel wraps around the insulation, it deters insulation fraying. The insulation piercing line is a low cost, high speed attachment suitable for many requirements.

In general, insulation piercing items can be used where high currents, intense vibration and mechanical loads are not critical factors on both stranded and tinsel wire.

## SPLICES

## Non-Insulation Support

A

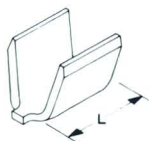


Catalog Number	Type	Wire Range (Circular Mils.)	Stock Thickness	Material	L	Remarks
485016-1	A	500 to 2200	.030	Brass	.100	Side feed
60063-2	A	500 to 2200	.030	Steel	.150	
41599	A	500 to 2200	.031	Copper	.150	
41599-1	A	500 to 2200	.031	Silver Plated Copper	.150	
41600	A	500 to 2200	.031	Tin Plated Copper	.150	
61369-1	A	600 to 1500	.016	Tin Plated Brass	.067	
61369-2	A	600 to 1500	.016	Tin Plated Phosphor Bronze	.067	
60934-1	A	700 to 1600	.012	Tin Plated Steel	.067	
60933-1	A	800 to 2500	.016	Tin Plated Brass	.067	Long Connect Tab for AMPOMATOR Machine
60933-2	A	800 to 2500	.012	Tin Plated Steel	.067	
41459	A	800 to 2500	.016	Brass	.067	
41313	A	800 to 2500	.016	Tin Plated Brass	.067	
60293-1	A	800 to 2500	.016	Stainless Steel	.067	
60293-2	A	800 to 2500	.016	Tin Plated Steel	.067	
62033-1	A	600 to 3000	.020	Tin Plated Steel	.225	
62033-2	A	600 to 3000	.020	Tin Plated Brass	.225	
62039-1	A	1000 to 2600	.020	Stainless Steel	.225	
41080	A	1400 to 3200	.016	Brass	.062	
40862	A	1400 to 3200	.016	Tin Plated Brass	.062	
41215	A	1400 to 3200	.012	Pre Nickel Plated Steel	.062	
41348	A	2048 to 4217	.020	Brass	.125	
40876	A	2048 to 4217	.020	Tin Plated Brass	.125	
60932-1	A	2048 to 4217	.020	Tin Plated Brass	.125	Long Connect Tab for AMPOMATOR Machine
60932-2	A	2048 to 4217	.020	Tin Plated Steel	.125	
60932-3	A	2048 to 4217	.020	Nickel Plated Steel	.125	
62165	A	2048 to 4217	.015	Silver Solder	.125	
40504	A	2048 to 5250	.020	Brass	.156	
40504-1	A	2048 to 5250	.020	Red Anodized Aluminum	.156	
40868	A	2048 to 5250	.020	Tin Plated Brass	.156	
40881	A	2048 to 5250	.020	Pre Copper Plated Steel	.156	
40933	A	2048 to 5250	.020	Steric Wax Copper	.156	
40933-1	A	2048 to 5250	.020	Copper	.156	
41132	A	2048 to 5250	.020	Tin Plated Steel	.156	
41397	A	2048 to 5250	.020	Pre Tin Plated Steel	.156	
42931-1	A	2048 to 5250	.020	Stainless Steel	.156	
42931-2	A	2048 to 5250	.020	Blackened Steel	.156	
42262-1	A	2048 to 5250	.020	Brass	.156	Larger "U" Width
60841-1	A	3000 to 7000	.020	Brass	.225	
40549	A	3200 to 6700	.020	Brass	.125	
41684	A	3200 to 6700	.020	Brass	.125	Special Cleaning
41414	A	3200 to 6700	.020	Tin Plated Brass	.125	
41414-1	A	3200 to 6700	.020	Tin Plated Steel	.125	
485020-1	A	3200 to 6700	.020	Tin Plated Steel	.125	
485020-2	A	3200 to 6700	.020	Tin Plated Brass	.125	
60473-1	A	3200 to 6700	.020	Pre Nickel Plated Steel	.125	
40978	A	3232 to 8282	.020	Stainless Steel	.152	
60470-1	A	3232 to 8282	.020	Blackened Steel	.152	
40952	A	3232 to 8282	.020	Pre Nickel Plated Steel	.152	
40952-1	A	3232 to 8282	.020	Tin Plated Steel	.152	
40866	A	4,000 to 10,000	.025	Brass	.250	
41210	A	4,000 to 10,000	.025	Tin Plated Brass	.250	



Non-Insulation Support  
(Continued)

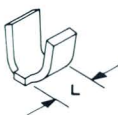
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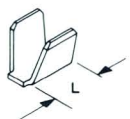
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C



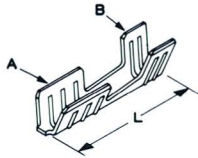
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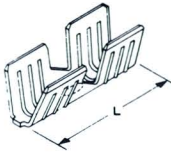
Catalog Number	Type	Wire Range (Circular Mils.)	Stock Thickness	Material	L	Remarks
41962	A	4,000 to 10,000	.025	Brass	.250	Larger "U" Width
41996	A	4,000 to 10,000	.025	Tin Plated Brass	.250	
60931-1	A	4,000 to 10,000	.025	Brass	.225	
40999	A	4,000 to 10,000	.025	Steel	.250	
60192-2	A	4,000 to 10,000	.025	Pre Nickel Plated Steel	.250	
60689-1	A	4,000 to 10,000	.025	Pre Nickel Plated Steel	.250	Larger "U" Width
41627	A	4,000 to 10,000	.025	Stainless Steel	.250	
41627-1	A	4,000 to 10,000	.025	Stainless Steel	.250	No AMP Stamp
62012-1	A	7,000 to 13,000	.025	Tin Plated Steel	.225	
62012-2	A	7,000 to 13,000	.025	Tin Plated Brass	.225	
62012-3	A	7,000 to 13,000	.025	Pre Nickel Plated Steel	.225	
60997-1	A	12,000 to 18,000	.025	Brass	.250	
60997-2	A	12,000 to 18,000	.025	Tin Plated Steel	.250	
60997-3	A	12,000 to 18,000	.025	Nickel Plated Steel	.250	
350004-1	A	2650	.012	Tin Plated Steel	.067	Special Design for Rectangular Wire
350005-1	A	6000	.020	Tin Plated Steel	.156	
41974	B	1000 to 2600	.020	Brass	.150	
41975	B	1000 to 2600	.020	Tin Plated Brass	.150	
60903-1	B	1000 to 2600	.020	Silver Plated Brass	.150	
60372-1	B	1200 to 2600	.020	Brass	.188	
60372-2	B	1200 to 2600	.020	Tin Plated Brass	.188	
61042-1	B	1200 to 2600	.025	Brass	.120	Side Feed
61769-1	B	1200 to 2600	.020	Brass	.120	
42329-1	B	1600 to 4200	.020	Pre Nickel Plated Steel	.150	No. Serr. or Inside Barrel Swage
61492-1	B	2048 to 5250	.020	Brass	.156	
485043-1	B	3000 to 7000	.020	Brass	.250	Side Feed
485043-2	B	3000 to 7000	.020	Tin Plated Brass	.250	
40509	B	3232 to 8282	.020	Brass	.152	
40552	B	3232 to 8282	.020	Tin Plated Brass	.152	
42230-1	B	3232 to 8282	.020	Copper	.152	
42230-2	B	3232 to 8282	.020	Tin Plated Copper	.152	
60916-1	B	3232 to 8282	.020	Monel	.152	
61299-1	B	10,000 to 16,000	.031	Tin Plated Steel	.265	Side Feed
61299-2	B	10,000 to 16,000	.032	Tin Plated Brass	.265	
62136	B	10,000 to 16,000	.031	Tin Plated Steel	.265	
41007	C	1400 to 3200	.016	Tin Plated Brass	.062	
61008-1	D	1600 to 2600	.016	Tin Plated Steel	.104	

Non-Insulation Support  
(Continued)

G

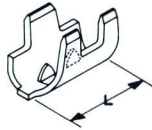


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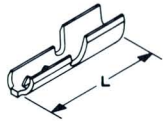


Insulation Piercing

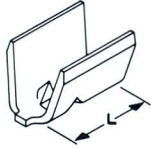
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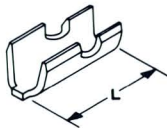


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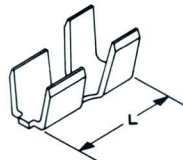


Insulation Support

M

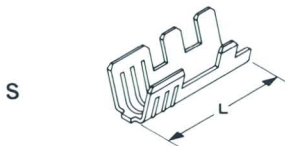
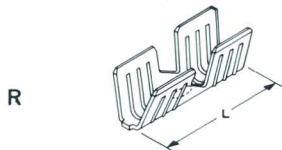
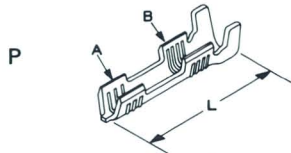
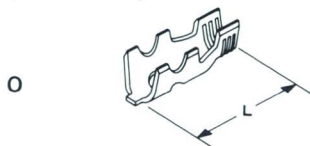


N



Catalog Number	Type	Wire Range (Circular Mils.)	Stock Thickness	Material	L	Remarks	
485055-1	G	A 18-16 or 2-.040 Dia. B 18-14 or 2-.040 Dia. plus 1 #18 AWG	.012	Tin Plated Brass	.530		
61021-1	H	A 18-16 B .100 Dia.	.012	Pre Nickel Plated Steel	.375	Side Feed for Spiral Wound Heater Wire Applications	
61021-2	H	A 18-16 B .100 Dia.	.012	Brass	.375		
Catalog Number	Type	Wire Range (Circular Mils.)	Insulation Dia. Range	Stock Thickness	Material	L	
40638	J	2600 to 1000	.070-.090	.020	Brass	.209	
40771	J	2600 to 1000	.070-.090	.020	Tin Plated Brass	.209	
41277	K	1050 to 3800	.050-.065	.016	Brass	.450	
41404	K	1050 to 3800	.050-.065	.016	Tin Plated Brass	.450	
485064-1	L	700	.050-.065	.012	Brass	.208	
Catalog Number	Type	Wire Range (Circular Mils.)	Insulation Dia. Range	Stock Thickness	Material	L	Remarks
60052-1	M	1200 to 2200	.070-.100	.020	Brass	.230	
42030-1	M	1600 to 2700	.060-.070	.020	Tin Plated Brass	.230	
41197	N	3200 to 8300	.120-.160	.020	Brass	.369	
42627-1	N	3200 to 8200	.120-.160	.020	Tin Plated Brass	.369	
42627-2	N	3200 to 8200	.120-.160	.020	Silver Plated Brass	.369	
42627-4	N	3200 to 8200	.120-.160	.020	Nickel Plated Steel	.369	

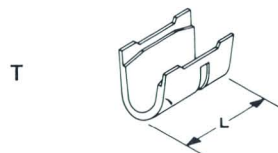
Insulation Support  
(Continued)



Catalog Number	Type	Wire Range (Circular Mils.)	Insulation Dia. Range	Stock Thickness	Material	L	Remarks
62329-1	O	22-18	.088-.107	.012	Brass	.450	End Feed
60387-1†							
60627-1†	O	1400 to 2600	.090-.130	.012	Brass	.450	
60627-2	O	1400 to 2600	.090-.130	.012	Tin Plated Brass	.450	Side Feed
62231-1	O	1400 to 2600	.090-.130	.012	Pre Nickel Plated Steel	.450	
60806-1	O	1600 to 4100	.105-.145	.012	Brass	.450	
61031-1†							
61098-1†	O	1600 to 4100	.105-.145	.012	Brass	.440	Same as 60806-1 except ins. less pointed Side Feed
60844-1	P	A 18-16 B 18-14 Solid	— .135-.170	.012	Brass	.710	
60844-2	P	A 18-16 B 18-14 Solid	— .135-.170	.012	Tin Plated Brass	.710	Butt Splice Side Feed
62419-1	P	A 18-16 B 18-14 Solid	— .135-.170	.020	Tin Plated Brass	.710	
61300-1	R	10,000 to 16,000	.140-.185	.031	Tin Plated Steel	.530	Side Feed
61416-1	S	1000 to 2600	.090-.110	.014	Stainless Steel	.475	
61416-2	S	1000 to 2600	.090-.110	.014	Tin Plated Steel	.475	
61417-1	S	1000 to 2600	.040-.060	.014	Stainless Steel	.475	Side Feed
61485-1	S	400 to 1000	.025-.035	.010	Pre Tin Plated Brass	.425	

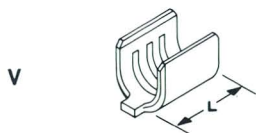
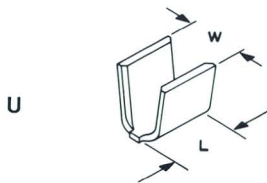
†Dash number designates direction terminal comes off the reel depending on equipment used. Consult AMP Engineering.

Shielded Wire Ferrules



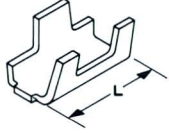
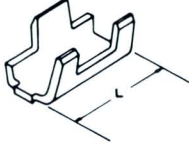

Catalog Number	Type	Braided Wire Dia.	Stock Thickness	Material	L
42687-1	T	.075-.090	.027	Brass	.139
42687-2	T	.075-.090	.027	Tin Plated Brass	.139
42662-1	T	.090-.110	.027	Brass	.139
42704-2	T	.112-.132	.027	Tin Plated Brass	.139
42705-1	T	.132-.160	.027	Brass	.139
42705-2	T	.132-.160	.027	Tin Plated Brass	.139
485074-2	T	.160-.190	.027	Tin Plated Brass	.139

Wire Stuffers



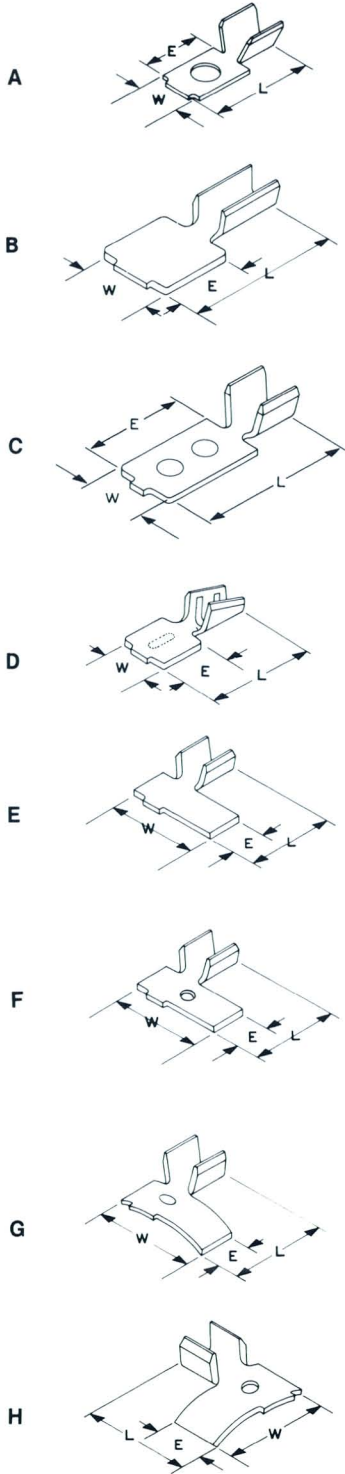
Catalog Number	Type	Wire Range (Circular Mils.)	Stock Thickness	Material	W	L	Remarks
42091-2	U	100 to 300	.020	Tin Plated Copper	.105-.080	.100	
42091-3	U	100 to 300	.020	Gold Plated Copper	.105-.080	.100	
42595-1	U	100 to 300	.020	Copper	.095-.070	.100	Same as 42091 except smaller U-width
42595-2	U	100 to 300	.020	Tin Plated Copper	.095-.070	.100	
42061-0	V	18	.042	Brass	—	.188	
42061-1	V	18	.042	Tin Plated Brass	—	.188	Side Feed

## IDENTIFICATION BANDS - SPLICES

		<b>Catalog Number</b>	<b>Type</b>	<b>Insulation Dia. Range</b>	<b>Stock Thick-ness</b>	<b>Material</b>	<b>L</b>	<b>Remarks</b>
A		41108	A	.125-.220	.020	Brass	.250	One to three digits stamped on band in crimping operation
		40942	A	.125-.220	.020	Tin Plated Brass	.250	
		41276	A	.125-.220	.020	Aluminum	.250	
		40681	A	.125-.220	.020	Tin Plated Steel	.250	
B		41022	B	.070-.090	.020	Brass	.209	One to three digits stamped on band in crimping operation
		41452	B	.070-.090	.020	Tin Plated Brass	.209	
		41311	B	.070-.090	.020	Aluminum	.209	
		61491-2	C	.100-.140	.020	Brass	.250	
41574	C	.150-.300	.020	Aluminum	.180			
41282	C	.150-.300	.030	Brass	.180			
41137	C	.150-.300	.030	Tin Plated Brass	.180			
C								

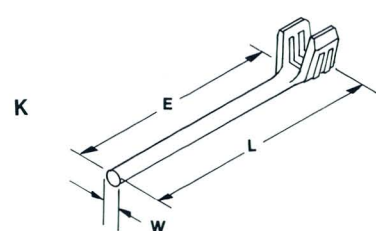
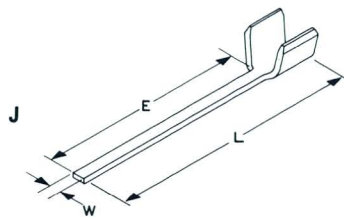
**CONTACTS AND WELDING TABS**

**Non-Insulation Support**



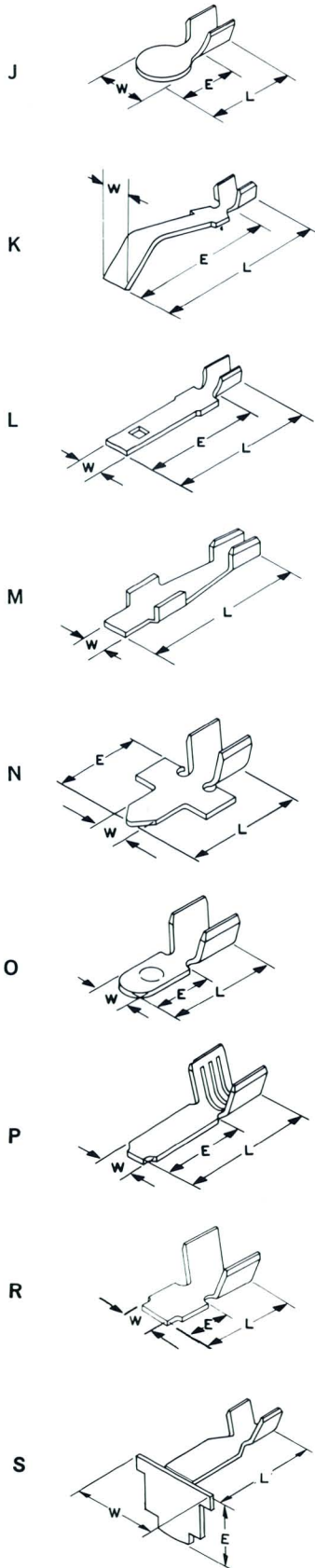
Catalog Number	Type	Wire Range	Stock Thickness	Material	W	L	E	Remarks
61034-1	A	20-16	.020	Brass	.125	.346	.154	Hole .080 dia.
40773	B	24-22	.020	Tin Plated Brass	.154	.346	.154	
62029-1	B	20-16	.012	Brass	.246	.445	.246	
62015-1	C	22-18	.010	Annealed Nickel	.142	.375	.250	
60226-1	D	22-18	.014	Pre Tin Plated Brass	.080	.218	.075	
42080-0	E	22-18	.020	Brass	.390	.346	.154	
42080-3	E	22-18	.020	Pre Nickel Plated Steel	.390	.346	.154	
61232-1	E	22-18	.020	Pre Nickel Plated Steel	.390	.346	.154	Reverse reel of 42080-3
62246-1	E	18-14	.020	Brass	.210	.346	.154	
40618†	E	18-14	.020	Brass	.390	.346	.154	
40618-1†	E	18-14	.020	Brass	.390	.346	.154	
62268-1	F	22-18	.020	Pre Nickel Stainless Steel	.390	.346	.154	.067 Dia. Hole
40993	G	18-14	.020	Brass	.390	.341	.154	Left Handed
42920-1	G	18-14	.020	Brass	.390	.341	.154	More curve on contact than 40993
42920-3	G	18-14	.020	Phosphor Bronze	.390	.341	.154	
42920-2	H	18-14	.020	Brass	.390	.341	.154	
61267-1	J	18-14	.015	Nickel Plated Steel	.080	2.000	1.750	
60377-1	K	26-22	.020	Nickel	.020 Dia.	.595	.530	
62361-1	K	26-22	.020	Nickel	.020 Dia.	.595	.530	Reverse reel of 60377-1

†Dash number designates direction terminal comes off the reel depending on equipment used. Consult AMP Engineering for correct number.



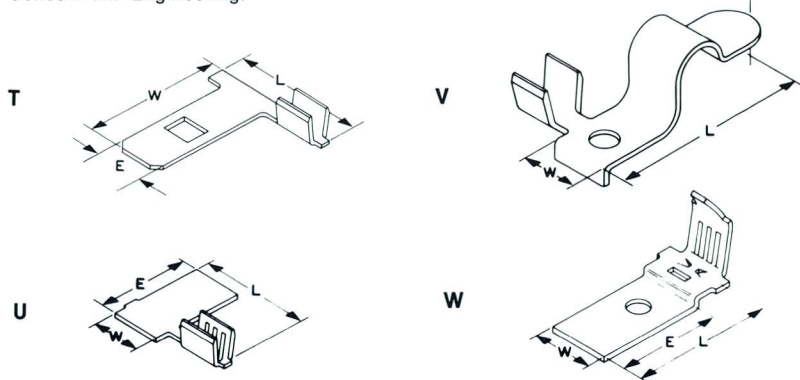
## CONTACTS AND WELDING TABS

### Non-Insulation Support (Continued)



Catalog Number	Type	Wire Range	Stock Thickness	Material	W	L	E	Remarks
41198	J	22-18	.016	Brass	.088	.211	.146	
42288-1	K	18-14 or (2) 18	.016	Brass	.140	.920	.780	Lamp socket contact
62315-1	L	22-18	.016	Brass	.140	.760	.635	May be bent 60° in applicator. No hole
42289-1	L	18-14 or (2) 18	.016	Brass	.140	.760	.620	Lamp socket contact Tab bent up 60° in applicator. No hole.
42289-2	L	18-14 or (2) 18	.016	Tin Plated Brass	.140	.760	.620	
42349-1	L	18-14 or (2) 18	.016	Brass	.140	.700	.560	
42349-2	L	18-14 or (2) 18	.016	Tin Plated Brass	.140	.700	.560	
42289-3	L	18-14 or (2) 18	.016	Brass	.140	.760	.620	No bend or hole
61433-1	L	18-14 or (2) 18	.016	Brass	.140	.700	.560	Has .086 square hole
42406-1	M	22-16	.018	Brass	.125	.767	—	
485081-3	N	18-14	.016	Silver Plated Brass	.140	.466	.326	
62153-1	O	20-16	.020	Tin Plated Steel	.125	.270	.175	Dimple up
62081-1	P	22-18	.025	Brass	.090	.380	.200	
62134-1	R	18-14	.016	Nickel Plated Steel	.140	.350	.210	
62182-1	S	22-18	.030	Brass	.412	.460	.325	
62332-1	S	22-18	.030	Brass	.412	.460	.295	
61026-1	T	22-18	.020	Phos. Bronze	.640	.412	.187	Left handed Bent in application
61150-1	T	22-18	.020	Phos. Bronze	.640	.412	.187	Right handed Bent in application
62103-1	U	26-20	.020	Gold Plated Brass	.154	.338	.260	Right handed
62104-1	U	26-20	.020	Gold Plated Brass	.154	.338	.260	Left handed
62095-1†	V	22-18	.010	Phos. Bronze	.250	.675	—	
62095-2†								
62128-1	W	20-14	.018	Brass	.281	.630	.490	Tab Lok

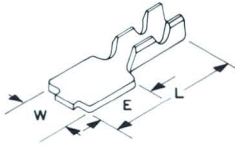
†Dash number designates direction terminal comes off the reel depending on equipment used. Consult AMP Engineering.



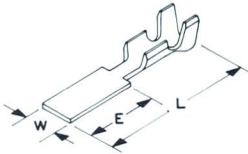
CONTACTS AND WELDING TABS

Insulation Support

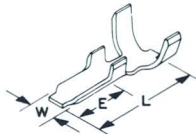
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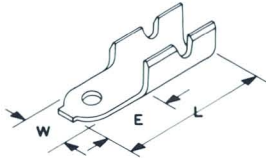
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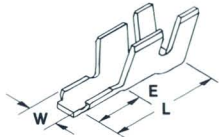
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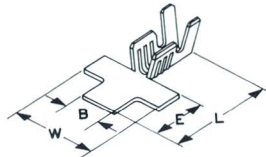
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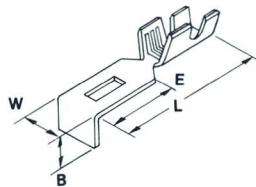
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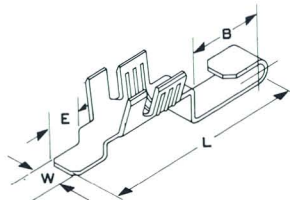
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G



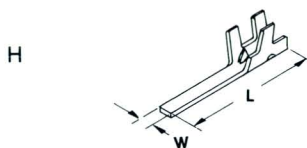
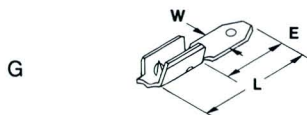
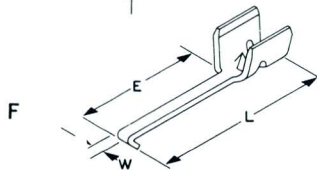
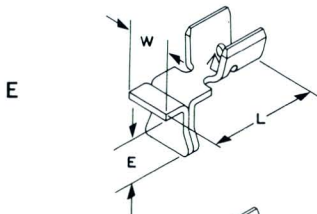
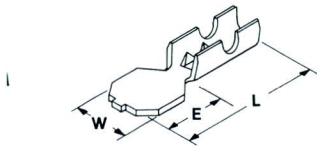
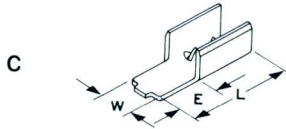
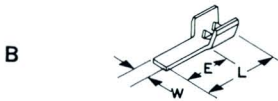
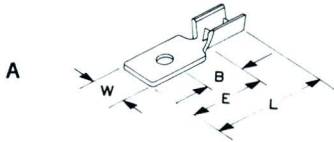
H



Catalog Number	Type	Wire Range	Insulation Dia. Range	Stock Thickness	Material	W	L	E	B	Remarks
41159	A	20-18	.060-.110	.020	Tin Plated Brass	.156	.455	.196	—	
42063	B	26-22	.055-.080	.012	Brass	.156	.685	.375	—	
42819-1	B	26-22	.055-.080	.012	Tin Plated Brass	.156	.685	.375	—	
40957	B	26-22	.055-.080	.012	Pre Nickel Plated Steel	.156	.685	.375	—	
61263-1	B	26-22	.080 Max.	.008	Stainless Steel	.115	.685	.375	—	
62062	B	26-22	.080 Max.	.012	Pre Nickel Plated Steel	.090	.362	.100	—	
62278-1	B	24-22	.112 Max.	.008	Stainless Steel	.115	.685	.375	—	
62323-1	B	18-14	.110-.160	.016	Tin Plated Brass	.229	.765	.394	—	
41466	C	18-16	.180-.250	.020	Nickel Plated Steel	.125	.460	.187	—	Curved Tab
60722-1	C	18-16	.090-.140	.020	Pre Nickel Plated Steel	.124	.460	.187	—	Flat Tab
62024-1	C	18-16	.090-.140	.020	Stainless Steel	.124	.460	.187	—	
40887	D	22-18	.060-.090	.020	Tin Plated Steel	.125	.365	.162	—	No Hole
60287-1	D	22-18	.060-.090	.020	Pre Nickel Plated Steel	.125	.365	.162	—	
60564	D	18-14	.090-.140	.020	Pre Nickel Plated Steel	.125	.365	.162	—	No Dimple
60581-1	D	20-16	.090-.130	.020	Tin Plated Steel	.125	.365	.162	—	
40990	D	20-16	.090-.130	.020	Stainless Steel	.125	.365	.162	—	Dimple
40990-1	D	20-16	.090-.130	.020	Tin Plated Steel	.125	.365	.162	—	
62410-1	D	24-20	.040-.071	.012	Tin Plated Steel	.061	.295	.095	—	Dimple
62179-1	E	18-14	.120-.170	.032	Tin Plated Steel	.165	.632	.267	—	Curved Tab
62180-1	E	12-10	.123-.218	.032	Tin Plated Steel	.165	.632	.267	—	
61332-1	F	24-22	.110 Max.	.016	Pre Nickel Plated Steel	.240	.413	.142	.110	
62349-1	G	22-18	.053-.067	.016	Brass	.150	.565	.280	.141	
61342-1	H	22-18	.080-.100	.020	Brass	.188	1.435	.265	.610	
61342-2	H	22-18	.080-.100	.020	Tin Plated Brass	.188	1.435	.265	.610	

## CONTACTS AND WELDING TABS

### Insulation Piercing



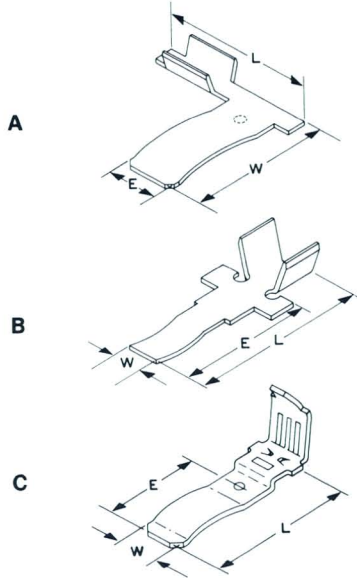
Catalog Number	Type	Wire Range	Insulation Dia. Range	Stock Thickness	Material	W	L	E	B	Remarks
42123-1	A	20-16	.110-.130	.016	Brass	.175	.780	.470	.212	.080 dia. hole
42123-2	A	20-16	.110-.130	.016	Tin Plated Brass	.175	.780	.470	.212	
62396-1	B	—	.040-.050	.016	Brass	.063	.480	.270	—	Tinsel Wire
42483-1	B	—	.045-.060	.016	Brass	.050	.450	.247	—	
60531-1	C	24-20	.050-.065	.012	Tin Plated Brass	.080	.305	.100	—	
42755-2†	D	24-20	.050-.060	.012	Tin Plated Brass	.156	.470	.197	—	
61465-1†	E	.035 x .085 Rect. Wire	—	.030	Tin Plated Brass	.188	.575	.218	—	
61465-2†	E									
61141-1†	F	—	.040-.050	.016	Gold Plated Brass	.062	.735	.525	—	Tinsel Wire
62251-1	G	26-22	.050-.070	.016	Brass	.115	.450	.250	—	
61248-1	H	20-18	.065-.080	.020	Tin Plated Brass	.050	.578 or .862	—	—	Applicator cuts to length

\*Dash number designates direction terminal comes off the reel depending on equipment used. Consult AMP Engineering for correct number.



# CARBON BRUSH ASSEMBLY CONTACTS

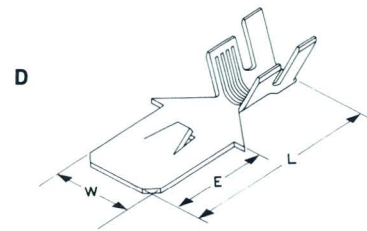
## Lead Wire Contacts Non-Insulation Support



Catalog Number	Type	Wire Range	Stock Thickness	Material	W	L	E	B	Remarks
60812-1	A	18-14	.020	Phos. Bronze	.640	.412	.187	—	Right handed
60812-2	A	18-14	.020	Phos. Bronze	.640	.412	.187	—	Left handed
350010-1	A	18-14	.020	Phos. Bronze	.640	.381	.125	—	Right handed
485018-1	A	18-14	.020	Phos. Bronze	.640	.412	.187	—	
485018-2	A	18-14	.020	Phos. Bronze	.640	.412	.187	—	Left handed
62326-1	A	18-14	.020	Phos. Bronze	.640	.412	.187	—	Same as 60812-2 except bow height is .050
60987-1	B	22-18	.016	Brass	.145	.700	.560	—	Bent in application
62008-1†	C	20-14	.018	Phos. Bronze	.187	.620	.430	—	Tab Lok
62009-1†									

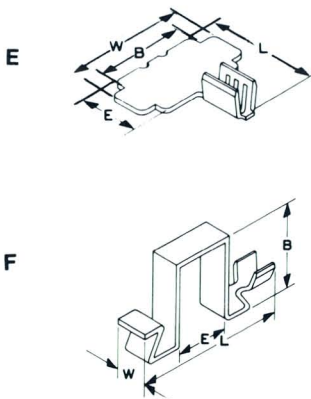
†Dash number designates direction terminal comes off the reel depending on equipment used. Consult AMP Engineering.

## Spring Energizer Contacts Insulation Support

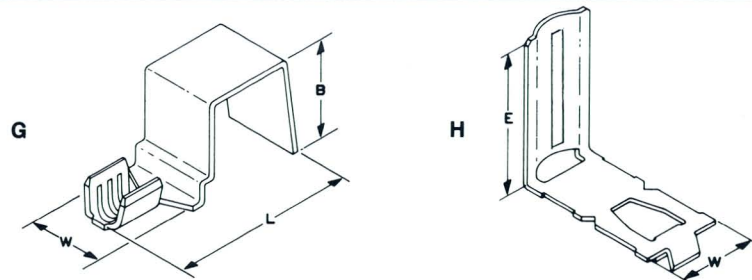


Catalog Number	Type	Wire Range	Insulation Dia. Range	Stock Thickness	Material	W	L	E	B	Remarks
61390-1	D	18-14	.110-.160	.016	Brass	.255	.775	.355	—	
61390-2	D	18-14	.110-.160	.016	Gold Plated Brass	.255	.775	.355	—	
62133-1	D	18-14	.110-.160	.016	Gold Plated Brass	.255	.775	.355	—	Tab down
62155-1	D	18-14	.110-.160	.016	Brass	.248	.660	.240	—	Tab down

## Non-Insulation Support

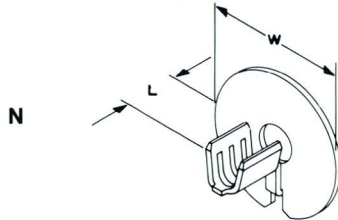
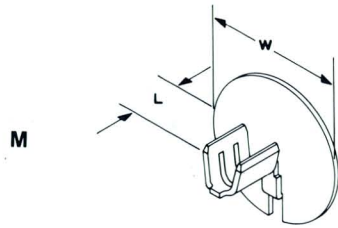
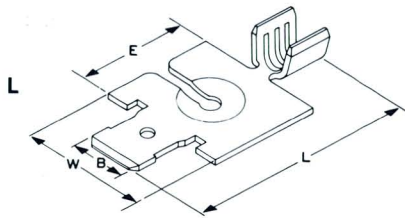
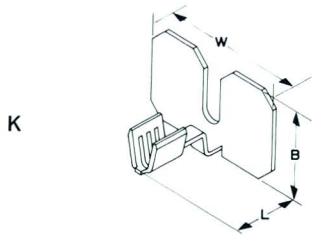
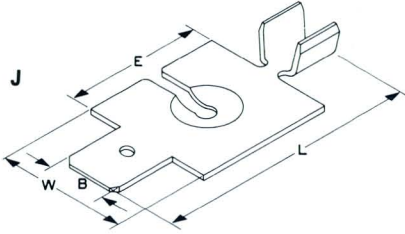


Catalog Number	Type	Wire Range	Stock Thickness	Material	W	L	E	B	Remarks
62098-1	E	18-14	.025	Brass	.503	.415	.234	.361	
61539-1	F	22-18	.020	Brass	.180	.645	.188	.755	
61540-1	F	22-18	.020	Brass	.180	.710	.252	.755	
62028-1	G	20-16	.016	Brass	.180	.491	—	.312	
62072-1	H	20-16	.025	Brass	.372	—	.701	—	



### CARBON BRUSH ASSEMBLY CONTACTS

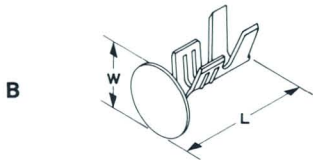
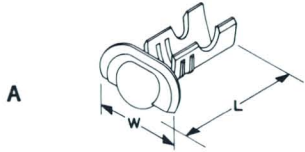
Brush Wire Terminal  
Non-Insulation Support



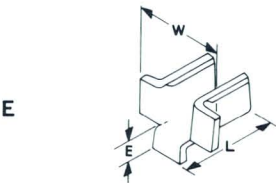
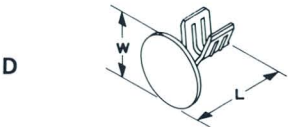
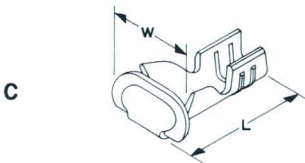
Catalog Number	Type	Wire Range	Stock Thickness	Material	W	L	E	B	Remarks
42740-1	J	22-20	.020	Brass	.420	.855	.430	.187	For automatic brush machine
61692-1	J	24-20	.020	Brass	.500	.853	.415	.187	
61555-2	J	22-20	.020	Brass	.420	.917	.430	.250	
61524-1	K	20-16	.018	Brass	.240	.273	—	.240	For automatic brush machine
61984-1	L	24-20	.020	Brass	.500	.813	.415	.205	For automatic brush machine
62371-1	L	22-18	.020	Brass	.580	.930	.506	.205	
61940-1	M	22-18	.016	Tin Plated Brass	.531	.190	—	—	For automatic brush machine
61975-1	M	24-20	.016	Pre Tin Plated Brass	.312	.185	—	—	
61933-1	M	24-20	.018	Brass	.285	.210	—	—	
62302-1	M	24-20	.016	Pre Tin Plated Brass	.240	.185	—	—	
62045-1	N	22-18	.016	Tin Plated Brass	.531	.190	—	—	.105 .100 hole dia. For automatic brush machine

# CONTACTS BUTTON

### Insulation Support



### Non-Insulation Support



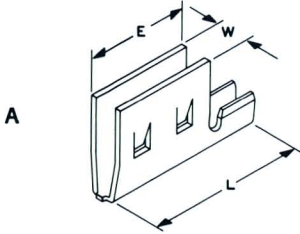
Catalog Number	Type	Wire Range	Insulation Dia. Range	Stock Thickness	Material	W	L	Remarks
42218-1	A	20-16	.090-.120	.016	Brass	.195	.239	Fits .150 hole dia.
42218-2	A	20-16	.090-.120	.016	Tin Plated Brass	.195	.239	
61039-1	B	20-16	.090-.125	.016	Brass	.190	.310	
61165-1	B	20-16	.090-.125	.016	Brass	.195	.310	
61807-1	B	20-16	.090-.125	.016	Brass	.195	.300	
505034-1	B	20-16	.090-.125	.016	Tin Plated Brass	.240	.310	

Catalog Number	Type	Wire Range	Stock Thickness	Material	W	L	E	Remarks
42069-0	C	18-16	.016	Brass	.190	.253	—	Fits .155 hole dia.
42069-1†	C	18-16	.016	Tin Plated Brass	.190	.253	—	
61770-1†				Tin Plated Brass	.190	.253	—	
42661-1	C	18-16	.016	Brass	.244	.280	—	
42661-2	C	18-16	.016	Tin Plated Brass	.244	.280	—	
61280-1	D	20-16	.016	Brass	.190	.235	—	
40662	E	20-16	.020	Brass	.230	.175	.060	Tab bent down in applicator
40792	E	20-16	.020	Tin Plated Brass	.230	.175	.060	
42523-1	E	20-16	.020	Silver Plated Brass	.230	.175	.060	

†Dash number designates direction terminal comes off the reel depending on equipment used. Consult AMP Engineering for correct number.

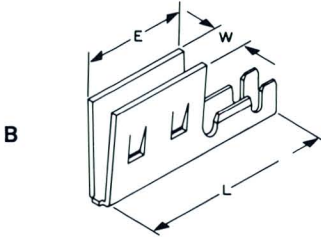
**CONTACTS  
GROUNDING CLIPS**

**Non-Insulation Support**



A

**Insulation Support**

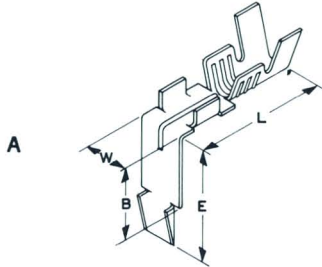


B

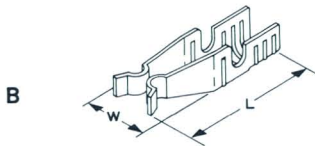
Catalog Number	Type	Wire Range	Stock Thickness	Material	W	L	E	Remarks
41010	A	22-16	.020	Brass	.180	.760	.450	4 Lances No serrations
41026	A	22-16	.020	Tin Plated Brass	.160	.760	.450	
41033	A	22-16	.020	Brass	.160	.760	.450	
60638-1	A	22-16	.020	Tin Plated Steel	.160	.747	.450	Stress relieved 6 Lances

Catalog Number	Type	Wire Range	Insulation Dia. Range	Stock Thickness	Material	W	L	E	B	Remarks
60570-1	B	22-16	.090-.120	.020	Brass	.160	.780	.440	—	No serrations
61980-1	B	22-16	.090-.120	.020	Brass	.160	.780	.440	—	Serrations .020 Gap
62023-1	B	22-16	.090-.120	.020	Brass	.160	.780	.440	—	.006/.012 gap for alum strip (serrations)

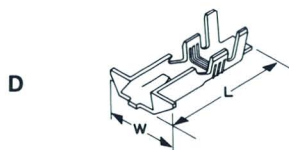
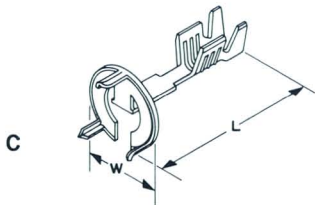
**Contact for Baseless  
Cartridge Lamp**



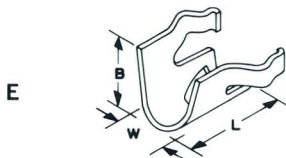
**Receptacle for Wedge  
Base Lamp**



**Lamp Grounding  
Contacts**



**Distributor Cap Contact  
Insulation Piercing**

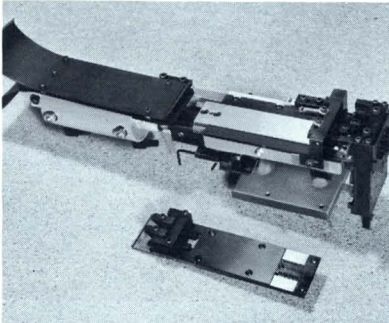


Catalog Number	Type	Wire Range	Insulation Dia. Range	Stock Thick-ness	Material	W	L	E	B	Remarks
61528-1	A	20-16	.090-.130	.012	Brass	.280	.565	.703	.393	
61584-1	A	20-16	.090-.130	.012	Brass	.280	.565	.703	.393	For Tungsol Cartridge Bulb #563 "Ears" opposite to 61528-1
61529-1	A	20-16	.090-.130	.012	Brass	.280	.735	.703	.393	
61585-1	A	20-16	.090-.130	.012	Brass	.280	.735	.703	.563	Bulbs 561 & 562 Ears opposite to 61529-1
Catalog Number	Type	Wire Range	Insulation Dia. Range	Stock Thick-ness	Material	W	L	Remarks		
61812-1	B	20-16	.016		Tin Plated Brass	.143	.400	Fits wedge base lamp GE 194 or equivalent SAE (J573d)		
Catalog Number	Type	Wire Range	Insulation Dia. Range	Stock Thick-ness	Material	W	L	Remarks		
61371-3	C	20-16	.090-.140	.016	Tin Plated Phosphor Bronze	.410	.800	SAE J567B fits .371 I.D. Bayonet socket		
61736-1	C	20-16	.140 Max.	.016	Tin Plated Phosphor Bronze	.380	.630			
61760-1	C	20-16	.140 Max.	.015	Tin Plated Phosphor Bronze	.620	.705	Fits .607 I.D. Bayonet socket SAE J567B		
61548-1	D	18-16	.090-.120	.016	Lubronze (CDA 422)	.360	.710	Fits .607 I.D. Bayonet Socket (requires special molding)		
Catalog Number	Type	Wire Range	Insulation Dia. Range	Stock Thick-ness	Material	W	L	E	B	Remarks
40801	E	7 mm Hi-Tension Wire	.250-.300	.018	Nickel Plated Steel	.352	.500	—	.377	For ignition wiring (distributor cap)

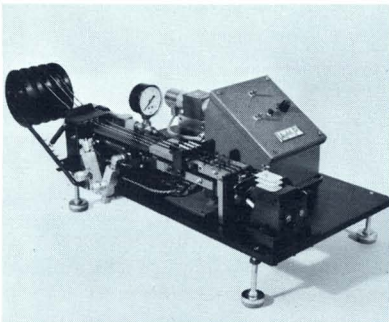
STRAIN RELIEF TERMINALS

	Catalog Number	Type	Insulation Dia. Range	Stock Thickness	Material	L	Remarks	
A	42395-1	A	.180-.230	.030	Steel	.560	"S" hook Long closed hook	
	42395-2	A	.180-.230	.030	Tin Plated Steel	.560		
	42395-3	A	.180-.230	.030	Brass	.560		
	42395-4	A	.180-.230	.030	Tin Plated Brass	.560		
B	42893-1	A	.180-.230	.030	Steel	.560	"S" hook Long open hook	
	42893-2	A	.180-.230	.030	Tin Plated Steel	.560		
	42545-1	A	.180-.230	.030	Steel	.560		
	42545-2	A	.180-.230	.030	Tin Plated Steel	.560		
C	42545-3	A	.180-.230	.030	Brass	.560	"S" hook Short closed hook No step at "S" hook section	
	42545-4	A	.180-.230	.030	Tin Plated Brass	.560		
	42409-1	B	.180-.230	.030	Steel	.435		"J" hook
	42409-2	B	.180-.230	.030	Tin Plated Steel	.435		
42409-3	B	.180-.230	.030	Brass	.435			
42409-4	B	.180-.230	.030	Tin Plated Brass	.435			
42409-5	B	.180-.230	.025	Aluminum	.435			
D	62364-1	B	.100 x .200 Rect. Cable	.025	Aluminum	.435	Wing type	
	42412-1	C	.180-.230	.030	Steel	.405		
	42412-2	C	.180-.230	.030	Tin Plated Steel	—		
	42412-3	C	.180-.230	.030	Brass	.405		
E	42412-4	C	.180-.230	.030	Tin Plated Brass	.405	12° Wing angle	
	42412-5	C	.180-.230	.025	Aluminum	.405		
	61830-1	C	.180	.028	Tin Plated Steel	.250		
	61831-1	C	.150	.028	Tin Plated Steel	.250		
F	61987-1	C	.300	.028	Tin Plated Steel	.250	Banding clip	
	62365-1	C	.100 x .200 Rect. Cable	.025	Aluminum	.250		
	62060-1	C	.180	.028	Tin Plated Steel	.250		
	61521-1	D	.180-.230	.025	Aluminum	.250		
G	61832-1	D	.186	.028	Tin Plated Steel	.250	Ring .200 hole dia.	
	61520-1	E	.180-.230	.025	Aluminum	.750		
	62245-1	E	.180-.230	.025	Tin Plated Steel	.750		
	61522-1	F	.180-.230	.025	Aluminum	.750		
G	61791-1	F	.230-.280	.025	Aluminum	.765	Flat hook	
	42764-1	G	.180-.230	.030	Steel	.560		
	42764-2	G	.180-.230	.030	Tin Plated Steel	.560		

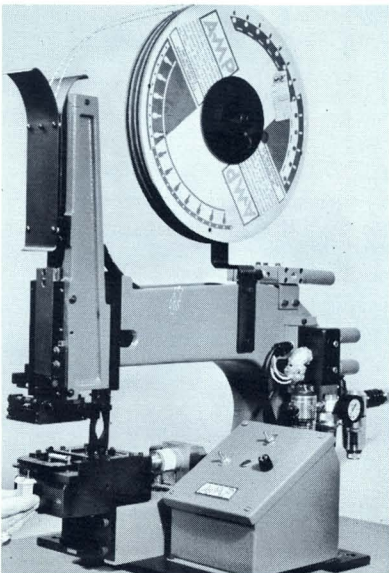
## BOBBIN TERMINALS APPLICATION TOOLING



Standard Bobbin Tab Insertion Module



Horizontal Single Module Machine



Vertical Single Module Machine

### Standard Bobbin Tab Insertion Module

The insertion module is used in all Bobbin Tab Insertion equipment. It will take single, multiple or "ladder" type bobbin tabs from reels, remove the tabs from the strip and precisely insert them into a bobbin flange. The module can be

provided with conversion tooling that permits the unit to be quickly converted to insert additional tab styles and combinations. The module also can be provided with a pneumatic, hydraulic or mechanical power source.

### Horizontal Single Module Machine

This equipment is an economical "general purpose" type machine that will accept most bobbins and bobbin tab styles requiring straight insertion of one or more tabs. It is a pneumatically powered bench model consisting of a Standard Insertion Module and bobbin holding fixture mounted on a common base. When the operator places a bobbin in the holding fixture, the machine automatically inserts the required number of tabs and ejects the completed bobbin. The production rate of this machine is usually in excess of 1500 bobbins per hour.

The Single Module Machine also can be provided with the following optional equipment to extend its versatility.

#### A. Two Position Bobbin Holder

This feature permits the processing of bobbins that require a row of tabs in two different flanges, without double processing. When the operator places a bobbin in the holding fixture, the machine automatically inserts a row of tabs into one flange, vertically repositions the bobbin, then inserts the second row of tabs.

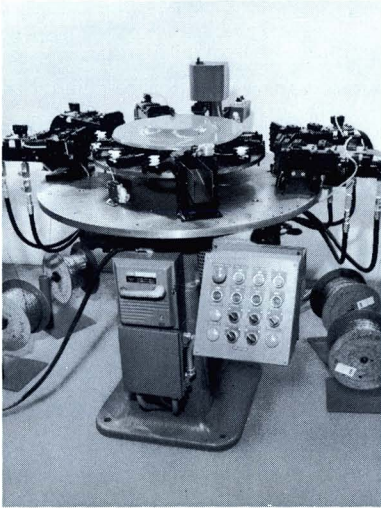
#### B. Dual Pocket Bobbin Holder

This feature allows the operator to load two bobbins for each machine cycle. The bobbin configuration must be small and have prominent orientation features to make two-hand loading practical.

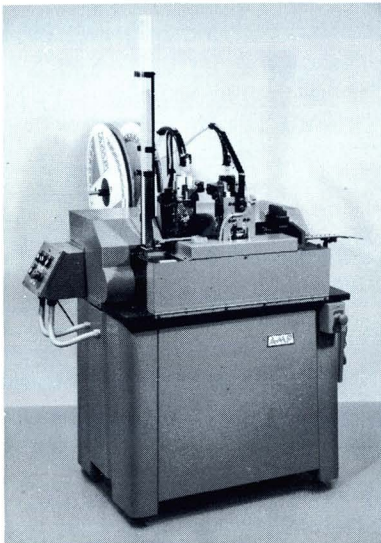
### Vertical Single Module Machine

The vertically mounted module with a special bobbin holder, permits tabs to be inserted into the "end" of the bobbin flange. Operation of this machine is identical to the horizontal unit, and its production rate is usually in excess of 1500 bobbins per hour.

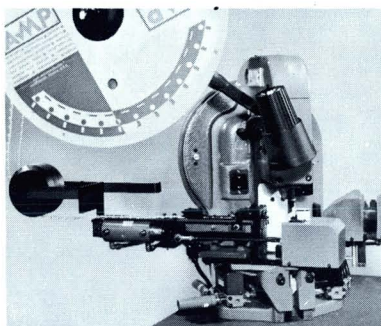
## BOBBIN TERMINALS APPLICATION TOOLING



Rotary Multiple Module Machine



In Line Multiple Module Machine



Tab Insert and Crimp Machine

### Rotary Multiple Module Machine

This multiple-station floor model is ideal where one universal machine is needed to process various styles of bobbins and tabs. Production rates of this machine are in excess of 2000 assemblies per hour for manual loading and 3500 assemblies per hour for automatic loading. The rotary table equipment consists of an operator loading station, an eject station, and the required number of working stations. Each working station can be tooled with a Standard Insertion

Module mounted on an adjustable base. This feature allows the unit to be vertically and horizontally aligned to the required tab cavity position on the bobbin flange. These working stations can also be tooled with special forming functions—staking, bending, shearing, etc.—to suit the customer's specific requirements. With such tooling flexibility, several bobbin applications can be tooled on the machine at one time and the work functions made operative, as required, on the control panel.

### In Line Multiple Module Machine

This equipment is applicable where multiple tab insertion and forming operations are required. Its production rates are in excess of 2000 assemblies per hour for manual loading and 6000 assemblies per hour for automatic loading. A bobbin, phenolic board, or similar product requiring a bobbin style terminal is fed through a series of in-line work stations. The number of work stations depends on the operations required, but will normally consist of a loading station, one or more insertion stations using

the Standard Insertion Module, a tab staking or clinching station, a bending station and an eject station.

The main drive is electromechanical, and all working stations are cam controlled to provide maximum reliability.

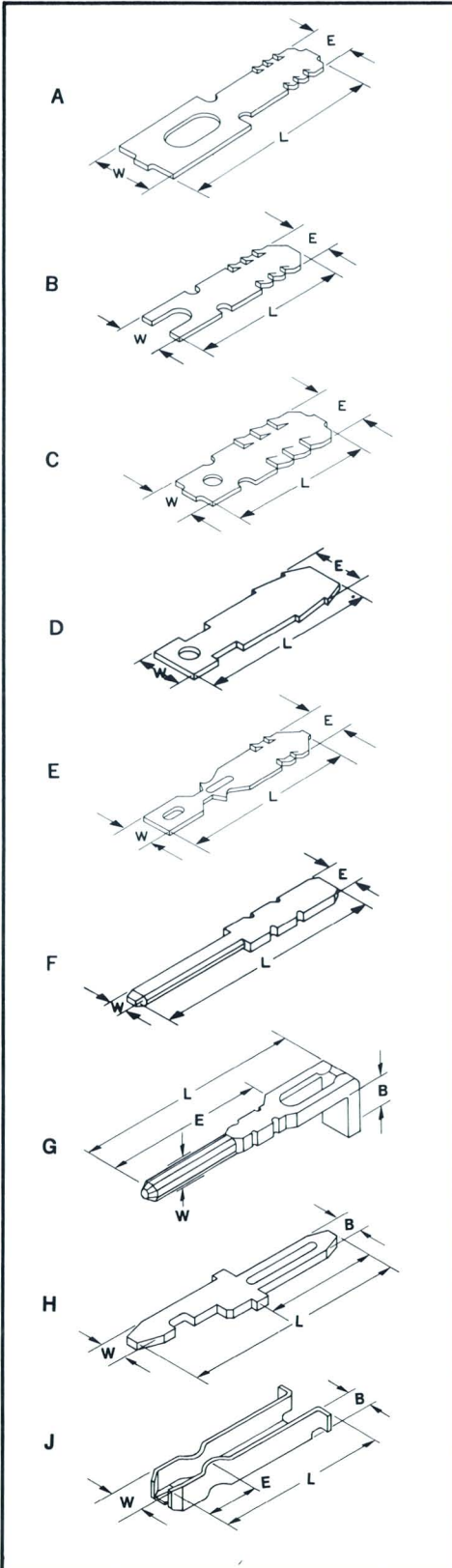
The equipment also can be tooled for manual operator loading, magazine loading, vibrator bowl-feed loading or fully automatic loading by direct acceptance of products from another manufacturing process.

### Tab Insert and Crimp Machine

This equipment is suitable where it is desirable to crimp the start and stop leads of a wound bobbin to a flange mounted tab. The machine consists of a pneumatically powered Standard Insertion Module and bobbin holder mounted in an AMP-O-LECTRIC Press. The operator simply installs a wound bobbin

on the holder and places the lead wires into a pair of wire position arms. The machine then will automatically insert two tabs, position the leads over the tab barrels, crimp the leads in the barrels and eject the finished bobbin. This unit is capable of producing up to 800 assemblies per hour.

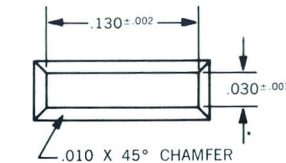




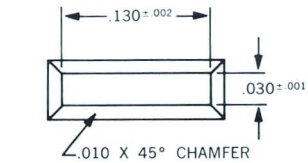
Terminal Number	Fig.	Stock Thickness	Material and Finish	W	L	E	B	Cavity Detail
61302-1	A	.018	Brass—Pre-Tin Lead	.170	.610	.122	—	A
61305-1	A	.018	Brass—Pre-Tin Lead	.100	.555	.122	—	A
62319-1	A	.018	Brass—Pre-Tin Lead	.170	.625	.125	—	A
61303-1	B	.018	Brass—Pre-Tin Lead	.122	.515	.122	—	A
61438-1	B	.018	Brass—Pre-Tin Lead	.122	.580	.122	—	A
61541-1	C	.018	Brass—Pre-Tin Lead	.100	.370	.122	—	A
62079-1	D	.018	Brass—Pre-Tin Lead	.082	.310	.093	—	—
61486-1	E	.018	Brass—Pre-Tin Lead	.100	.555	.122	—	B
62141-1	F	.022	Nickel Alloy	.030	.291	.042	—	C
61952-1	G	.024	Brass—Tin	.042	.515	.345	.080	.031 dia. hole
61952-2	G	.024	Brass—Gold	.042	.515	.345	.080	
61953-1	G	.024	Brass—Tin	.042	.480	.315	.080	
61953-2	G	.024	Brass—Gold	.042	.480	.315	.080	
61666-1	H	.016	Brass—Pre-Tin Lead	.045	.385	.185	.040	—
62218-1	J	.006	Brass—Tin	.052	.296	.090	.040	D
62218-2†								

†Dash number designates direction terminal comes off the reel depending on equipment used. Consult AMP Engineering for correct number.

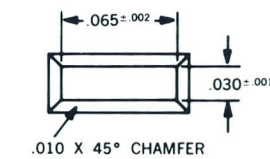
Cavity Detail



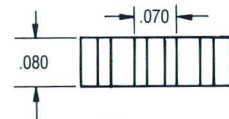
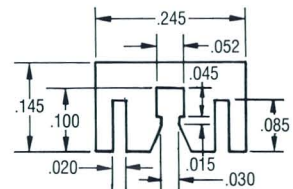
.200 DEEP **A**



.150 DEEP **B**



.095 DEEP **C**



**D**

Terminal Number	Fig.	Stock Thickness	Material and Finish	W	L	E	B	Cavity Detail
61665-1	A	.020	Brass—Pre-Tin	.110	1.000	.280	—	G
61679-1	B	.018	Brass—Pre-Tin Lead	.050	.525	—	—	H
61679-2	B	.018	Brass	.050	.525	—	—	H
62035-1	B	.018	Brass—Pre-Tin Lead	.050	.750	—	—	H
485072-1	C	.018	Brass—Pre-Tin	.100	.467	.122	—	J
485076-1	D	.018	Brass—Pre-Tin Lead	.122	.465	.122	—	J
485082-1	E	.018	Brass—Pre-Tin Lead	.122	.580	.122	—	J
61680-1	F	.010	Brass—Pre-Tin Lead	.100	.340	.150	.060	K

**A**

**B**

**C**

**D**

**E**

**F**

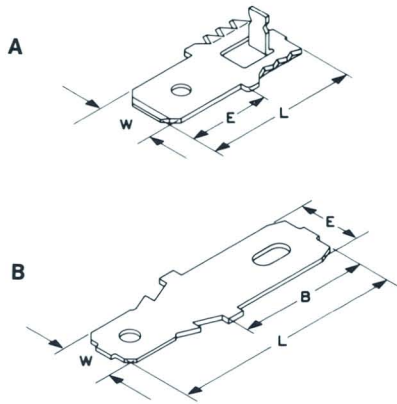
### Cavity Detail

**G**

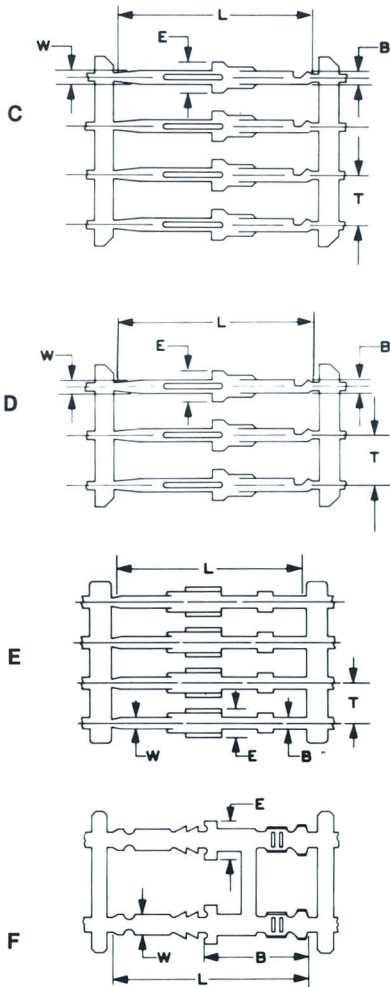
**H**

**J**

**K**



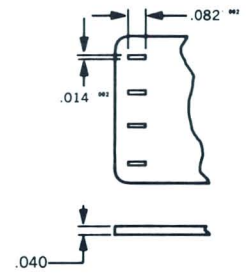
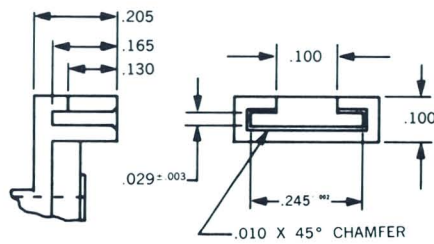
Multiple Strip End Feed



Terminal Number	Fig.	Stock Thickness	Material and Finish	W	L	E	B	T	Cavity Detail
61702-1	A	.018	Brass—Pre-Tin Lead	.188	.470	.230	—	—	G
62027-1	B	.012	Brass—Gold	.078	.370	.085	.211	—	H
61236-1† 61236-2	C	.015	Phos.Bronze—Pre-Tin Lead	.040	.818	.121	.040	.200	J
61237-1	D	.015	Phos.Bronze—Pre-Tin Lead	.040	.818	.121	.040	.200	J
485005-1	E	.016	Brass—Tin Lead	.030	.714	.102	.040	.150	K
62237-1**	F	.010	Brass—Pre-Tin Lead	.060	.425	—	.195	—	—
62174-1*	F	.012	Brass—Tin Lead	.080	.685	.140	.510	—	L

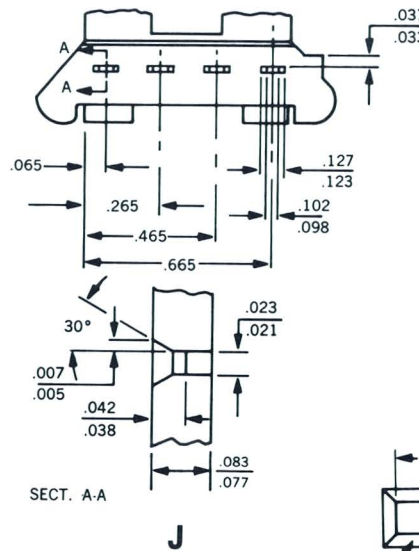
†Dash Number designates direction terminal comes off reel depending on equipment used. Consult AMP Engineering.  
 \*Wire Range 28-26, Insulation Diameter Range .025-.045  
 \*\*Wire Range 24-20

Cavity Detail



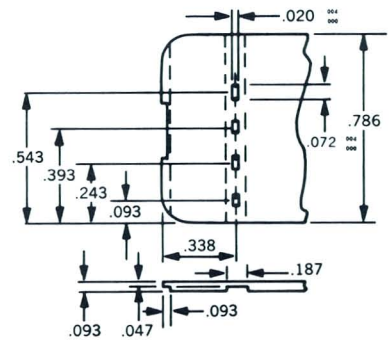
G

H

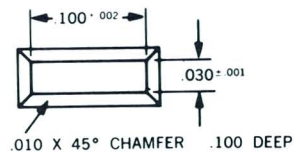


SECT. A-A

J

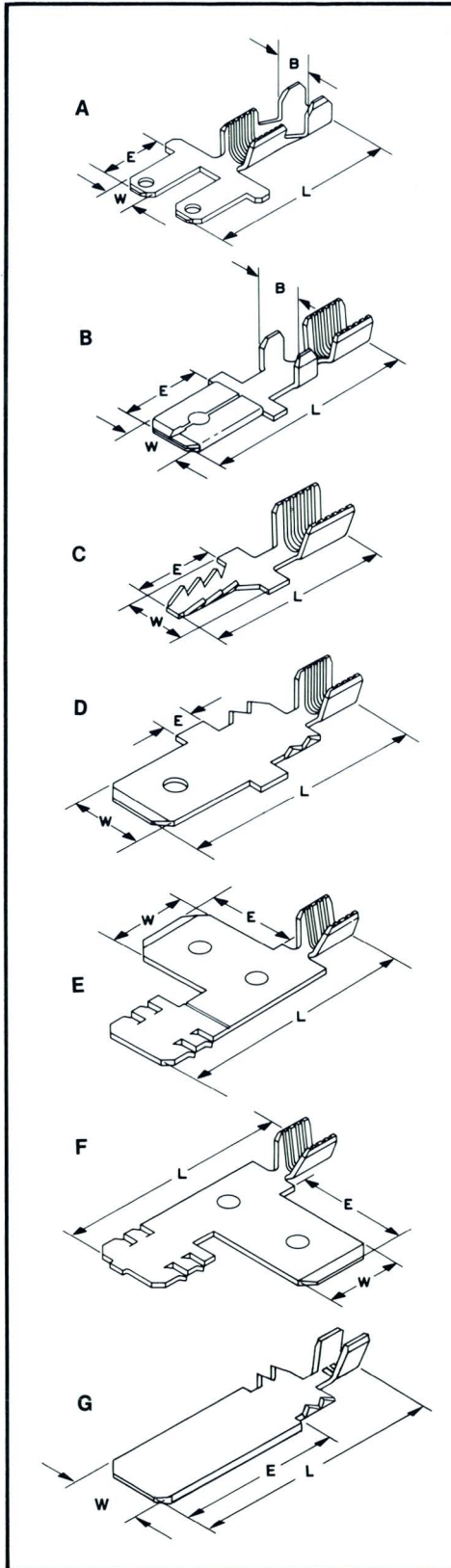


K



L

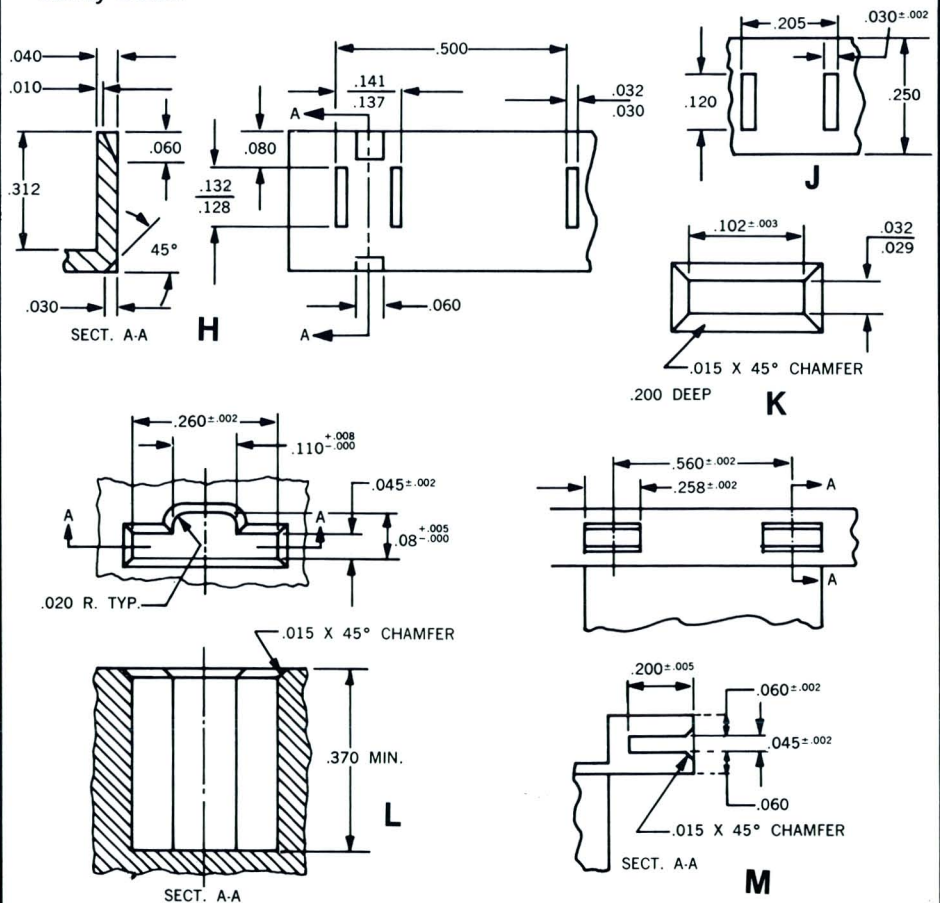
**BOBBIN TERMINALS  
FOR MAGNET WIRE**



Terminal Number	Fig.	Wire Size Magnet	Stock Thickness	Material and Finish	W	L	E	B	Cavity Detail
61266-1	A	24-18	.025	Brass—Tin	.110	.795	.280	.134	H
62285-1	A	24-18	.025	Brass—Tin	.110	.795	.340	.134	H
61502-1	B	21-16	.016	Brass—Tin	.250	.830	.310	.177	J
61600-1	C	21-16	.016	Brass—Tin	.200	.490	.200	—	K
62106-1†									
62192-1	C	32-22	.016	Brass—Tin	.100	.490	.200	—	K
62192-2†									
61598-1	D	32-28	.032	Brass—None	.250	.750	.125	—	L
61598-2	D	32-28	.032	Brass—Tin	.250	.750	.125	—	L
62017-1	D	32-28	.032	Brass—Tin	.250	.750	.075	—	L
61707-1	E	32-28	.032	Brass—Tin	.250	.750	.310	—	M
61708-1	F	32-28	.032	Brass—Tin	.250	.750	.310	—	M
62350-1	G	32-28	.032	Brass—Tin	.250	.855	.540	—	L

†Dash Number designates direction terminal comes off reel depending on equipment used. Consult AMP Engineering.

**Cavity Detail**



## Area in Circular Mills For Lead Wires

Wire Sizes from #26 to #4	WIRE SIZE	STRANDS		WIRE AREA IN CIRC. MILS.	WIRE SIZE	STRANDS		WIRE AREA IN CIRC. MILS.
		NO.	DIA. (MILS.)			NO.	DIA. (MILS.)	
	26	6	6.3	238	14 AN	19	14.2	3,831
	26	10	5.0	250	14	37	10.5	4,079
	26	16	4.0	256	14	7	24.2	4,099
	26	8	5.6	251	14	19	14.7	4,106
	26	1	15.9	253	14	1	64.1	4,109
	26	26	3.1	250	—	41	10.0	4,100
	26	7	6.3	278	14	105	6.3	4,167
	26	3	10.0	300	14	168	5.0	4,200
	26 AN	12	5.0	300	14	84	7.1	4,234
	25	10	5.6	314	—	7	25.3	4,481
	25	8	6.3	318	12	19	17.9	6,088
	25	1	17.9	320	12 AN	19	17.9	6,088
	24	10	6.3	397	12	259	5.0	6,475
	24	8	7.1	403	12	19	18.5	6,503
	24	16	5.0	400	12	7	30.5	6,512
	24	4	10.0	400	12	37	13.3	6,545
	24	1	20.1	404	12	1	80.8	6,529
	24	26	4.0	416	12	165	6.3	6,549
	24	13	5.6	408	12	84	8.9	6,654
	24	7	8.0	448	10	7	36.0	9,072
	24	56	2.8	439	—	37	16.0	9,472
	24 AN	19	5.0	475	10	414	5.0	10,350
	23	10	7.1	504	10	37	16.7	10,319
	23	8	8.0	512	10	1	101.9	10,384
	23	1	22.6	511	10	7	38.5	10,376
	—	21	5.0	525	10	19	23.4	10,404
	22	6	10.0	600	—	41	15.9	10,365
	22	8	8.9	634	10	105	10.0	10,500
	22	16	6.3	635	9	7	43.0	12,943
	22	10	8.0	640	9	1	114.4	13,087
	22	1	25.3	640	9	525	5.0	13,125
	22	7	10.0	700	8	7	45.0	14,175
	22 AN	19	6.3	754	8	133	11.1	16,386
	20	10	10.0	1,000	8	37	21.1	16,472
	20	1	32.0	1,024	8	1	128.5	16,512
	20	26	6.3	1,032	8	7	48.6	16,533
	20	7	12.6	1,111	8	19	29.5	16,534
	20 AN	19	7.9	1,186	8	49	18.4	16,589
	18	19	9.2	1,608	8 AN	133	11.3	16,982
	—	16	10.0	1,600	6	7	57.0	22,743
	18	1	40.3	1,624	6	133	14.0	26,068
	18	7	15.2	1,617	6	49	23.1	26,146
	18	65	5.0	1,625	6	37	26.6	26,179
	18	7	15.3	1,639	6	7	61.2	26,218
	—	41	6.3	1,627	6	1	162.0	26,244
	—	7	16.0	1,792	6	19	37.2	26,292
	18 AN	19	10.0	1,900	6 AN	133	14.2	26,818
	16 AN	19	11.3	2,426	6	19	40.0	30,400
	16	7	19.2	2,580	6	660	6.3	26,195
	16	1	50.8	2,581	4	19	45.0	38,475
	16	65	6.3	2,580	4	133	17.7	41,667
	16	19	11.7	2,601	4	7	77.2	41,718
	16	105	5.0	2,625	4	1	204.3	41,738
	—	26	10.0	2,600	4	37	33.6	41,771
	16	7	20.0	2,800	4	49	29.2	41,779

## Area in Circular Mils For Magnet Wires

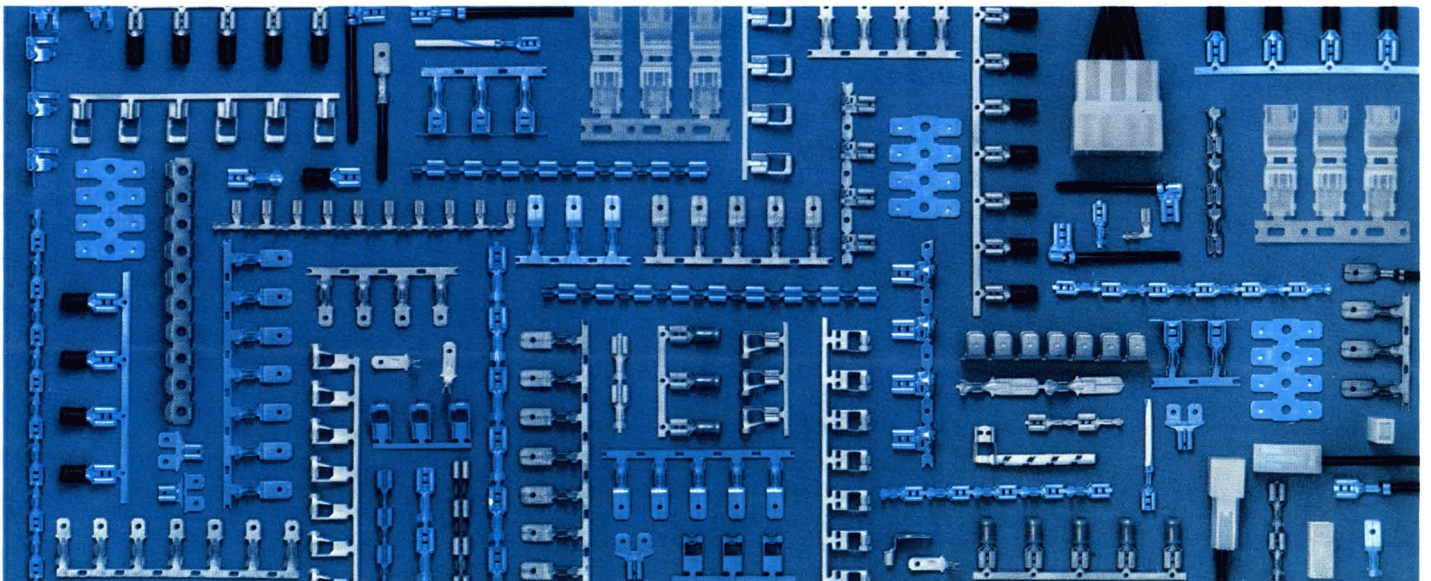
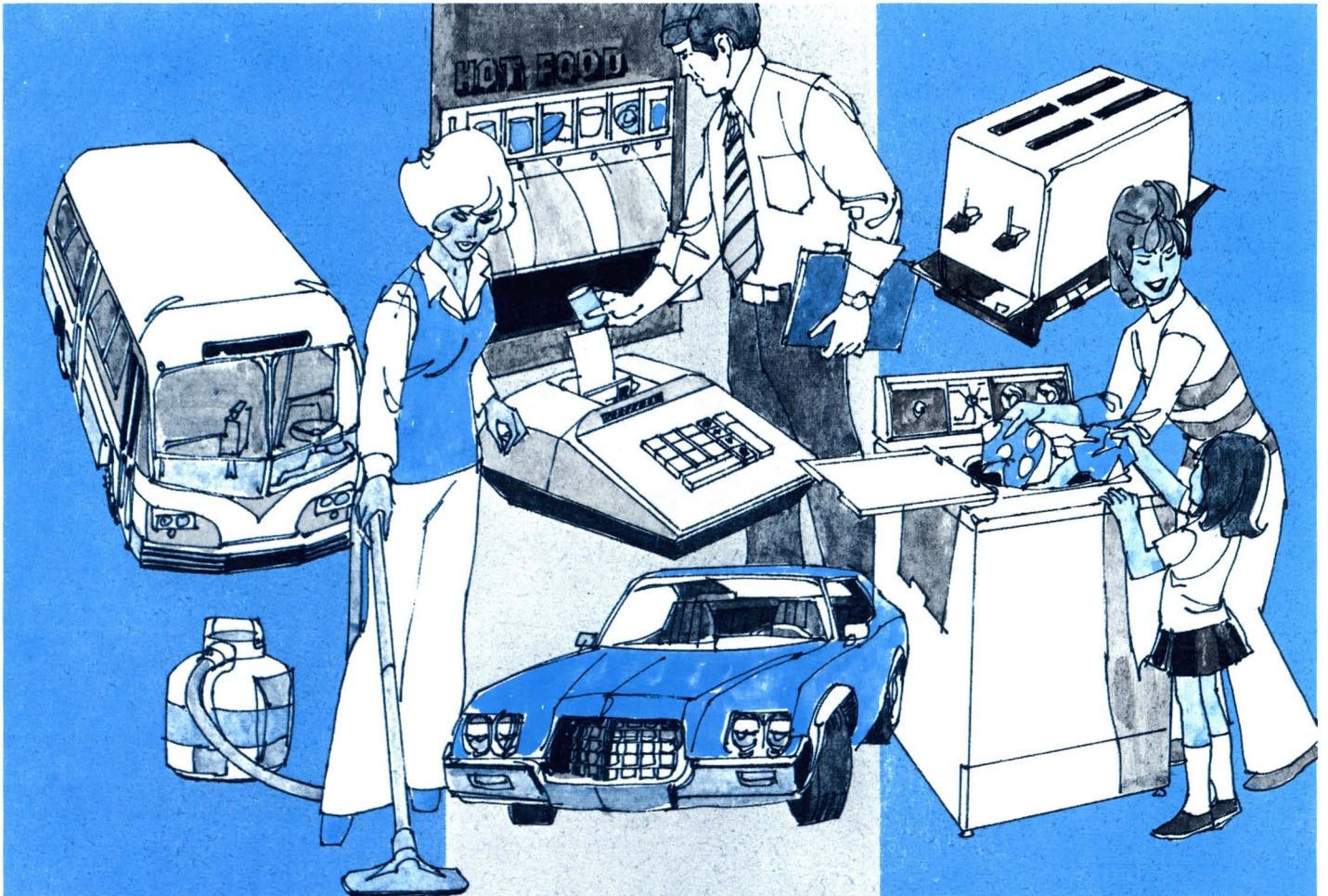
Magnet Wire Sizes from  
#40 to #8

WIRE SIZE	BARE WIRE DIA.	COATED WIRE DIA.	CIRCULAR MIL AREA FOR COATED WIRE *
40	.0031	.0035	12
39	.0035	.0039	15
38	.0040	.0045	20
37	.0045	.0050	25
36	.0050	.0056	31
35	.0056	.0062	38
34	.0063	.0069	48
33	.0071	.0077	59
32	.0080	.0084	71
31	.0089	.0092	85
30½	.0095	.0099	98
30	.0100	.0106	112
29½	.0107	.0114	130
29	.0113	.0120	144
28½	.0120	.0126	159
28	.0126	.0136	185
27½	.0134	.0144	207
27	.0142	.0152	231
26½	.0150	.0160	256
26	.0159	.0170	289
25½	.0169	.0180	324
25	.0179	.0190	361
24½	.0190	.0200	400
24	.0201	.0213	455
23½	.0214	.0226	511
23	.0226	.0238	566
22½	.0240	.0252	635
22	.0253	.0266	708
21½	.0269	.0282	795
21	.0285	.0298	888
20½	.0303	.0315	992
20	.0320	.0334	1116
19½	.0340	.0353	1246
19	.0359	.0373	1391
18½	.0381	.0395	1560
18	.0403	.0418	1747
17½	.0428	.0443	1962
17	.0453	.0468	2190
16½	.0481	.0496	2460
16	.0508	.0524	2746
15½	.0540	.0560	3136
15	.0571	.0587	3446
14½	.0606	.0622	3869
14	.0641	.0658	4330
13½	.0681	.0698	4872
13	.0720	.0738	5446
12½	.0764	.0783	6131
12	.0808	.0827	6839
11½	.0858	.0877	7691
11	.0907	.0927	8593
10½	.0963	.0983	9663
10	.1019	.1040	10,820
9	.1144	.1166	13,600
8	.1285	.1307	17,080

\*Insulation area must be included when calculating CMA for magnet wire terminals.

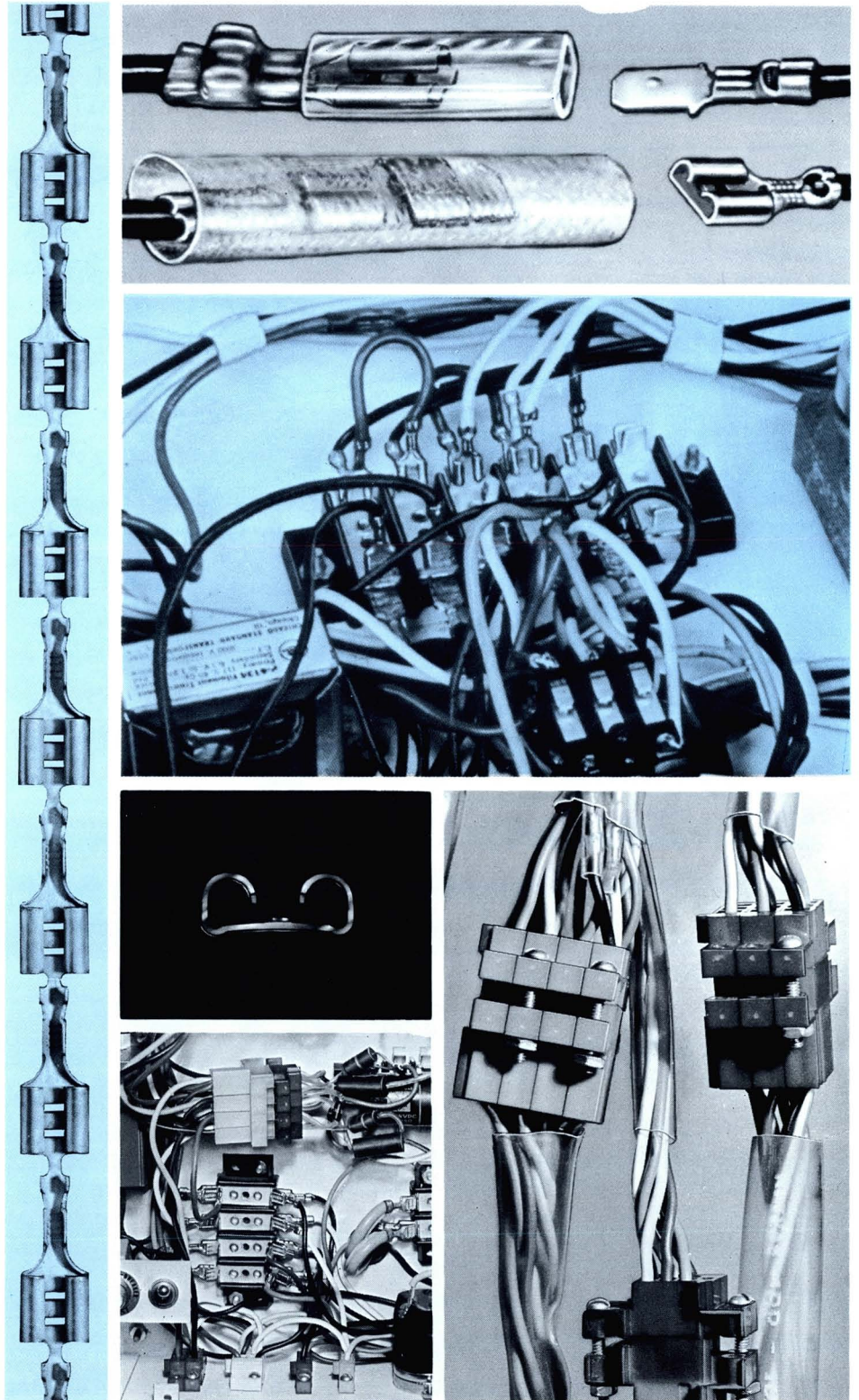
Terminals and Splices for Automatic Machine Application

## THE AMP FASTON TERMINAL LINE



## Speed, reliability, low cost

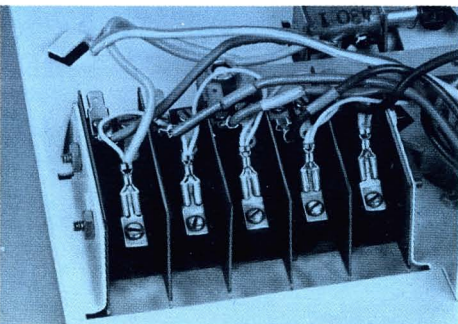
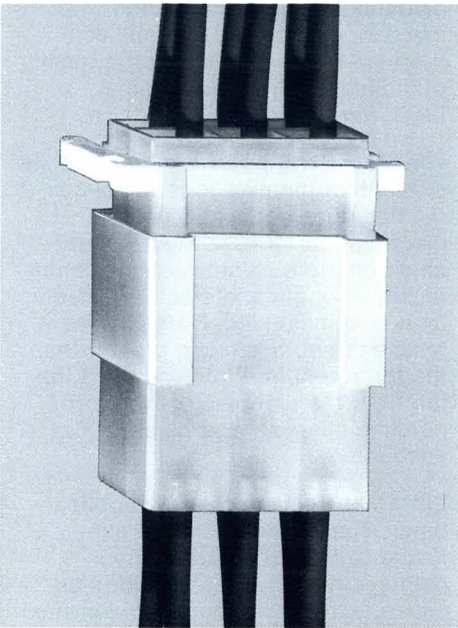
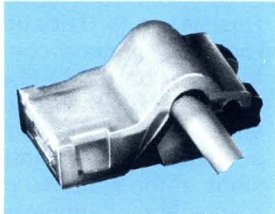
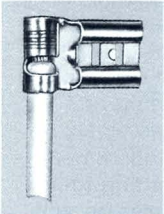
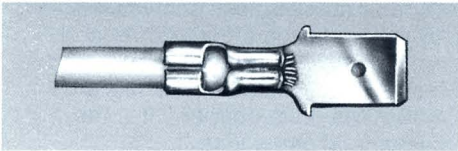
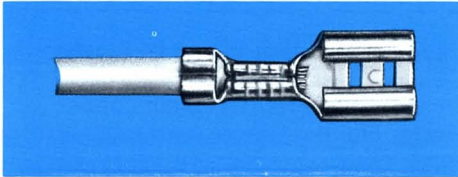
Speed of application . . . uniform reliability . . . low per-line cost. These advantages have made AMP's FASTON products the number one choice of the appliance and automotive industries. A complete line of application tools has been developed specifically for these terminals. Depending on the machine selected, terminations can be made at rates up to 11,400 per hour. Because crimping dimensions for each terminal are precisely controlled, all connections are identical in performance. Low initial product cost, high application speeds, minimal rejects, and plug-in assembly of the finished termination . . . these features combine to bring the user low overall costs.



All dimensions in inches.

TEFLON — Trademark of E. I. DuPont.





This catalog is designed to provide complete reference information on the FASTON terminal line as it has developed to date. Products are continually being added to the original line — among the most recent, the AMPIP post-insulation pod and moldable insert type terminals. Your production requirements will be our indicator for future FASTON product designs. Address special inquiries to AMP Incorporated, Harrisburg, Pennsylvania.

## Test Specifications

The following information and related graphs are the result of tests conducted in the AMP Testing and Standards Laboratory. Where the term "termination temperature" is used it has reference to the ambient temperature plus the temperature rise of the terminal during normal or overload conditions.

**Operating Temperature Range** — Unplated brass and phosphor bronze terminals may be used at 225° F. maximum operating temperature.

Tin plate on both receptacle and tab assures satisfactory operation as high as 300° F. It also provides protection against corrosion.

Silver plated connections are approved for 325° F., the maximum operating temperature recommended for brass or phosphor bronze material. Higher currents can be achieved using this plating.

For higher termination temperatures, in the range of 300° F. to 650° F., nickel-plated steel receptacles and tabs are recommended. The maximum temperature rise is stable over 3200 hours of cyclic testing these connections when applied to #18 AWG wire carrying 10 amperes. To assure optimum performance, these nickel-plated receptacles are used with compatible lead wires and tabs that can be welded to heating units.

**Temperature Rise and Millivolt Drop** — The temperature rise and millivolt drop characteristics are the lowest in the industry. They exceed all safety requirements and exhibit extreme stability during extended time tests.

An initial temperature rise test of a "250" series straight FASTON terminal indicated a terminal tempera-

ture rise of less than 54° F. when using a test current of 15 amps carried by #16 AWG plain copper wire. Fig. I.

This same terminal, in an accelerated 44 hour stability test, showed a 10 millivolt drop after 2 hours and an 11 millivolt drop at the end of the test. The wire used in this test was #16 AWG plain copper wire; the current, 30 amps. Fig. II.

**Resistance to Oxidation and Corrosion** — Intimate contact between the inner barrel walls and conductor surfaces plus their becoming an almost homogeneous mass when subjected to the controlled dimensions of the matched crimping tool results in inhibition of corrosion and oxidation. Long life operation with low temperature and low millivolt drop is further assured by the quality of plating used on the terminal itself. Fig. III.

**Tensile Strength** — Maximum tensile strength of the wire to terminal connection does not insure reliable electrical performance. An acceptable compromise between maximum tensile strength and electrical stability is recommended. Normally the tensile strength is much greater than the force required to disconnect the tab from the receptacle; therefore, no difficulties or hazards are encountered.

**Vibration Resistance** — In applications where conductors are subjected to flexing at termination points, circuit failure is avoided because extreme resistance to vibration is assured through AMP's insulation support. This is most effective, even on conductors with oversize insulation.

## Test Specifications

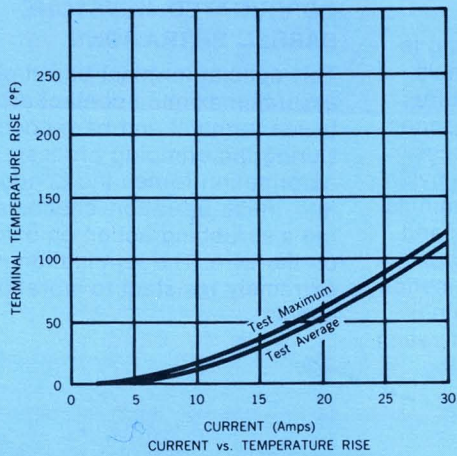


FIG. I

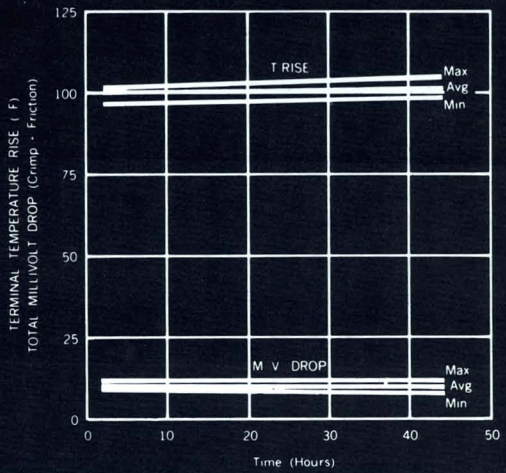


FIG. II

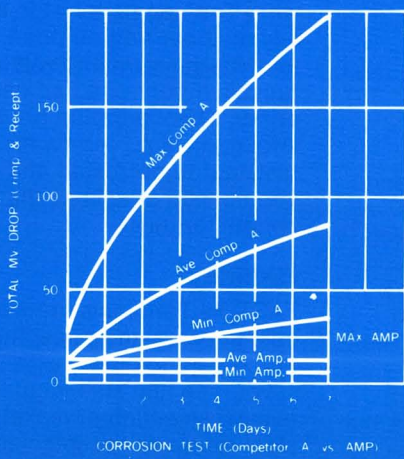


FIG. III

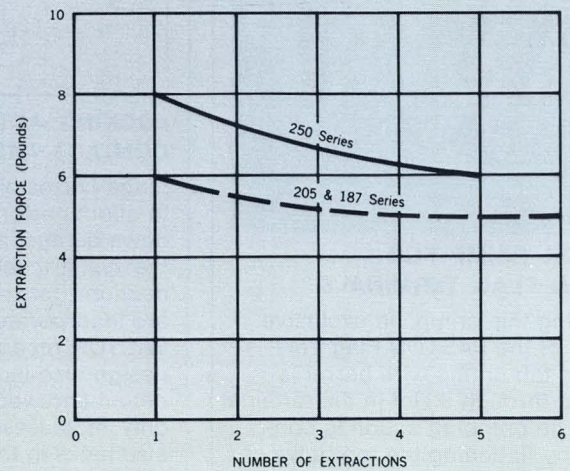
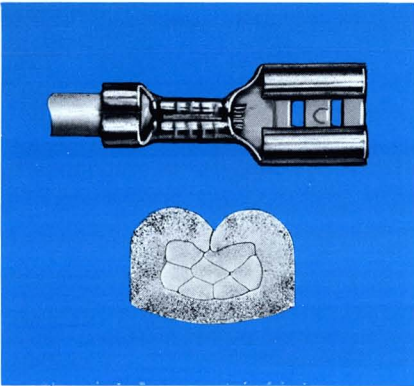
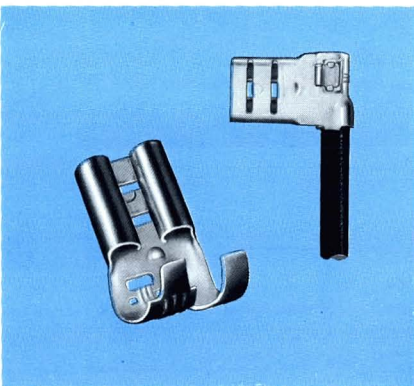


FIG. IV



### THE "F" CRIMP

The standard crimp on all straight and certain flag type FASTON Terminals is the "F" crimp. Experience over widespread segments of the industry has proved this crimp the most effective way of assuring stable electrical and mechanical performance. Applied with match-mated tooling, the "F" crimp offers precise tensile strength and electrical conductivity that will last the life of the circuit with little or no maintenance. This method of termination also assures maximum resistance to vibration and corrosion.



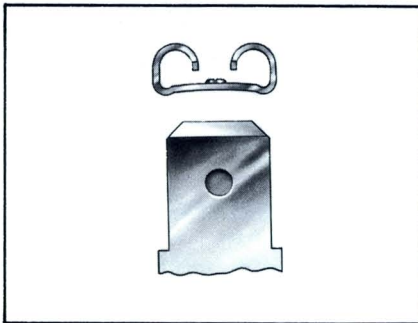
### TAB-LOK CRIMP FOR FASTON FLAG TERMINALS

In making this crimp, an exclusive feature of the FASTON Flag Terminal, a tab on the wire barrel is inserted through a slot in the terminal itself. The crimping action is continued by flattening the tab between two lances which in turn, are locked over the tab. The wire connection is locked in to offer reliable electrical and mechanical performance.



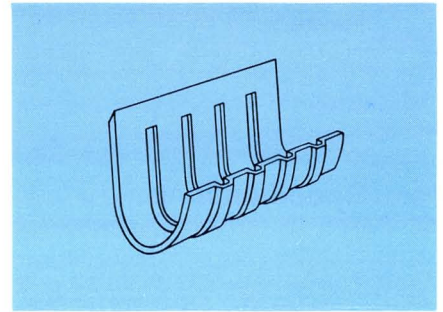
### CONFINED CRIMP

This exceptionally reliable crimp is used on PIDG FASTON Terminals exclusively. The terminals feature vinyl insulation permanently bonded to a copper support sleeve. These sleeves are also available with nylon insulation. PIDG FASTON Terminals are of the straight variety only, and are available in strip form or tape mounted for high speed application with automatic crimping machines, or in loose piece form for application with hand or pneumatic crimping tools.



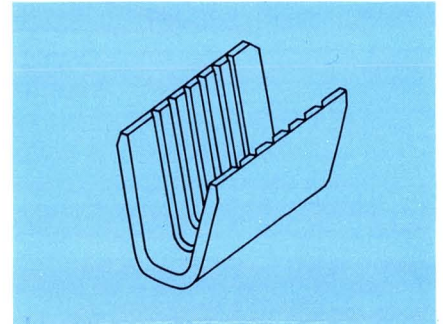
### LOCKING ACTION AND CONTACT AREA

Since corrosion and oxidation tend to affect performance by cutting down contact areas and increasing the constriction resistance of connections, maximum contact areas are incorporated in the design of FASTON receptacles and tabs. The design also includes a dimple — detent and web section which not only increases contact surfaces but also locks in the tab and receptacles at proper insertion depth for firm retention. For typical curves on premier FASTON tabs and receptacles refer to test specifications. Fig. IV.



### CORRUGATED KEYSTONE BARREL SERRATIONS

This special terminal barrel design assures maximum contact area between terminal and bare conductor. During the crimping process, bulk deformation forces the conductor into these serration channels creating a scrubbing action on oxide film on the wire. The termination is also extremely resistant to vibration and shock.



### AMPLIVAR TERMINAL CRIMP

This crimp is designed for reliable, high-speed connection of magnet wire. The conductor(s) is automatically multiple-ring stripped and forced into sharp serrations with a single, precision-controlled solderless crimp. This operation produces a strong, air-tight termination that is as resistant to corrosion and other environmental effects as the insulated conductor itself.

### FINISHES

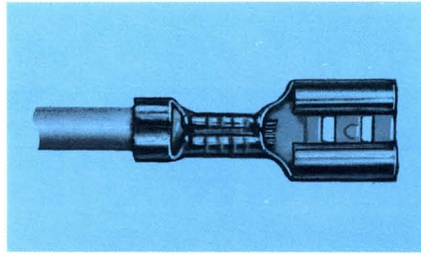
FASTON Terminals are made available in brass and phosphor bronze which can be plated with tin, gold or silver. The line also includes an extensive selection of nickel plated steel tabs and receptacles.

### WIRE RANGE

Full wire size range from #30 AWG through #10 AWG.

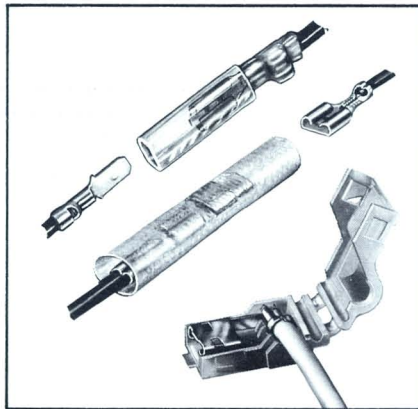
## THE PRODUCTS

The FASTON Line consists of two mating parts — the receptacle and the tab. Receptacles, available in both straight and flag type come in a variety of sizes and are designated numerically by a series number which corresponds to the width of the mating tab. There are four series of both straight-on and flag receptacles — “250,” “205,” “187” and “110.” In the tabular data section of this catalog, receptacles are listed by major categories — Premier, Budget, Economy, Commercial and Moldable lines. Receptacles are listed in these categories according to size.



### STRAIGHT RECEPTACLES

Straight receptacles are made with or without insulation support. Insulation diameters of .020 to .275 — the widest range offered in the industry — are accommodated by the insulation support receptacle. Another feature of this type is a step-down insulation support barrel to compensate for insulation thickness to maintain axial alignment of the conductor strands. Over-insertion of shoulderless tabs is prevented by tapering walls at the rear of the receptacle.

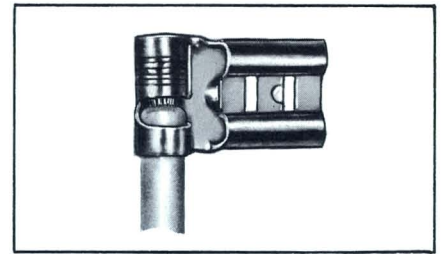


### INSULATING SLEEVES

Translucent plastic insulating sleeves are available for use with FASTON Receptacles to connect to tabs built in as component parts of switches, solenoids, timers and other electrical accessories. A second type is used with line splices. The insulation resists impact and distortion and adds high dielectric strength to the connection. Attachment rates of 1500 per hour can be attained with AMP semi-automatic machinery.

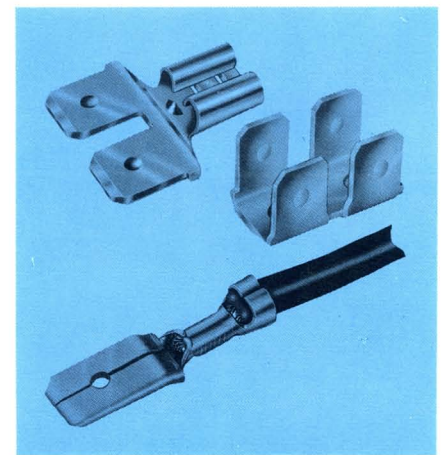
### LINE SPLICE CONNECTIONS

Line splices can be easily accomplished by attaching receptacles to two tabs contained end-to-end in a spring-locked plastic insulating sleeve. FASTON line splices are recognized under the component program of Underwriters Laboratories, Inc.



### FLAG RECEPTACLE

The Flag Receptacle is an extremely reliable termination for those applications where space is a critical factor. Connection with mating tab is at right angle to axis of conductor. Typical installations include bussing switches in back-splashes of ranges or in similar heavy duty applications. This receptacle design includes a lance-tab stop at its rear to avoid over-insertion of shoulderless tabs.



### TABS

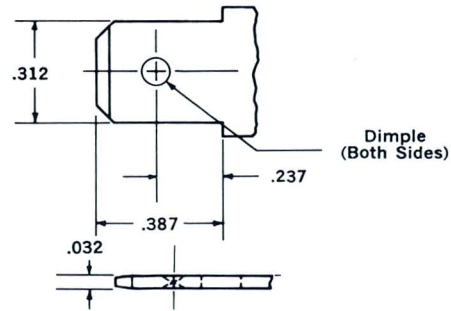
Precision made to assure optimum fit with entire range of receptacle sizes — “250,” “205,” “187” and “110” series.

Tabs are available in double rows with central stud holes. They can be shunted to any length and made either flat or with 45° or 90° bends. The Tab Adaptor is specially designed to mate with “187” series tabs and receptacles. It is used in applications where two receptacle connections are required but only one tab is available. Tab designs also include a tab-on-wire unit which is especially suited for line splices and other special applications. The tab-on-wire includes insulation support and is available in AWG sizes #22 through #14.

# 312

## Series Receptacles

### PREMIER LINE



MATING 312 SERIES TAB DIMENSIONS

#### INSULATION SUPPORT

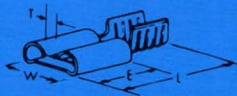
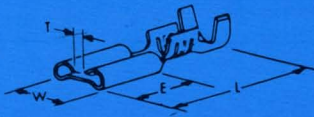
(.312 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
61675-1	18-14	.160 or (2) .110 Max.	.016	Brass	.357	.900	.380	.120
62092-1	18-14	.090-.130	.016	Brass	.357	.900	.380	.120
61399-1	16-12	.160 or (2) .130 Max.	.016	Tin Plated Brass	.357	.900	.380	.120
61405-1	16-12	.160 or (2) .110 Max.	.016	Brass	.357	.900	.380	.120

# 250

## Series Receptacles

### PREMIER LINE



#### INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
61368-1	24-20	.030/.070	.016	Tin Plated Brass	.300	.750	.305	.090
42640-1	22-18	.060/.100	.016	Brass	.300	.750	.305	.090
42640-2	22-18	.060/.100	.016	Tin Plated Brass	.300	.750	.305	.090
42640-3	22-18	.060/.100	.016	Silver Plated Brass	.300	.750	.305	.090
41771	22-18	.090/.130	.016	Brass	.300	.750	.305	.090
41772	22-18	.090/.130	.016	Tin Plated Brass	.300	.750	.305	.090
42286-1	22-18	.090/.130	.016	Silver Plated Brass	.300	.750	.305	.065
42286-3	22-18	.090/.130	.016	Silver Plated Phos. Bronze	.300	.750	.305	.090
61375	18-14	.060/.110	.018	Tin Plated Brass	.300	.755	.305	.065
42219-1	18-14	.120/.170	.016	Nickel Plated Steel	.300	.750	.305	.065
41202	18-14	.120/.170	.018	Brass	.300	.755	.305	.065
41274	18-14	.120/.170	.018	Tin Plated Brass	.300	.755	.305	.065
41678	18-14	.120/.170	.018	Silver Plated Brass	.300	.755	.305	.065
41678-1	18-14	.120/.170	.018	Silver Plated Phos. Bronze	.300	.755	.305	.065
61099-1	18-14	.120/.170	.018	Tin Plated Phos. Bronze	.300	.755	.305	.065
42579-1	16-12	.210/.265	.016	Nickel Plated Steel	.300	.830	.305	.072
41727	16-12 or (2) 18	.210/.265 or (2) .120 max.	.018	Brass	.300	.820	.305	.065
41727-1	16-12 or (2) 18	.210/.265 or (2) .120 max.	.018	Silver Plated Brass	.300	.820	.305	.065
41728	16-12 or (2) 18	.210/.265 or (2) .120 max.	.018	Tin Plated Brass	.300	.820	.305	.065
60575-1	16-12 or (2) 18	.210/.265 or (2) .120 max.	.018	Nickel Plated Steel	.300	.827	.305	.065
41449	14-10	.150/.200	.018	Brass	.300	.770	.305	.065
41450	14-10	.150/.200	.018	Tin Plated Brass	.300	.770	.305	.065
41679	14-10	.150/.200	.018	Silver Plated Brass	.300	.770	.305	.065
41679-3	14-10	.150/.200	.018	Silver Plated Phos. Bronze	.300	.770	.305	.065
60635-3	14-10 or (2) 14	.225/.275 or (2) .140 max.	.018	Brass	.300	.775	.305	.065
60635-1	14-10 or (2) 14	.225/.275 or (2) .140 max.	.018	Tin Plated Brass	.300	.775	.305	.065
60635-2	14-10 or (2) 14	.225/.275 or (2) .140 max.	.018	Silver Plated Brass	.300	.775	.305	.065

#### NON-INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
41143	18-14	—	.018	Brass	.300	.655	.305	.065
41143-1	18-14	—	.018	Nickel Plated Steel	.300	.655	.305	.065
41194	18-14	—	.018	Tin Plated Brass	.300	.655	.305	.065

#### INSULATION PIERCING

(.250 x .032 tab fit)

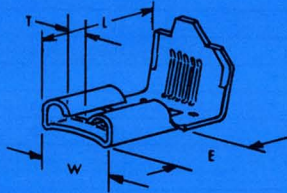
TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
41088	18-14	.110/.130	.018	Brass	.300	.690	.305	.065
41211	18-14	.110/.130	.018	Tin Plated Brass	.300	.690	.305	.065
41794	18-14	.110/.130	.018	Silver Plated Brass	.300	.690	.305	.065

# 250 Series Receptacles

## PREMIER LINE



A



B



### FLAG INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	W	L MAX.	E	T
41531	A	18-12	.110/.210	.018	Brass	.300	.670	.305	.060
41532	A	18-12	.110/.210	.018	Tin Plated Brass	.300	.670	.305	.060
42144-1	A	18-12	.110/.210	.018	Silver Plated Brass	.300	.670	.305	.060
42404-1	A	18-12	.110/.210	.016	Nickel Plated Steel	.300	.670	.305	.065

### FLAG NON-INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	W	L MAX.	E	T
62021-1‡	B	18-12	—	.018	Silver Plated Phos. Bronze	.318	.600	.305	.120
62021-2‡	B	18-12	—	.018	Brass	.318	.600	.305	.120
62021-3‡	B	18-12	—	.018	Tin Plated Brass	.318	.600	.305	.120
62022-1‡	B	12-10	—	.018	Silver Plated Phos. Bronze	.318	.600	.305	.120

‡Right or left handed. Carrier is in front to facilitate thru splicing.

### PIDG PRE-INSULATED RECEPTACLE

(.250 x .032 tab fit)

TERMINAL NUMBER		WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	INSULATION MATERIAL AND COLOR	W	L MAX.	E	T
LOOSE PIECE FORM	STRIP FORM									
42599-1*	60366-1	22-18	.135 Max.	.018	Brass	Vinyl—Red	.300	.850	.305	.065
42599-2*	60366-2	22-18	.135 Max.	.018	Tin Plated Brass	Vinyl—Red	.300	.850	.305	.065
42599-3	60366-3	22-18	.135 Max.	.018	Silver Plated Brass	Vinyl—Red	.300	.850	.305	.065
42628-1	60448-1	22-18	.135 Max.	.018	Brass	Nylon—Red	.300	.850	.305	.065
42628-2*	60448-2	22-18	.135 Max.	.018	Tin Plated Brass	Nylon—Red	.300	.850	.305	.065
61205-1†*	61204-1†	22-18	.135 Max.	.018	Brass	Vinyl—Red	.300	.850	.305	.065
61205-2†*	61204-2†	22-18	.135 Max.	.018	Tin Plated Brass	Vinyl—Red	.300	.850	.305	.065
61205-3†*	61204-3†	22-18	.135 Max.	.018	Silver Plated Brass	Vinyl—Red	.300	.850	.305	.065
42332-1*	60365-1	16-14	.160 Max.	.018	Brass	Vinyl—Blue	.300	.850	.305	.065
42332-2*	60365-2	16-14	.160 Max.	.018	Tin Plated Brass	Vinyl—Blue	.300	.850	.305	.065
60211-1*	60449-1	16-14	.160 Max.	.018	Brass	Vinyl—Red	.300	.850	.305	.065
60211-2*	60449-2	16-14	.160 Max.	.018	Tin Plated Brass	Vinyl—Red	.300	.850	.305	.065
60212-1*	60450-1	16-14	.160 Max.	.018	Brass	Vinyl—Black	.300	.850	.305	.065
60212-2*	60450-2	16-14	.160 Max.	.018	Tin Plated Brass	Vinyl—Black	.300	.850	.305	.065
60213-1*	60451-1	16-14	.160 Max.	.018	Brass	Vinyl—White	.300	.850	.305	.065
60213-2*	60451-2	16-14	.160 Max.	.018	Tin Plated Brass	Vinyl—White	.300	.850	.305	.065
61171-1†*	61170-1	16-14	.160 Max.	.018	Brass	Vinyl—Blue	.300	.850	.305	.065
61171-2†*	61170-2	16-14	.160 Max.	.018	Tin Plated Brass	Vinyl—Blue	.300	.850	.305	.065
61429-1	61428-1	16-14	.180 Max.	.018	Tin Plated Brass	Vinyl—Blue	.300	.850	.305	.065
42844-1*	60544-1	14-12**	.250 Max.	.018	Tin Plated Brass	Vinyl—Yellow	.300	1.012	.305	.065
42844-2	60544-2	14-12**	.250 Max.	.018	Tin Plated Phos. Bronze	Vinyl—Yellow	.300	1.012	.305	.065
61198-1*	61197-1	12-10	.250 Max.	.018	Tin Plated Brass	Vinyl—Yellow	.300	1.012	.305	.065
61198-2	61197-2	12-10	.250 Max.	.018	Tin Plated Phos. Bronze	Vinyl—Yellow	.300	1.012	.305	.065

\*Available in tape mounted form. †Wire stops in transition area. \*\*Max. wire limited to 6,470 circular mil area.



# 250 Series Receptacles

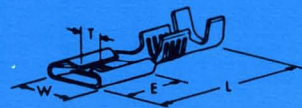
## PREMIER LINE (continued)



## BUDGET LINE



## ECONOMY LINE



### PLASTI-GRIP INSULATED RECEPTACLE (.250 x .032 tab fit)

TERMINAL NUMBER		WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	INSULATION MATERIAL AND COLOR	W	L MAX.	E	T
LOOSE PIECE FORM	STRIP FORM									
350176-1*	61167-1	• 22-18	.135 Max.	.018	Tin Plated Brass	Vinyl—Red	.300	.880	.305	.065
485054-2*	485059-1	• 16-14	.170 Max.	.018	Tin Plated Brass	Vinyl—Blue	.300	.930	.305	.065
350671-1†	350670-1†	• 16-14	.170 Max.	.018	Tin Plated Brass	Vinyl—Blue	.300	.930	.305	.065
350563-1*	350562-1	12-10	.250 Max.	.018	Tin Plated Brass	Vinyl—Yellow	.300	1.035	.305	.065

\* Funnel sleeve. \*Available in tape mounted form. †.250 x .025 tab fit.

### INSULATION SUPPORT (.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	W	L	E	T
42510-1	22-18	.090/.130	.016	Brass	.300	.750	.305	.100
42510-2	22-18	.090/.130	.016	Tin Plated Brass	.300	.750	.305	.100
42400-1	18-14	.120/.170	.016	Brass	.300	.750	.305	.100
42400-2	18-14	.120/.170	.016	Tin Plated Brass	.300	.750	.305	.100

### NON-INSULATION SUPPORT (.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	W	L	E	T
42463-1	18-14	—	.016	Brass	.300	.655	.305	.100
42643-2	18-14	—	.016	Tin Plated Brass	.300	.655	.305	.100

### FLAG INSULATION SUPPORT (.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	W	L MAX.	E	T
42511-1	18-12	.110/.210	.016	Brass	.300	.670	.305	.100
42511-2	18-12	.110/.210	.016	Tin Plated Brass	.300	.670	.305	.100

### INSULATION SUPPORT (.250 x .032 tab fit)

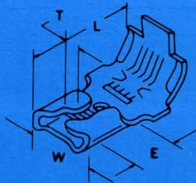
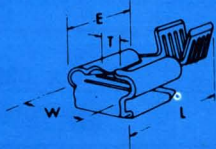
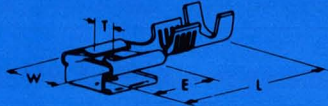
TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	W	L	E	T
61202-1	26-22	.040/.060	.016	Brass	.300	.755	.305	.110
61202-2	26-22	.040/.060	.016	Tin Plated Brass	.300	.755	.305	.110
42743-1	22-18	.090/.130	.016	Brass	.300	.755	.305	.110
42743-2	22-18	.090/.130	.016	Tin Plated Brass	.300	.755	.305	.110
42660-1	18-14	.120/.170	.016	Brass	.300	.755	.305	.115
42660-2	18-14	.120/.170	.016	Tin Plated Brass	.300	.755	.305	.115
42692-1	18-14	.150/.210	.016	Brass	.300	.780	.305	.115
42692-2	18-14	.150/.210	.016	Tin Plated Brass	.300	.780	.305	.115

# 250

## Series Receptacles

### ECONOMY LINE

(continued)



### COMMERCIAL LINE



#### INSULATION SUPPORT (Receptacle and Tab Combination)

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
61725-1	22-18	.060/.100	.0155	Brass	.300	.770	.305	.115
61988-1*				Tin Plated Brass	.300	.770	.305	.115
61725-2	22-18	.060/.100	.0155	Brass	.300	.770	.305	.115
61988-2*				Tin Plated Brass	.300	.770	.305	.115
42741-1	18-14	.120/.170	.0155	Brass	.300	.770	.305	.115
61944-1*				Tin Plated Brass	.300	.770	.305	.115
42741-2	18-14	.120/.170	.0155	Brass	.300	.770	.305	.115
61944-2*				Tin Plated Brass	.300	.770	.305	.115
42741-4	18-14	.120/.170	.0155	Brass	.300	.770	.305	.115
61944-3*				Pre-Tin Brass	.300	.770	.305	.115
62109-1	18-14	.120/.170	.032/.016**	Brass	.300	.770	.305	.125
62109-2				Tin Plated Brass	.300	.770	.305	.125
62049-1	14-10	.150/.200	.0155	Brass	.300	.770	.305	.115
62253-1*				Tin Plated Brass	.300	.770	.305	.115
62049-2	14-10	.150/.200	.0155	Brass	.300	.770	.305	.115
62253-2*				Tin Plated Brass	.300	.770	.305	.115

\*Reverse Reel for Miniature Applicator. \*\*Dual thickness.

#### NON-INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
42845-1	18-14	—	.016	Brass	.300	.595	.305	.115
42845-2	18-14	—	.016	Tin Plated Brass	.300	.595	.305	.115

#### NON-INSULATION SUPPORT (Receptacle and Tab Combination)

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
60879-1	18-14	—	.0155	Pre-Tin Brass	.300	.610	.305	.115
62276-1*				Brass	.300	.610	.305	.115
62068-1*	14-10	—	.0155	Pre-Tin Brass	.300	.610	.305	.115
62400-1	14-10	—	.0155	Pre-Tin Brass	.300	.610	.305	.115

\*Reverse Reel for Miniature Applicator.

#### FLAG INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L MAX.	E	T
42742-1	18-12	.110/.210	.016	Brass	.300	.670	.305	.115
42742-2	18-12	.110/.210	.016	Tin Plated Brass	.300	.670	.305	.115
42742-3	18-12	.110/.210	.016	Pre-Tin Brass	.300	.670	.305	.115

#### FLAG NON-INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L MAX.	E	T
61177-1*	18-12	—	.016	Brass	.300	.670	.305	.115
61177-2*	18-12	—	.016	Pre-Tin Brass	.300	.670	.305	.115
61177-3**	18-12	—	.016	Pre-Tin Brass	.300	.670	.305	.115
61177-4*	18-12	—	.016	Silver Plated Brass	.300	.670	.305	.115
62011-1†	12-10 or (2) 14	—	.016	Brass	.300	.670	.305	.115
62011-2†	12-10 or (2) 14	—	.016	Tin Plated Brass	.300	.670	.305	.115
62091-1†	18-12	—	.016	Brass	.300	.670	.305	.115
62091-2†	18-12	—	.016	Pre-Tin Brass	.300	.670	.305	.115

\*Right handed flag. \*\*Left handed flag. †Right or left handed. Carrier out front for thru splicing.

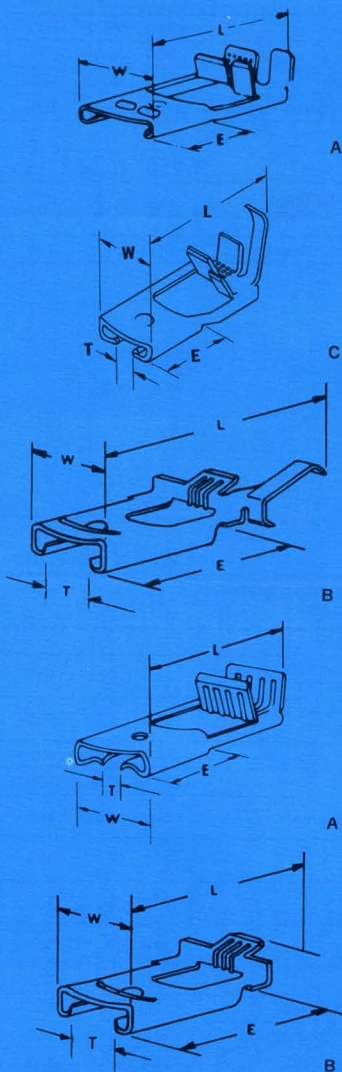
#### INSULATION SUPPORT

(.250 x .032 tab fit)

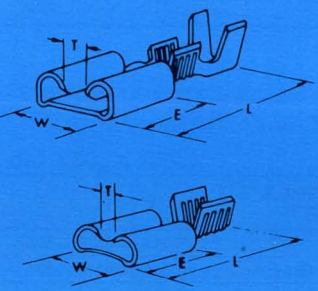
TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
61230-1	24-20	.040/.060	.016	Tin Plated Brass	.290	.690	.280	—
60398-1	18-14	.120/.170	.016	Brass	.290	.690	.280	—
60398-2	18-14	.120/.170	.016	Tin Plated Brass	.290	.690	.280	—

# 250 Series Receptacles

## COMMERCIAL LINE (continued)



## MOLDABLE LINE



### FLAG INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
60736-1	A	24-20	.048/.078	.016	Brass	.290	.510	.225	—
60736-2	A	24-20	.048/.078	.016	Tin Plated Brass	.290	.510	.225	—
60314-1	A	22-18	.090/.130	.016	Brass	.290	.545	.225	—
60314-2	A	22-18	.090/.130	.016	Tin Plated Brass	.290	.545	.225	—
60290-1	A	18-14	.090/.140	.016	Brass	.290	.545	.225	—
60290-2	A	18-14	.090/.140	.016	Tin Plated Brass	.290	.545	.225	—
60455-1*	A	18-14	.090/.140	.016	Brass	.290	.545	.225	—
60455-2*	A	18-14	.090/.140	.016	Tin Plated Brass	.290	.545	.225	—
60471-1	A	18-14	.140/.190	.016	Brass	.290	.615	.225	—
60471-2	A	18-14	.140/.190	.016	Tin Plated Brass	.290	.615	.225	—
60472-1*	A	18-14	.140/.190	.016	Brass	.290	.615	.225	—
60472-2*	A	18-14	.140/.190	.016	Tin Plated Brass	.290	.615	.225	—
60923-1*	A	18-14	.090/.140	.016	Brass	.290	.545	.225	—
60923-2*	A	18-14	.090/.140	.016	Tin Plated Brass	.290	.545	.255	—
61235-1*	A	18-14	.090/.140	.016	Brass	.300	.545	.255	.063
61235-2*	A	18-14	.090/.140	.016	Tin Plated Brass	.300	.545	.225	.063
62351-1	C	18-14	.110/.170	.016	Tin Plated Brass	.300	.650	.225	.063
62051-1	B	18-14	.110/.170	.016	Brass	.295	.490	.280	.170 Min.
62051-2	B	18-14	.110/.170	.016	Pre-Tin Brass	.295	.490	.280	.170 Min.

\*No slots.

### FLAG NON-INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
60895-1	A	18-14	—	.018	Nickel Plated Steel	.300	.584	.225	.065
60895-2	A	18-14	—	.018	Brass	.300	.584	.225	.065
60895-3	A	18-14	—	.018	Tin Plated Brass	.300	.584	.225	.065
60960-1	A	12-10 Stranded or Solid	—	.018	Nickel Plated Steel	.300	.610	.225	.065
60960-2	A	2 #12 Stranded only	—	.018	Brass	.300	.610	.225	.065
60960-3	A	2 #14 Stranded or Solid	—	.018	Tin Plated Brass	.300	.610	.225	.065
62042-1	B	18-14	—	.016	Brass	.295	.492	.280	.170 Min.
62042-2	B	18-14	—	.016	Pre-Tin Brass	.295	.492	.280	.170 Min.

### INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
60488-1*	18-14	.120/.170	.016	Brass	.300	.750	.305	.115
60650-1	18-14	.120/.170	.016	Brass	.300	.750	.305	.100
60650-2	18-14	.120/.170	.016	Tin Plated Brass	.300	.750	.305	.100

\*Economy Receptacle

### NON-INSULATION SUPPORT

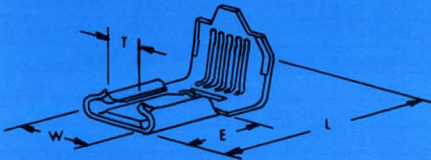
(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
60938-1	18-14	—	.016	Brass	.300	.655	.305	.100

# 250

## Series Receptacles

### MOLDABLE LINE (continued)



### PREMIER LINE Straight FASTON Receptacles for Hermetic Header Tabs



### FLAG INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	W	L MAX.	E	T
60645-1	18-12	.110/.210	.018	Brass	.300	.670	.305	.060
60645-2	18-12	.110/.210	.018	Tin Plated Brass	.300	.670	.305	.060
60641-1	18-12	.110/.210	.016	Brass	.300	.670	.305	.100
60641-2	18-12	.110/.210	.016	Tin Plated Brass	.300	.670	.305	.100

### FLAG NON-INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	W	L	E	T
61999-1	18-12	—	.016	Brass	.300	.670	.305	.115

\*Note: Core pins available from AMP to fit the above terminals.

### INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	W	L	E	T
41773	18-14	.120/.170	.018	Phos. Bronze**	.318	.750	.305	.120
41774	18-14	.120/.170	.018	Tin Plated Phos. Bronze**	.318	.750	.305	.120
41775	18-14	.120/.170	.018	Silver Plated Phos. Bronze**	.318	.750	.305	.120
41831	18-14	.120/.170	.018	Brass*	.318	.750	.305	.120
41832	18-14	.120/.170	.018	Tin Plated Brass*	.318	.750	.305	.120
42383-1	16-12 or (2) 18	.210/.265 or (2) .120 Max.	.018	Phos. Bronze**	.318	.822	.305	.120
42383-2	16-12 or (2) 18	.210/.265 or (2) .120 Max.	.018	Tin Plated Phos. Bronze**	.318	.822	.305	.120
41797	16-12 or (2) 18	.210/.265 or (2) .120 Max.	.018	Brass*	.318	.822	.305	.120
41798	16-12 or (2) 18	.210/.265 or (2) .120 Max.	.018	Tin Plated Brass*	.318	.822	.305	.120
42437-1	14-10	.150/.200	.018	Brass*	.318	.770	.305	.120
42437-2	14-10	.150/.200	.018	Tin Plated Brass*	.318	.770	.305	.120
42437-3	14-10	.150/.200	.018	Silver Plated Brass*	.318	.770	.305	.120
42437-4	14-10	.150/.200	.018	Phos. Bronze**	.318	.770	.305	.120
42437-5	14-10	.150/.200	.018	Tin Plated Phos. Bronze**	.318	.770	.305	.120
42437-6	14-10	.150/.200	.018	Silver Plated Phos. Bronze**	.318	.770	.305	.120

\*Recommended for external use only.

\*\*For internal or external use.

### NON-INSULATION SUPPORT

(.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	W	L	E	T
41795	18-14	—	.018	Brass*	.318	.655	.305	.120
41796	18-14	—	.018	Tin Plated Brass*	.318	.655	.305	.120

\*Recommended for external use only.

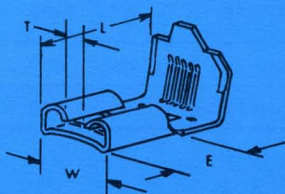
# 250

## Series Receptacles

### Flag FASTON Receptacles for Hermetic Header Tabs



A



B

#### FLAG INSULATION SUPPORT

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L MAX.	E	T
41799	A	18-12	.110/.210	.018	Phos. Bronze**	.318	.670	.305	.120
41800	A	18-12	.110/.210	.018	Tin Plated Phos. Bronze**	.318	.670	.305	.120
42041	A	18-12	.110/.210	.018	Silver Plated Phos. Bronze**	.318	.670	.305	.120
41801	A	18-12	.110/.210	.018	Brass*	.318	.670	.305	.120
41802	A	18-12	.110/.210	.018	Tin Plated Brass*	.318	.670	.305	.120
42563-1	A	12-10 AWG. lim. to 9,600 CMA Max.	.110/.210	.018	Brass*	.318	.670	.305	.120
42563-2	A	12-10 AWG. lim. to 9,600 CMA Max.	.110/.210	.018	Tin Plated Brass*	.318	.670	.305	.120
42563-3	A	12-10 AWG. lim. to 9,600 CMA Max.	.110/.210	.018	Silver Plated Brass*	.318	.670	.305	.120
42563-4	A	12-10 AWG. lim. to 9,600 CMA Max.	.110/.210	.018	Phos. Bronze**	.318	.670	.305	.120
42563-5	A	12-10 AWG. lim. to 9,600 CMA Max.	.110/.210	.018	Tin Plated Phos. Bronze**	.318	.670	.305	.120
42563-7	A	12-10 AWG. lim. to 9,600 CMA Max.	.110/.210	.018	Silver Plated Phos. Bronze**	.318	.670	.305	.120
42563-6	A	12-10 or 6,000-10,600	.110/.210	.018	Silver Plated Phos. Bronze**	.318	.670	.305	.120
42563-8	A	12-10 or 6,000-10,600	.110/.210	.018	Tin Plated Phos. Bronze**	.318	.670	.305	.120
60274-1***	A	18-12	.110/.210	.018	Phos. Bronze	.318	.670	.305	.120
60274-2***	A	18-12	.110/.210	.018	Tin Phos. Bronze	.318	.670	.305	.120
60274-3***	A	18-12	.110/.210	.018	Silver Phos. Bronze	.318	.670	.305	.120
60274-4***	A	18-12	.110/.210	.018	Tin Plated Brass	.318	.670	.305	.120
60851-1	A	12-10 or 6,000-10,600	.110/.210	.018	Tin Plated Brass*	.318	.670	.305	.120
60851-2	A	12-10 or 6,000 or 10,600	.110/.210	.018	Silver Plated Brass*	.318	.670	.305	.120

\*Recommended for external use only.

\*\*For internal or external use.

\*\*\*Left hand for internal or external.

†Reverse Reel.

#### FLAG NON-INSULATION SUPPORT

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L MAX.	E	T
62056-1*	B	18-12	—	.018	Phos. Bronze Silver*	.318	.670	.305	.120
62056-2**†	B	18-12	—	.018	Phos. Bronze Silver**	.318	.670	.305	.120
62056-3*†	B	18-12	—	.018	Tin Brass	.318	.670	.305	.120
62056-4**	B	18-12	—	.018	Tin Brass	.318	.670	.305	.120
62057-1*	B	12-10	—	.018	Silver Plated Phos. Bronze	.318	.670	.305	.120
62057-3*	B	12-10	—	.018	Tin Plated Brass	.318	.670	.305	.120

\*Right hand

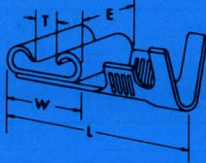
\*\*Left hand

†Reverse Reel

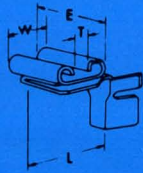
# 250

## Series Receptacles

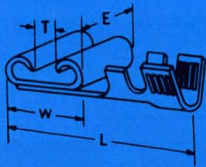
### Reversible Flag FASTON Receptacles



### Reversible Flag FASTON Receptacles for Hermetic Header Tabs



A



B

### AMPLIVAR FASTON Receptacles (For use with magnet wire)



#### INSULATION SUPPORT — STRAIGHT END FEED (.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
60764-1	18-14	.170/.220	.016	Brass	.318	.710	.305	.120
60764-2	18-14	.170/.220	.016	Tin Plated Brass	.318	.710	.305	.120
62014-1	18-14	.150/.190	.016	Brass	.318	.710	.305	.120
62048-1	18-14	.090/.130	.016	Brass	.318	.710	.305	.120
62048-2	18-14	.090/.130	.016	Tin Plated Brass	.318	.710	.305	.120

#### INSULATION SUPPORT — SIDE FEED (.250 x .032 tab fit)

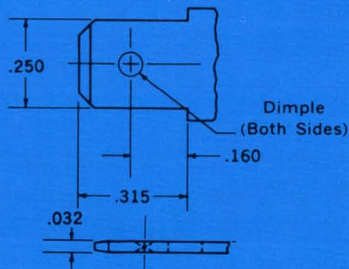
TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
60873-1	A	16-12	.130/.170	.018	Tin Plated Phos. Bronze**	.318	.355	.305	.120
60873-2	A	16-12	.130/.170	.018	Silver Plated Phos. Bronze**	.318	.355	.305	.120
61188-1†	B	16-12	.130/.170	.018	Tin Plated Phos. Bronze**	.318	.640	.305	.120
61188-2†	B	16-12	.130/.170	.018	Silver Plated Phos. Bronze**	.318	.640	.305	.120
61536*†	B	12-10	.200/.300	.016	Nickel Plated Steel	.300	.925	.305	.065
61537*†	B	16-12	.120/.170	.016	Nickel Plated Steel	.300	.640	.305	.065
60886-1†	A	12-10	.130/.170	.018	Tin Plated Phos. Bronze**	.318	.355	.305	.120
60886-2†	A	12-10	.130/.170	.018	Silver Plated Phos. Bronze**	.318	.355	.305	.120
61187-1†	B	12-10	.130/.170	.018	Tin Plated Phos. Bronze**	.318	.680	.305	.120
61187-2†	B	12-10	.130/.170	.018	Silver Plated Phos. Bronze	.318	.680	.305	.120
61188-3†	B	16-12	.130/.170	.018	Tin Plated Brass*	.318	.640	.305	.120

\*For external use only. \*\*For internal or external use. ■Not Hermetic. †Bent 180° in applicator.

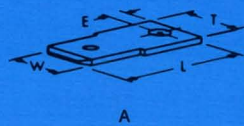
#### INSULATION SUPPORT (.250 x .032 tab fit)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E
60863-1	23-19 or 24-26	.050/.080 or (2) .050 side by side	.016	Brass	.290	.755	.280
60863-2	doubled		.016	Tin Plated Brass	.290	.755	.280
60384-1	20-16 or (2) 23 or (2) 20	.100/.140 or (2) .060 max.	.016	Brass	.290	.690	.280
60384-2	20-16 or (2) 23 or (2) 20	.100/.140 or (2) .060 max.	.016	Tin Plated Brass	.290	.690	.280
60385-1	18-14 or (2) 17	.120/.170 or (2) .080 max.	.016	Brass	.290	.690	.280
60385-2	18-14 or (2) 17	.120/.170 or (2) .080 max.	.016	Tin Plated Brass	.290	.690	.280

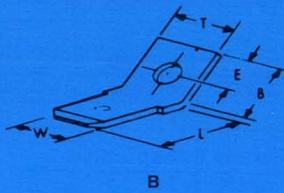
# 250 Series Tabs



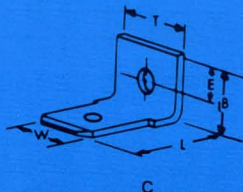
MATING 250 SERIES TAB DIMENSIONS



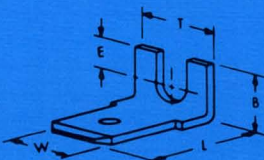
A



B



C



D



E

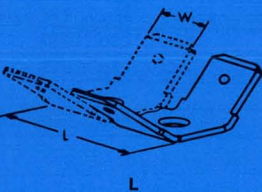
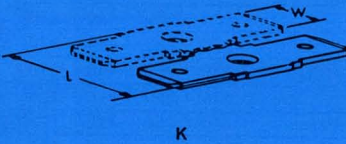
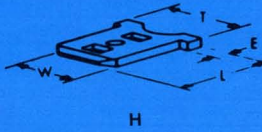
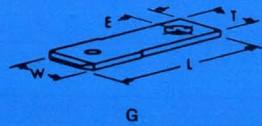
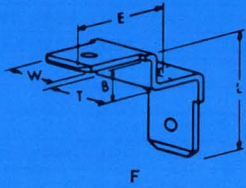
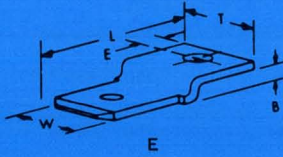
**TABS** These tabs mate with all "250" Series Faston Receptacles

TERMINAL NUMBER	STYLE	STUD DIAMETER	THICK-NESS	MATERIAL & FINISH	B	W	L	E	T
41407	A	.097	.032	Brass	—	.250	.635	.092	.295
41489	A	.097	.032	Tin Plated Brass	—	.250	.635	.092	.295
41972	A	None	.032	Brass	—	.250	.635	—	.295
41973	A	None	.032	Tin Plated Brass	—	.250	.635	—	.295
60588-1	A	.145	.032	Brass	—	.250	.635	.125	.295
42808-1	A	.177	.032	Brass	—	.250	.635	.125	.295
42808-2	A	.177	.032	Tin Plated Brass	—	.250	.635	.125	.295
42559-1	A	None	.032	Nickel Plated Steel	—	.250	.635	—	.295
42559-3	A	.177	.032	Nickel Plated Steel	—	.250	.635	.125	.295
61609-1	A	None	.032	Nickel Plated Steel	—	.250	.500	—	.295
62102-1	A	.130	.032	Tin Plated Brass	—	.250	.715	.170	.295
62296-1	A	.104	.032	Tin Plated Brass	—	.250	.715	.170	.295
61176-1	B	.110	.032	Brass	.250	.250	.380	.092	.295
42822-1	B	.130	.032	Brass	.300	.250	.400	.170	.295
42822-2	B	.130	.032	Tin Plated Brass	.300	.250	.400	.170	.295
42822-3	B	.130	.032	Silver Plated Brass	.300	.250	.400	.170	.295
42822-4	B	.145	.032	Tin Plated Brass	.300	.250	.400	.170	.295
60297-1	B	None	.032	Brass	.300	.250	.400	—	.295
60297-2	B	None	.032	Tin Plated Brass	.300	.250	.400	—	.295
60465-1	B	.171	.032	Brass	.330	.250	.375	.170	.295
60465-2	B	.171	.032	Tin Plated Brass	.330	.250	.375	.170	.295
61365-1	B	.203	.032	Tin Plated Brass	.330	.250	.375	.170	.295
61321-1	B**	.130	.032	Tin Plated Brass	.245	.250	—	.125	.295
61499-1	B	.197	.032	Tin Plated Brass	.331	.250	.375	.170	.295
61499-2	B	.197	.032	Brass	.331	.250	.375	.170	.295
62255-1	B	.182	.032	Tin Plated Brass	.330	.250	.375	.170	.295
62238-1	C	.094	.032	Brass	.245	.250	.656	.125	.280
41204	C	.097	.032	Tin Plated Brass	.250	.250	.440	.093	.295
41339	C	.097	.032	Brass	.250	.250	.440	.093	.295
60565-1	C	.097	.032	Silver Plated Brass	.250	.250	.440	.093	.295
60871-1	C	None	.032	Tin Plated Brass	.250	.250	.440	—	.295
61570-1	C	.145	.032	Brass	.250	.250	.440	.093	.295
61570-2	C	.145	.032	Tin Plated Brass	.250	.250	.440	.093	.295
42117-1	C	.130	.032	Brass	.270	.250	.440	.110	.295
42117-2	C	.130	.032	Tin Plated Brass	.270	.250	.440	.110	.295
42095-0	C	.130	.032	Brass	.330	.250	.440	.170	.295
42095-1	C	.130	.032	Tin Plated Brass	.330	.250	.440	.170	.295
61973-1	C	.145	.032	Tin Plated Brass	.330	.250	.440	.170	.295
61247-1	C**	.130	.032	Brass	.245	.250	.415	.125	.295
61247-2	C**	.130	.032	Tin Plated Brass	.245	.250	.415	.125	.295
61982	C	.128	.032	Brass	.250	.250	.440	.093	.295
42214-1	C	.171	.032	Brass	.330	.250	.440	.170	.295
42214-2	C	.171	.032	Tin Plated Brass	.330	.250	.440	.170	.295
62314-1	C	.171	.032	Nickel Plated Steel	.343	.250	.656	.125	.280
41398	D	.125	.032	Brass	.235	.250	.440	.125	.295
41401	D	.125	.032	Tin Plated Brass	.235	.250	.440	.125	.295
62166-1	D	.171	.032	Brass	.333	.250	.440	.170	.295
42010	E	.097	.032	Brass	.068	.250	.615	.093	.295
41347	E	.097	.032	Tin Plated Brass	.068	.250	.615	.093	.295
42506-1	E	.130	.032	Brass	.068	.250	.615	.093	.295

\*Also available in strip equivalent. \*\*Anti-rotation feature.

# 250

## Series Tabs



### TABS These tabs mate with all "250" Series Faston Receptacles

TERMINAL NUMBER	STYLE	STUD DIAMETER	THICKNESS	MATERIAL & FINISH	B	W	L	E	T
42506-2	E	.130	.032	Tin Plated Brass	.068	.250	.615	.093	.295
61246-1	E**	.130	.032	Brass	.068	.250	.615	.125	.295
61246-2	E**	.130	.032	Tin Plated Brass	.068	.250	.615	.125	.295
60145-1	E	.140	.032	Brass	.068	.250	.615	.093	.295
60145-2	E	.140	.032	Tin Plated Brass	.068	.250	.615	.093	.295
60298-1	E	None	.032	Tin Plated Brass	.068	.250	.615	—	.295
60298-2	E	None	.032	Brass	.068	.250	.615	—	.295
41857	F	.107	.032	Brass	.180	.250	.655	.470	.317
41954	F	.107	.032	Tin Plated Brass	.180	.250	.655	.470	.317
42042-0	G	.116	.032	Brass	—	.250	.760	.125	.230
42042-1	G	.116	.032	Tin Plated Brass	—	.250	.760	.125	.230
61510-1	G	None	.032	Nickel Plated Steel	—	.250	.760	—	.230
42102-2*	H	None	.032	Tin Plated Steel	—	.250	.375	.062	.312
42102-3*	H	None	.032	Silver Plated Steel	—	.250	.375	.062	.312
42102-4*	H	None	.032	Nickel Plated Steel	—	.250	.375	.062	.312

\*Also available in strip equivalent. \*\*Anti-rotation feature.

### TABS These tabs mate with all "250" Series Faston Receptacles

TERMINAL NUMBER	STYLE	STUD DIAMETER	THICKNESS	MATERIAL & FINISH	B	W	L	C	E	T
41399	J	.116	.032	Brass	.171	.250	.250	.312	.125	.230
41400	J	.116	.032	Tin Plated Brass	.171	.250	.250	.312	.125	.230
42484-1	J	.135	.032	Brass	.171	.250	.250	.312	.125	.230
42484-2	J	.135	.032	Tin Plated Brass	.171	.250	.250	.312	.125	.230
62078-1	J	.145	.032	Tin Plated Brass	.171	.250	.250	.312	.125	.230

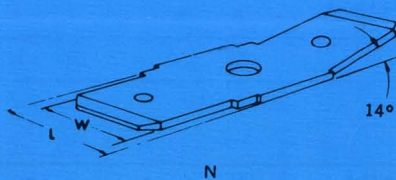
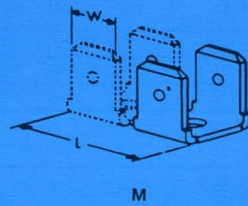
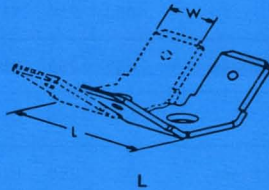
### TABS These tabs mate with all "250" Series Faston Receptacles

TERMINAL NUMBER	PAIRS	STYLE	STUD DIAMETER	THICKNESS	MATERIAL & FINISH	W	L
42624-1†	—	K	.097	.032	Brass	.250	—
42624-2†	—	K	.097	.032	Tin Plated Brass	.250	—
42206-1†	—	K	.130	.032	Brass	.250	—
42206-2†	—	K	.130	.032	Tin Plated Brass	.250	—
41284*	1	K	.130	.032	Brass	.250	.315
41285*	2	K	.130	.032	Brass	.250	.690
41286*	3	K	.130	.032	Brass	.250	1.065
41368*	4	K	.130	.032	Brass	.250	1.440
41474**	1	K	.130	.032	Tin Plated Brass	.250	.315
41475**	2	K	.130	.032	Tin Plated Brass	.250	.690
41476**	3	K	.130	.032	Tin Plated Brass	.250	1.065
41483**	4	K	.130	.032	Tin Plated Brass	.250	1.440
41483-1**	7	K	.130	.032	Tin Plated Brass	.250	2.560
60223-1	1	K	.130	.032	Silver Plated Brass	.250	.315
41613	1	K	.171	.032	Brass	.250	.315
41614	2	K	.171	.032	Brass	.250	.690
41615	3	K	.171	.032	Brass	.250	1.065
41622	4	K	.171	.032	Brass	.250	1.440
61349-1	1	K	.187	.032	Brass	.250	.315
61349-2	1	K	.187	.032	Tin Plated Brass	.250	.315
61691-1	1	K	.152	.032	Brass	.250	.315
41287	1	L	.130	.032	Brass	.250	.315
41288	2	L	.130	.032	Brass	.250	.690
41289	3	L	.130	.032	Brass	.250	1.065
41369	4	L	.130	.032	Brass	.250	1.440
41477	1	L	.130	.032	Tin Plated Brass	.250	.315
41478	2	L	.130	.032	Tin Plated Brass	.250	.690



# 250

## Series Tabs



**TABS** These tabs mate with all "250" Series Faston Receptacles

TERMINAL NUMBER	PAIRS	STYLE	STUD DIAMETER	THICKNESS	MATERIAL & FINISH	W	L
41479	3	L	.130	.032	Tin Plated Brass	.250	1.065
41484	4	L	.130	.032	Tin Plated Brass	.250	1.440
41616	1	L	.171	.032	Brass	.250	.315
41617	2	L	.171	.032	Brass	.250	.690
41618	3	L	.171	.032	Brass	.250	1.065
41623	4	L	.171	.032	Brass	.250	1.440
42577-1	1	L	.171	.032	Tin Plated Brass	.250	.315
41616-1	1	L	.171	.032	Silver Plated Brass	.250	.315
42784-1	1	L	.130	.032	Steel	.250	.315
42784-2	1	L	.130	.032	Tin Plated Steel	.250	.315
42784-3	1	L	.130	.032	Nickel Plated Steel	.250	.315
42194-1	1	L	.171	.032	Nickel Plated Steel	.250	.315
42194-2	2	L	.171	.032	Nickel Plated Steel	.250	.690
42194-3	3	L	.171	.032	Nickel Plated Steel	.250	1.065
60134-1	1	L	.171	.032	Steel	.250	.315
60080-1	1	M	.097	.032	Brass	.250	.315
62004-1†††	1	M	.097	.032	Brass	.250	.315
62070-1†††	1	M	.130	.032	Brass	.250	.315
62070-2†††	1	M	.130	.032	Tin Plated Brass	.250	.315
60914-1	2	M	.097	.032	Brass	.250	.690
60080-2	1	M	.097	.032	Tin Plated Brass	.250	.315
41290	1	M	.130	.032	Brass	.250	.315
41291	2	M	.130	.032	Brass	.250	.690
41292	3	M	.130	.032	Brass	.250	1.065
41370	4	M	.130	.032	Brass	.250	1.440
42114-3	5	M	.130	.032	Brass	.250	1.815
42114-5	6	M	.130	.032	Brass	.250	2.190
41707	7	M	.130	.032	Brass	.250	2.565
41708	9	M	.130	.032	Brass	.250	3.315
42114-1	12	M	.130	.032	Brass	.250	4.440
41480***	1	M	.130	.032	Tin Plated Brass	.250	.315
41481***	2	M	.130	.032	Tin Plated Brass	.250	.690
41482***	3	M	.130	.032	Tin Plated Brass	.250	1.065
41485**	4	M	.130	.032	Tin Plated Brass	.250	1.440
42115-3***	5	M	.130	.032	Tin Plated Brass	.250	1.875
42115-5***	6	M	.130	.032	Tin Plated Brass	.250	2.190
42115-1***	12	M	.130	.032	Tin Plated Brass	.250	4.440
42115-4†	—	M	.130	.032	Tin Plated Brass	.250	—
60093-1	1	M	.152	.032	Brass	.250	.315
60093-2	1	M	.152	.032	Tin Plated Brass	.250	.315
41619	1	M	.171	.032	Brass	.250	.315
41620	2	M	.171	.032	Brass	.250	.690
41621	3	M	.171	.032	Brass	.250	1.065
41624	4	M	.171	.032	Brass	.250	1.440
42802-1	1	M	.171	.032	Tin Plated Brass	.250	.315
60171-1	4	M	.171	.032	Tin Plated Brass	.250	1.440
60624-1	1	M	.060	.032	Nickel Plated Steel	.250	.315
60624-2	1	M	.060	.032	Stainless Steel	.250	.315
42478-1	1	N	.130	.032	Brass	.250	.315
42478-2	1	N	.130	.032	Tin Plated Brass	.250	.315

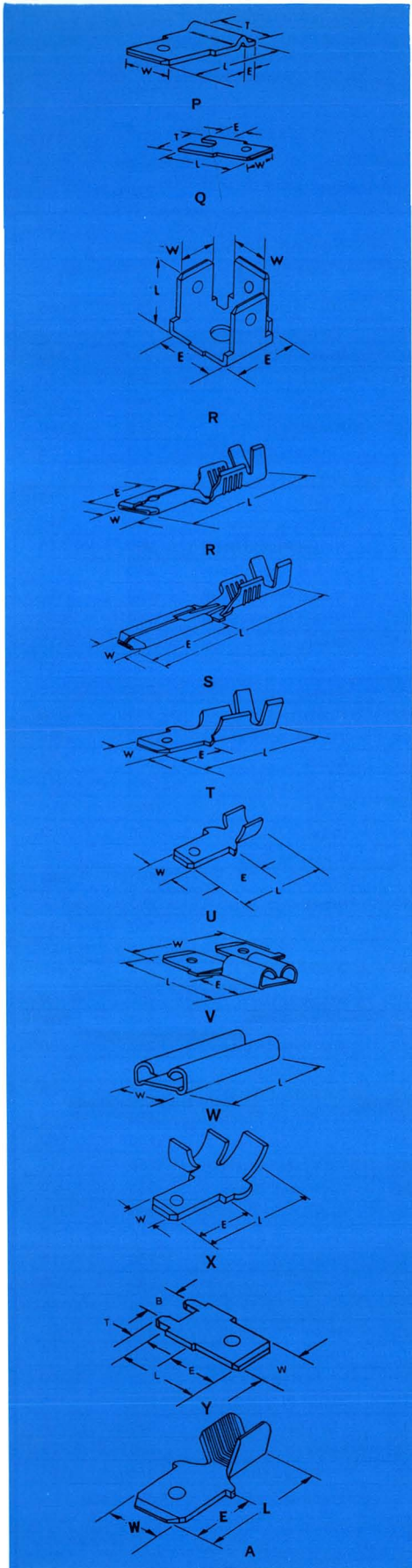
\*Also available in continuous strip form — Part No. 42206-1

\*\*Also available in continuous strip form — Part No. 42206-2

\*\*\*Also available in continuous strip form — Part No. 42115-4

†Continuous strip form. ††Antirrotational

# 250 Series Tabs



### TABS These tabs mate with all "250" Series Faston Receptacles

TERMINAL NUMBER	STYLE	STUD DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
60268-1	P	—	.032	Nickel Plated Steel	.250	.630	.090	.295
60268-3	P	—	.032	Stainless Steel	.250	.630	.090	.295
62355-1	P	—	.032	Nickel Plated Steel	.250	.400	.110	.295
60447-1††	Q	.125	.032	Brass	.250	.620	.125	.295
60447-2††	Q	.125	.032	Steel	.250	.620	.125	.295
61330-1	Q	.125	.032	Brass	.250	.790	.125	.295
62261-1	R	.130	.032	Brass	.250	.425	.406	.470

††Mechanical test tab for use with AMP gage number 100505.

### WIRE CRIMP TYPE TABS

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	TAB THICKNESS	W	L	E
42475-1	R	22-18	.080/.120	.0155	Brass	.032	.250	.815	.370
42475-3**									
42475-2	R	22-18	.080/.120	.0155	Tin Plated Brass	.032	.250	.815	.370
42475-4**									
42474-1	R	18-14	.110/.150	.0155	Brass	.032	.250	.810	.370
42474-3**									
42474-2	R	18-14	.110/.150	.0155	Tin Plated Brass	.032	.250	.810	.370
42474-4**									
60785-1	S	18-14	.120/.160	.0155	Tin Plated Brass	.032	.250	1.105	.620
41411	T	18-14	.120/.170	.032	Brass	.032	.250	.775	.312
41412	T	18-14	.120/.170	.032	Tin Plated Brass	.032	.250	.775	.312
61531-1	T	18-14	.120/.170	.032	Silver Plated Brass	.032	.250	.775	.312
60175-1*	T	18-14	.120/.170	.032	Brass	.032	.250	.775	.312
60175-2*	T	18-14	.120/.170	.032	Tin Plated Brass	.032	.250	.775	.312
61362-1	R	14-12	.110/.170	.0155	Brass	.032	.250	.810	.370
61281-2**									
61362-2	R	14-12	.110/.170	.0155	Silver Plated Brass	.032	.250	.810	.370
61281-1**									
61362-3	R	14-12	.110/.170	.0155	Tin Plated Brass	.032	.250	.810	.370
61281-3**									
61367-1	U	18-14	—	.032	Brass	.032	.250	.590	.312
61367-2	U	18-14	—	.032	Nickel Plated Steel	.032	.250	.590	.312
61367-3	U	18-14	—	.032	Tin Plated Brass	.032	.250	.590	.312

\*Hole in tab. \*\*Reeled for Miniature Applicator.

### FASTON TAB ADAPTORS

TERMINAL NUMBER	STYLE	RECT. FITS TAB	DUAL THICKNESS	MATERIAL & FINISH	W	L	E
61765-1	V	.032	.018 x .032	Brass	.650	.770	.312
61765-2	V	.032	.018 x .032	Tin Plated Brass	.650	.770	.312
61810-1	W	.032	—	Brass	.300	.700	—
61810-2	W	.032	—	Tin Plated Brass	.300	.700	—

### FLAG TABS

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	TAB THICKNESS	W	L	E
42770-1	X	18-14	.080/.120	.032	Brass	.032	.250	.600	.312
42770-2	X	18-14	.080/.120	.032	Tin Plated Brass	.032	.250	.600	.312
42771-1	X	18-14	.120/.160	.032	Brass	.032	.250	.600	.312
42771-2	X	18-14	.120/.160	.032	Tin Plated Brass	.032	.250	.600	.312

### PRINTED CIRCUIT BOARD TAB

TERMINAL NUMBER	STYLE	STOCK THICKNESS	MATERIAL & FINISH	BOARD HOLE SIZE	B	W	L	E	T
61409-1*	Y	.032	Tin Plated Brass	.055 <sup>±.002</sup> on .200 <sup>±.003</sup> Centers	.200	.250	.622	.312	.125

\*Loose piece only.

### AMPLIVAR FASTON TAB

TERMINAL NUMBER	STYLE	WIRE SIZE	STOCK THICKNESS	MATERIAL & FINISH	TAB THICKNESS	W	L	E
62413-1	A	14-12	.032	Tin Plated Brass	.032	.250	.630	.310

# 205

## Series Receptacles

### PREMIER LINE



### INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T	FITS TAB TYPE
60674-1	26-22	.050/.070	.012	Tin Plated Brass	.020	.250	.620	.250	.050	A
61511-1	22-18	.050/.080	.016	Brass	.032	.250	.615	.250	.025	A
61511-2	22-18	.050/.080	.016	Tin Plated Brass	.032	.250	.615	.250	.025	A
42198-1	22-18	.085/.125	.012	Brass	.020	.250	.615	.250	.050	A
42198-2	22-18	.085/.125	.012	Tin Plated Brass	.020	.250	.615	.250	.050	A
42198-8	22-18	.085/.125	.012	Tin Phos. Bronze	.020	.250	.615	.250	.050	A
42680-1*	22-18	.085/.125	.016	Brass	.020	.250	.615	.250	.025	A
42680-2*	22-18	.085/.125	.016	Tin Plated Brass	.020	.250	.615	.250	.025	A
42299-1	22-18	.085/.125	.012	Brass	.032	.250	.615	.250	.050	A
42299-2	22-18	.085/.125	.012	Tin Plated Brass	.032	.250	.615	.250	.050	A
42310-1*	22-18	.085/.125	.012	Brass	.032	.250	.615	.250	.025	B
42310-2*	22-18	.085/.125	.012	Tin Plated Brass	.032	.250	.615	.250	.025	B
60221-1	22-18	.085/.125	.016	Phos. Bronze	.032	.250	.615	.250	.025	A
60221-2	22-18	.085/.125	.016	Tin Plated Phos. Bronze	.032	.250	.615	.250	.025	A
42244-1	22-18	.085/.125	.016	Brass	.032	.250	.615	.250	.025	A
42244-2	22-18	.085/.125	.016	Tin Plated Brass	.032	.250	.615	.250	.025	A
42244-3	22-18	.085/.125	.016	Silver Plated Brass	.032	.250	.615	.250	.025	A
42244-4	22-18	.085/.125	.016	Gold Plated Brass	.032	.250	.615	.250	.025	A
42432-1	18-14	.130/.180	.012	Brass	.020	.250	.615	.250	.025	A
42432-2	18-14	.130/.180	.012	Tin Plated Brass	.020	.250	.615	.250	.025	A
42432-3	18-14	.130/.180	.012	Silver Plated Brass	.020	.250	.615	.250	.025	A
42781-1	18-14	.130/.180	.016	Brass	.020	.250	.615	.250	.025	A
42781-2	18-14	.130/.180	.016	Tin Plated Brass	.020	.250	.615	.250	.025	A
42433-1	18-14	.130/.180	.012	Brass	.032	.250	.615	.250	.050	A
42433-2	18-14	.130/.180	.012	Tin Plated Brass	.032	.250	.615	.250	.050	A
42433-3	18-14	.130/.180	.012	Silver Plated Brass	.032	.250	.615	.250	.050	A
42233-1	18-14	.130/.180	.016	Brass	.032	.250	.615	.250	.025	A
42233-2	18-14	.130/.180	.016	Tin Plated Brass	.032	.250	.615	.250	.025	A
42233-6	18-14	.130/.180	.016	Silver Plated Phos. Bronze	.032	.250	.615	.250	.025	A
42435-1*	18-14	.130/.180	.016	Brass	.032	.250	.615	.250	.025	B
42435-2*	18-14	.130/.180	.016	Tin Plated Brass	.032	.250	.615	.250	.025	B
61925-1*	18-14	.130/.180	.012	Brass	.032	.250	.615	.250	.050	B

\*No slots.

### NON-INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T	FITS TAB TYPE
42197-1*	22-18	—	.012	Brass	.020	.250	.470	.250	.025	A
42197-2*	22-18	—	.012	Tin Plated Brass	.020	.250	.470	.250	.025	A
42298-1*	22-18	—	.012	Brass	.032	.250	.470	.250	.025	A
42298-2*	22-18	—	.012	Tin Plated Brass	.032	.250	.470	.250	.025	A
42245-1*	22-18	—	.016	Brass	.032	.255	.470	.250	.025	A
42245-2*	22-18	—	.016	Tin Plated Brass	.032	.255	.470	.250	.025	A
42245-3*	22-18	—	.016	Silver Plated Brass	.032	.255	.470	.250	.025	A
41959*	22-18	—	.016	Brass	.032	.255	.470	.250	.025	B
42250-1*	22-18	—	.016	Tin Plated Brass	.032	.255	.470	.250	.025	B
42250-2*	22-18	—	.016	Silver Plated Brass	.032	.255	.470	.250	.025	B

\*No slots.



# 205

## Series Receptacles

### PREMIER LINE



### NON-INSULATION SUPPORT (continued)

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T	FITS TAB TYPE
42258-1*	18-14	—	.012	Brass	.020	.250	.470	.250	.020	A
42258-2*	18-14	—	.012	Tin Plated Brass	.020	.250	.470	.250	.020	A
41779*	18-14	—	.016	Brass	.032	.255	.470	.250	.025	B
41509*	18-14	—	.016	Tin Plated Brass	.032	.255	.470	.250	.025	B
41687*	18-14	—	.016	Silver Plated Brass	.032	.255	.470	.250	.025	B
42239-1	18-14	—	.016	Brass	.032	.255	.470	.250	.025	A
42239-2	18-14	—	.016	Tin Plated Brass	.032	.255	.470	.250	.025	A
42239-3	18-14	—	.016	Silver Plated Brass	.032	.255	.470	.250	.025	A

\*No slots.

### FLAG INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L MAX.	E	T	FITS TAB TYPE
42199-1	20-16	.110/.170	.012	Brass	.020	.250	.530	.250	.055	A
42199-2	20-16	.110/.170	.012	Tin Plated Brass	.020	.250	.530	.250	.055	A
42458-1*	20-14	.110/.170	.012	Brass	.020	.250	.530	.250	.025	B
42458-2*	20-14	.110/.170	.012	Tin Plated Brass	.020	.250	.530	.250	.025	B
62354-1	20-14	.110/.170	.016	Tin Plated Brass	.020	.250	.530	.250	.025	A
60643-1	20-14	.110/.170	.016	Brass	.028	.250	.530	.250	.025	A
42234-1	20-14	.110/.170	.016	Brass	.032	.250	.530	.250	.025	A
42234-2	20-14	.110/.170	.016	Tin Plated Brass	.032	.250	.530	.250	.025	A
42234-3	20-14	.110/.170	.016	Silver Plated Brass	.032	.250	.530	.250	.025	A
42459-1*	20-14	.110/.170	.016	Brass	.032	.250	.530	.250	.025	B
42459-2*	20-14	.110/.170	.016	Tin Plated Brass	.032	.250	.530	.250	.025	B

\*No slots.

### PIDG PRE-INSULATED RECEPTACLES

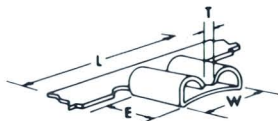
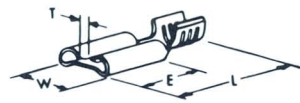
TERMINAL NUMBER		WIRE SIZE	INSUL. DIA.	STOCK THICKNESS	MATERIAL & FINISH	INSUL. MATERIAL COLOR	FITS TABS	W	L MAX.	E	T	FITS TAB TYPE
LOOSE PIECE FORM	STRIP FORM											
—	60816-1	22-18	.135 max.	.016	Brass	Vinyl-Red	.020	.250	.756	.250	.025	A
42888-1*	60816-2	22-18	.135 max.	.016	Tin Plated Brass	Vinyl-Red	.020	.250	.756	.250	.025	A
—	60817-1	22-18	.135 max.	.016	Brass	Vinyl-Red	.032	.250	.756	.250	.025	A
60023-1*	60817-2	22-18	.135 max.	.016	Tin Plated Brass	Vinyl-Red	.032	.250	.756	.250	.025	A
42747-1*	60819-1	16-14	.160 max.	.016	Brass	Vinyl-Blue	.020	.250	.756	.250	.025	A
42747-2*	60819-2	16-14	.160 max.	.016	Tin Plated Brass	Vinyl-Blue	.020	.250	.756	.250	.025	A
42727-1	60818-1	16-14	.160 max.	.016	Brass	Vinyl-Blue	.020	.250	.756	.250	.025	A
42727-2*	60818-2	16-14	.160 max.	.016	Tin Plated Brass	Vinyl-Blue	.020	.250	.756	.250	.025	A
350731-1	350730-1	22-18	.135 max.	.016	Tin Plated Brass	Vinyl-Blue	.020	.250	.756	.250	.025	A

\*Available in tape mounted form.

# 205

## Series Receptacles

### ECONOMY LINE



### INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T	FITS TAB TYPE
62275-1	26-22	.050/.090	.012	Tin Plated Brass	.020	.250	.616	.250	.050	A
42710-1	22-18	.085/.125	.012	Brass	.020	.250	.615	.250	.050	A
42710-2	22-18	.085/.125	.012	Tin Plated Brass	.020	.250	.615	.250	.050	A
60904-1	22-18	.085/.125	.012	Brass	.032	.250	.615	.250	.050	A
60904-2	22-18	.085/.125	.012	Tin Plated Brass	.032	.250	.615	.250	.050	A
61050-1*	22-18	.085/.125	.012	Tin Plated Brass	.020	.250	.615	.250	.050	A
61426-1	22-18	.085/.125	.012	Brass	.032	.250	.615	.250	.050	B
42713-1	18-14	.130/.180	.012	Brass	.020	.250	.615	.250	.050	A
42713-2	18-14	.130/.180	.012	Tin Plated Brass	.020	.250	.615	.250	.050	A
60523-1	18-14	.130/.180	.012	Brass	.032	.250	.615	.250	.050	A
60523-2	18-14	.130/.180	.012	Tin Plated Brass	.032	.250	.615	.250	.050	A
61638-1	18-14	.130/.180	.012	Brass	.032	.250	.615	.250	.050	B
61639-1	18-14	.130/.180	.012	Brass	.028	.250	.615	.250	.050	B

\*No slots.

### NON-INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T	FITS TAB TYPE
42709-1*	22-18	—	.012	Brass	.020	.250	.470	.250	.060	A
42709-2*	22-18	—	.012	Tin Plated Brass	.020	.250	.470	.250	.060	A
60205-1*	22-18	—	.012	Brass	.032	.250	.470	.250	.060	B
60205-2*	22-18	—	.012	Tin Plated Brass	.032	.250	.470	.250	.060	B
42712-1*	18-14	—	.012	Brass	.020	.250	.470	.250	.018	A
42712-2*	18-14	—	.012	Tin Plated Brass	.020	.250	.470	.250	.018	A
42712-3*	18-14	—	.012	Brass	.032	.250	.470	.250	.018	A
42712-4*	18-14	—	.012	Tin Plated Brass	.032	.250	.470	.250	.018	A

\*No slots.

### FLAG INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L MAX.	E	T	FITS TAB TYPE
42711-1	20-16	.110/.170	.012	Brass	.020	.250	.530	.250	.055	A
42711-2	20-16	.110/.170	.012	Tin Plated Brass	.020	.250	.530	.250	.055	A
42809-1	20-16	.110/.170	.012	Brass	.032	.250	.530	.250	.055	A
42809-2	20-16	.110/.170	.012	Tin Plated Brass	.032	.250	.530	.250	.055	A
61693-1*	20-16	.110/.170	.016	Brass	.032	.250	.530	.250	.055	A
60195-1	20-14	.110/.170	.016	Brass	.032	.250	.530	.250	.025	A
60195-2	20-14	.110/.170	.016	Tin Plated Brass	.032	.250	.530	.250	.025	A

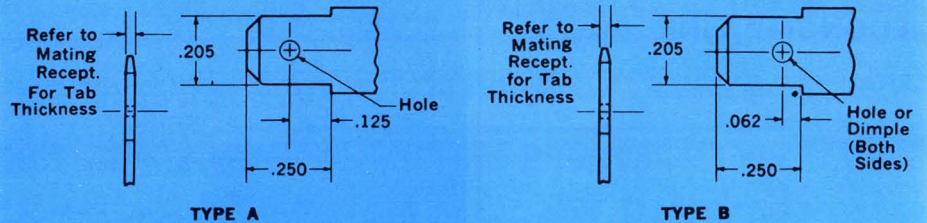
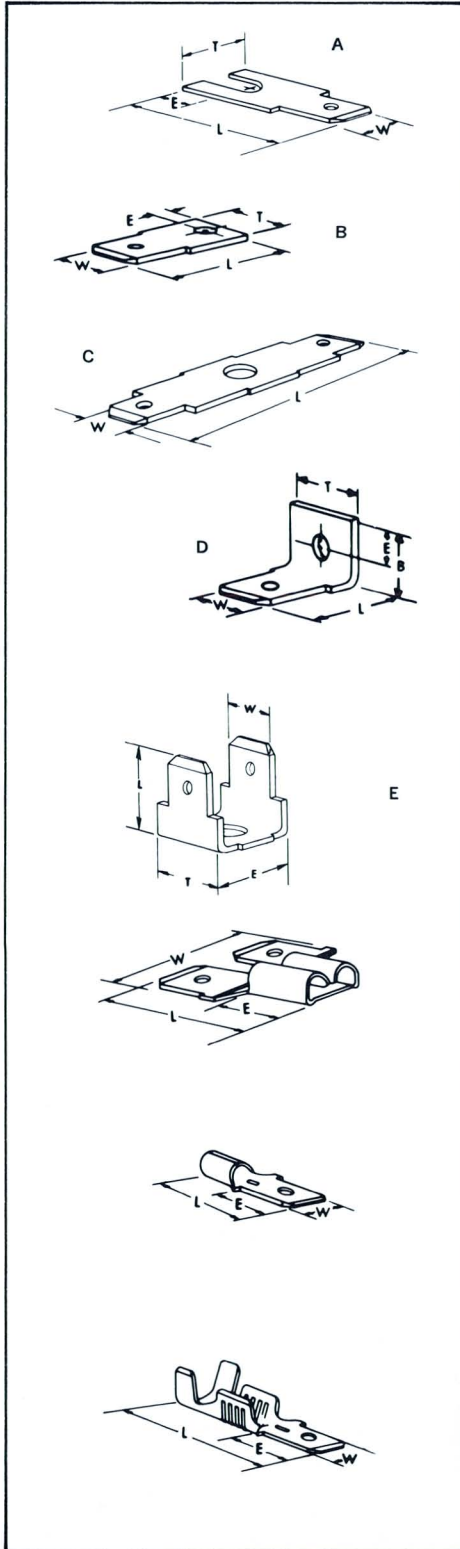
\*No slots.

### BUSSING RECEPTACLES

TERMINAL NUMBER	STOCK THICKNESS	NO. RECEIPT ON STRIP	MATERIAL & FINISH	FITS TAB	W	L	E	T
60185-1	.016	6	Brass	.205 x .032	.277	7.655	.255	.055
60185-2	.016	6	Gold Plated Brass	.205 x .032	.277	7.655	.255	.055
60186-1	.016	14	Brass	.205 x .032	.277	19.905	.255	.055
60186-2	.016	14	Gold Plated Brass	.205 x .032	.277	19.905	.255	.055
42201-1	.016	16	Brass	.205 x .032	.277	22.965	.255	.055
42201-2	.016	16	Tin Plated Brass	.205 x .032	.277	22.965	.255	.055
42201-3	.016	16	Gold Plated Brass	.205 x .032	.277	22.965	.255	.055

Also available as a continuous strip.

# 205 Series Tabs



MATING 205 SERIES TAB DIMENSIONS

### TABS

TERMINAL NUMBER	PAIRS	STYLE	HOLE DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	B	W	L	E	T
60613-1*	—	A	.125	.020	Brass	—	.205	.605	.120	.295
60613-2*	—	A	.125	.032	Brass	—	.205	.605	.120	.295
61083-1	—	B	.145	.032	Brass	—	.205	.605	.125	.295
61083-2	—	B	.145	.032	Tin Plated Brass	—	.205	.605	.125	.295
61998-1	—	B	.145	.020	Brass	—	.205	.605	.125	.295
60921-1	1	C	.145	.020	Brass	—	.205	1.276	—	—
60921-2	1	C	.171	.020	Brass	—	.205	1.276	—	—
60921-3	1	C	.197	.020	Brass	—	.205	1.276	—	—
60922-1	1	C	.145	.032	Brass	—	.205	1.276	—	—
60922-2	1	C	.171	.032	Brass	—	.205	1.276	—	—
60922-3	1	C	.197	.032	Brass	—	.205	1.276	—	—
60922-4	1	C	.145	.032	Tin Plated Brass	—	.205	1.276	—	—
61161-1	—	D	.109	.032	Brass	.300	.205	.330	.125	.295
61161-2	—	D	.109	.032	Tin Plated Brass	.300	.205	.320	.125	.295
61836-1	—	D	.130	.032	Brass	.300	.205	.320	.125	.295
62168-1	—	D	.145	.032	Brass	—	.205	.322	.125	.300
61985-1	—	E	.130	.020	Tin Plated Brass	—	.205	.433	.475	.295
62257-1**	—	E	.095	.032	Brass	—	.205	.300	.250	.250

\*Mechanical test tab used with AMP gage number 100505.

\*\*Antirrotational.

### FASTON TAB ADAPTORS

TERMINAL NUMBER	RECEPT. FITS TAB	DUAL THICKNESS	MATERIAL & FINISH	W	L	E
60623-1	.020	.013 x .020	Tin Plated Brass	.560	.650	.250
60769-1	.032	.013 x .032	Brass	.560	.650	.250
60769-2	.032	.013 x .032	Tin Plated Brass	.560	.650	.250

### FASTON TABS FOR PRINTED CIRCUIT BOARD ONLY

TERMINAL NUMBER	STOCK THICKNESS	MATERIAL & FINISH	BOARD HOLE SIZE	W	L	E
60284-1**	.020	Brass	.100/.095 Dia.	.205	.545	.250
60284-2**	.020	Tin Plated Brass	.100/.095 Dia.	.205	.545	.250
62411-1*	.020	Tin Plated Brass	.100/.095 Dia.	.205	.545	.250

\*Positive stop.

\*\*Loose piece only.

### WIRE CRIMP TYPE TABS

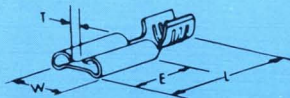
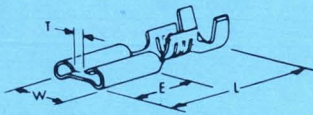
TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	THICK-TAB NESS
42488-1	22-18	.080/.120	.020	Brass	.205	.675	.250	.020
60646-2*								
42488-2	22-18	.080/.120	.020	Tin Plated Brass	.205	.675	.250	.020
60646-1*								
42487-1	18-14	.120/.150	.020	Brass	.205	.675	.250	.020
42487-2	18-14	.120/.150	.020	Tin Plated Brass	.205	.675	.250	.020

\*Reeled for Miniature Applicator.

# 187

## Series Receptacles

### PREMIER LINE



### INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
60831-1	24-20	.040/.070	.012	Tin Plated Brass	.010	.220	.590	.250	.060
60573-2	24-20	.040/.070	.012	Brass	.020	.220	.590	.250	.060
60573-1	24-20	.040/.070	.012	Tin Plated Brass	.020	.220	.590	.250	.060
61017-1	24-20	.040/.070	.012	Tin Plated Brass	.015	.220	.590	.250	.060
62181-1	24-20	.040/.070	.012	Tin Plated Brass	.032	.220	.590	.250	.060
62187-1	24-20	.040/.070	.012	Tin Plated Brass	.020	.221	.590	.250	.050
62356-1	24-20	.060/.110	.012	Tin Plated Brass	.015	.221	.585	.250	.060
62138-1	24-20	.060/.110	.012	Tin Plated Brass	.020	.221	.585	.250	.060
62138-2	24-20	.060/.110	.012	Brass	.020	.221	.585	.250	.060
62137-1	20-16	.060/.110	.012	Brass	.020	.220	.585	.250	.060
62137-2	20-16	.060/.110	.012	Tin Plated Brass	.020	.220	.585	.250	.060
42453-1	20-16	.090/.130	.012	Brass	.015	.220	.585	.250	.050
42453-2	20-16	.090/.130	.012	Tin Plated Brass	.015	.220	.585	.250	.050
42453-3	20-16	.090/.130	.012	Silver Plated Phos. Bronze	.015	.220	.585	.250	.050
61084-1	20-16	.090/.130	.012	Silver Plated Phos. Bronze	.017	.220	.585	.250	.050
42452-1	20-16	.090/.130	.012	Brass	.020	.220	.585	.250	.060
42452-2	20-16	.090/.130	.012	Tin Plated Brass	.020	.220	.585	.250	.060
42452-3	20-16	.090/.130	.012	Silver Plated Brass	.020	.220	.585	.250	.060
42452-4	20-16	.090/.130	.012	Silver Plated Phos. Bronze	.020	.220	.585	.250	.060
42452-5	20-16	.090/.130	.012	Tin Plated Phos. Bronze	.020	.221	.585	.250	.060
60621-1	20-16	.090/.130	.012	Nickel Plated Steel	.020	.220	.585	.250	.060
61079-1	20-16	.090/.130	.012	Nickel Plated Steel	.015	.220	.585	.250	.050
61758-1	20-16	.090/.130	.012	Brass	.032	.220	.585	.250	.060
61406-1*	20-16	.090/.130	.012	Brass	.062	.220	.585	.250	.060
60487-1	18-16 or (2) 18	(2) .105 Max.	.012	Brass	.020	.220	.590	.250	.040
60487-2	18-16 or (2) 18	(2) .105 Max.	.012	Tin Plated Brass	.020	.220	.590	.250	.040
62019-1	18-16 or (2) 18	(2) .105 Max.	.012	Brass	.015	.220	.590	.250	.040
61945-1	18-16 or (2) 18	(2) .105 Max.	.012	Tin Plated Brass	.032	.220	.590	.250	.040

\*No slots.

### NON-INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
42374-1	20-16	—	.012	Brass	.015	.220	.470	.250	.050
42374-2	20-16	—	.012	Tin Plated Brass	.015	.220	.470	.250	.050
42373-1	20-16	—	.012	Brass	.020	.220	.470	.250	.040
42373-2	20-16	—	.012	Tin Plated Brass	.020	.220	.470	.250	.040
42373-3	20-16	—	.012	Nickel Plated Steel	.020	.220	.470	.250	.040

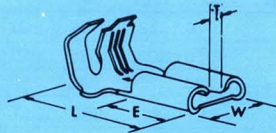
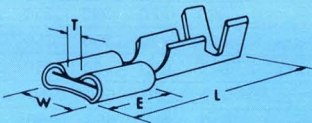
### FLAG INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L MAX.	E	T
60657-1	20-16	.110/.170	.012	Brass	.015	.220	.530	.250	.050
42486-1	20-16	.110/.170	.012	Brass	.020	.220	.530	.250	.040
42486-2	20-16	.110/.170	.012	Tin Plated Brass	.020	.220	.530	.250	.040
42486-3	20-16	.110/.170	.012	Nickel Plated Steel	.020	.220	.530	.250	.040
42486-4	20-16	.110/.170	.012	Silver Plated Brass	.020	.220	.530	.250	.040
60820-1	20-16	.170/.225	.012	Brass	.020	.220	.575	.250	.040

# 187

## Series Receptacles

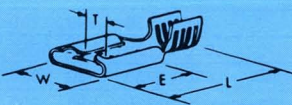
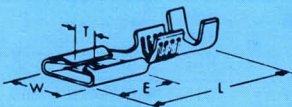
### PREMIER LINE (continued)



### BUDGET LINE



### ECONOMY LINE



### INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
42617-1	20-16	.090/.130	.012	Brass	.020	.220	.585	.250	.050
42617-2	20-16	.090/.130	.012	Tin Plated Brass	.020	.220	.585	.250	.050
42617-3	20-16	.090/.130	.012	Phos. Bronze	.020	.220	.585	.250	.050
61919-1	20-16	.090/.130	.012	Brass	.032	.220	.585	.250	.050

### FLAG INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L MAX.	E	T
42618-1	20-16	.110/.170	.012	Brass	.020	.220	.530	.250	.050
42618-2	20-16	.110/.170	.012	Tin Plated Brass	.020	.220	.530	.250	.050
61401-1*	20-16	.110/.170	.012	Brass	.020	.220	.530	.250	.050

\*No slots.

### PIDG PRE-INSULATED RECEPTACLES

TERMINAL NUMBER		WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	INSULATION MATERIAL AND COLOR	FITS TAB	W	L MAX.	E	T
LOOSE PIECE FORM	STRIP FORM										
60972-1	60971-1	22-18	.135 max.	.016	Brass	Vinyl-Red	.020	.230	.756	.250	.038
60972-2*	60971-2	22-18	.135 max.	.016	Tin Plated Brass	Vinyl-Red	.020	.230	.756	.250	.038
61697-1*	61696-1	16-14	.160 max.	.016	Tin Plated Brass	Vinyl-Blue	.020	.230	.756	.250	.038

\*Available in tape mounted form.

### PLASTI-GRIP INSULATED RECEPTACLES

TERMINAL NUMBER		WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	INSULATION MATERIAL AND COLOR	FITS TAB	W	L MAX.	E	T
LOOSE PIECE FORM	STRIP FORM										
—	61516-2	22-18	.135 max.	.016	Tin Plated Brass	Vinyl-Red	.020	.230	.795	.250	.038

### INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
42801-1	20-16	.090/.130	.012	Brass	.020	.220	.590	.250	.070
42801-2	20-16	.090/.130	.012	Tin Plated Brass	.020	.220	.590	.250	.070
61892-1	20-16 or (2) 20	.090/.130 or (2) .090 Max.	.012	Brass	.020	.220	.590	.250	.070
60196-1	20-16	.090/.130	.012	Brass	.032	.220	.590	.250	.070
60196-2	20-16	.090/.130	.012	Tin Plated Brass	.032	.220	.590	.250	.070
60196-4	20-16	.090/.130	.012	Silver Plated Brass	.032	.220	.590	.250	.070
62121-1	20-16	.090/.130	.012	Nickel Plated Steel	.020	.221	.590	.250	.070

### NON-INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
42799-1	20-16	—	.012	Brass	.020	.220	.475	.250	.070
42799-2	20-16	—	.012	Tin Plated Brass	.020	.220	.475	.250	.070



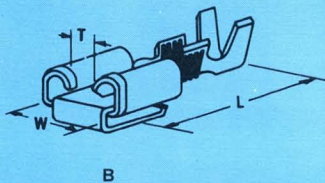
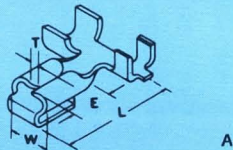
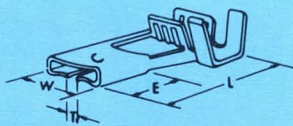
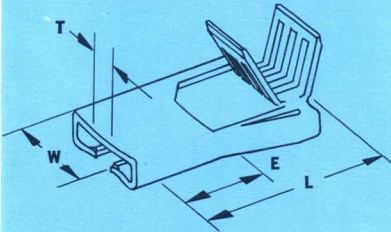
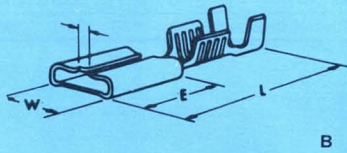
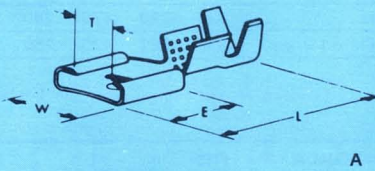
# 187

## Series Receptacles

### ECONOMY LINE



### COMMERCIAL LINE



### FLAG INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	TAB FITS	W	L MAX.	E	T
42800-1	20-16	.110/.170	.012	Brass	.020	.220	.530	.250	.065
42800-2	20-16	.110/.170	.012	Tin Plated Brass	.020	.220	.530	.250	.065
60529-1	20-16	.110/.170	.012	Brass	.032	.220	.530	.250	.065
60529-2	20-16	.110/.170	.012	Tin Plated Brass	.032	.220	.530	.250	.065

### INSULATION SUPPORT

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
60381-1	A	20-16 or (2) 18	.090/.130 or (2) .110 max.	.012	Brass	.020	.225	.510	.200	.135
60381-2	A	20-16 or (2) 18	.090/.130 or (2) .110 max.	.012	Tin Plated Brass	.020	.225	.510	.200	.135
60742-1	B	18-14 or (2) 16	.180/.230 or (2) .110 max.	.014	Brass	.020	.225	.640	.250	.030
61993-1	B	(2) 18 or (2) 16	(2) .125 max.	.014	Brass	.020	.225	.640	.250	.030
61993-2	B	(2) 18 or (2) 16	(2) .125 max.	.014	Tin Plated Brass	.020	.225	.640	.250	.030
62016-1	B	18-14	.150/.190	.014	Brass	.020	.225	.640	.250	.030
60742-2	B	18-14 or (2) 16	.180/.230 or (2) .110 max.	.014	Tin Plated Brass	.020	.225	.640	.250	.030
61965-1	B	18-14 or (2) 16	.180/.230 or (2) .125 max.	.014	Tin Plated Brass	.017	.225	.640	.250	.030
62047-1	B	18-14	.090/.130	.014	Brass	.020	.225	.640	.250	.030
61345-1	B	18-14 or (2) 16	.180/.230 or (2) .110 max.	.014	Brass	.015	.225	.640	.250	.030

### FLAG NON-INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
62414-1*	22-18	—	.012	Pre-Tin Brass	.020	.225	.525	.220	.045

\*Thrusplice or end of wire.

### FLAG INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
60755-1	20-16	.090/.130	.012	Brass	.020	.225	.545	.220	.045
60755-2	20-16	.090/.130	.012	Tin Plated Brass	.020	.225	.545	.220	.045
60755-4	20-16	.090/.130	.012	Pre-Tin Brass	.020	.225	.545	.220	.045
62085-1	22-18	.060/.070	.012	Brass	.020	.225	.535	.220	.045
62085-2	22-18	.060/.070	.012	Tin Plated Brass	.020	.225	.535	.220	.045
62333-1	22-18	.060/.070	.012	Tin Plated Brass	.032	.225	.535	.220	.045

### INSULATION SUPPORT (Receptacle and Tab Combination)

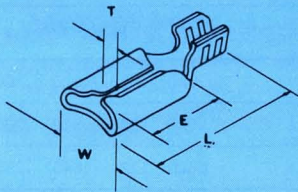
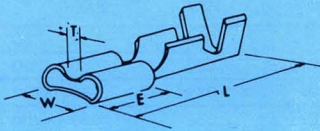
TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	TAB STOCK THICKNESS	RECT. STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
61350-1	A	20-16	.090/.130	.020	.014	Brass	.020	.225	.555	.225	.020
61350-2	A	20-16	.090/.130	.020	.014	Tin Plated Brass	.020	.225	.555	.225	.020
61958-1	A	20-16	.090/.130	.020	.014	Brass	.025	.225	.555	.225	.020
62026-1	B	20-16	.090/.130	.020	.014	Tin Plated Brass	.020	.225	.615	.225	.020
62026-2*	B	20-16	.090/.130	.020	.014	Brass	.020	.225	.615	.225	.020
62375-1	B	20-16	.090/.130	.020	.014	Brass	.020	.225	.615	.225	.020
62139-1	B	20-16	.060/.110	.020	.014	Tin Plated Brass	.020	.225	.615	.225	.023

\*Reeled for Miniature Applicator.

# 187

## Series Receptacles

### MOLDABLE LINE



### INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
60214-1	20-16	.090/.130	.012	Brass	.020	.220	.585	.250	.060
60214-2	20-16	.090/.130	.012	Tin Plated Brass	.020	.220	.585	.250	.060
61339-1	20-16	.090/.130	.012	Tin Plated Brass	.032	.220	.585	.250	.060

### NON-INSULATION SUPPORT

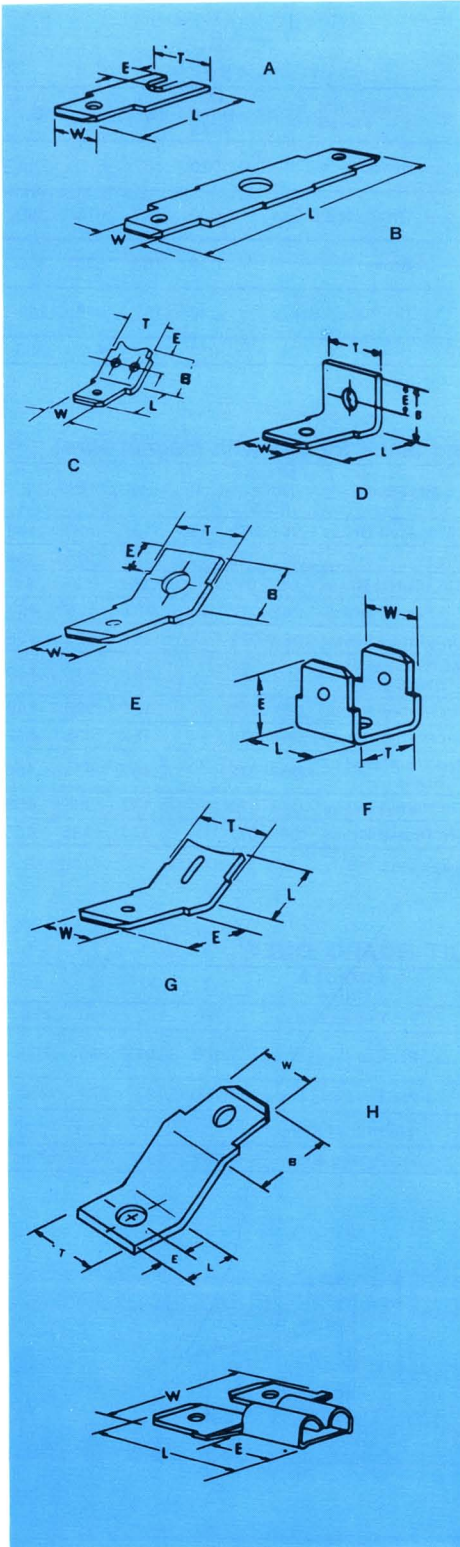
TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
60948-1	20-16	—	.012	Brass	.020	.220	.475	.250	.065
61969-1	20-16	—	.012	Tin Plated Brass	.032	.221	.475	.250	.065

### FLAG INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L MAX.	E	T
61029-1	20-16	.110/.170	.012	Brass	.020	.220	.530	.250	.065
61029-2	20-16	.110/.170	.012	Tin Plated Brass	.020	.220	.530	.250	.065

# 187

## Series Tabs



MATING 187 SERIES TAB DIMENSIONS

### TABS

TERMINAL NUMBER	PAIRS	STYLE	STUD DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T	B
60443-1*	—	A	.125	.020	Brass	.187	.605	.120	.295	—
60443-2*	—	A	.125	.032	Brass	.187	.605	.090	.295	—
60920-1	1	B	.145	.020	Brass	.187	1.276	—	—	—
60920-2	1	B	.171	.020	Brass	.187	1.276	—	—	—
60920-3	1	B	.197	.020	Brass	.187	1.276	—	—	—
61228-1	—	C	—	.020	Nickel Plated Steel	.187	.270	.078	.230	.170
61960-1**	—	G‡	—	.020	Nickel Plated Steel	.187	.270	.070	.230	.170
61990-1	—	G†	—	.020	Nickel Plated Steel	.187	.270	.078	.230	.170
62256-1	—	D	.065	.020	Brass	.187	.320	.125	.295	.300
62239-1	—	D	.094	.020	Brass	.187	.656	.125	.280	.343
61407-1	—	D	.109	.020	Brass	.187	.320	.125	.295	.300
61407-2	—	D	.109	.020	Tin Plated Brass	.187	.320	.125	.295	.300
61407-3	—	D	.145	.020	Tin Plated Brass	.187	.320	.125	.295	.300
62407-1***	—	D	.156	.020	Tin Plated Brass	.187	.320	.125	.295	.300
61947-1	—	D	.130	.020	Tin Plated Brass	.187	.320	.125	.295	.300
61664-1	—	E	.171	.020	Tin Plated Brass	.187	—	.125	.295	.300
61761-1	—	E	.130	.020	Brass	.187	—	.125	.295	.300
61761-2	—	E	.130	.020	Tin Plated Brass	.187	—	.125	.295	.300
61914-1	—	F	.197	.020	Tin Plated Brass	.187	.295	.433	.435	—
61914-2	—	F	.145	.020	Tin Plated Brass	.187	.295	.433	.435	—
61951-1	—	F	.130	.020	Tin Plated Brass	.187	.295	.433	.435	—
61970-1	—	F	.159	.020	Tin Plated Brass	.187	.295	.433	.435	—
62162-1	—	H	.135	.032	Tin Plated Brass	.187	.250	.125	.330	.171

\*Mechanical test tab for use with AMP gage number 100505.

\*\*Weld Tab.

†Bent 90°.

‡Bent 45°.

\*\*\*Antirotational feature.

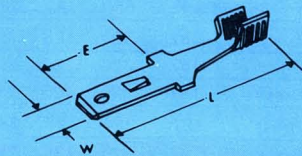
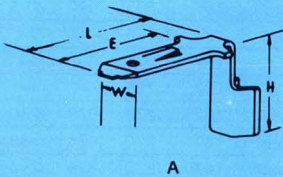
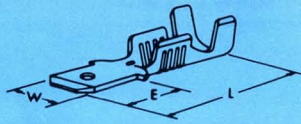
### FASTON TAB ADAPTORS

TERMINAL NUMBER	RECEPTACLE FITS TAB	DUAL THICKNESS	MATERIAL & FINISH	W	L	E
61045-1†	.020	.013 x .020	Brass	.560	.650	.244
61045-2†	.020	.013 x .020	Tin Plated Brass	.560	.650	.244

†Pre Milled Dual Thickness Stock.

# 187

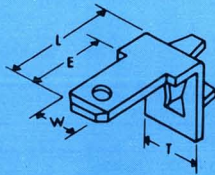
## Series Tabs



B



A



B

### WIRE CRIMP TYPE TABS

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	TAB THICKNESS	W	L	E
42490-1	22-18	.080/.120	.020	Brass	.020	.187	.675	.250
42490-4*								
42490-2	22-18	.080/.120	.020	Tin Plated Brass	.020	.187	.675	.250
42490-3*								
42489-1	18-14	.120/.150	.020	Brass	.020	.187	.675	.250
60850-1*								
42489-2	18-14	.120/.150	.020	Tin Plated Brass	.020	.187	.675	.250
60850-2*								
61687-1†	18-14	.120/.150	.032/.020	Brass	.032	.187	.675	.250

†Premilled Dual Stock Thickness. \*Reeled for Miniature Applicator.

### AMPLIVAR FASTON TABS (with locking lance for use with magnet wire)

TERMINAL NUMBER	TYPE	WIRE RANGE MAGNET	INSULATION DIA RANGE	STOCK THICKNESS	MATERIAL	BOARD THICKNESS	H	W	L	E
61136-1	A	24-21	—	.020	Tin Plated Brass	.062-.072	.400	.187	.525	.458
60289-1	A	21-16	—	.020	Brass	.062-.072	.400	.187	.525	.458
60289-2	A	21-16	—	.020	Tin Plated Brass	.062-.072	.400	.187	.525	.458
60571-1	A	15-13	—	.020	Tin Plated Brass	.062-.072	.400	.187	.525	.458
61440-3	B	24-21	—	.020	Tin Plated Brass	.062-.072	—	.187	.935	.458
61441-1	B	21-16	—	.020	Pre-Tin Plated Brass	.062-.072	—	.187	.935	.458
61441-2	B	21-16	—	.020	Tin Plated Brass	.062-.072	—	.187	.935	.458
61441-3*	B	21-16	—	.020	Tin Plated Brass	.062-.072	—	.187	.935	.458
61442-1	B	15-13	—	.020	Pre-Tin Plated Brass	.062-.072	—	.187	.935	.458
61442-2	B	15-13	—	.020	Tin Plated Brass	.062-.072	—	.187	.935	.458
61442-3**	B	15-13	—	.020	Tin Plated Brass	.062-.072	—	.187	.935	.458

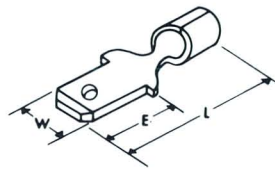
\*Reverse reel of 61441-2.

\*\*Reverse reel of 61442-2.

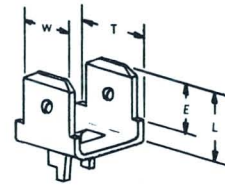
### FASTON TABS FOR PRINTED CIRCUIT BOARD ONLY

TERMINAL NUMBER	TYPE	STOCK THICKNESS	BOARD THICKNESS	MATERIAL & FINISH	T	W	L	E
61024-1*	A	.020	.062/.072	Tin Plated Brass	.280	.187	.490	.458
61543-1	B	.020	.055	Pre-Tin Lead Brass	.250	.187	.332	.250
61544-1								
62403-1	B	.020	.062	Pre-Tin Lead Brass	.250	.187	.332	.250
61907-1*	C	.020	.062	Tin Plated Brass	—	.187	.545	.250
62221-1	D	.020	.055	Tin Plated Brass	.250	.187	.332	.250

\*Loose piece only.



C



D

# 110

## Series Receptacles

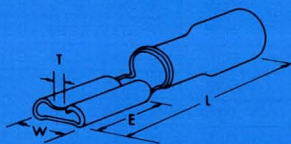
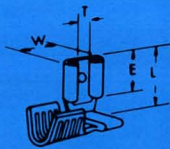
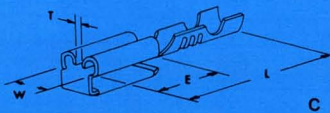
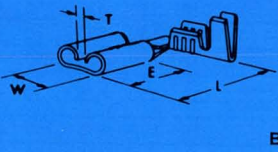
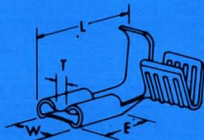
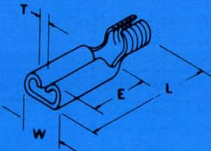
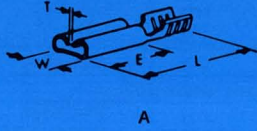


### INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T	TAB FITS TYPE
42847-1*	30-28	.020/.040	.010	Brass	.016	.150	.555	.250	.030	A B C
61093-1*	30-28	.020/.040	.010	Brass	.025	.150	.555	.250	.030	A B C
42415-1	24-22	.040/.060	.010	Pre-Tin Brass	.016	.150	.635	.250	.025	A
42415-2	24-22	.040/.060	.010	Brass	.016	.150	.635	.250	.025	A
42415-3	24-22	.040/.060	.010	Silver Plated Brass	.016	.150	.635	.250	.025	A
42415-4	24-22	.040/.060	.010	Silver Plated Phos. Bronze	.016	.150	.635	.250	.025	A
62340-1	24-22	.040/.060	.010	Pre-Tin Brass	.010	.150	.635	.250	.025	A
60089-1	24-22	.040/.060	.010	Brass	.020	.150	.510	.125	.025	A
60089-2	24-22	.040/.060	.010	Pre-Tin Brass	.020	.150	.510	.125	.025	A
60089-3	24-22	.040/.060	.010	Gold Plated Brass	.020	.150	.510	.125	.025	A
42067-1	24-22	.040/.060	.010	Pre-Tin Brass	.020	.150	.635	.250	.025	A
42067-2	24-22	.040/.060	.010	Gold Plated Brass	.020	.150	.635	.250	.025	A
42948-1	24-22	.040/.060	.010	Brass	.020	.150	.635	.250	.025	A
60230-1	24-22	.040/.060	.010	Pre-Tin Brass	.031	.150	.635	.250	.025	A
60230-2	24-22	.040/.060	.010	Gold Plated Brass	.031	.150	.635	.250	.025	A
61410-1*	24-22	.040/.060	.010	Pre-Tin Brass	.025	.150	.635	.250	.025	A B C
42315-1	22-20	.060/.100	.010	Pre-Tin Brass	.016	.150	.635	.250	.025	B
42236-1	22-20	.060/.100	.010	Pre-Tin Brass	.020	.150	.635	.250	.025	B
60091-1	22-18	.060/.100	.010	Phos. Bronze	.010	.150	.635	.250	.025	A
60091-2	22-18	.060/.100	.010	Tin Plated Phos. Bronze	.010	.150	.635	.250	.025	A
62005-1	22-18	.060/.100	.010	Pre-Tin Brass	.010	.150	.635	.250	.025	A
60415-1	22-18	.060/.100	.010	Pre-Tin Brass	.012	.150	.635	.250	.025	A
60118-1	22-18	.060/.100	.010	Pre-Tin Brass	.016	.150	.635	.250	.025	A
60118-2	22-18	.060/.100	.010	Silver Plated Phos. Bronze	.016	.150	.635	.250	.025	A
42657-1*	22-18	.060/.100	.010	Pre-Tin Brass	.016	.150	.635	.250	.025	A B C
42068-0	22-18	.060/.100	.010	Brass	.020	.150	.635	.250	.025	A
42068-1	22-18	.060/.100	.010	Pre-Tin Brass	.020	.150	.635	.250	.025	A
42068-3	22-18	.060/.100	.010	Phos. Bronze	.020	.150	.635	.250	.025	A
42068-4	22-18	.060/.100	.010	Tin Plated Phos. Bronze	.020	.150	.635	.250	.025	A
42068-5	22-18	.060/.100	.010	Gold Plated Brass	.020	.150	.635	.250	.025	A
42068-6	22-18	.060/.100	.010	Silver Plated Brass	.020	.150	.635	.250	.025	A
60461-2	22-18	.060/.100	.010	Brass	.025	.150	.635	.250	.025	A
60461-3	22-18	.060/.100	.010	Pre-Tin Brass	.025	.150	.635	.250	.025	A
60461-5	22-18	.060/.100	.010	Pre-Tin Phos. Br.	.025	.150	.635	.250	.025	A
60197-1	22-18	.060/.100	.010	Pre-Tin Brass	.032	.150	.635	.250	.025	A
60577-1	22-18	.060/.100	.010	Pre-Tin Brass	.032	.150	.635	.250	.025	C
61938-1**										
62387-1†	22-18	.060/.100	.010	Brass	.020	.150	.560	.250	.025	A
60686-1*	22-18 or (2) 22	.060/.100 or (2) .070 max.	.010	Silver Plated Phos. Bronze	.016	.150	.635	.250	.025	A B C
62094-1	22-18	.090/.130	.010	Pre-Tin Brass	.020	.148	.635	.250	.022	A
60291-1*	22-18	.120/.140	.010	Pre-Tin Brass	.020	.150	.635	.250	.020	A B C
60532-1	22-18	.120/.140	.010	Pre-Tin Brass	.020	.150	.635	.250	.020	A
60729-1	22-18	.120/.140	.010	Pre-Tin Brass	.020	.150	.635	.250	.020	B
61634-1	22-18	.120/.140	.010	Brass	.032	.150	.635	.250	.020	B
61030-1	22-18	.120/.140	.010	Pre-Tin Brass	.016	.150	.635	.250	.020	B
42294-1*	22-18	.120/.140	.010	Pre-Tin Brass	.025	.150	.635	.250	.020	A B C
61158-1	22-18	.120/.140	.010	Pre-Tin Brass	.025	.150	.635	.250	.022	A
61408-1	20-16	.060/.100	.010	Pre-Tin Brass	.020	.150	.635	.250	.025	A
61400-1	20-16	.120/.140	.010	Pre-Tin Brass	.020	.150	.635	.250	.022	A
61923-1	22-18	.120/.140	.010	Pre-Tin Brass	.012	.150	.635	.250	.020	A
62050-1	20-16	.120/.140	.010	Pre-Tin Brass	.032	.150	.635	.250	.020	A
62190-1	20-16	.150/.170	.010	Brass	.015	.150	.635	.250	.022	A
62191-1	20-16	.150/.170	.010	Tin Plated Brass	.020	.150	.635	.250	.022	A

\*No Dimple. \*\*Side Feed. †Reeled for Miniature Applicator.

# 110 Series Receptacles



## NON-INSULATION SUPPORT

TERMINAL NUMBER	WIRE SIZE	STYLE	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T	TAB TYPE FITS
42399-2	20-18 or (2) 20	A	.010	Brass	.020	.150	.475	.250	.030	A
42399-1	20-18 or (2) 20	A	.010	Pre-Tin Brass	.020	.150	.475	.250	.030	A
62345-1	20-18 or (2) 20	A	.010	Pre-Tin Brass	.025	.150	.475	.250	.030	A
60296-1	20-18 or (2) 20	A	.010	Pre-Tin Brass	.012	.150	.475	.250	.030	A
42398-1	20-18 or (2) 20	A	.010	Pre-Tin Brass	.016	.150	.475	.250	.030	A
60967-1	20-18 or (2) 20	A	.010	Pre-Tin Brass	.016	.150	.475	.250	.030	B
42604-1*	20-18 or (2) 20	A	.010	Pre-Tin Brass	.020	.150	.475	.250	.030	A B C
60601-1	20-18 or (2) 20	A	.010	Pre-Tin Brass	.032	.150	.475	.250	.030	A
42795-1*	20-18 or (2) 20	A	.010	Pre-Tin Brass	.032	.150	.475	.250	.030	A B C
61277-1	20-18 or (2) 20	A	.010	Brass	.020	.148	.475	.250	.028	—
61457-1	20-16	A	.010	Pre-Tin Brass	.016	.150	.537	.250	.025	A
61360-1	16-14	B	.012	Pre-Tin Phos. Bronze	.032	.150	.475	.250	.025	C
61437-1	16-14	B	.012	Pre-Tin Phos. Bronze	.020	.150	.475	.250	.025	C
61818-1	24-22	A	.010	Brass	.016	.138	.327	.140	.028	—

\*No Dimple.

## FLAG INSULATION SUPPORT

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L MAX.	E	T	FITS TAB TYPE
60605-1	A	22-18	.065/.100	.012	Tin Plated Brass	.020	.150	.430	.200	.030	A
61001-1	A	22-18	.065/.100	.012	Tin Plated Brass	.016	.150	.430	.200	.030	A
61372-1	A	22-18	.065/.100	.010	Pre-Tin Brass	.020	.150	.430	.200	.030	A
61530-1	A	22-18	.065/.100	.010	Pre-Tin Brass	.025	.150	.430	.200	.030	A
61971-1	A	22-18	.065/.100	.010	Pre-Tin Brass	.032	.148	.430	.200	.030	A
61459-1	A	22-18	.065/.100	.010	Pre-Tin Brass	.016	.150	.430	.200	.030	A
61070-1	B	22-18	.060/.100	.012	Tin Plated Brass	.020	.150	.430	.200	.030	A
61070-2	B	22-18	.060/.100	.012	Brass	.020	.150	.430	.200	.030	A
61481-1	B	22-18	.060/.100	.010	Pre-Tin Brass	.020	.150	.430	.200	.035	A
62336-1	B	22-18	.060/.100	.010	Pre-Tin Brass	.032	.150	.430	.200	.035	A
62003-1	C	22-18	.060/.100	.010	Brass	.020	.140	.600	.250	.025	A
62003-2	C	22-18	.060/.100	.010	Tin Plated Bras	.020	.140	.600	.250	.025	A
62374-1	C	22-18	.060/.100	.010	Tin Plated Brass	.025	.140	.600	.250	.025	A

## FLAG NON-INSULATION SUPPORT

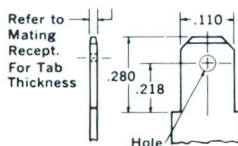
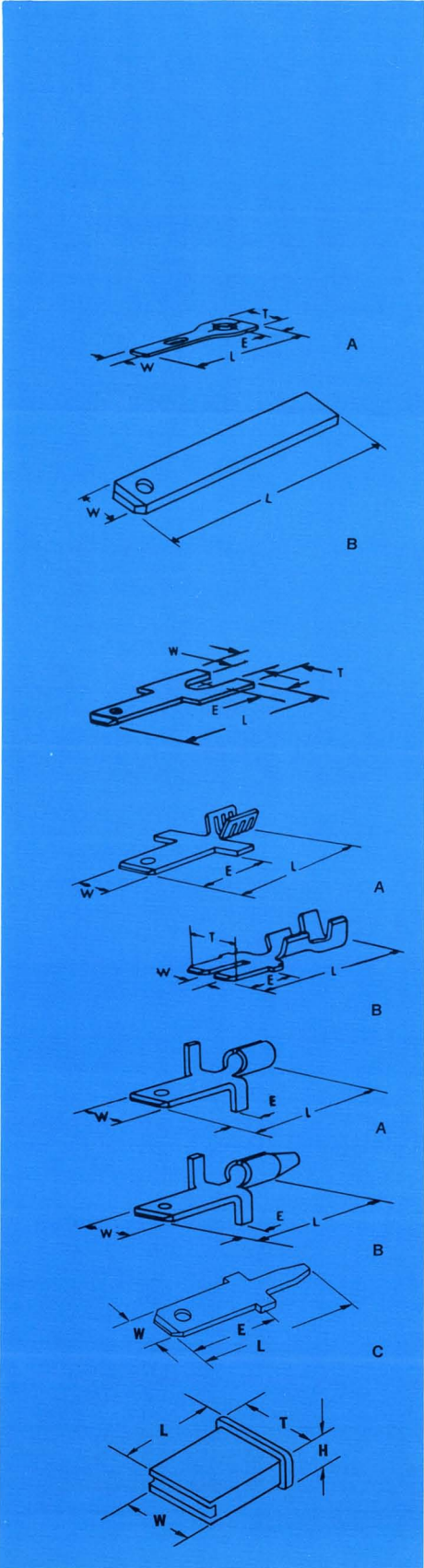
TERMINAL NUMBER	STYLE	WIRE SIZE	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L MAX.	E	T	FITS TAB TYPE
60991-1	D	22-16	.012	Brass	.020	.150	.295	.150	.043	A
60991-2	D	22-16	.012	Tin Plated Brass	.020	.150	.295	.150	.043	A
61967-1	D	22-16	.010	Brass	.032	.150	.295	.150	.043	A
61549-1	D	22-16	.010	Pre-Tin Brass	.020	.150	.295	.150	.043	A
62321-1	D	22-16	.010	Pre-Tin Brass	.020	.150	.295	.150	.043	A
62321-2	D	22-16	.010	Nickel Plated Brass	.020	.150	.295	.150	.043	A

## PIDG PRE-INSULATED RECEPTACLES

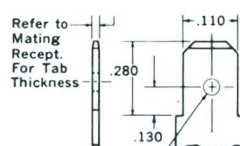
TERMINAL NUMBER		WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	INSULATION MATERIAL & COLOR	FITS TAB	W	L MAX.	E	T	FITS TAB TYPE
LOOSE PIECE FORM	STRIP FORM											
61048-1**	61047-1	22-18	.100 max.	.012	Pre-Tin Brass	Nylon Trsp.	.016	.148	.734	.250	.025	A
61060-1**	61059-1	22-18	.100 max.	.012	Pre-Tin Brass	Nylon Trsp.	.020	.148	.734	.250	.025	A
60894-1**	60893-1	22-18	.100 max.	.012	Pre-Tin Brass	Nylon Trsp.	.032	.148	.734	.250	.025	A
61255-1*	61254-1*	22-18	.110 max.	.012	Pre-Tin Brass	Nylon Trsp.	.032	.148	.734	.250	.025	A*
61678-1**	61677-1	22-18	.110 max.	.012	Pre-Tin Brass	Nylon-Black	.032	.148	.734	.250	.025	B
350626-1	350625-1	22-18	.100 max.	.012	Gold Plated Brass	Nylon Trsp.	.032	.148	.734	.250	.025	A
350808-1	350807-1	22-18	.110 max.	.012	Tin Plated Brass	Nylon Trsp.	.020	.148	.734	.250	.025	A
61191-1	61190-1	16-14	.160 max.	.016	Pre-Tin Brass	Vinyl-Blue	.016	.160	.756	.250	.025	A
61258-1*	61257-1*	16-14	.170 max.	.016	Pre-Tin Brass	Vinyl-Blue	.032	.160	.756	.250	.025	A*

\*No Dimple. \*\*Available in tape mounted form.

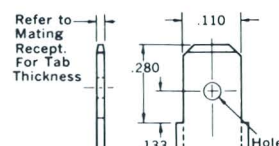
# 110 Series Tabs



MATING 110 SERIES TAB DIMENSIONS TYPE A



MATING 110 SERIES TAB DIMENSIONS TYPE B



MATING 110 SERIES TAB DIMENSIONS TYPE C

### TABS

TERMINAL NUMBER	STYLE	HOLE DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
40966	A	.106	.016	Tin Plated Brass	.110	.655	.110	.220
42760-1*	A	.106	.016	Tin Plated Brass	.110	.655	.110	.220
61139-1	A	.084	.016	Tin Plated Brass	.110	.655	.110	.220
61493-1	A	.089	.016	Tin Plated Brass	.110	.656	.109	.220
61935-1Δ	A	.106	.020	Tin Plated Brass	.110	.656	.109	.220
61935-2	A	.106	.020	Brass	.110	.656	.109	.220
61517-1	B	.060	.032	Nickel Plated Steel	.110	.490	—	.110
42971-1	A	.136	.016	Tin Plated Brass	.110	.655	.110	.220
60858-1*	A	.136	.016	Tin Plated Brass	.110	.655	.110	.220
60837-1	A	.136	.020	Tin Plated Brass	.110	.655	.110	.220
60336-1	A	.170	.016	Tin Plated Brass	.110	.655	.110	.220

\*No solder slot. ΔDimple Hole

### MECHANICAL TEST TABS

TERMINAL NUMBER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
62061-1*	.020	Brass	.125	.570	.090	.295
62061-2*	.032	Brass	.125	.570	.090	.295
62061-3*	.016	Brass	.125	.570	.090	.295

\*Mechanical test tab for use with AMP gauge number 100505.

### WIRE CRIMP TYPE TABS

TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	W	L	E	T
61037-1	A	28-26	—	.020	Brass	.110	.490	.280	—
61037-2	A	28-26	—	.020	Tin Plated Brass	.110	.490	.280	—
62122-1	A	22-18	—	.020	Pre-Tin Brass	.110	.485	.280	—
62122-2	A	22-18	—	.020	Nickel Plated Brass	.110	.485	.280	—
62384-1	A	22-18	—	.020	Pre-Tin Brass	.110	.565	.280	—
42293-1**	B	24-20	.120/.140	.025	Brass	.110	.780	.250	.270
42293-2**	B	24-20	.120/.140	.025	Tin Plated Brass	.110	.780	.250	.270

\*\*Note: These Tabs mate with Receptacle No. 42294 only.

### FASTON TABS FOR PRINTED CIRCUIT BOARD ONLY

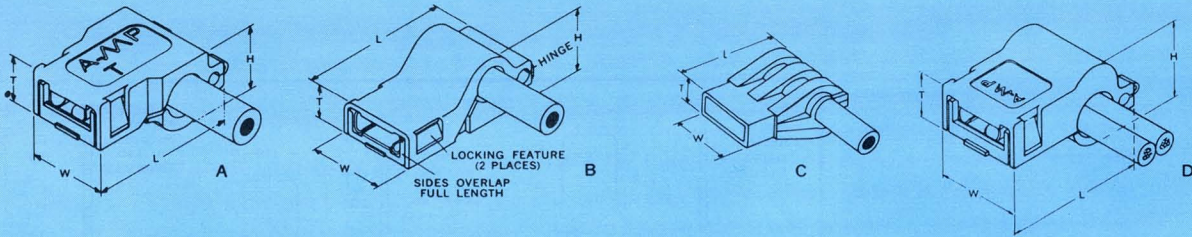
TERMINAL NUMBER	STYLE	STOCK THICKNESS	MATING HOLE DIA.	MATERIAL & FINISH	W	L	E
61134-1†	A	.020	.060/.055	Pre-Tin Brass	.110	.490	.280
61968-2††	B	.020	.065	Pre-Tin Brass	.110	.490	.280
62073-1	B	.020	.070/.067	Pre-Tin Brass	.110	.490	.280
62144-1	B	.020	.066/.072	Pre-Tin Brass	.110	.490	.280
62395-1	C	.020	.040/.046	Pre-Tin Brass	.110	.490	.280

†Loose piece only. ††Staking machine available.

### TAB CAPS

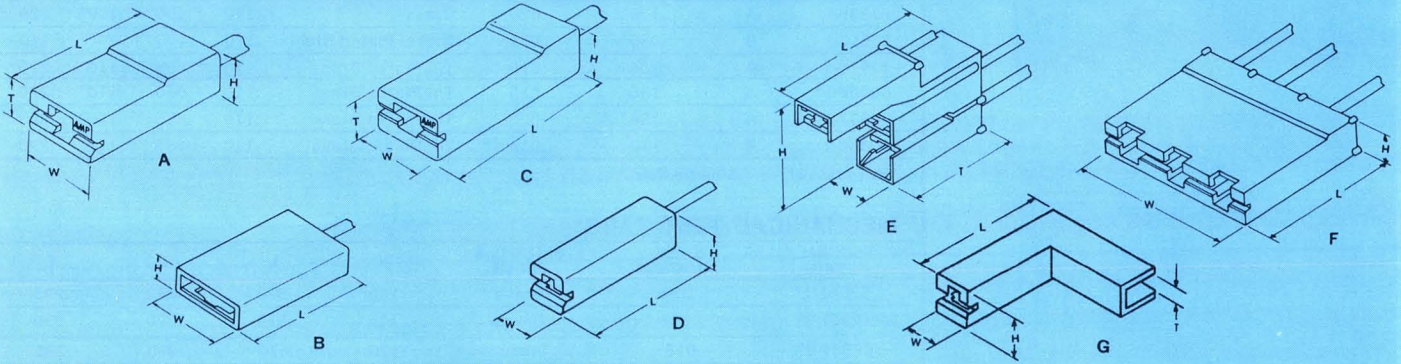
TAB SIZE	PART NUMBER	MATERIAL	COLOR	L	T	W	H
"250" Series .032 thick	360042-1	Nylon	Natural	.380	.380	.320	.155
"187" Series .020 thick	360041-1	Nylon	Natural	.380	.320	.260	.155

## AMPIP/Post-Insulation Pods



### FLAG STYLE RECEPTACLE HOUSINGS

STYLE	PART NUMBER	TYPE	MATERIAL	COLOR	INSULATION DIAMETER	L	T	W	H	ACCEPTS TERMINAL*
A	1-480298-0	Continuous Strip	Nylon	Natural	.210 Max.	.787	.266	.448	.360	"250" Series Flag FASTON Receptacles 41531, 41532, 42144, 42511, 60641, 60645
	1-480307-1	Loose Piece	Nylon	Natural	.210 Max.					
B	1-480296-0	Continuous Strip	Nylon	Natural	.140 Max. or (2)	.732	.180	.460	.315	"250" Series Flag FASTON Receptacles 60290, 60314, 60455
	1-480306-1	Loose Piece	Nylon	Natural	.110 Max.					
C	480019-6	Loose Piece	Vinyl	Blue	.150	.710	.210	.380	.400	"250" Series Flag FASTONS
D	1-480487-2	Loose Piece	Nylon	Natural	.175 Max.	.699	.230	.430	.320	"187" Series Flag FASTONS

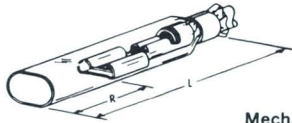


### STRAIGHT STYLE RECEPTACLE HOUSINGS

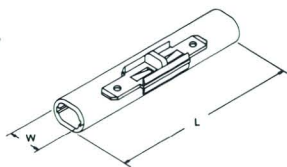
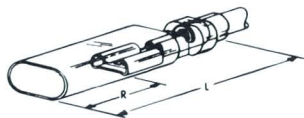
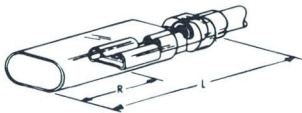
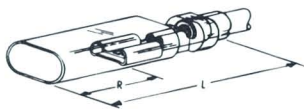
STYLE	PART NUMBER	TYPE	MATERIAL	COLOR	INSULATION DIAMETER	L	T	W	H	ACCEPTS TERMINAL*
A	1-480416-0	Loose Piece	Nylon	Natural	.200 Max.	.920	.260	.390	.282	"250" Series FASTON Receptacles 41143, 41194, 41202, 41274, 41449, 41450, 41678, 41679, 41763, 41771, 41772, 42285, 42286, 42400, 42510, 42640, 42643, 60650, 60938, 61099, 61107, 61324, 61368, 61375
	1-480416-1	Loose Piece	Nylon	Black						
	1-480416-3	Loose Piece	Nylon	Blue						
	1-480416-4	Loose Piece	Nylon	Red						
B	1-480458-0	Loose Piece	Nylon	Natural	.125 Max.	.950	—	.570	.190	"250" Series FASTON Receptacles 42660, 42743, 42845, 60021, 60488, 60713, 61202
C	1-480418-0	Loose Piece	Nylon	Natural	.180 Max.	.775	.225	.338	.245	"205" Series FASTON Receptacles 42197, 42198, 42258, 42298, 42432, 42680, 42709, 42710, 42712**, 42713, 42781, 61050
C	1-480435-0	Loose Piece	Nylon	Natural	.170 Max.	.775	.215	.308	.235	"187" Series FASTON Receptacles 42373, 42374, 42452, 42453, 42617, 60214, 60487, 60573, 60621, 60831, 61017, 61079, 61084, 61124, 61339
D	1-480417-0	Loose Piece	Nylon	Natural	.150 Max.	.790	—	.230	.225	"110" Series FASTON Receptacles 42067, 42068, 42236, 42294, 42315, 42398, 42399, 42415, 42570, 42604, 42657, 42795, 42847, 42948, 60118, 60197, 60230, 60291, 60296, 60415, 60461, 60532, 60601, 60686, 60729, 60967, 61030, 61400, 61408, 61410
E	360010-1	Loose Piece	Nylon	Natural	.170 Max.	1.405	.875	.317	.875	"187" Series FASTON Receptacles 42452, 42453, 42373, 42374, 42617, 60487, 60573, 60214, 60621, 60831, 61017, 61079, 61084, 61124, 61919
F	360011-1	Loose Piece	Nylon	Natural	—	.775	.225	—	.245	"205" Series FASTON Receptacles 42710, 42198, 42680, 42432, 42781, 42712-1, 42712-2, 42709, 61050, 42713, 42197, 42258, 60674,
G	360040-1	Loose Piece	Nylon	Natural	—	.550	.130	.225	.200	61070, 61481

\*Note: For dimensions and plating, refer to Terminal Specification. \*\*Except 42712-3.





Mechanical fastening ring Part No. 41574 with sleeve



### INSULATION TUBING FOR "250" SERIES

SLEEVE NO.	INSUL. MAX.	LENGTH	R	COLOR
380374-2	.280	1.825	.625	Natural
380374-3	.280	1.270	.070	Natural
380374-4	.280	1.600	.400	Natural

### COLD CRIMP SLEEVES FOR "250" SERIES

SLEEVE NO.	INSUL. MAX.	LENGTH	R	COLOR
380286-1	.140	1.577	.625	Natural
380286-2	.140	.937	.062	Natural
380286-3	.140	.937	None	Natural
380286-4	.140	1.110	.062	Natural
380425-1	.175	.937	.062	Natural
380425-2	.175	.937	None	Natural
380454-1	.190	1.577	.625	Natural
380454-2	.190	.937	.062	Natural
380454-3	.190	1.062	.062	Natural
380590-1	.190	1.577	.625	Black

### COLD CRIMP SLEEVES FOR "205" AND "187" SERIES

SLEEVE NO.	INSUL. MAX.	LENGTH	R	COLOR
380390-2	.125	.967	.156	Natural
380390-3	.125	.967	.093	Natural
380390-4	.125	1.320	.470	Natural
380390-5	.125	.812	None	Natural
380390-6	.125	.822	.062	Natural
380390-7	.125	.750	None	Natural
380583-1	.125	.967	.156	Red

### COLD CRIMP SLEEVES FOR "110" SERIES

SLEEVE NO.	INSUL. MAX.	LENGTH	R	COLOR
380312-7	.150	.920	.062	Blue
380434-1	.150	.720	None	Natural
380434-2	.150	.920	.031	Natural
380434-3	.150	.920	.156	Natural
380434-5	.150	.920	.093	Natural
380481-1	.090	.830	.093	Natural
380621-1	.110	.920	.031	Natural

### LINE SPLICE CONNECTOR FOR "250" SERIES

SPLICE NUMBER	MATERIAL & FINISH	W	L MAX.	E MIN.
321235	Plastic tube over brass tab	.391	2.093	.860
321688	Plastic tube over tin plated brass tab	.390	2.093	.860
*1-321235-0	Plastic tube over brass tab	.409	2.625	1.151
*1-321235-1	Plastic tube over tin plated brass tab	.409	2.625	1.151

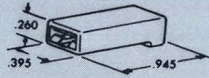
\*Recommended for U.L. applications.

### LINE SPLICE CONNECTOR FOR "187" SERIES

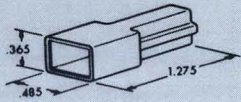
SPLICE NUMBER	MATERIAL & FINISH	W	L MAX.	E MIN.
360035-1	Natural Nylon tube over brass tab	.345	1.750	—

# 250

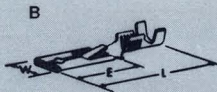
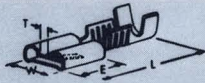
## FASTIN-FASTON Series Connectors



RECEPTACLE HOUSING



TAB HOUSING



C



### SINGLE CIRCUIT CONNECTORS (Housings)

RECEPTACLE HOUSING NUMBER	TAB HOUSING NUMBER	COLOR	MATERIAL
480054-1	480053-1	Clear	Tenite
480054-2	480053-2	Black	Cyclac
480054-3	480053-3	Natural	Nylon
480054-4	480053-4	Black	Nylon
480054-5	480053-5	Red	Nylon
480054-6	480053-6	Green	Nylon
480054-7	480053-7	Blue	Nylon
1-480302-1	1-480301-1	Brown	Nylon
1-480302-2	1-480301-2	Yellow	Nylon
1-480302-3	1-480301-3	Orange	Nylon

### RECEPTACLES

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
42281-1	18-14	.120/.160	.016	Brass	.032	.295	.750	.305	.080
42281-2	18-14	.120/.160	.016	Tin Plated Brass	.032	.295	.750	.305	.080
42281-3	18-14	.120/.160	.016	Silver Plated Brass	.032	.295	.750	.305	.080
60634-1*	18-14	.120/.160	.016	Brass	.032	.295	.750	.305	.080
42904-1	16-12	.150/.190	.016	Brass	.032	.295	.750	.305	.080
42904-2	16-12	.150/.190	.016	Tin Plated Brass	.032	.295	.750	.305	.080
42904-3	16-12	.150/.190	.016	Silver Plated Brass	.032	.295	.750	.305	.080
61127-1	16-12	.150/.190	.016	Nickel Plated Phos. Bronze	.032	.295	.750	.305	.080
60249-1	16-12 or (2) 16	.160/.210 or (2) .130 max.	.016	Brass	.032	.295	.750	.305	.080
60249-2	16-12 or (2) 16	.160/.210 or (2) .130 max.	.016	Tin Plated Brass	.032	.295	.750	.305	.080

\*No front slot.

### TABS

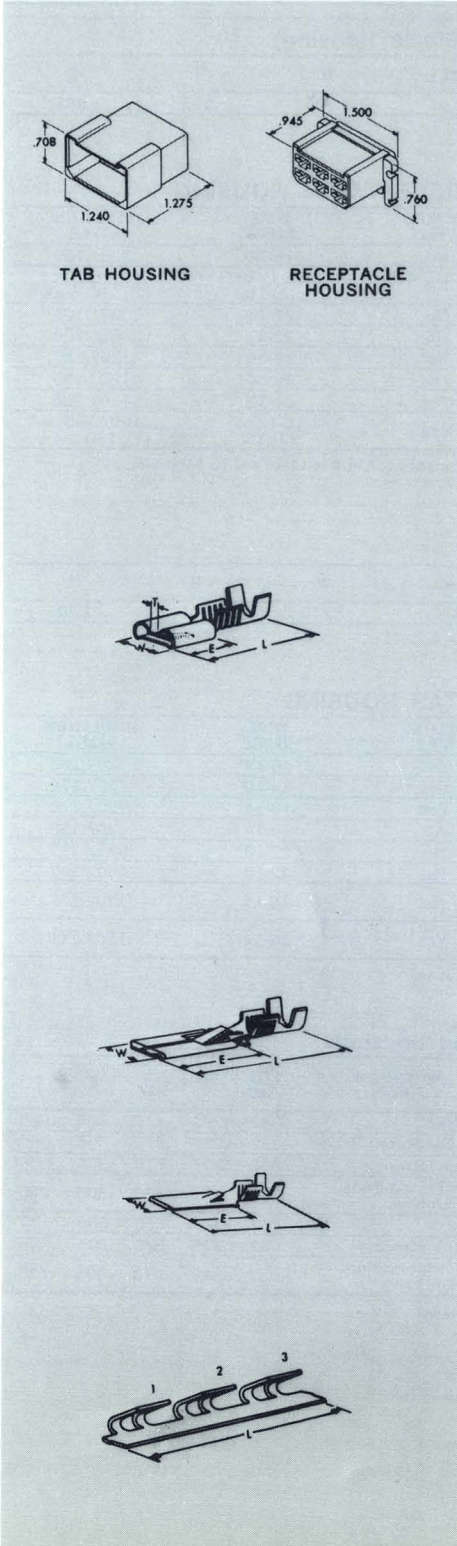
TERMINAL NUMBER	STYLE	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	TAB THICKNESS	W	L	E
42460-1	B	18-14	.120/.160	.016	Brass	.032	.250	1.105	.620
42460-2	B	18-14	.120/.160	.016	Tin Plated Brass	.032	.250	1.105	.620
42460-3	B	18-14	.120/.160	.016	Silver Plated Brass	.032	.250	1.105	.620
42460-4	B	18-14	.120/.160	.016	Tin Plated Phos. Bronze	.032	.250	1.105	.620
60702-2	B	18-14	.120/.170	.016	Brass	.032	.250	1.105	.620
60702-1	B	18-14	.120/.170	.016	Tin Plated Brass	.032	.250	1.105	.620
60701-1	B	14-10	.120/.170	.016	Tin Plated Brass	.032	.250	1.105	.620

THE TABS LISTED BELOW ARE FOR USE BACK TO BACK WITH A COMBINED THICKNESS OF .032

42580-1	C	18-14	.120/.145	.016	Brass	.016	.250	1.100	.620
42580-2	C	18-14	.120/.145	.016	Tin Plated Brass	.016	.250	1.100	.620
42580-3	C	18-14	.120/.145	.016	Silver Plated Brass	.016	.250	1.100	.620

# 250

## FASTIN-FASTON Series Connectors



### SIX CIRCUIT CONNECTORS (Housings)

RECEPTACLES HOUSING NUMBER	TAB HOUSING NUMBER	COLOR	MATERIAL
480003-5	480004-5	Natural	Nylon
480194-1	480195-1	Brown	Nylon
480194-3	480195-3	Yellow	Nylon
480194-4	480195-4	Green	Nylon
480194-5	480195-5	Blue	Nylon
480194-7	480195-7	Gray	Nylon
480194-8	480195-8	Black	Nylon
480194-9	480195-9	Red	Nylon
1-480281-0*	1-480282-0	Black	Nylon

\*Same as 480194-8 except no mounting legs and copper stearate added in nylon material. Mates with all tab housings listed above.

### RECEPTACLES

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
60413-1	22-18	.060/.100	.012	Tin Plated Brass	.032	.295	.750	.305	.035
60295-1	22-18	.085/.125	.012	Brass	.032	.295	.750	.305	.035
60295-2	22-18	.085/.125	.012	Tin Plated Brass	.032	.295	.750	.305	.035
61164-1*	22-18	.085/.125	.012	Tin Plated Brass	.032	.293	.750	.305	.035
61164-2*	22-18	.085/.125	.012	Pre-Tin Brass	.032	.293	.750	.305	.035
42100-1	18-14	.120/.160	.012	Brass	.032	.295	.750	.305	.035
42100-2	18-14	.120/.160	.012	Tin Plated Brass	.032	.295	.750	.305	.035
42100-3	18-14	.120/.160	.012	Silver Plated Brass	.032	.295	.750	.305	.035
42100-4	18-14	.120/.160	.012	Pre-Tin Brass	.032	.293	.750	.305	.035
60717-1*	18-14	.120/.160	.012	Brass	.032	.295	.750	.305	.035
60717-2*	18-14	.120/.160	.012	Tin Plated Brass	.032	.295	.750	.305	.035
42261-1	18-14	.120/.160	.012	Nickel Plated Steel	.032	.295	.750	.305	.035
60253-1	16-12 or (2) 16	.160/.210 or (2) .130 max.	.012	Brass	.032	.295	.750	.305	.035
60253-2	16-12 or (2) 16	.160/.210 or (2) .130 max.	.012	Tin Plated Brass	.032	.295	.750	.305	.035
60253-3	16-12 or (2) 16	.160/.210 or (2) .130 max.	.012	Silver Plated Brass	.032	.295	.750	.305	.035

\*No front slot and rib in lance.

### TABS

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TAB	W	L	E	T
60412-1	22-18	.060/.100	.016	Tin Plated Brass	.032	.250	1.105	.620	—
60294-1	22-18	.085/.125	.016	Brass	.032	.250	1.105	.620	—
60294-2	22-18	.085/.125	.016	Tin Plated Brass	.032	.250	1.105	.620	—
42098-1	18-14	.120/.160	.016	Brass	.032	.250	1.105	.620	—
42098-2	18-14	.120/.160	.016	Tin Plated Brass	.032	.250	1.105	.620	—
42098-3	18-14	.120/.160	.016	Silver Plated Brass	.032	.250	1.105	.620	—

THE TABS LISTED BELOW ARE FOR USE BACK TO BACK WITH A COMBINED THICKNESS OF .032

42099-1	18-14	.120/.145	.016	Brass	.032	.250	1.105	.620	—
42099-2	18-14	.120/.145	.016	Tin Plated Brass	.032	.250	1.105	.620	—
42099-3	18-14	.120/.145	.016	Silver Plated Brass	.032	.250	1.105	.620	—
42099-4	18-14	.120/.145	.016	Pre-Tin Brass	.032	.250	1.105	.620	—

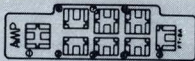
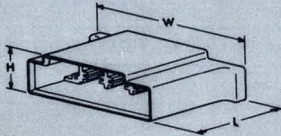
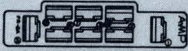
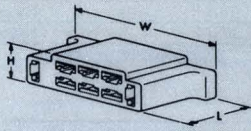
### BRIDGING SPRINGS (Used in 6 Circuit Tab Housings)

SPRING NUMBER	MATERIAL	CONTACT POSITIONS	L	SPRING NUMBER	MATERIAL	CONTACT POSITIONS	L
42135-1	Brass	1 2 3	1.135	42139-1	Brass	1 — —	1.135
42135-2	Tin Plated Brass	1 2 3	1.135	42139-2	Tin Plated Brass	1 — —	1.135
42136-1	Brass	1 2 —	1.135	42140-1	Brass	— 2 —	1.135
42136-2	Tin Plated Brass	1 2 —	1.135	42140-2	Tin Plated Brass	— 2 —	1.135
42137-1	Brass	— 2 3	1.135	42141-1	Brass	— — 3	1.135
42137-2	Tin Plated Brass	— 2 3	1.135	42141-2	Tin Plated Brass	— — 3	1.135
42138-1	Brass	1 — 3	1.135	60642-1*	Brass	1 2 —	.950
42138-2	Tin Plated Brass	1 — 3	1.135	60648-1*	Brass	— 2 3	.950

\*Used to bridge Circuits 4, 5 and 6 only.

# 250

## FASTIN-FASTON Series Connectors



### EIGHT CIRCUIT CONNECTORS (Receptacle Housing)

HOUSING NUMBER	COLOR	MATERIAL	W	H	L
480173-1	Natural	Nylon	2.125	.525	.945

### PROPER TERMINAL PLACEMENT IN RECEPTACLE HOUSING

CIRCUITS	TERMINAL*	LOCKING DIMPLE	WIRE RANGE	INSULATION RANGE
1, 2, 3, 4, 7 & 8	42100	No	18-14	.120/.160
1, 2, 3, 4, 7 & 8	60253	No	16-12 or (2) 16	.160/.210 or (2) .130 max.
1, 2, 3, 4, 7 & 8	60295	No	22-18	.085/.125
1, 2, 3, 4, 7 & 8	60413	No	22-18	.060/.100
1, 2, 3, 4, 7 & 8	60717**	No	18-14	.120/.160
5 & 6	42281	Yes	18-14	.120/.160
5 & 6	42904	Yes	16-12	.150/.190
5 & 6	60249	Yes	16-12 or (2) 16	.160/.210 or (2) .130 max.

\*Note: For Dimensions, and Plating, refer to Terminal Specifications. \*\*Rib in Lance and no Front Slot.

### TAB HOUSING

HOUSING NUMBER	COLOR	MATERIAL	W	H	L
480174-1	Natural	Nylon	2.240	.640	1.275

### PROPER TERMINAL PLACEMENT IN TAB HOUSING

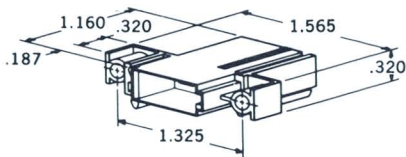
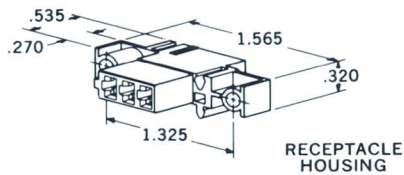
CIRCUITS	TERMINAL*	LOCKING HOLE	WIRE RANGE	INSULATION RANGE
1 thru 8 (all)	42460	Yes	18-14	.120/.160
1 thru 8 (all)	60701	Yes	14-10	.120/.170
1 thru 8 (all)	60702	Yes	18-14	.120/.170
1, 2, 3, 4, 7 & 8	42098	No	18-14	.120/.160
1, 2, 3, 4, 7 & 8	60294	No	22-18	.085/.125
1, 2, 3, 4, 7 & 8	60412	No	22-18	.060/.100
1, 7 & 8	42099 (Back to back)	No	18-14	.120/.145
1, 7 & 8	42580 (Back to back)	Yes	18-14	.120/.145

\*Note: For Dimensions, and Plating, refer to Terminal Specifications.

### FLAG RECEPTACLE—for use with flag housings

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICK-NESS	MATERIAL & FINISH	FITS TAB	W	L MAX.	E	T
42284-1	18-12	.110/.210	.016	Brass	.032	.297	.670	.305	.065
42284-3	18-12	.110/.210	.016	Silver Plated Brass	.032	.297	.670	.305	.065
42284-4	18-12	.110/.210	.016	Phos. Bronze	.032	.297	.670	.305	.065
42284-5	18-12	.110/.210	.016	Tin Plated Phos. Bronze	.032	.297	.670	.305	.065
42372-1**	18-12	.110/.210	.016	Brass	.032	.318	.670	.305	.120
42372-3**	18-12	.110/.210	.016	Phos. Bronze	.032	.318	.670	.305	.120
42372-4**	18-12	.110/.210	.016	Tin Plated Phos. Bronze	.032	.318	.670	.305	.120

\*\*These receptacles to fit Faston tab affixed to .125 or .090 diameter pin.



## HOUSINGS

RECEPTACLE HOUSING NUMBER	TAB HOUSING NUMBER	COLOR	MATERIAL
1-480252-0	1-480251-0	Natural	Nylon
1-480252-1	1-480251-1	Brown	Nylon
1-480252-2	1-480251-2	Orange	Nylon
1-480252-3	1-480251-3	Yellow	Nylon
1-480252-4	1-480251-4	Green	Nylon
1-480252-5	1-480251-5	Blue	Nylon
1-480252-6	1-480251-6	Violet	Nylon
1-480252-7	1-480251-7	Gray	Nylon
1-480252-8	1-480251-8	Black	Nylon
1-480252-9	1-480251-9	Red	Nylon
—	2-480251-0*	Natural	Nylon

\*Special mounting mates with all receptacle housings listed above.

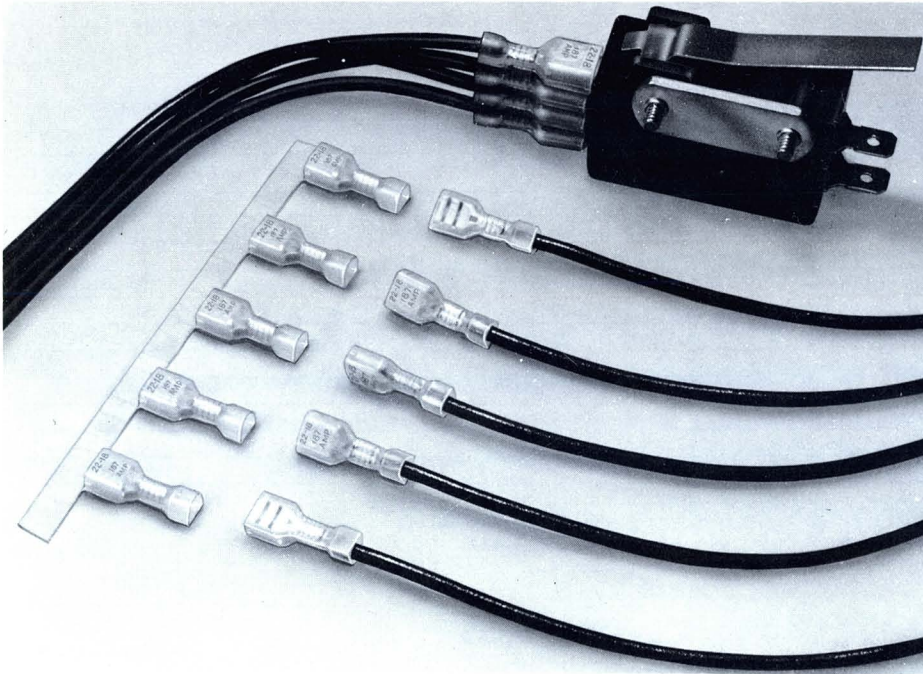
## RECEPTACLES

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	FITS TABS	W	L	T
60435-1	20-16 or (2) 20	.090/.130 or (2) .110 max.	.012	Pre-Tin Brass	.016	.220	.750	.040
60435-3	20-16 or (2) 20	.090/.130 or (2) .110 max.	.012	Tin Plated Brass	.016	.220	.750	.040

## TABS

TERMINAL NUMBER	WIRE SIZE	INSULATION DIAMETER	STOCK THICKNESS	MATERIAL & FINISH	TAB THICKNESS	W	L
60434-1	20-16 or (2) 20	.090/.130 or (2) .110 max.	.016	Pre-Tin Brass	.016	.145	.955
60434-3	20-16 or (2) 20	.090/.130 or (2) .110 max.	.016	Tin Plated Brass	.016	.145	.955

## Terminals and Splices for Automatic Machine Application



The Ultra-Fast fully insulated FASTON Receptacle offers the advantages of a completely protected terminal at the applied cost savings attainable with high speed automatic termination equipment and the elimination of secondary operations.

Ultra-Fast, fully insulated FASTON Receptacles preclude the need for costly electrical safety interlocks or special protective shields to prevent shock hazards. In addition, electrical short circuits from exposed leads are eliminated even in equipment requiring close contact spacing maximizing circuit density.

The Ultra-Fast receptacle features a pre-insulated nylon housing which completely encloses a .016 brass, tin-plated FASTON Receptacle. The FASTON Receptacle is recessed sufficiently within the housing to allow its use in 1,000 volt applications. The front end of the terminal is designed for positive mating with a variety of tabs, including those with "dam bar" shoulders. The housing has a slotted membrane which is displaced by the tab's shoulder allowing proper engagement of tab and receptacle dimple detents while maintaining the fully insulated characteristic.

Positive entry and lead-in of the tab is assured by the inner housing wall and the detent of the terminals lead-in rolls. This permits positive engagement, even in blind mating locations.

The funnel wire entry design prevents the wire strands from stubbing when the pre-stripped wire is inserted. The wire stop assures full insertion of the wire.

Quality control is easily maintained. The nylon housing is translucent allowing visual inspection of the termination. In addition, a crimp code is indented into the housing during the crimping operation which identifies that the proper crimp dies were used.

Depending on production requirements, AMP provides a complete selection of terminating equipment from the fully automatic AMPOMATOR lead making machine which measures, cuts, strips and terminates one or both ends of a lead at rates up to 3,900 per hour, depending on lead length, to precision engineered hand crimping tools for low volume applications.

For the exact application tooling to meet your production requirements, consult AMP Incorporated.

### Ultra-Fast Fully Insulated FASTON Receptacle

#### Features

- One-piece fully insulated premier quality FASTON Receptacle
- Prevents shock and short hazards
- Insures correct lead-in of tab
- Insures full mating with a variety of tab styles including those with shoulders
- Funnel wire entry
- Wire stop
- Visual inspection of crimp
- Crimping die code
- Terminals are color coded by wire size
- Terminals contain wire size and tab size designation
- Application tooling available to meet production requirements

#### Performance Capabilities

- Wire secureness meets UL 486
- Wire pull out (crimp tensile) UL 486
  - 22 AWG-10 lbs.
  - 20 AWG-16 lbs.
  - 18 AWG-20 lbs.
- 1,000 volt application capability



105°C, 600 volt recognized under the Component Program of Underwriters' Laboratories, Inc.

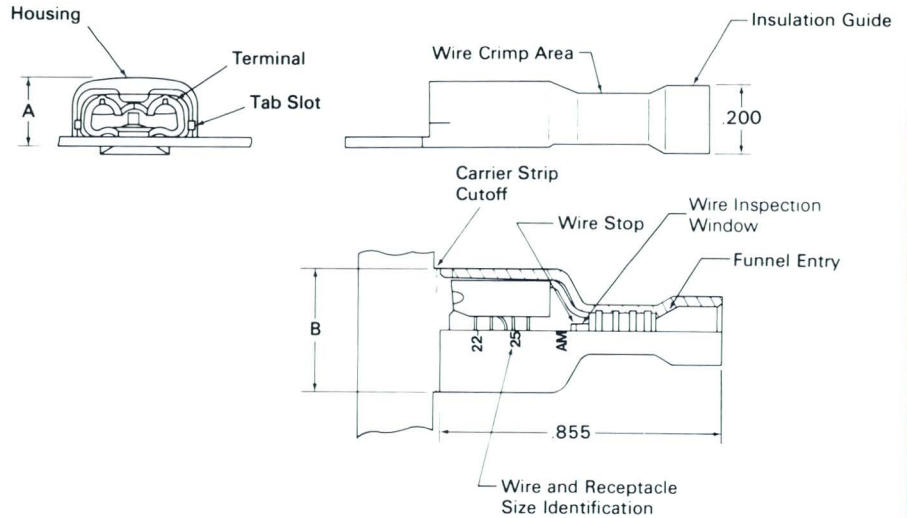
For detailed performance specifications see AMP Incorporated Product Specification 108-1043.

**Note:** All dimensions in inches.

**Specifications subject to change. Consult AMP Incorporated for latest design specifications.**

Specifications

Ultra-Fast  
Fully Insulated  
FASTON Receptacle



Material:

Housing—nylon type 6/6, Color Red (Translucent)  
Terminal—Tin-plated brass

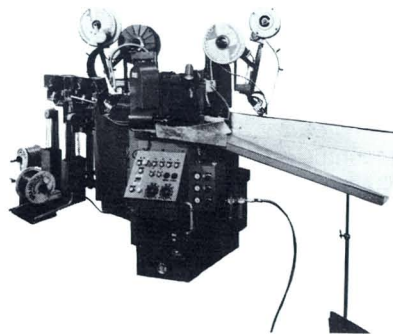
Series	Wire Size	Ins. Dia.	Mating Tab	A	B	Strip Form Part No.	Loose Piece Part No.
.187 Series	22-18 (stranded)	.135	.020 x .187	.175	.300	2-350799-2	2-350800-2
.250 Series	22-18 (stranded)	.135	.032 x .250	.205	.370	2-350803-2	2-350804-2

Application Tooling



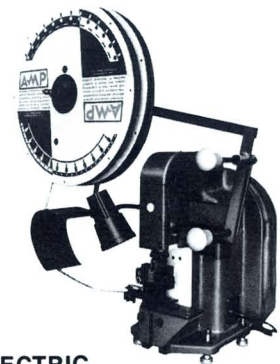
**CERTI-CRIMP Hand Tool**

For small production, prototype, experimental and servicing applications, CERTI-CRIMP hand tools are ideal. The ratchet device located between the tool handles keeps the tool pressure locked until the jaws are brought together under the precise pressure needed to form a perfect crimp.



**AMPOMATOR Machine Model IV B**

The AMPOMATOR automatic lead making machine is a high speed, high volume production unit which automatically feeds, measures and cuts wire, then strips and terminates one or both ends of the wire. The machine features completely adjustable lead length, strip length and operating speed. It is capable of producing up to 3,900 doubly terminated leads an hour, depending upon lead length.

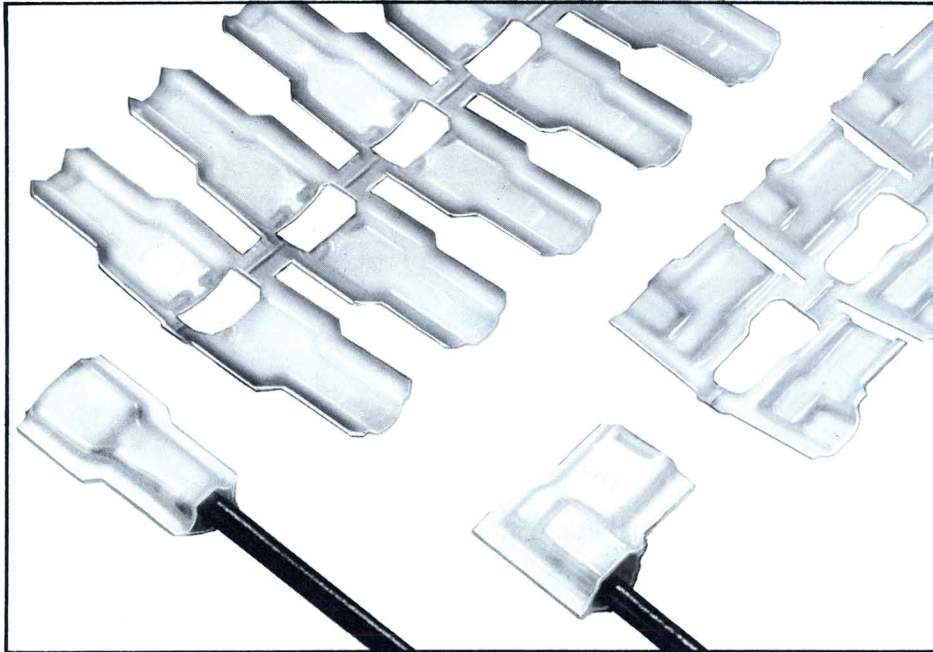


**AMP-O-LECTRIC Machine**

The AMP-O-LECTRIC semi-automatic terminating machine is an easily moved, bench mounted unit designed to terminate a variety of reel-stored, open or closed barrel AMP products. The machine operates on standard 100 volt ac power and is cycled by a foot pedal. Since it operates as fast as the operator can insert the wire, up to 1,000 uniform, top quality terminations per hour are possible. The machine features ease of maintenance and high reliability at the lowest possible applied cost.

# 4 AMP

Terminals and Splices for Automatic Machine Application



Now available for the first time anywhere, an insulation pod that can be applied automatically to straight- or flag-type receptacles. AMP's Post Insulation ULTRAPOD, with its automatic mode of application, offers a faster, better, less expensive method of insulating pre-terminated receptacles than any conventional method being used today. It, too, is a top-quality product, constructed of type 66 nylon. Both the type 66 nylon material and the product are recognized under the component program of Underwriters' Laboratories Inc. The product is recognized at +105°C and 300 volts in accordance with their standard No. 486.

Many additional features are built into the Post Insulation ULTRAPOD to assure optimum reliability and flexibility. Included are: a closed-entry front end to facilitate receptacle/tab mating; a design that eliminates the need for a special locking latch on the terminal; extreme compactness to permit smaller packaging; a versatile design which adapts to the most popular FASTON receptacles, including "187", "205"

and "250" Series straight-types as well as flag-type versions; plus the ability of each design to accept a wide range of wire sizes and insulation diameters.

As with all AMP products, AUTOMATION is the key to this highly advanced post-insulating technique. A specially designed AMP machine is used to ultrasonically weld the pre-formed insulation pod around the receptacle and over a portion of the conductor to establish a tough, permanently installed dielectric which also gives added insulation support for the terminated lead. ULTRAPODS in strip form are automatically fed from a reel, folded over each terminal to be insulated, ultrasonically sealed and cut off the carrier strip in one continuous applicator operation. Used as a separate unit, this unique machine can apply ULTRAPODS to pre-terminated receptacles at speeds up to 2000 per hour. Where much higher production rates are required, however, it can be installed on AMP's fully automatic Dual Wire, Single End Lead Machine forming an integral part of the machine's conveyORIZED lead making process.

## AMP Post Insulation ULTRAPODS

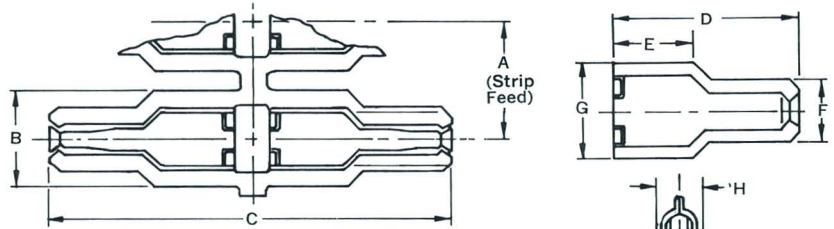
### FEATURES

- Automatic machine application for lowest possible installed cost.
- Ultrasonic welding provides tough, permanently installed dielectric.
- Translucent U.L. approved type 66 nylon.
- Rated 300 volts at +105°C per U.L. Specification No. 486.
- Closed-entry front end facilitates receptacle/tab mating.
- Design eliminates need for special locking latch on terminal.
- Compact design permits smaller packaging.
- Design adapts to popular "Economy" and "Premier" FASTON receptacles—"187", "205" and "250" Series straight-types; other designs available for flag-type receptacles upon request.
- Each design accepts wide range of wire sizes and insulation diameters.
- Confined terminal offers additional insulation support.
- **Recognized under the component program of Underwriters' Laboratories Inc. Electrical File E13288**



**Post Insulation  
ULTRAPODS**

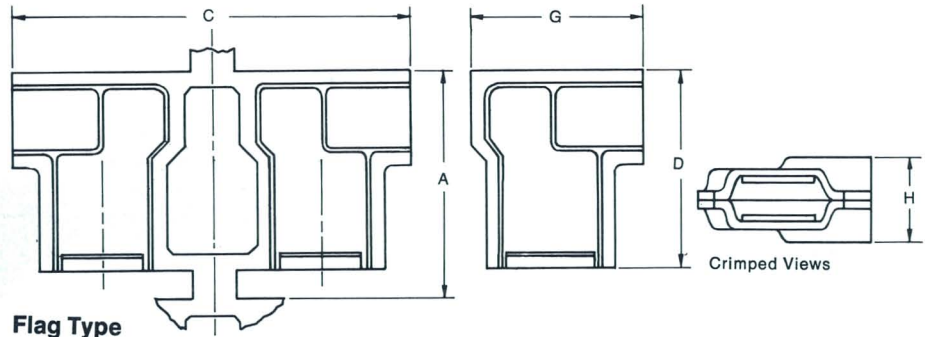
**Specifications**



**Straight Type**

**Material: U.L. approved type 66 nylon, .030 thick; color, natural**

Receptacle Application	Max. Insulation Dia.	Dimensions									Part Number
		A	B	C	D	E	F	G	H	J	
"250" Series Straight-Type (Economy Line)	.170	.600	.480	2.130	.970	.415	.375	.500	.245	.195	360020-1
"205" Series Straight-Type (Economy and Premier Line)	.170	.540	.420	1.850	.820	.375	.375	.440	.240	.170	360021-1
"250" Series Straight-Type (Premier Line)	.170	.600	.480	2.130	1.005	.480	.350	.500	.245	.210	360022-1
"187" Series Straight-Type (Economy Line)	.145	.540	.390	1.850	.820	.375	.330	.410	.215	.165	360023-1

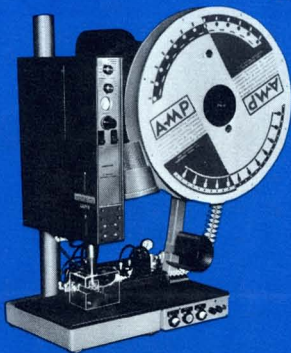


**Flag Type**

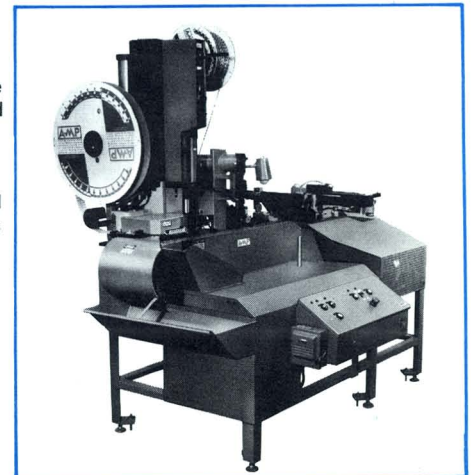
**Material: U.L. approved type 66 nylon, .030 thick; color, natural**

Receptacle Application	Max. Insulation Dia.	Dimensions									Part Number
		A	B	C	D	E	F	G	H	J	
"250" Series Flag-Type (Premier Line)	.210	.750	—	1.430	.730	—	—	.630	.280	—	360031
"187" Series Flag-Type (Economy Line)	.170	.710	—	1.110	.610	—	—	.370	.250	—	360030

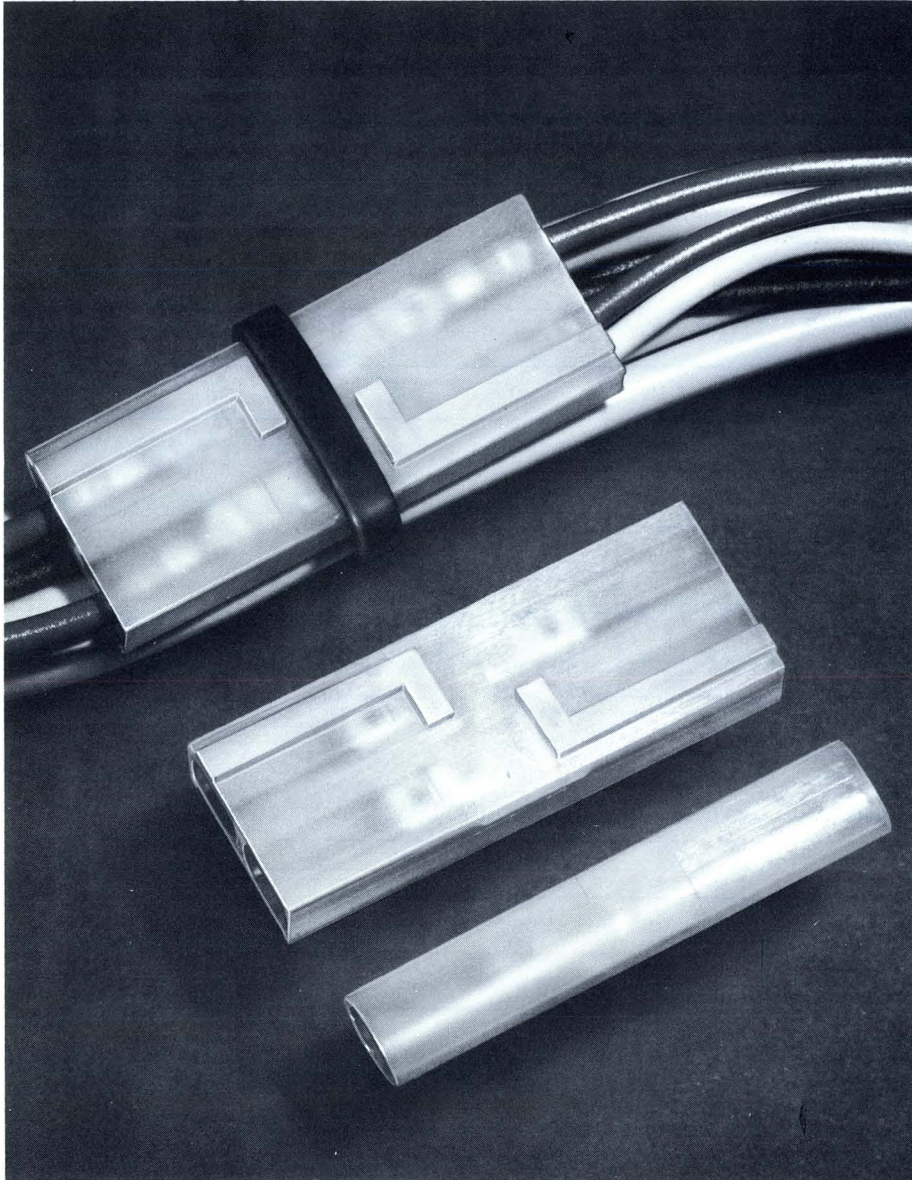
**Application Tooling**



This AMP machine is especially designed to apply strip form ULTRAPODS to pre-terminated FASTON receptacles. The insulation pods are automatically fed into the machine from a reel where each pod is folded over the terminal to be insulated, ultrasonically sealed and cut off the carrier strip. When used as a separate applicator where the terminated receptacles are hand fed into the machine, it can apply insulated pods to terminals at rates up to 2000 per hour. It also can be installed on an AMP Single End Lead Machine forming an integral part of the machine's fully automatic lead making process with a production capacity in excess of 3000 an hour.



## Special Application Connectors



### AMP FASTON 187 Series Commoning Blocks and In-Line Splices

#### Features

- Provides commoning points or add-on capabilities for later use in harness wiring
- Designed to meet U.L. requirements
- Saves time
- Four position blocks are stackable and have ridge for attaching to harnesses with AMP-TY cable ties
- One piece contact construction; commoned internally
- Accepts terminals on wires with insulation diameters up to .140"
- Wide range of complementary FASTON Tab and Receptacle products available

**Note:** All dimensions in inches.

**Specifications subject to change.  
Consult AMP Incorporated for  
latest design specifications.**

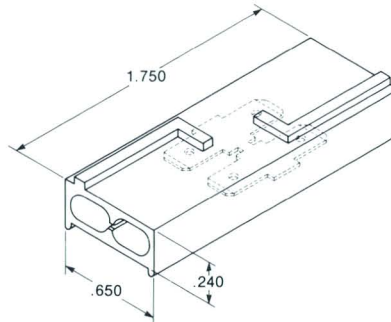
AMP FASTON 187 Series Commoning Blocks and In-Line Splices are unique time-saving products for connecting FASTON 187 Series receptacles, and for providing commoning points for later use. These commoning blocks and splices are especially useful in harness wiring where accessories may be added later without changing a standard harness.

Available in two position splices and four position blocks, these versatile connectors are commoned

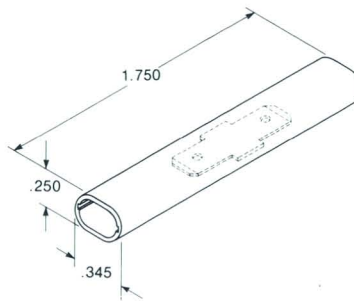
internally, and are designed to meet U.L. requirements. The four position blocks are stackable to provide extra versatility, and have a ridge so that an AMP-TY cable tie may be used to hold them to a cable bundle.

In addition to providing add-on capabilities to cable harnesses, the commoning blocks may also be used to common wires coming in from various points in a harness to one running straight through.

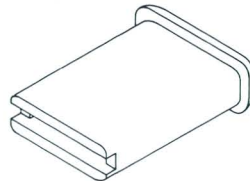
## Specifications

FASTON 187 Series  
Commoning Block

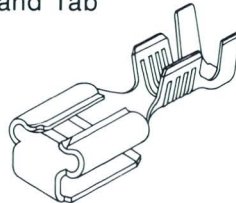
**Part Number:** 360025-1  
**Material:** 6/6 Nylon  
**Color:** Natural  
**Insulation Diameter:** .140" max.  
**Tab Thickness:** .020"

FASTON 187 Series  
In-Line Splice

**Part Number:** 360035-1  
**Material:** Thermoplastic  
**Color:** Natural  
**Insulation Diameter:** .160"  
**Tab Thickness:** .020"

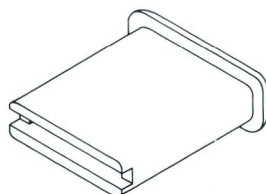
Other FASTON  
Terminal ProductsFASTON 187 Series  
Tab Cap

**Part Number:** 360041-1  
**Material:** 6/6 Nylon  
**Color:** Natural  
**Fits any free-standing standard 187 Series tab, .020" thick**

FASTON 250 Series Piggyback  
Receptacle and Tab

**Part Number:** Unfinished—62109-1;  
 Tin plated—62109-2  
**Material:** Premilled brass—Receptacle thickness, .016"; Tab thickness, .032"  
**Wire Size Range:** 18–14 AWG  
**Insulation Diameter Range:** .120"–.170"

The FASTON Piggyback Receptacle and Tab features one-piece construction with a solid tab for greater strength. Both receptacle and tab ends fit standard 250 Series terminals.

FASTON 250 Series  
Tab Cap

**Part Number:** 360042-1  
**Material:** 6/6 Nylon  
**Color:** Natural  
**Fits any standard 250 Series tab, .032" thick**

## Cross Reference

Printed Circuit Board (PCB) Receptacles — Section 14, Pages 146 and 147. Receptacles mounted in printed circuit board with configurations designed to accept .187 x .020 and .250 x .032 FASTON Tabs, plus various .250 x .016 thick terminals or prep-less termination of solid wire (24-22 AWG) using AMP's Insulation Displacement Termination Technique.

